
where:

a and b = particular constants for a given probe construction and are empirically determined.

Stefansson et al., (1982 b), from their numerous studies in the geophysical log responses to Icelandic basalts, determined the value of a (for the same tool used in KJ-17) to be:

a = -0.0015/mm

This value is also found to be in a good agreement with respect to the calibration curves published by Gearhart Owen Industries (GOI, 1976). For a particular well having a diameter Do, the neutron intensity is related by:

 $\log I_{nn}$ (Do) = a x Do + b

Taking their ratio:

 $X = \frac{I_{nn} (Do)}{I_{nn}} = \frac{a \times Do + b}{a \times D + b}$

$$X = 10^{a(DO-D)}$$

In this report, the neutron-neutron log response has been corrected to Do = 9" = 228.6 mm. To demonstrate how corrected and uncorrected logs look the 1125-1225m portion of the neutron-neutron log run in KJ-17 was considered and is presented in Fig.5.1.

5.4 The natural gamma ray log

The recorded natural gamma ray intensity (I) is not equal to the true intensity (I_0) of the surrounding rocks due to the presence of drilling fluids (water or mud) which act as



Fig. 5.1 Plotted uncorrected (1) and corrected (2) neutron log for the same depth interval. Magnitude of the correction calculated from the caliper log is also shown (3).

an extra absorbant to the surrounding natural radioactivity and also due to the wellbore and probe radii effects. Hence:

 $I_0 = CF \times I$

where: CF = correction factor

Czubek (1981) established the correction factor (CF) to be a function of the borehole radius (R), the radius of the probe (Rs), the density of the drilling fluid (ρ) and the effective mass absorption coefficient of the drilling fluid (μ_p). CF is calculated to be:

$$CF = \frac{1}{(1 - Ap(\mu_p R))}$$

where $Ap(\mu_p R)$ = mass absorption function

Furthemore, Czubek (1981) established Ap($\mu_p R$) as a function of Rs/R. A curve for this relation is shown in Fig.5.2. In the case of KJ-17, Rs, μ_p and ρ are constants, and itwas assumed that $\mu_p = 0.03\rho$. Stefansson and Tulinius (1983) showed that with the above mentioned condition CF becomes a function of the well radius R alone. Hence:

$$CF = \frac{1}{1.192 - 0.393710gR} + \frac{0.32}{R^2}$$

This relation was used in correcting the natural gamma ray log values of KJ-17. In this case the natural gamma ray log was corrected to 2R = 9" = 228.6 mm. To demonstrate this correction the 900-1000m portion of the natural gamma ray log of KJ-17 was considered and is presented in Fig.5.3.





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correction calculated from the caliper log is also

shown (3).

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5.5 The resistivity 64" normal

The Gearhart Owen Industries, the manufacturer of the resistivity tool used in KJ-17, has published a correction curve for this type of tool against different borehole sizes (Fig.5.4). As can be seen in Fig.5.4, the effect of the KJ-17 well size on the resistivity response is very minimal considering that the observed Rf/Rw ratio was less than 500. No corrections were therefore made on the measured resistivity values of KJ-17.



Fig. 5.4 Borehole correction for the 64" normal resistivity. From Gearhart Owen Industries, Inc. (1976).

6 ACOUSTIC CEMENT BOND LOG

6.1 Introduction

The success, safe operation and life span of a geothermal well depends on various important parameters. Two of these parameters are the casing and the cement conditions. Downhole conditions very often cause casing and cementing problems in geothermal wells. In some cases, the cement may be washed-out or dissolved by water in a crossflow or the cement may strike a permeable or lost circulation zone and may be displaced resulting in voids or water pockets in some sections of the casing. In the worst cases, the cement will not reach the surface. However, these conditions can be monitored and accurately determined during the cementing operations by means of an acoustic cement bond log (CBL) which is the most versatile and widely used tool in the field of cement inspection (Chang, 1981). When properly run and calibrated, an acoustic cement bond log can be used to determine the quality and extent of the physical bonding conditions between the casing and the surrounding cement sheath, and between the cement and the formation.

The acoustic CBL is an outgrowth of the acoustic velocity logging, and it has been used in field operations for more than twelve years (Chang, 1981). In acoustic velocity logging the time of arrival of an acoustic signal is measured. On the other hand, the acoustic CBL measures both the amplitude of acoustic signals propagated through the casing and the amplitude of later arrivals which are indicative of the bonding of the cement to the formation. This is possible as steel casing, cement, formation and water are media of different elastic properties. Hence they offer different pattern for the triggered acoustic wavefront. The acoustic velocity in a steel pipe is 17,544 ft/sec (or interval transit time of 57 microsecond/ft) while the velocities in the cement and in the formation are lower (Chang, 1981). Table 6.1 shows typical acoustic velocities and transit times. Normally, the acoustic cement bond log records the transit time, dt, the time required

Material	Velocity	Normalized transit
	(ft/sec)	time (microsec/ft)
water*, drilling mud*	5,000	200
air	1,200	833
steel	17,000	58
cement	12,500	80
shale* (according to age)	7,000 - 11,000	91 - 143
sand, sandstone*,		
very porous limestone*		
(according to porosity)	10,000 - 15,000	67 - 100
hard formations* (low		
porosity limestone and		
dolorite)	17,000 - 22,000	45 - 58
volcanic rock	9,840 - 16,400	61 - 102
volcanic rock	9,840 - 16,400	61 - 102

Table 6.1 Typical acoustic velocities and transit times

* Pressure and temperature dependent.

for the sound wave to travel a distance of 1 ft through the casing, cement and the formation. Transit time in microseconds per foot is related to the velocity, V, in feet per second by:

dt = 106/V (microsecond/ft)

The unit of measurement in microsecond per foot is chosen so as to avoid small decimal fractions (Schlumberger, 1972).

6.2 Acoustic CBL tool

There are several types of acoustic CBL tools available commercially ranging from one transmitter - one receiver to two transmitter - two receiver types. The one transmitter one receiver type comes also in different versions. Notably, the 3 1/2" O.D. sonde with 3 ft or 5 ft transmitter - receiver spacing (Fig.6.1), the 3 ft transmitter receiver spacing, with a separate variable density log (VDL) receiver located 2 ft below from the first receiver, and the 3 1/4"O.D.sonicbond, gamma ray, neutron, CCL combination tool (Fig.3.5). The two transmitter - two receiver (borehole compensated tool as it is commonly known) offers more versatility. In contrast to the conventional acoustic CBL tool which is based on the absolute measurement of a peak amplitude (depending on transmitterreceiver spacing), the compensated tool is based on the measurement of the attenuation rate. This eliminates the attenuation effect experienced by the signal when travelling through the fluid when performing the ratio of amplitudes of the two receivers (Fig.6.2). The calibration problem in the two transmitter - two receiver tool is also eliminated as the attenuation measurement is independent of the absolute value of the signal (Gollwitzer and Masson, 1982). In most cases the two transmitter - two receiver tool has transmitter-receiver separations of 2.4 and 3.4 ft.



Fig. 6.1 Conventional single transmitter-single reciever CBL tool. From Chang (1981).



Fig. 6.2 Two transmitter-two reciever CBL tool with Separate VDL reciever. From Gollwitzer et al. (1982).

The NEA tool is of one transmitter - one receiver type obtained from Gerhart Owen Industries (3 1/2" O.D. 3 ft. transmitter - receiver spacing). It uses a single conductor cable, as most conventional tools do. The surface electronic panels include a variable intensity log.

6.3 Principles of operation

A fairly typical sonic receiver response to an acoustic wave transmitted through a compacted formation is illustratedin Fig. 6.3. The time at which the acoustic wave was initiated at the transmitter is also shown in the figure (To). The first arrival at the receiver is the compressional wave. This is followed by the Rayleigh wave (Rayleigh waves have essentially the same velocities as shear waves, but are usually dominant) wave which travels at slower rate. Arriving at much later time are the slower mud waves from the mud column and from the outside walls of the sonde itself.

The cement bond logging equipment measures the amplitude of pulsed sound energy after it has travelled through the casing between a transmitter - receiver system of the logging sonde. Fig.6.1 shows the cement bond sonde and the related signal paths. In a condition where there is no cement present between the casing and the formation, there is little acoustic energy transmitted beyond the casing wall, hence, the signal intensity seen by the receiver is high. When the casing is properly bonded with cement, the amplitude of the signal transmitted along the casing will be drastically reduced. If the cement bondings to both pipe and formation are good, the casing and its surrouding cement become relatively transparent to acoustic signals (Chang, 1981). On the other hand, if an annulus exists between the casing, the cement and the formation, little formation signal will be observed. The reason behind this (Chang, 1981) is that the low transmission coefficient across either of these boundaries will develop due to large acoustic impedance mismatch (e.g. air to steel and air to

formation are examples of boudaries exhibiting large impedance mismatches). The amplitudes and arrival times of the pulsed sound energy can therefore be used to diagnose the degree of cement bonding. Laboratory results have supported the relationship between the strength of the pulsed sound energy signal and the degree of cement bonding (Grosmangin et al., 1961). Aside from the amplitude and arrival times (measured eletronically), the variable intensity log measurements or the variable density log (VDL) are also in most cases used during the acoustic CBL log. The VIL or VDL is a continous display of the acoustic signal in the form of a variation of light intensity on an oscilloscope. The simultaneous recording of the VDL (in the form of a film strip) and the first arrival amplitude (in the usefulness of acoustic information for the analysis of cement bonding. Fig. 6.4, shows the displays of the amplitude and the variable density log.

The fundamental scheme of a transmitter in a commercial acoustic CBL tool is shown schematically in Fig. 6.5. Capacitor, C1, in the circuit supplies energy through the SCR (semi conductor controlled rectifier) to the acoustic transmitter. After the SCR is fired, L1 boots the input voltage to a much higher value across C1, thus recharging it. On the other hand, L2 and C2 prevent the ripples from feeding back to the input. To provide a reference to the received signal, the capacitor C4 provides a high frequency path back to the input line for the detection of the pulse produced when the SCR conducts. R1, R2 and C5 limit the imposed voltage on the uninjunction transistor which will not be triggered until such a time that the capacitor C3 is sufficiently charged. Thus, the R3 and C3 time constants will determine the firing frequency of the SCR. The boosting of the amplitude of the trigger pulse to the SCR is done by a transformer T. In some tools, bipolar transistors are being used to generate the trigger signal. The received signal from the casing, cement and formation are sent to the surface through the receiver. The signals are processed in the surface modules which contain timing control and computation circuits. The signal is fead to the



Fig. 6.3 Schematic figure of an acoustic wave in a compacted formation.



Fig. 6.4 Amplitude and variable density log displays for steel casing and surrounding formation. From Chang (1981).

amplitude measuring circuits which compute the CBL amplitude (Fig. 3.5). In a VDL incorporated acoustic CBL, part of the received signal goes to a cathode ray tube unit (commonly called oscilloscope), which is mounted on a optical recorder in the truck. In this unit, a reference pulse generated at the instant the transmitter is energized triggers the horizontal sweep which moves the electrone beam across the face of the cathode - ray display tube (Brown et al., 1970). In the same unit, the signal is fead to the light intensity circuit resulting in variations in brightness of the sweeping beam as a function of the signal amplitude (Z-modulation). Hence, generally speaking, what is appearing on the face of the tube is an intensity -modulated display, which in turn is used as the light source for the VDL optical record. The light source is then projected into the optical truck recorder through a system of mirrors and lenses (Fig. 6.6) and recorded on the logging film. One advantage of the VDL recording is that VDL scope face can be viewed during the logging operation without the film getting exposed. An acoustic CBL incorporated with VDL measurements, offers more information on the cement quality than instrument without VDL. Asidefrom measuring the first arrival both quantitatively (in analog strip) and qualitatively (from the film strip), it also records the relative amplitude of subsequent arrivals Rayleigh wave including formation compressional and arrivals, mud-wave arrivals, etc. (in the film strip) and the travel time of the first and subsequent arrivals (in the film strip). Typically the logging speed of the cement bond log is about 20 m/min.

6.4 Calibration

The amplitude of the acoustic signal in a free pipe casing is normally used as a reference for evaluating other signals in order to determine the percentage of bonding. Hence, it is necessary to run an acoustic CBL after setting the casing and before the actual cementing operation. The first step in calibrating the tool is to choose the right



Fig. 6.5 Schematic figure of transmitter in a CBL tool. From Chang (1981).



Fig. 6.6 Conventional CBL optical/photographic recording unit. From Gearhart Owen Industries, Inc. (1980).

electronic gadgets or panel (e.g. sonic bond module. oscilloscope, recorder, line power module, line termination module, etc.) and connect the properly centralized tool to the line. The tool must be lowered to the casing and must be positioned below the water level and between the casing collars. To proceed in amplitude calibration, the vertical sensitivity of the oscilloscope should be adjusted to the desired voltage and set so that it shows only the gated interval. In contrast to the complete oscilloscope signal pattern, the gated interval will only show the first positive return (Fig. 6.7) which represents the free pipe amplitude. Adjustment should be done next (probably the delay control) so that the gate will completely superimpose the entire length of the first positive return wave. In this way the area which corresponds to the amplitude of the return wave will be integrated and made as reference amplitude. The amplitude pen and the analog recorder will then measure the corresponding deflection which in this case is the 100% relative amplitude signal. Positioning the pen to the left side of the track will indicate the 0% relative amplitude signal (Fig.6.8). The oscilloscope settings for the intensity spectrum can be made possible by showing the complete wave train form and by controlling the time base panel.

6.5 Cementing and perforation operations in well KJ-17

TheKJ-17 drilling and casing program is shown in Fig. 6.9. From the beginning, it has been the practice in the Krafla geothermal field to run temperature surveys after completing the hole and right before setting the casing, and an acoustic CBL after setting the casing and right before cementing. The reason for running temperature surveys is to determine whether further cooling is still needed before setting the casings as abrupt recovery of temperatures may pose hazardous blow-out in the well. During the temperature run, the well is usually pumped with water at a minimum of 6 1/s. On the other hand, the acoustic CBL on the free casing serves as a calibration run



Fig. 6.7 Diagram of gated first positive return wave.



Fig. 6.8 Example of pipe amplitude and VDL signals recording.

to be used for comparison with further CBLs that may be made after the cementing of the casing in order to determine the top of cement level. The calibration run will also serve as a reference when the casing to cement and cement to formation bondings are evaluated.

On 11 July 1981, an acoustic CBL on the free 9 5/8" casing was run down to 600m (9 5/8" casing shoe is at 692m) in well KJ-17. This decision proved to be a vital one as during the cementing of the 9 5/8" casing the cement did not reach the surface (cementing was done by the inner string method). It is most likely that a considerable volume of cement was lost in the interval 600 - 692m where earlier a drilling circulation loss of about 4.5 1/s was recorded (this figure later increased to 8.5 1/s when this zone was cleaned). Temperature surveys conducted before setting the casing also indicated a likely loss zone at the bottom. At around 19:10h on the following day, an acoustic CBL (10m - 613m) was run to determine the top of the cement. As gathered from the amplitude curve and from the variable density log (Fig. 6.10), the top of the cement was at about 442 - 451m. The casing perforation was then initiated in the interval 453.1 - 454.2m using a formed wire perforating gun. Cement was then subsequently squeezed through the perforated holes in the 9 5/8 inch casing. However, this operation proved to be unsuccessful as no return of cement was observed at the surface. A check acoustic CBL was run on the 13 July after considerable cement curing time. The CBL pointed out that the top of the cement was at about 209m (Fig.6.11). A second casing perforation was done in the interval 207.9 -209.0m. This time the cementing of the 9 5/8 inch casing proved to be successful as cement did reach the surface. A final CBL was run and the outcome confirmed that satisfactory level of cementing had already been attained (Fig.6.12).











Fig. 6.12 Final CBL run after the two squeeze cementing operations together with a part of the calibration curve.







Fig. 6.12 Continued.

6.6 The KJ-17 CBL interpretation

The acoustic CBL logs run in KJ-17 have been interpreted by comparing them with the results obtained during the calibration run and also by applying the knowledge of transmitted acoustic sound wave behaviour in a steel casing, cement sheath and the surrounding formation. The calibration log in KJ-17 was done in such a manner that it recorded the amplitude of the first sound wave arrival (compressional wave) separately in the analog paper strip. The variable intensity of the complete sound wave train pattern, as it travelled from the three different media (e.g. the free casing, annulus and the formation) was recorded in the film strip. Figs. 6.13, 6.10 and 6.14 show the 400 - 500m portions of the CBL run during the calibration, before the squeeze cementing and after the squeeze cementing at 453.1 - 454.2 m respectively. The amplitude calibration as seen in the figure is scaled 0% to 100% relative amplitude whereas the resulted VDL log is scaled in microseconds transit time (dt). The 100% relative amplitude represents the maximum recorded free casing amplitude, and 0% represents the absence of amplitude signals. The succeeding CBL run as seen in Figs. 6.10 and 6.14 are scaled 100% to 0% cement bonding. Since nothing had been changed in the equipment set up when these logs were conducted, the three measurements are related to each other. From this relation, it can be said that the 0% and 100% relative amplitude is equivalent to 100% and 0% cement bonding respectively. The explanation behind this inverse relationship is the fact that in the free casing most of the acoustic energy will travel through the casing to the receiver, with very little coupling to the formation. In this case the casing arrivals will be strong with weak formation arrivals (in some cases formation arrivals are not detected) and minimal or no change is observed in neither the arrival time (dt) nor the amplitude versus depth. In the case of Fig.6.13, the recorded amplitude is in the range of 90 - 100% relative amplitude and a fairly constant transit time of 223 microseconds. In contrast to an unbonded casing, well bonded casing (also with good









cement to formation bonding) will result in weak casing arrivals coupled with strong formation signals (depending on the formation characteristics). This develops as the acoustic energy is transmitted very efficiently from the casing to the cement to the formation, thus leaving little acoustic energy in the casing. In Figure 6.10 (CBL to find the top of the cement) there is a fairly significant change in the recorded amplitude against depth hence suggesting two distinct sections in the 400 - 500m depth interval. From the knowledge of the calibration run, Fig. 6.11 suggests the top of the cement at about 442 - 451m where relative amplitude almost approaches that of the free casing. This is also being collaborated by the VDL results at this depth. In the VDL one can notice the compressional wave to be more intense above 450m. Furthermore, the latter signals appear to be less attenuated suggesting that these signals are purely from the casing. The check CBL, conducted after the squeeze cementing, proved the success of the cementing in the 400 - 500m depth interval as seen in Figure 6.14. However, during this operation the cement did not reach the surface and the check CBL run also pointed out another top of the cement.

Figures 6.15, 6.11 and 6.16 show the 150 - 250m portions of the calibration run, the CBL log before the squeeze cementing and after the squeeze cementing in the 207.9 interval respectively. Figure 6.11 -209.0m clearly indicates the top of the cement at about 209.0m. This is also closely supported by the VDL results at this depth where it shows that the received signals above 200m appear to be the strong casing signals only. Although there is only a very minimal difference in the transit time for the compressional wave above and below 200m, yet the signal attenuation below 200m is noticeable due to the good bonding. Figure 6.16 shows the squeeze cementing in the interval 150 - 250m to be satisfactory. The final CBL run from 0 - 692m, after the two successful squeeze cementing operations, is presented in Fig. 6.12. In the figure, the O - 244m depth interval of the calibration run is also included to demonstrate some characteristics inherent in







. 6.16 The 150 - 250 m portion of the Contransion squeeze comenting through the perforated holes in the 207.9 - 209.0 m interval. other CBL tools as in the case of NEA's one transmitter one receiver tool. In this case, the log appearance near surface showed the amplitude to de decreasing. One explanation for this effect could be the effect of gas expansion in the probe around the transducers. The coils of the transducers are likely to retain small bubbles of air which can severely affect the tool readings. The interpretation of the CBL for this part of the casing should therefore be made with reference to the calibration curve. In this case the calibration curve should be treated as the 100% relative amplitude or 0% cement bonding. In all logs, there are noticable intervals of chevron patterns. These are actually produced by reflected signals at each casing collar caused by the extra thickness in this part of the casing.

6.7 Perforating gun, its principle and operation in KJ-17

Little is available in the literature about the perforating gun and how this tool is used for making holes along the sides of the casing so as to make squeeze cementing possible. What will be described here is the experience gained by the well loggers of NEA as well as their methods in performing this delicate operation on well KJ-17. As discussed under 6.5, two separate perforating operations were done in the 9 5/8" casing of KJ-17. During these operations formed wire perforating guns (formed wire carrier is of 100ft dual coil - 0.135" O.D.) were used. These perforating guns were equipped with 2 1/8" O.D. -22.7g tornado jet charges (aluminium case material), with a maximum operating temperature of 163°C, and a detoning fuse rated at 20,000 psi (220°C max. operating temperature). A primacord of 80g RDX (nylon - 163°C) was used in the two perforation operations. For details of the formed wire perforating gun and the tornado jet charge see Fig. 6.17.

The formed wire perforating gun operates on the following principle. A current from a special shooting module, is sent to the detornator (the upper most part of the gun)



Fig. 6.17 Formed wire perforating gun and the Tornado jet charge. From Gearhart Owen Industries, Inc. (1981). which has the resistivity of some 118 - 120 ohms and triggers the detonation. The energy released from this explosion is enough to detonate the connected primacord which in turn is connected to each of the charges. The detonation of the primacord will trigger the detonation of the charges. The detonation of two charges is expected to make two holes, one on each side of the casing. This develops as the charges are positioned such that they are facing opposite each other by 180 degrees.

There are two separate methods practiced by the well loggers of NEA to position and detonate the perforating gun in the bore hole. The first of this kind, which was applied in KJ-17, is done by first running a casing collar log (CCL) of the temperature sonde so as to locate the best depth for the perforation (the perforation depth should be in the part of the casing where there is no casing joint). The casing joint lowers the success ratio of making holes as the casing is extra thick along the joints. Once the best perforating depth has been established a reference mark is made on the cable (prefarably near the winch). The CCL is then retrieved and detached from the cable head. The formed wire perforating gun is attached to the cable head and lowered to the depth earlier established by the CCL (the mark on the cable). Detonation is accomplished by sending a current of about 50mA. In this method of operation only one conductor cable is used to detonate the gun.

The second method has only lately been practised by the well loggers of NEA. The running of a separate CCL is eliminated by using a shooting casing collar locator. The shooting casing collar is attached to the cable head and the perforating gun assembly to this tool. With this method, a two conductor cable is utilized. One is used for the CCL tool and the other for the perforating gun. To get the casing collar response, a positive current is sent through the conductor attached to the CCL tool. Once the perforation depth has been selected, the polarity in the line power module is reversed to negative and is sent

through the other conductor linked to the perforating gun. A 500mA current is usually needed in this type of operation.

The success ratio of perforation jobs usually depends on many factors. One such factor is the unwanted perforation on the casing joint. This has already been explained. Other factors to consider is the proper selection of the number of charges to be used. This usually requires a good judgement and it is in this area of the operation where experience comes in. In the case of KJ-17, eight charges were used in each run (Fig. 6.18). Experience has shown the loggers that at least four charges out of eight will perforate the casing assuming all charges explode. It has been observed that four holes are enough to accomplish squeeze cementing with moderate pump pressure. The possibility of four out of eight charges making successful perforations could be expected when the perforating gun happens to lie on one side of the casing. As this develops there is the possibility that the four charges facing the opposite side of the casing by 180 degrees would only puncture the wall of the casing (Fig.6.19).

The other factors to consider is the clamping of formed wire to the firing head (detonator) and the slack in the primacord. If the former condition is not treated well there is a great risk that the formed wires will be detached from the detonator. The slack in the primacord is needed to allow shrinkage due to the high temperature in the well bore. This is to prevent the primacord from detaching from the detonator. Two more important factors are the proper selection of a sinker bar, and an awareness the operating temperatures of the parts of of the perforating gun. Too light weight sinker bars pose the possibility of the equipment becoming stuck. If this happens the weight will only get stuck and not the charges. With this condition, the perforation may end up in the wrong part of the casing.



Fig. 6.18 Schematic diagrams of the formed wire gun and Tornado jet charges used in KJ-17. After Fridleifsson and Sigvaldason (1981). 1 - used in perforating the 453.1 - 454.2 m section of the 9 5/8" casing. 2 - used in perforating the 207.9 - 209.0 m section of the 9 5/8" casing.

6.8 Safety considerations

A perforating job is a delicate operation and involves the risk of accidents to human lives. Some safety precautions will therefore be discussed here and recommendations made for this kind of operation.

The safety precautions that must be observed in conducting perforation job can be listed as follows:

1. There must be a strong collaboration between the well loggers and the rig personnel as to what is going on.

2. All sources of electricity e.g. rig power plant, truck power, radio transmitters, welding machines etc. must be switched off when connecting the explosives. This is to avoid the presence of stray direct current potentials.

3. All effort must be made to check and eliminate other stray voltages in the vicinity.

4. Cable conductors must be grounded.

5. All personnel must keep out of line of the charges once the primacord has been connected to the charges.

6. The perforating gun must be lowered first to a safe depth (at least 50m down in the casing) before electrical power sources are switched on.

7. Extra precaution must be observed when pulling the expended gun from the well as there is possibility that some of the charges have not been detonated.

8. Safety/warning signs must be posted on strategic locations during the operation.

Since a perforating job is a delicate operation and involves the risks of accidents to human lives, it is recommended that the personnel who will be assigned to this

operation must undergo training on the aspects of the handling of explosive, the operation and the safety precautions required before they are allowed to handle explosives for perforations.



Fig. 6.19 Charge orientation against casing wall.

7 GEOPHYSICAL LOGS FROM KJ-17

In this chapter the various geophysical logs run in KJ-17 will be discussed, i.e., the caliper log (650-1726m), neutron-neutron log (680-1519m), natural gamma ray log (678-1390m) and the resistivity log (695-1802m). All these logs were limited to some specific depths due to the high temperature encountered in the well at the time of logging. Also included are the results of the calculated porosity from the neutron-neutron log as well as the calculated silica content of the rocks from the natural gamma ray log. The details of the drilling and casing program in KJ-17 are shown in Fig.6.9.

7.1 Interpretation of the geophysical logs from KJ-17

Well log interpretation techniques for geothermal exploration are still in infancy, especially for wells drilled in igneous and metamorphic formations. Although work in this direction has been reported in recent years, there remains a notable gap between petroleum and geothermal applications of log interpretation methods (Benoit et al., 1982). In petroleum logging the methods of interpretation are based on numerous case studies. In geothermal log interpretation problems associated with unknown matrix response, volcanic lithology, effects of hydrothermal alteration, and fracture systems cannot be solved directly with the methods used in the petroleum logging.

In the case of KJ-17, lithology logs derived from the drill cuttings have been drawn for the well. To fully understand both the lithology logs and the geophysical logs efforts were made to correlate them and techniques like cross plottting, use of histograms, large scale variations, porosity and silica calculations were applied to determine the lithological characteristics.

7.2 Correlation between the lithology and the geophysical logs

In general, there appears to be a good correlation between the lithology and the geophysical logs in KJ-17 (Fig.7.1). In most cases, boundaries and thin interbedded layers are resolved by the geophysical logs. One such example is in the 747-769m interval where the resistivity reading is observed to increase from what appears to be a baseline of 33 ohm-m to 219 ohm-m. The appearance of the resistivity and neutron-neutron logs indicate the presence of interbedded layers. This observation is closely supported by the lithology logs. From the study of the drill cuttings, alternating thin basalt and tuff layers are observed in this depth interval. However, the resolution of the resistivity log in the 753-769m depth interval is not very pronounced and this is mainly due to the effects of the thin layers. It is worth noting the apparent baselines in the three logs i.e., neutron-neutron, natural gamma and the resistivity logs in the 700-900m depth interval. They are expected in this interval since the formations are only of two types, i.e. tuffs and altered basalts.

From 900m to 1390m, the natural gamma ray log records higher intensities in the fine and coarsed grained intrusive acidic rocks. This type of rock is likely to have secondary minerals enriched in potassium feldspar. Stuckless et al. (1977) noted that in an oxidizing environment uranium is quite mobile. The log responses of the natural gamma and resistivity in the acidic units in the 1380-1390m interval are quite unusual. While the natural gamma records higher intensity, the resistivity log also shows higher resistivity values. However, this could be explained by considering the recorded neutron-neutron log. The neutron-neutron log shows some minima and maxima values in this interval. Keys (1979) has noted that very high resistivities are usually measured in low porosity formations (i.e. formations with higher neutron-neutronlog values).















Fig. 7.1 Continued.







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Attention is drawn to the log responses in the 1191-1220m depth interval. Here both the neutron-neutron and the natural gamma logs show low values, but the recorded resistivity log records high values. This behaviour is not easy to explain and may require further study. There is, however, one possible explanation based on a consideration of horizontal fractures only. Stefansson et al.(1982 b) noted that in a formation where the total porosity is dependent only on horizontal fractures the resistivity should be high. It is interesting to note that in this depth interval the caliper log shows some cavities.

7.3 Porosity versus depth

The porosity against depth for the KJ-17 is calculated by correcting the neutron-neutron log values to 9" well diameter and by using the calibration curve supplied by the tool manufacturer (Fig.7.2). Although this curve applies only for limestone formation, Czubek (1981) showed that the difference between igneous and limestone porosities does not exceed 3 %. Fig. 7.3 shows the resulting porosity plotted against depth. As expected the maximum porosity is in the interval 1191-1220m. The minimum calculated porosity for KJ-17 is in the 1225-1375m depth interval. From 1375-1519m, low porosity layers of basalt/dolerite units are also recorded.

7.4 Silica content of the rocks

It has been noted in the continuously cored IRDP (Iceland Research Drilling Project) hole in E-Iceland that there is a strong correlation between the concentration of U, Th, K and SiO₂ in the basaltic pile (Stefansson et al., 1982 a). The correlation constants for these relations are: R(K,Si)= 0.78, R(Th,Si) = 0.93, and R(U,Si) = 0.91. Heier et al.(1966) also noted that the thorium/potassium ratio in Icelandic basalts is similar to comparable basalts from many different environments, but that uranium is relatively







Fig. 7.3 KJ 17 porosity and silica content of the rocks versus depth.





Fig. 7.3 Continued.





Fig. 7.3 Continued.



enriched in the Icelandic rocks by a factor of two. As a result of this relation between the radiogenic elements (U,Th,K) and SiO₂ in the IRDP hole, investigations have been initiated between the gamma intensity and the concentration of silica in the rocks in several wells in Iceland to establish a relation between those quantities. So far the relation:

 $GR(API) = 3.65 SiO_2 (\%) - 144$

obtained from the IRDP hole has been found to be in good agreement with some other wells in Iceland. Furthermore, Stefansson et al. (1982 a) noted the following relations of the above mentioned radiogenic elements to silica contents in the IRDP hole:

(K_{20})	=	0.169	(Si02)	-	7.79	R	=	0.78
(Th)	=	0.323	(Si0 ₂)	-	14.6	R	=	0.93
(U)	=	0.114	(Si02)	-	5.05	R	=	0.91

where (SiO_2) and (K_2O) are concentrations in % of the total rock mass; (Th) and (U) are concentrations in ppm; and R is the correlation coefficient.

The above relationships were determined from the examinations of the core samples obtained from the IRDP hole and may not hold true for well KJ-17. Furthermore the involved parameters are interrelated and the equation:

 $GR(API) = C1 K_{20} + C2 Th + C3 U$

and the relation:

 $GR(API) = f1 (SiO_2);$ $SiO_2 = f2 (K_2O);$ $SiO_2 = f3 (Th);$ $SiO_2 = f4 (U)$

have no unique solution. However by assuming the above relation between the concentrations of U, Th, K_{20} and SiO_{2} for KJ-17 one possible arrangement of relative concentrations of the elements should be as shown in Table 7.1.

Fig. 7.3 shows the silica content of the rocks versus depth in well KJ-17.

Table 7.1 Silica, Potassium, Thorium and Uranium concentrations for the different rock types in KJ-17. Depth Interval,m Rock type SiO₂ (%) K₂O (%) Th (ppm) U (ppm) 700-720 Tuff/hyaloclastite 52 1.0 2.2 0.8 955-965 Breccia 73 4.5 9.0 3.3 1037-1050 Fine grained acidic rock 69 3.9 7.7 2.8 1100-1110 Altered glassy 55 1.5 3.2 1.2 basalt 1300-1330 Basalt/dolerite 50 0.7 1.6 0.7 1365-1375 Fresh basalt 51 0.8 1.9 0.8 1375-1388 Coarse grained acidic rock 72 4.4 8.7 3.2

8 CROSS PLOTS

The interpretation of the lithology from the geophysical well logs in igneous rocks is largely a matter of experience and the amount of corroborating data available. In each new area it is absolutely essential that some core data is available to develop interpretive criteria. Cross plots are various log parameters statistically plotted against other parameters. Adjustments can be made to these responses in order to fit better the local geologic conditions. Cross plotting of logs by using a computer is one of the most useful techniques for developing an understanding of log response in new rock types (Keys, 1979). In some cases cross plots of the log values are able to separate in clear groups the different rock types intersected by the well. This often leads to a better understanding for forming criteria for distinguishing rock types, especially in complex lithologies. Since cross plots can be adjusted to the local geologic conditions, these responses can be used for calibrating logs.

8.1 Resistivity - porosity cross plots

The pioneering effort in establishing the dependence of the resistivity factor of sedimentary rock formations upon porosity dates back to 1942 (Archie, 1942). Archie suggested the well-known empirical formula:

$F = (Rf)/(Rw) = a \cdot \phi^{-m}$

where F = formation factor, Rf = formation resistivity, Rw = resistivity of well bore fluid, a = constant (usually equal to 1 for sedimentary rocks), ϕ = porosity, and m = cementation factor.

Towle (1962) and Aquilera (1974 and 1976) pointed out that the resistivity log offers more versatility than other geophysical logs in distinguishing between fractured and intergranular reservoirs. This is supported by Brace et al (1965) who established a value of 1 for the exponent m in Archie's law in fractured crystalline rocks, whereas a value of 2 seems to be valid for non-fractured rocks. Stefansson et al.(1982 b) in their studies of the resistivity and porosity logs conducted in Iceland found that the Archie's exponent is close to 1 for Icelandic basalts. However, in their studies of the resistivity/ porosity relationship for Icelandic basalts, well KJ-17 was not included. The resistivity/porosity relation in KJ-17 will therefore be studied here and the value of m for KJ-17 compared to the trend for most Icelandic basalts.

The initial approach to determine the value of the exponent m in Archie's law for KJ-17 was to use the data from 700 -1519m. However, it resulted in a large scattering of log values and a positive m value. Hence, it was decided to take every 100m intervals in order to check the interval consistency of the data.

Figures 8.1 to 8.8 show the resistivity-porosity relations for 100m intervals in the KJ-17 with the exception of Fig.8.8, where the depth interval involved is 119.0m. For each depth interval the constants m and a x Rw were determined with the least squares method. Table 8.1 gives the summary of these calculations.

With the exceptions of 700 - 800m, 1100 - 1200m, 1200 - 1300m and 1300 - 1400m depth intervals the average value for the exponent (m) is calculated to be:

(m) = -0.70 + / - 0.17

and the average value for a x Rw is:

 $(a \times Rw) = 430 + / - 134$ Ohmm

In KJ-17 the fluid resistivity is assumed to be 10 Ohm-m. With this value the constant a in Archie's law is found to be:



Fig. 8.1 Resistivity-porosity relation in the 700 - 800 m interval (2 meters running average).



Fig. 8.2 Resistivity-porosity relation in the 800 - 900 m interval (2 meters running average).



Fig. 8.3 Resistivity-porosity relation in the 900 - 1000 m interval (2 meters running average).



Fig. 8.4 Resistivity-porosoty relation in the 1000 - 1100 m interval (2 meters running average).







Fig. 8.6 Resistivity-porosity relation in the 1200 - 1300 m interval (2 meters running average).



Fig. 8.7 Resistivity-porosity relation in the 1300 - 1400 m interval (2 meters running average).



Fig. 8.8 Resistivity-porosity relation in the 1400 - 1519 m interval (2 meters running average).

a = 43 + / - 13

The resistivity - porosity relation for the 700-800m depth interval resulted in large values of constants m and a x Rw. This develops as the resistivity -porosity relation for this depth interval was approximated from the three groups of data as can be seen in Fig.8.1. These groups represent the three separate ranges of measured resistivity in the 700-800m depth interval (Fig.7.1) and should have been cross plotted separately.

The result of the resistivity - porosity cross plot for the 1100-1200m depth interval has a large uncertainty as far as the correlation coefficient is concerned. Hence, it is considered anomalous together with the results obtained from the 1200-1300m and 1300-1400m intervals, but both intervals gave positive m exponent in Archie's law. The positive m exponent in these depth intervals suggests that the resistivity is increasing with porosity, which is contradictory to the inverse relation of resistivity and porosity established by Archie (1942). These proportionality relations of resistivity and porosity in the 1200-1300m and 1300-1400m, and possibly in the 1100-1200m are hard to explain. The possibility of having some metallic elements in the formation having resistivities much lower than the resistivity of the formation fluid in these depth intervals is not in agreemen with the investigation of the rock cuttings.

8.2 The silica (natural gamma) - porosity cross plot

Figure 8.9 shows the silica - porosity cross plot for the 700-1390m depth interval. The running average for this plot is 20m. As shown in the figure, the log values are fairly distributed and do not show a dependence of silica content on porosity for KJ-17. The calculated silica-porosity relation for KJ-17 is:



Fig. 8.9 Silica-porosity cross plot (700 - 1300 m, 20 m running average). SiO₂ = 0.96 ϕ + 40; R = 0.04.

.



Fig. 8.10 Silica-resistivity cross plot (700 - 1390 m, 20 m running average.

 $SiO_2 = 0.96\phi + 39.8$ R = 0.04;

which means that there is not a correlation between silica and porosity in well KJ-17.

8.3 The silica (natural gamma) - resistivity cross plot

The silica - resistivity cross plot for the 700-1390m depth interval in KJ-17 is shown in Fig.8.10. The running average for the plot is 20m. From the figure one can observe that the formation resistivity is not dependent on the silica content of rocks. One can notice that the silica content of the rocks for KJ-17 is fairly distributed along one line in the graph.

Depth interval	Exponent	a · Rw	Correlation coefficient
(m)	(m)	(ohm-m)	
700-800	- 2.53	91201	- 0.33
800-900	- 0.83	376	- 0.31
900-1000	- 0.68	364	- 0.49
1000-1100	- 0.49	355	- 0.41
1100-1200	- 0.99	641	- 0.06 (Anomalous)
1200-1300	+ (Anomalo	ous)	
1300-1400	+ (Anomalo	ous)	
1400-1519	- 0.80	623	- 0.40
Average	- 0.70 +/- 0.	430 +/- 134	4 - 0.40

Table 8.1 Archie's coefficients for the resistivity-porosity cross plots in the KJ-17.

9 LARGE SCALE VARIATIONS

9.1 Resistivity histogram

The logarithmic distribution of the resistivity values in the 700-1800m interval was considered in an effort to classify the dominant units according to their resistivities. As shown in Fig.9.1, the logarithmic distribution of the resistivity in KJ-17 appears to be trimodal, suggesting that at least three rock types are forming these modes. The average resistivity value has been calculated to be 74 \pm - 32 ohm-m.

The first mode with a resistivity range of 8-16 ohm-m (log 0.9-log 1.2) probably represents the tuff layers in the 700-900m depth interval. This group is about 12% of the formation penetrated by KJ-17 from 700-1800m.

The second group of resistivity values with a range 25-126 ohm-m (log 1.4 to log 2.1) probably derives from the altered basaltic pile interbedded in the 830-885m and 1055-1125m depth intervals. The lower values in the above range could be attributed to the fine grained basaltic pile. Calculations showed the second group to be about 51% of the pile penetrated by KJ-17 from 700-1800m.

The third group (from 158-850 ohm-m) probably represents the fine grained acidic rocks and the dolerite intrusions dominant in the intervals 1380-1390 and 1450-1800m. This group accounts for about 30% of the formation in the 700-1800m depth interval.

9.2 Porosity histogram

The porosity histogram is based on the calculated porosity values in the 700-1519m depth interval (Fig.9.2). The average porosity value for this interval is 15.3 +/- 10%. As shown in Fig.9.2, the distribution appears to be bimodal with the peaks at 2% and 23% porosities respectively.



Fig. 9.1 Log distribution of the 64" normal resistivity in the interval 700 - 1800 m. Average resistivity value = 74 +/- 3.2 ohm-m.



Fig. 9.2 Porosity histogram (700 - 1519 m). Average porosity value = 15 +/- 10\$

The first group with porosities ranging from 0-10% is about 36% of the pile penetrated by the well in the 700-1519m interval. These are interpreted to be the altered basalts in the 805-809 and 926-934m, the dolerite in the 989-998m, 1158-1182m and 1220-1405m depth intervals, the fresh basalts in the 1365-1375m, some contact zones like the contact zone between the coarsed grained acidic rocks and the dolerite intrusion in the 1387-1393m; and the intermittent occurences of the dolerite intrusions from 1405 to 1519m.

The second mode with porosities ranging from 10-40% comprises the rest of the pile in the 700-1519m depth interval. These are interpreted to be tuffs/hyaloclastite, altered glassy basalts, basalts and fine grained acidic rocks in the 700-1220m depth interval, the fine grained acidic rocks in the 1037-1040m interval, the occurences of dolerite and fresh basalt in the 1194-1215m interval, in some contact zones between the dolerite and an unknown formation in the 1402-1406m and 1422-1432m intervals, the breccia in the 1434-1452m interval, and some alternating occurences of breccia, altered glassy basalts and tuffs in the 1452-1519m depth interval.

9.3 Silica histogram

Fig. 9.3shows the silica distribution in the rocks of KJ-17. The silica average is 55 +/- 6%. Like the resistivity, the silica in KJ-17 exhibits trimodal characteristic with the peaks at 52.5, 63 and 69% silica respectively.

The first mode with silica ranging from 46-59% and which is about 83% of the pile in the 700-1390m depth interval of KJ-17 is interpreted to be the tuffs/ hyaloclastite, altered glassy basalt, altered basalt, fresh basalt and dolerite.



Fig. 9.3 Silica histogram (700 - 1390 m). Average silica value = 55 +/- 6\$.

The second mode with silica contents ranging from 59-66% is calculated to be about 8% of the pile in the 700-1390m depth interval. This is interpreted as breccia in the 955-965m and the layers of altered basalt and fine grained acidic rocks in the 1000-1025m depth interval.

The third mode with silica ranging from 66 to about 85% is interpreted as, the coarse grained acidic rocks in the 926-934m, the contact zone between breccia and fine grained acidic rocks in the 965-970m, the contact zone between the fine grained acidic rocks and the dolerite in 983-993m, and the contact zone between the fresh glassy basalt and the dolerite in the 1120-1125m depth interval.

9.4 Neutron, natural gamma and resistivity - large scale variations

The use of geophysical logs in mapping the large scale structure of the formation penetrated by the borehole has recently become an invaluable tool in lithological investigations. This has been noted by Stefansson and Tulinius (1983), and Jonsson and Stefansson (1982) in their investigation of a number of wells. Usually the logsarelowpass filtered and by this method pronounced zones penetrated by the well are clearly identified. In the case of KJ-17, a running average of 100m was applied to the neutron-neutron, natural gamma and resistivity logs. The results are shown in Fig. 9.4.

There are at least two distinct zones in the well. The first zone (I) is characterized by high natural gamma, moderate neutron-neutron and low resistivity values. The second zone (II) is characterized by low natural gamma and high neutron-neutron counting rates and a moderately low resistivity. If we look at the lithology logs, the first zone is characterized by frequent occurences of acidic intrusions interbedded with basalt and hyaloclastites.

By going into the details of the natural gamma ray log, it is quite clear that the high gamma count rate in the first zone (I) is caused by the acidic intrusions composed of fine and coarsed grained rocks and some occurrences of breccia. The response of the neutron-neutron log indicates that the intrusions are characterized by moderate porosities.

The lithology logs of the second zone show dolerite intrusions. The high neutron-neutron count rate suggests that the intrusion are of low porosity as shown in Fig.7.5. The low natural gamma response suggests that the intrusions of basaltic composition. are The response of the resistivity log for this zone is quite puzzling. While the neutron-neutron log indicates low porosity in contrast the resistivity log measures low resistivity. This is not easy to explain. The explanation that some metallic elements exist in these intrusive unit having resistivities much lower than the resistivity of the formation fluid is not from the geological point of view. This unusual porosityresistivity relation was seen in the cross plots in these depth interval (1200-1300m and 1300-1400m, see Table 8.1). In the calculations, both depth intervals gave a positive exponent (m) of Archie's law which tend to suggests that the resistivity increases with increasing porosity.

It is also worth commenting on the smoothed resistivity log. From Fig. 9.4 it appears that the resistivity from 700-1350m is fairly constant whereas the resistivity from 1350-1800m increases with depth. This closely follows the trend observed in KJ-13 (Sarmiento, 1980).

In general, the pile penetrated by KJ-17 can be classified into two series with a zone of intrusions in between. The first series can be characterized as having moderate natural gamma intensity, moderate porosity and low resistivity. This series is intruded by acidic rocks. The second series cannot clearly be assessed as the neutronneutron and the natural gamma logs do not reach below about 1400m. However, the resistivity log indicates increasing formation resistivity with depth.



Fig. 9.4 Large scale variations (100 m running average) of neutron-neutron, natural gamma and resistivity.

10 CONCLUSION

 In general, the geophysical and the lithology logs in KJ-17 are in good agreement.

2. The log responses of the three logs, the neutron-neutron and the natural gamma versus the resistivity logs in the interval 1191-1220m gave interesting results. The low neutron-neutron and the moderate natural gamma intensities coupled with high resistivity and some indications of cavities in this interval tends to suggest the existing of horizontal fractures in this formation. This observation is based on the relation of the horizontal fractures and the resistivity as determined by Stefansson et al., (1982b), Towle (1962). Aquilera (1974) and (1976), Hirakawa and Yamaguchi (1981). The relation as determined from their models pointed out that when the total porosity is dependent only in the horizontal fractures, the resitivity tends to be high. The moderate natural gamma values, are due to low concentration of K, U, and Th content in this formation (basalt/dolerite intrusions).

3. The maximum recorded porosity for KJ-17 is in the interval 1191-1220m. The minimum porosity is in the 1225-1400m depth interval which is also of basalt/dolerite intrusions.

4. The silica contents of the rocks in KJ-17 are in good agreement with the silica ranges for these types of rocks that have been established earlier by Stefansson et al., (1982a).

5. The mean average resistivity for KJ-17 in the 700/1800m depth interval is about 74 +/- 32 ohm-m.

6. The mean average porosity for the well in the 700-1519m depth interval is calculated to be 15 +/- 10%.

7. The silica distribution plot for KJ-17 shows the silica mean average in the 700-1390m depth interval to be 55 +/- 6%.

8. The results of the cross plots applied to the 1200-1300m and 1300-1400 depth intervals are in good agreement with the results of the large scale variations. The observation of increasing resistivity with neutron porosity for these depth intervals is hard to explain, and the hypothesis that some metallic elements having resitivities much lower than the resistivity of the formation fluid in these intervals is not in agreement with geological investigations. The caliper log for these depth intervals measured numerous cavities.

9. The pile penetrated by KJ-17 in the 700-1519m can be generally classified into two series with an intrusion in between them. The first series are characterized by moderate natural gamma intensity, moderate porosity and low resitivity. This series is also being intruded by an acid layer. The acidic intrusion is characterized by high secondary minerals, moderate porosity and low resitivity. The second series can not be assessed clearly due to depth limitation of the neutron-neutron and the natural gamma ray logs. However, the resitivity log showed the formation resitivity to be increasing with depth. The basalt/dolerite intrusions which separate the two series are characterized by low porosity, low resitivity and less to nil secondary minerals.

10. Some contact zones have also been detected notably, the contact zone between the breccia and the fine grained rocks of andesite composition in the 965-970m, the contact zone between the fine grained rock of andesitic composition and the basalt/dolerite in the 983-993m, the contact zone between the fresh glassy basalt and the basalt/dolerite in the 1120-1125m interval, and the contact zone between the basalt/dolerite and unknown formation in the 1402-1406 and 1422-1432m depth intervals.

11. The increasing resitivity with depth in KJ-17 follows closely with similar observation in other wells in the Krafla geothermal field.

12. The simultaneous recording of the amplitude intensity and the VDL in the acoustic cement bond log enhance greatly the interpretation of the CBL.

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