

# Operational issues in Geothermal Energy in Europe

## Annex II: Presentations



October 2016

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**Program** (status: 28/09/2015)

**Thursday, 1<sup>st</sup> of October 2015:**

*Moderator: Dario Frigo (Plinius Chemical Consulting)*

**12:00 - 12:45      Registration and Welcome Snack**

**12:45 - 13:30      Welcome & Introduction**

*Netherlands Enterprise Agency (RVO.nl) / Ministry of Economic Affairs Netherlands  
Geothermal Era-NET Coordination Office  
OpERA Steering Committee*

**13:30 - 15:10      Session I: Country overviews**

*13:30 - 13:50 Hungary - Annamária Nádor (MFGI)  
13:50 - 14:10 Italy - Adele Manzella (CNR)  
14:10 - 14:30 Netherlands - Martin van der Hout (DAGO)  
14:30 - 14:50 Slovenia - Andrej Lapanje (GeoZS)  
14:50 - 15:10 Germany - Florian Eichinger (Hydroisotop GmbH)*

**15:10 - 15:30      Coffee break**

**15:30 - 17:10      Session I: Country overviews (continued)**

*15:30 - 15:50 Iceland - Hjalti Páll Ingólfsson (Orkustofnun)  
15:50 - 16:10 Switzerland - Bernd Frieg (Nagra)  
16:10 - 16:30 France - Christian Boissavy (AFPG)  
16:30 - 16:50 Denmark - Søren Berg Lorenzen (DGDH)  
16:50 - 17:10 Austria - Gregor Götzl (GBA)*

**17:10 - 18:15      Summary, Conclusions and Follow up**

*Dario Frigo (Plinius Chemical Consulting)  
Paul Ramsak (RVO)  
Stephan Schreiber (PtJ)*

**19:00 - 22:00      Dinner at Kasteel Vaalsbroek (incl. reception)**



**Friday, 2<sup>nd</sup> of October 2015:**

*Moderator: Dario Frigo (Plinius Chemical Consulting)*

**09:00 - 10:15      Session II: Scaling**

*09:00 - 09:15 Netherlands - Radboud Vorage (Aardwarmtecluster 1 KKP BV)*

**“Experience with scaling in Geothermal wells, especially on lead scaling in Slochteren reservoirs in the Netherlands”**

*09:15 - 09:30 Hungary - Janos Szanyi (Szeged University)*

**“Thermal Decomposition of Barite scale by laser”**

*09:30 - 09:45 Italy - Giordano Montegrossi , (CNR)*

**“Solute precipitations in geothermal reservoirs: Modelling examples of a SPA project with high precipitating fluid”**

*09:45 - 10:15 Discussion - Dario Frigo (Plinius Chemical Consulting)*

**10:15 - 10:35      Coffee break**

**10:35 - 11:50      Session III: Scaling & Gas content**

*10:35 - 10:50 Germany - Andreas Rauch (gec-co GmbH)*

**“PRV-GT - Avoidance of scaling and outgassing with a downhole pressure retention valve”**

*10:50 - 11:05 Netherlands - Niels Hartog (KWR)*

**“Carbonate Scaling and the Role of Degassing in Geothermal Systems in The Netherlands: Causes, Effects and Remedies”**

*11:05 - 11:20 Iceland - Bjarni Már Júlíusson (Reykjavik Energy)*

**“Tackling the Challenge of GEO Emissions”**

*11:20 - 11:50 Discussion - Dario Frigo (Plinius Chemical Consulting)*

**11:50 - 13:00      Lunch at venue**

**13:00 - 14:15      Session IV: Corrosion**

*13:00 - 13:15 Iceland - Ingólfur Örn Þorbjörnsson (ISOR)*

**“Materials for high temperature geothermal utilisation”**

*13:15 - 13:30 Germany - Simona Regenspurg (GFZ)*

**“Corrosion monitoring - Experience from the in situ geothermal research platform Groß Schönebeck (Germany)”**

*13:30 - 13:45 Netherlands - Hans Veldkamp (TNO)*

**“Identification of corrosion risk in geothermal wells in the Netherlands”**

*13:45- 14:15 Discussion - Dario Frigo (Plinius Chemical Consulting)*



**14:15 - 14:35      *Coffee break***

**14:35 - 16:05      *Session V: Reinjection***

*14:35 - 14:50 Netherlands - Wart van Zonneveld (Floricultura)*

***“Injectivity of gas containing medium in a closed loop geothermal system”***

*14:50 - 15:05 Hungary - Miklós Hlatki (GW Technology Consulting Ltd.)*

***“Rock mechanical and formation damage aspects of reinjection into soft Upper-Pannonian sandstones”***

*15:05 - 15:20 Germany - Marion Schindler & Ludger Küperkoch (BESTEC GmbH)*

***“Fluid-injection induced seismicity at Insheim geothermal site (Pfalz/Germany)”***

*15:20 - 15:35 Slovenia - Evgen Torhač (Petrol Geoterm d.o.o.)*

***“Geothermal district heating with reinjection in Lendava, Slovenia”***

*15:35- 16:05 Discussion - Dario Frigo (Plinius Chemical Consulting)*

**16:05 - 17:00      *Final Discussion, Conclusions and Next steps***

*Dario Frigo (Plinius Chemical Consulting)*

*Paul Ramsak (RVO)*

*Stephan Schreiber (PtJ)*

**Venue                      *Kasteel Vaalsbroek, Vaalsbroek 1, Vaals, NL***

*[www.bilderberg.nl/en/vaals/castle-vaalsbroek](http://www.bilderberg.nl/en/vaals/castle-vaalsbroek)  
(about 7 km from Aachen Central Station)*





Netherlands Enterprise Agency



# OpERA welcome

Paul Ramsak  
Netherlands Enterprise Agency  
OpERA steering committee

OpERA Expert workshop  
Vaals (NL/D/B/(M))  
1 oct 2015



**Welcome  
to the  
Dutch Mountains**



**Welcome to Vaalsbroek**



**Skiing in the Dutch Mountains**

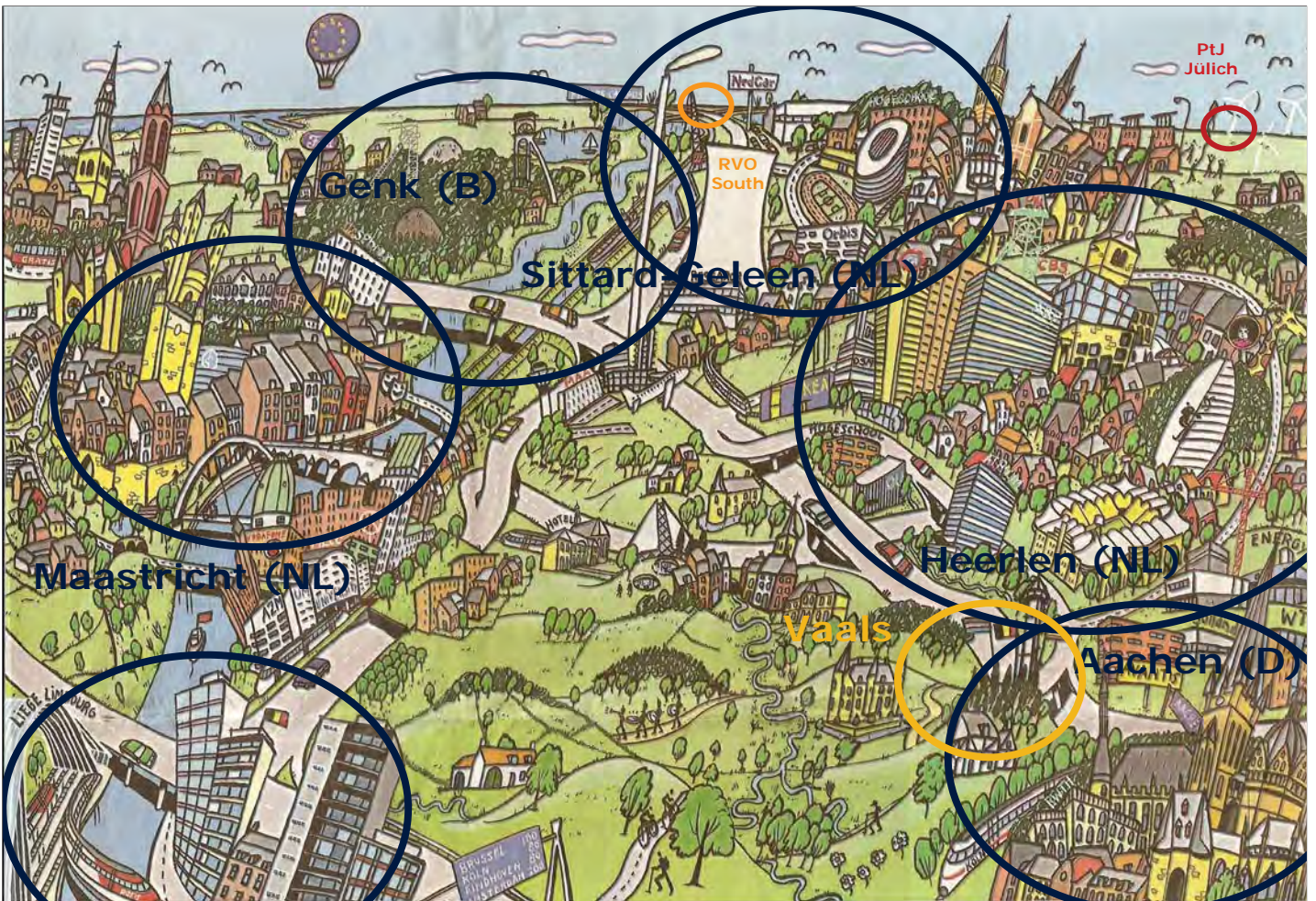


**Almhütte in the Dutch Mountains**



**Wine from the Dutch Mountains**

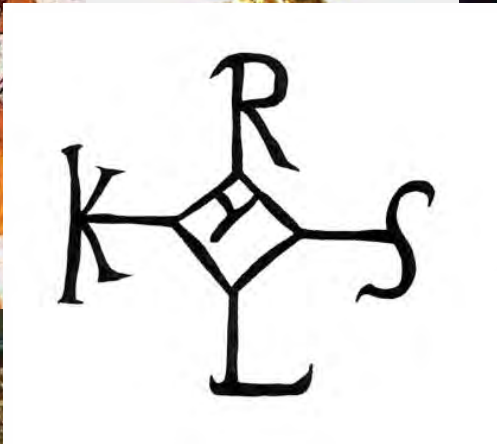
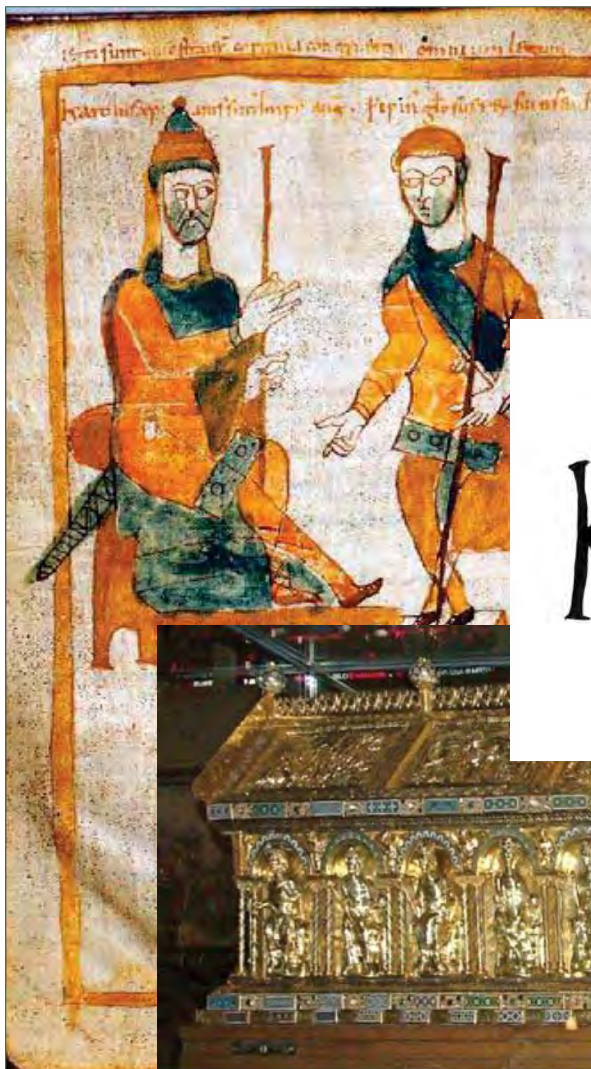
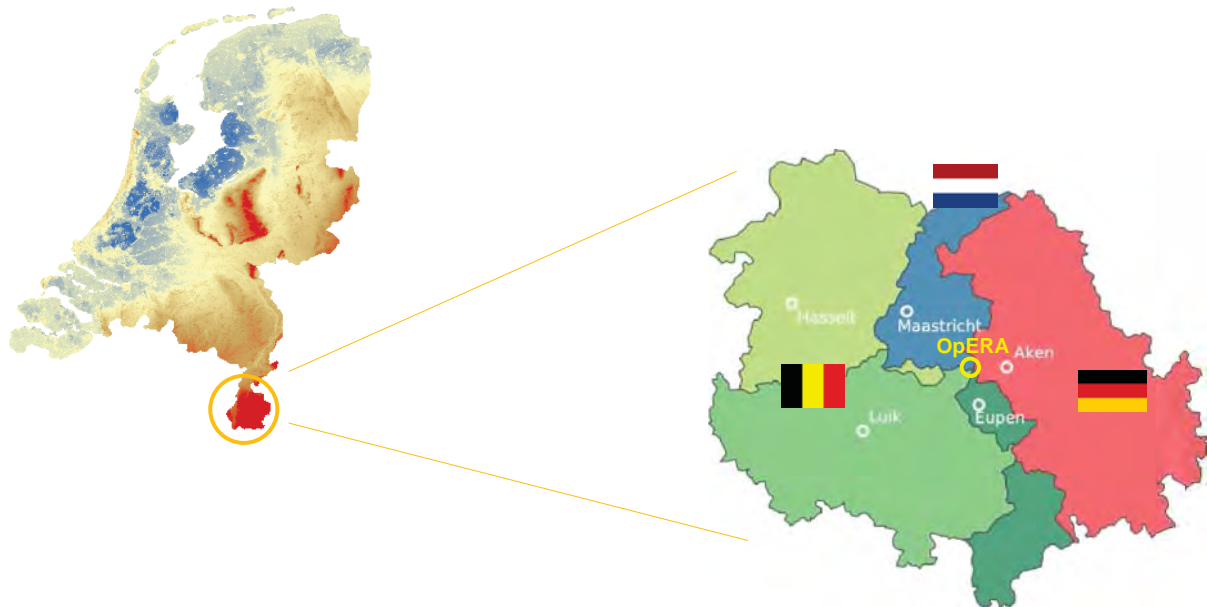




**The greater Dutch Mountains**



# Over 3½ Million people... living in the greater Dutch Mountains



**Charlemagne**  
from the ... mountains  
746 - 800 - 814 - Now



Geothermal naturally !

## Geothermal wells in Aachen

### Aachen-Innenstadt

Name	Temperatur	Förderung	Nutzung
Kaiserquelle	52° C	12 m <sup>3</sup> /h	Mineralwasser
Rosenquelle AC	47°C	43 m <sup>3</sup> /h	Carolus Thermen, Quellenhof
Nikolausquelle	31°C		ungenutzt
Großer Monarch	26°C		ungenutzt
Komphausbadquelle			ungenutzt

### Burtscheid

Name	Temperatur	Förderung	Nutzung
Landesbadquelle	70°C	69 m <sup>3</sup> /h	Kurklinik
Schwertbadquelle	67°C	2 m <sup>3</sup> /h	Kurklinik
Rosenquelle BS	62°C	14 m <sup>3</sup> /h	Kurklinik
Schlangenbadquelle	50°C		ungenutzt
Kochbrunnen	44°C		ungenutzt
Mephistoquelle	39°C	6 m <sup>3</sup> /h	Mineralwasser
Gartenquelle	34°C		ungenutzt
Michaelisquelle	32°C		ungenutzt
Pockenpützchen,	28°C		ungenutzt
Pockenbrünchen und Schlangenquellchen			



Landesbadquelle



Gartenquelle



Quellkammer  
Rosenquelle AC

**Charlemagne** came...



Had a look at the  
**geothermal waters...**





...and decided to **stay**



**Geothermal naturally !**

The last renewable **capital of Europe** ...  
below the **Dutch Mountains**



Karel de Grote  
Charlemagne  
Karl der Große  
Carolus Magnus



Aken  
Aix-la-Chapelle  
Aachen  
800 AD

European



Geothermal

takk fyrir



dank u



merci



grazie



teşekkürler

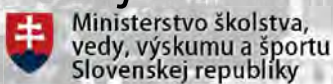


Schweizerische Eidgenossenschaft  
Confédération suisse  
Confederazione Svizzera  
Confederaziun svizra

danke



d'akujem



Welcome to  
OpERA

hvala



obrigado



köszönöm



[www.geothermaleranet.eu](http://www.geothermaleranet.eu)



Contact Geothermal Energy  
coordinator WP2 Information Exchange

NL Agency  
Geothermal ERA-NET

[www.agentschapnl.nl/aardwarmte](http://www.agentschapnl.nl/aardwarmte)

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## OpERA

Operational Issues  
of Geothermal Energy Installations in  
Europe

Expert Workshop  
1 + 2 October 2015  
Vaals (NL/D)

Hjalte Páll Ingólfsson  
Project Manager

Geothermal ERA NET Coordination Office



The Geothermal ERA NET is supported by the European Union's Seventh Programme for research, technological development and demonstration under grant agreement No 291866

# Geothermal energy contributes to the Energy Union

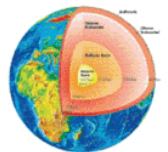


Geothermal energy is environmentally friendly.

It produces reliable baseload **power** and **heat** – all the more important to balance intermittent supplies from other renewable energy sources

Geothermal is a renewable energy source and independent of weather conditions.

**Geothermal energy is indigenous and contributes to Europe's security of supply.**



# The Geothermal ERA-NET Consortium



	IS	Orkustofnun (National Energy Authority),
	NL	Rijksdienst voor Ondernemend Nederland
	CH	Swiss Federal Office of Energy (SFOE)
	I	National Research Council of Italy (CNR)
	D	Jülich (PTJ)
	F	ADEME ( BRGM as third party)
	IS	Icelandic Centre for Research (RANNÍS)
	TR	TÜBİTAK (Scientific and Technological Research Council of Turkey)
	SVK	Slovak Ministry of Education, Science, Research and Sport
	MFIG	Hungarian Geological and Geophysical Institute
	SED	Slovenian Energy Directorate
	EAD	Electricidade dos Acores

**Lead partner is Orkustofnun**  
operating the  
**Geothermal ERA NET**  
**Coordination Office**

Started 2012 for 4 years  
Budget 2 millj. €

**Good geographical balance** (North-West to South-East Europe) Partner countries chosen a.o. on basis of their 2020/2050 geothermal ambitions



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# The three Pillars of the EU Geothermal Policy



**ERA NET vision is to**

- minimize the fragmentation of geothermal research,
- build on European know-how and know-who to utilize geothermal energy
- structure large opportunities in the utilization of geothermal energy through **Joint Activities (JAs)**.

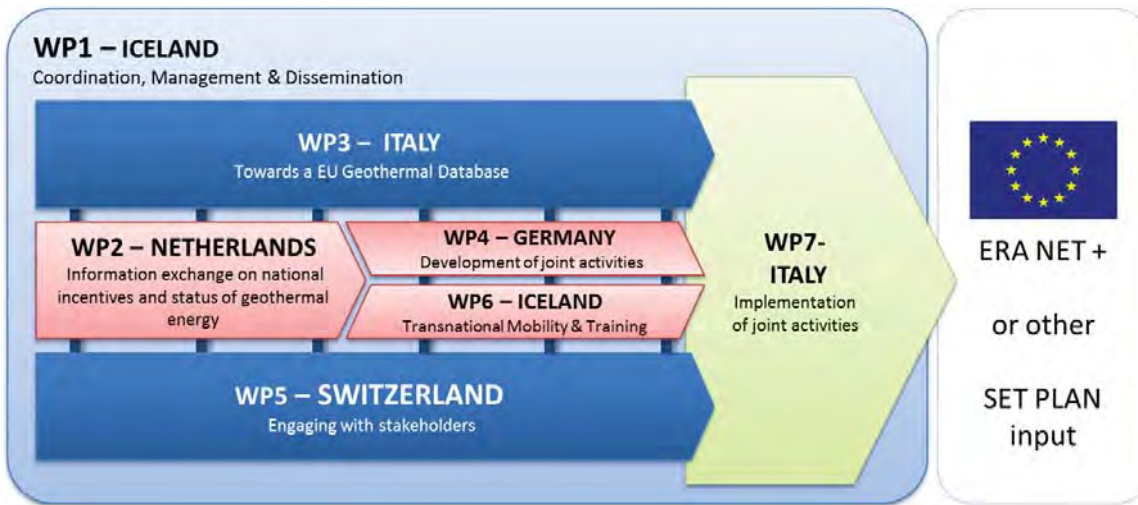
**One important element of the Geothermal ERA NET is to**

- link together the geothermal industry pillar, the research pillar and the policy pillar
- increasing cooperation and consultation between those pillars and stakeholders
- strengthen geothermal assessment and policy recommendation.



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# Organisational structure / work packages



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## Task 2.1 Initial Information Exchange



D2.1  
December  
2013  
>ready



D2.2  
October  
2013  
>ready

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Orkustofnun, Iceland

# Technical & non-technical barriers & opportunities (task 2.2a)



## Shortlist of barriers and opportunities for geothermal development

Technical and non-technical issues

Country:

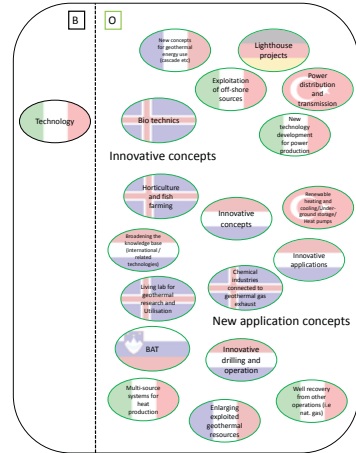
Country	Topic	Barrier/Opportunity	Category	U1	U2	U3	U4	U5

<sup>1</sup> Disruption: Technical (T) or non-technical (NT); Barrier (B) or Opportunity (O); Environmental (E), Socio-political (S), Financial (F), Social (So), Other (O) (Other issues)  
<sup>2</sup> Disruption: Disruption between sectors (X) or within sectors (X); Other (O) (Other issues)  
<sup>3</sup> Disruption: Disruption between sectors (X) or within sectors (X); Other (O) (Other issues)  
<sup>4</sup> Disruption: Disruption between sectors (X) or within sectors (X); Other (O) (Other issues)  
<sup>5</sup> Disruption: Disruption between sectors (X) or within sectors (X); Other (O) (Other issues)

10-bullet lists  
(per country)



clustering  
workshop



Report  
(barriers & opportunities)



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# Technical/non-technical barriers & opportunities



## 7 B&O clusters

A1 Regulations	
A2 Economics & risk-mitigation	a investment
	b operational support
	c risk mitigation
A3 New/innovative concepts and applications	
A4 Operational issues	
A5 Sub-surface knowledge/data	
A6 Structuring the geothermal sector	
A7 Public and education	a public acceptance
	b visibility & dissemination
	c education and training



report  
> ready  
sep'14



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# Future RD&D needs for geothermal development (task 2.2b PTJ/RvO)

**Shortlist of RD&D needs for geothermal development**  
 From first idea to field tests and demos; from subsurface to utilisation issues; supply and demand side; long and short term.

Country:

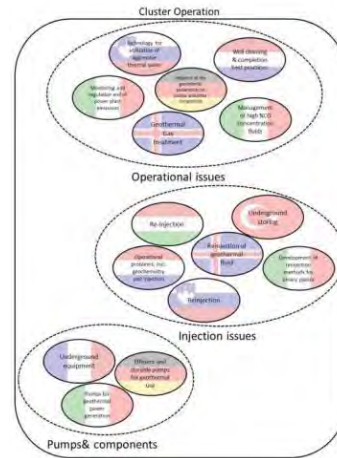
Title	Short description	Keywords	R&D or DEM	L*	H*	S*

1 Describe the RD&D needs with one or more keywords. Suggestions: Seology, analysis/monitoring techniques, Drilling, Operation, Electricity, Direct Use, ORC, new applications, EGS, well stimulation, induced seismicity, High enthalpy, new concepts... (your own characterisations)  
 \* Distinguish between paper/lab scale work (R&D), field tests and demonstration (DEM), and other (O) (please specify)  
 † Urgency (U). Distinguish between urgent (+H) and mid/long term issues (L)  
 ‡ Importance (I). Distinguish between high importance (+H), important (H) and less important (L). This column may be left blank, default is L (unimportant)  
 † Factor S – which needs to consider this an RD&D need. Distinguish between Users/Developers/Directors of geothermal projects (U), Geothermal Industry (I), Research community (R), Government/Policy (G), other.

10-bullet lists  
(per country)



clustering  
workshop



report



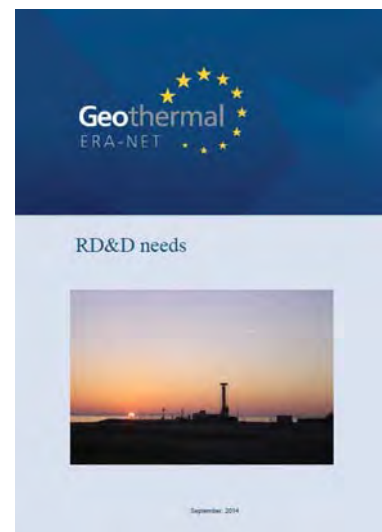
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## RD&D needs

### RD&D clusters

B1 Reservoirs	A reservoirs (general)
	B reservoir modelling
	C reservoir exploration
B2 Operation	A operational issues
	B injection issues
	C pumps & components
B3 PR & data	A dissemination
	B acceptance
	C reporting code/statistics
B4 New concepts	A innovative concepts
	B heat
	C power cycle
B5 Anthropogenic influence	A reservoir creation
	B seismicity
B6 Drilling	

report  
 > ready  
 sep'14



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# Propose (joint) actions



- > ready nov '14
- > basis for wp4:  
**development of joint activities**
- > All reports available on: [www.geothermalera.net.eu](http://www.geothermalera.net.eu)



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# Common Challenges in Geothermal EraNet countries



Barriers & Opportunities clusters

	A1 Regulations	...
	A2 Economics & risk-mitigation	...
	A3 New/innovative concepts and applications	↔
	A4 Operational issues	↔
	A5 Sub-surface knowledge/data	↔
	A6 Structuring the geothermal sector	...
	A7 Public and education	↔

RD&D needs clusters

B4 New concepts	
B2 Operation	
B1 Reservoirs	
B3 PR & data	
B5 Anthropogenic influence	
B6 Drilling	

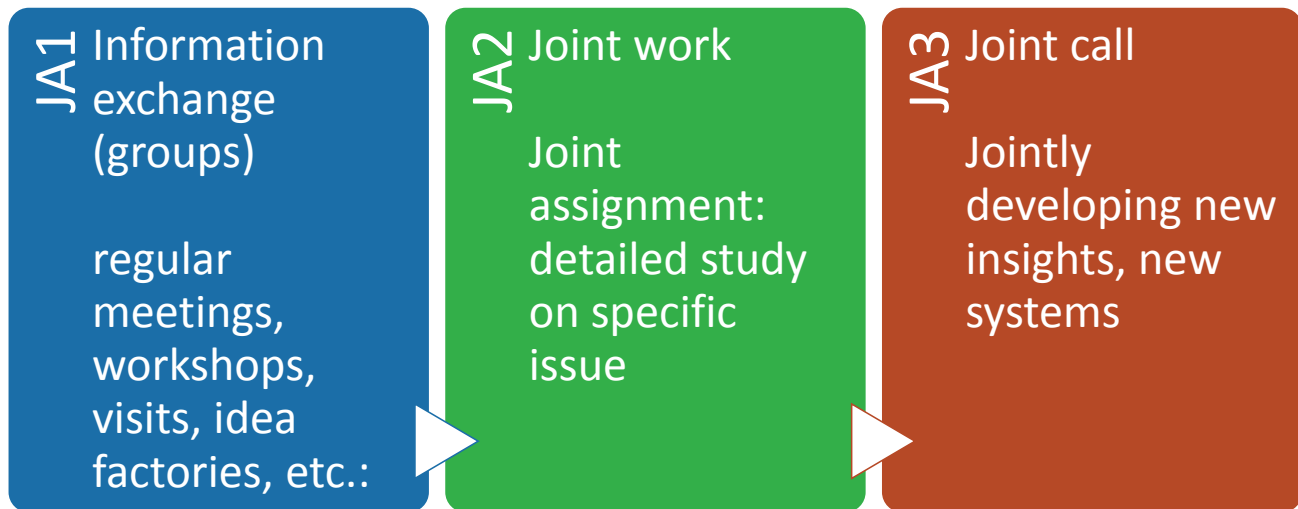
## 9 clusters

- 1.Regulations (A1)
- 2.Economics & Risk-mitigation (A2)
- 3.New/innovative concepts & applications (A3/B4)
- 4.Operation (A4/B2)
- 5.Subsurface/reservoir knowledge (A5/B1)
- 6.Structuring the geothermal sector (A6)
- 7.Public & Education (A7/B3)
- 8.Anthropogenic Influence (B5)
- 9.Drilling (B6)

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**All clusters are relevant for the progression of geothermal energy in Europe**

# How to collaborate?



- Appropriate (and feasible) JA-type should be chosen for a specific challenge
- JA's can evolve from JA1 > JA2 > JA3
- Effectiveness/Impact more important than amount of €'s

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Orkustofnun, Iceland

# How to start/organise joint activities ?



- Bottom-up
- Bi- or multilateral
- Based on countries preferences (within the clusters)

At least two countries to take the initiative

**The Geothermal Era Network as a continuing vehicle to launch JA's !**

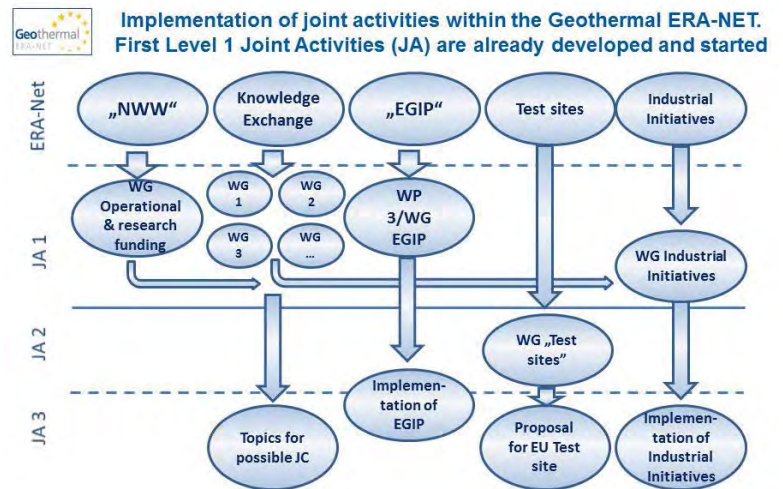
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# Joint Activities



As a result 7 Joint Activities (JA) on different topics were proposed:

- **NWW** – New ways of working: Financial Instruments and Funding of RD&D and Geothermal Projects
- **OpERA** – RD&D Knowledge Exchange on operational issues of geothermal installations in Europe
- **PRGeo** - RD&D Knowledge Exchange on public relations for geothermal energy
- **New Concepts** for geothermal energy production and usage
- **ReSus** - RD&D Knowledge Exchange on reservoir sustainability
- **Tuning EGIP** (European Geothermal Information Platform) for target users
- **Geostat** - Towards Consistency of geothermal data



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## Geothermal ERA NET Cofund Action – continued cooperation



creating a European research and innovation framework

- The objective is to organize and pool national financial and human resources as well as national research infrastructures, **to accelerate research and innovation**.
- Building on relationships with industry and researchers and bridge the gap between research and the market with **innovative solutions**.
- Focus on what is often called “deep” geothermal energy.
  - The scope includes the integration of geothermal reservoirs into novel energy system concepts (e.g. use of reservoirs for energy storage, CO2 storage, integration with near-surface geothermal applications).

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# Next steps towards the Geothermal ERA NET Cofund Action



Action	Finished by
Identification of relevant contacts in potentially participating countries	September 2015
Invitation letters to potential participants & flyer	September 2015
Distribute first draft proposal	September 2015
Preparatory meeting 1	November 2015
2nd draft proposal	December 2015
Deadline for letters of commitment	February 2016
Preparatory meetings 2, 3, teleconferences and subsequent drafts	First quarter 2016
Submission of the proposal	5 April 2016 (provisional)

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Coordination Office  
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[www.geothermaleranet.eu](http://www.geothermaleranet.eu)





Netherlands Enterprise Agency



# OpERA an introduction

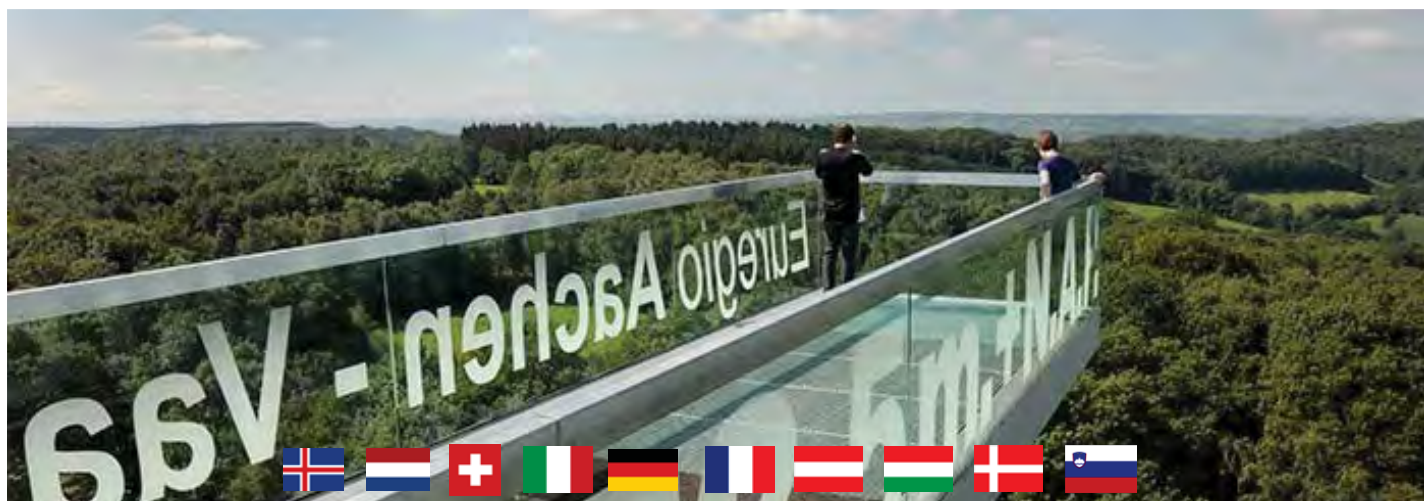
**Paul Ramsak**  
Netherlands Enterprise Agency  
Geothermal ERANet KnowlEx leader  
OpERA steering committee

OpERA Expert workshop  
Vaals (NL/D/B)  
1+2 oct 2015



# OpERA

## Operational Issues of Geothermal Installations in Europe





# Common Challenges in Geothermal EraNet countries

Barriers & Opportunities clusters

A1 Regulations	...
A2 Economics & risk-mitigation	...
A3 New/innovative concepts and applications	...
<b>A4 Operational issues</b>	...
A5 Sub-surface knowledge/data	...
A6 Structuring the geothermal sector	...
A7 Public and education	...

RD&D needs clusters

B4 New concepts	
<b>B2 Operation</b>	
B1 Reservoirs	
B3 PR & data	
B5 Anthropogenic influence	
B6 Drilling	

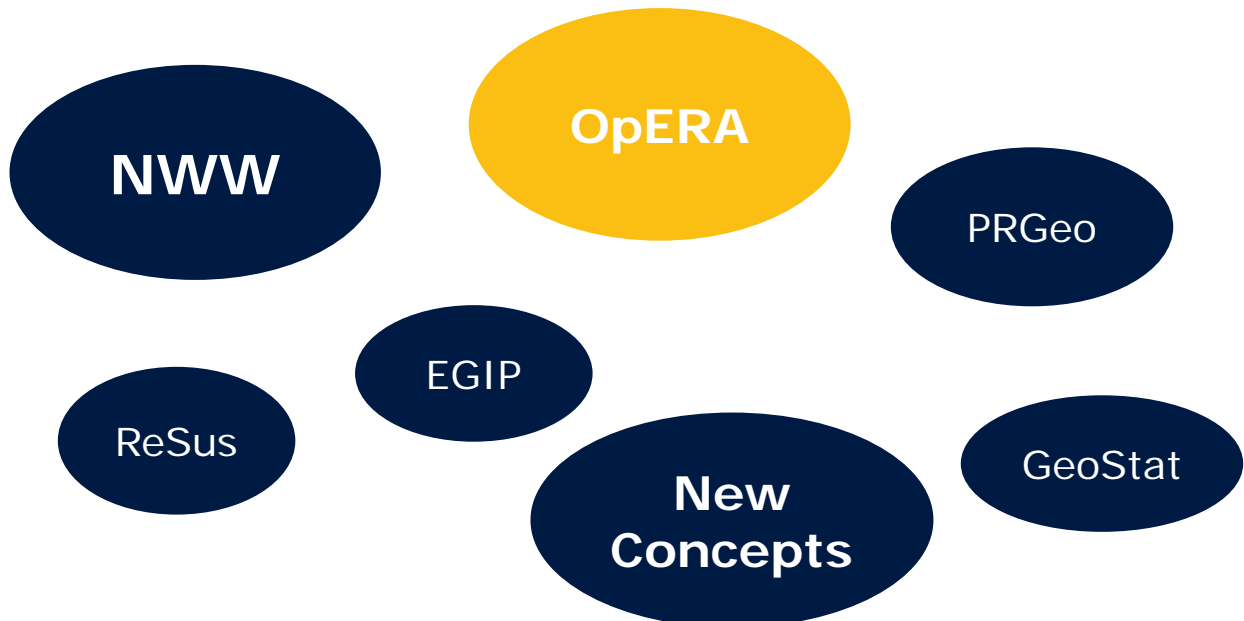
## 9 clusters

- 1.Regulations (A1)
- 2.Economics & Risk-mitigation (A2)
- 3.New/innovative concepts & applications (A3/B4)
- 4.Operation (A4/B2)**
- 5.Subsurface/reservoir knowledge (A5/B1)
- 6.Structuring the geothermal sector (A6)
- 7.Public & Education (A7/B3)
- 8.Anthropogenic Influence (B5)
- 9.Drilling (B6)

**All clusters are relevant for the progression of geothermal energy in Europe**



# 7 Joint Activities



## Why OpERA?

WP2 identified several barriers and RD&D-needs related to operation of geothermal installations

**Crucial for  
LT performance of  
Geothermal Installations**

### › Barriers:

- › Resource exploitation
- › Operational issues
- › Environmental impact
- › Geochemistry & injectivity
- › Reinjection

### › RD&D-Needs:

#### › Operational Issues

- › Aggressive thermal water
- › Pumps & components
- › Well cleaning & completion
- › High NCG concentrations
- › Power plant Emissions
- › Gas treatment

#### › Injection Issues

- › Re-injection (mentioned 3x)
- › Underground storage
- › Re-injection methods (binary)
- › Geochemistry during re-injection

#### › Pumps & Components

- › Underground equipment
- › Efficient & durable pumps
- › Pumps

## Why OpERA?

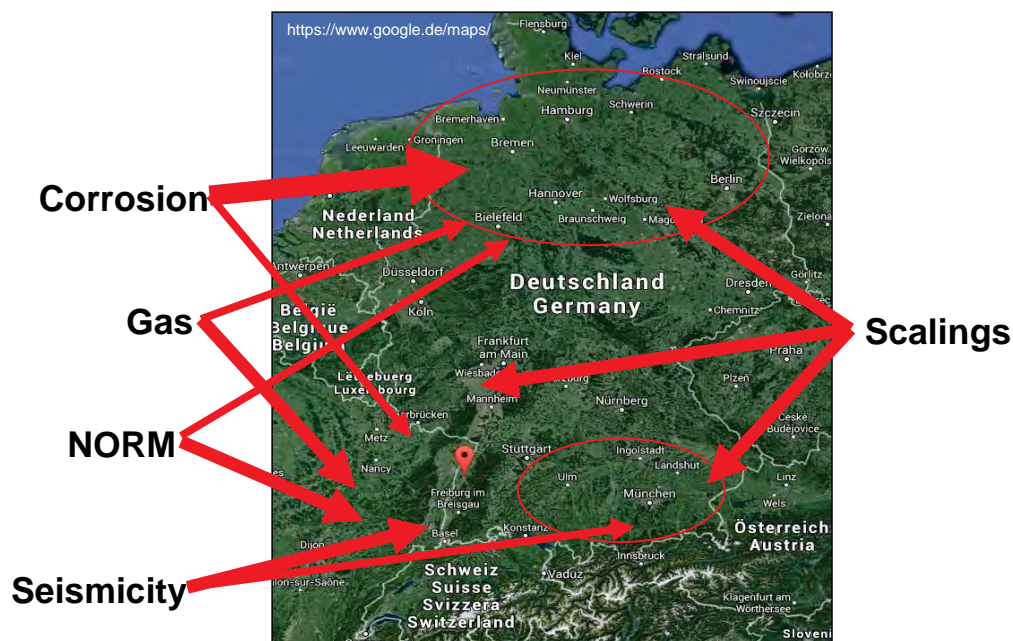
- Mentioned by:



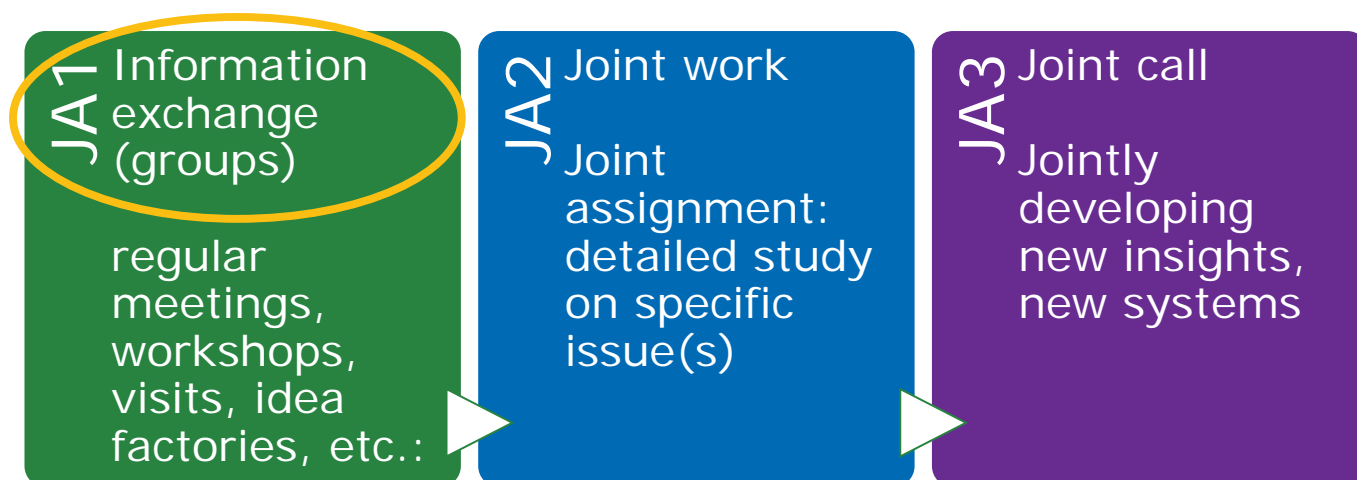
- Therefore: Knowledge exchange on operational issues can help to:
  - Use knowledge on already solved problems European-wide
  - Cluster research efforts
  - Merge budgets for a higher output



# Why OpERA? Example Germany



# How to collaborate?



- Appropriate (and feasible) JA-type should be chosen for a specific challenge
- JA's can evolve from JA1 > JA2 > JA3
- Effectiveness/Impact more important than amount of €'s



# The Concept of OpERA

**Overview of Operational Issues** in participating countries

Trans-national **knowledge and information Exchange**

First approach for **trans-national cooperation** on specific topic

*Building the **base for further cooperation**,  
if the benefit of this approach is proven*



## First Joint Activity: OpERA

- **OpERAtional issues** of geothermal installations
- **workshop – october 2015**
  - Scaling
  - Corrosion
  - Gas content
  - Reinjection
- **follow-up**
  - Expert group > solved/unsolved issues/best practices (JA1)
  - Joint studies (JA2/JA3)
  - ...





# OpERA – the EuRopeAn team

## Coordination

D + NL  

## EraNet Partners

IS + SLO + H + I + F + CH



## Extra Partners

DK + A  



# OpERA Participants

- Selected group of experts
- Invitation only
- Operators, hands-on consultants & researchers

***37 participants from 11 European countries. 27 speakers***

- Building a network
- OpERA as a platform to solve Operational Issues on a European scale
- You're part of that network!

***We need to solve operational problems for Geothermal Energy to flourish***



# OpERA Program

DAY 1 oct 2015 12:00-22:00

DAY 2 oct 2015 9:00-17:00

*Registration & Welcome Snack*

**Welcome & Introduction**

**Ia Country overviews**



*Break*

**Ib Country overviews**



**Summary, Conclusions & Follow up**

*Dinner*

**II Scaling**

*Break*

**III Scaling & Gas content**

*Lunch*

**IV Corrosion**

*Break*

**V Reinjection**

**Final discussion, Conclusions & Next Steps**

13

Paul Ramsak 1/10/2015



Geothermal ERA-NET Workshop "OpERA"  
Operational Issues of Geothermal Installations  
in Europe

## Preliminary Program (status: 09/09/2015 update)

Thursday, 1<sup>st</sup> of October 2015:

Moderator: Dario Frigo (Plinius Chemical Consulting)

- 12:00 - 12:45 **Registration and Welcome Snack**
- 12:45 - 13:30 **Welcome & Introduction**  
Era-NET Coordination Office  
OpERA Steering Committee  
Ministry of Economic Affairs Netherlands  
Rijksdienst voor Ondernemend Nederland
- 13:30 - 15:10 **Session I: Country overviews**  
13:30 - 13:50 Hungary - Annamária Nádor (MFG)  
13:50 - 14:10 Italy - Adele Manzella (ENR)  
14:10 - 14:30 Netherlands - Martin van der Hout (DAGO)  
14:30 - 14:50 Slovenia - Andrej Ladanje (GeoZS)  
14:50 - 15:10 Germany - Florian Eichinger (Hydroisotop GmbH)
- 15:10 - 15:30 **Coffee break**
- 15:30 - 17:10 **Session I: Country overviews (continued)**  
15:30 - 15:50 Iceland - Gudni A. Jóhannesson (Orkuvefningur)  
15:50 - 16:10 Switzerland - Bernd Fritig (Nagra)  
16:10 - 16:30 France - Christian Boissavy (AFPG)  
16:30 - 16:50 Denmark - Søren Berg Lorenzen (DGGH)  
16:50 - 17:10 Austria - Gregor Götzl (GBA)
- 17:10 - 18:15 **Summary, Conclusions and Follow up**  
Dario Frigo (Plinius Chemical Consulting)  
Paul Ramsak (RVO)  
Stephan Scheiber (PLJ)
- 19:00 - 22:00 **Dinner at Kasteel Vaalsbroek**



Geothermal ERA-NET Joint Activity "OpERA"  
Operational Issues of Geothermal Installations  
in Europe

Friday, 2<sup>nd</sup> of October 2015:

Moderator: Dario Frigo (Plinius Chemical Consulting)

- 09:00 - 10:15 **Session II: Scaling**  
09:00 - 09:15 Netherlands - Radboud Vorage (Aardwarmtecluster 1 KKP BV)  
09:15 - 09:30 Hungary - Janos Szanyi (Sarged University)  
09:30 - 09:45 Italy - Giordano Montegrassi (ENR)  
09:45 - 10:15 Discussion - Dario Frigo (Plinius Chemical Consulting)
- 10:15 - 10:35 **Coffee break**
- 10:35 - 11:50 **Session III: Scaling & Gas content**  
10:35 - 10:50 Germany - Andreas Rauch (geoco GmbH)  
10:50 - 11:05 Netherlands - Niels Hartog (KIWR)  
11:05 - 11:20 Iceland - Bjarni Már Júlíusson (Reykjavik Energy)  
11:20 - 11:50 Discussion - Dario Frigo (Plinius Chemical Consulting)
- 11:50 - 13:00 **Lunch at venue**
- 13:00 - 14:15 **Session IV: Corrosion**  
13:00 - 13:15 Iceland - Ingólfur Óm Þorjómsson (ISOR)  
13:15 - 13:30 Germany - Simona Regensburg (GFZ)  
13:30 - 13:45 Netherlands - Hans Veldkamp (TNO)  
13:45 - 14:15 Discussion - Dario Frigo (Plinius Chemical Consulting)
- 14:15 - 14:35 **Coffee break**
- 14:35 - 16:05 **Session V: Reinjection**  
14:35 - 14:50 Netherlands - Wart van Zonneveld (Floricultura)  
14:50 - 15:05 Hungary - Mária Hlatki  
15:05 - 15:20 Germany - Martin Schindler (BESTEC GmbH)  
15:20 - 15:35 Slovenia - Eujen Tomhač (Petrol Geoterm d.o.o.)  
15:35 - 16:05 Discussion - Dario Frigo (Plinius Chemical Consulting)
- 16:05 - 17:00 **Final Discussion, Conclusions and Next steps**  
Dario Frigo (Plinius Chemical Consulting)  
Paul Ramsak (RVO)  
Stephan Scheiber (PLJ)

Venue **Kasteel Vaalsbroek, Vaalsbroek 1, Vaals, NL**  
[www.hilderberg.nl/en/vaalscastle-vaalsbroek](http://www.hilderberg.nl/en/vaalscastle-vaalsbroek)  
(about 7 km from Aachen Central Station)



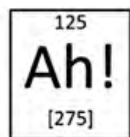


let OpERA begin...



## OpERA Moderator

Dario Frigo



Consult your PC  
& avoid the element  
of surprise





## Contact Geothermal Energy coordinator WP2 Information Exchange

## NL Enterprise Agency Geothermal ERA-NET

[www.rvo.nl/aardwarmte](http://www.rvo.nl/aardwarmte)  
[www.rvo.nl/topsector-energie](http://www.rvo.nl/topsector-energie)

**Paul Ramsak**  
+31-88-602 2275  
[paul.ramsak@rvo.nl](mailto:paul.ramsak@rvo.nl)



**Netherlands Enterprise Agency  
Energy Department  
Geothermal Energy**

Slachthuisstraat 71  
P.O. Box 965  
6040 AZ Roermond, The Netherlands

[www.geothermaleranet.eu](http://www.geothermaleranet.eu)



# OpERA

Operational Issues  
of Geothermal Energy Installations in Europe

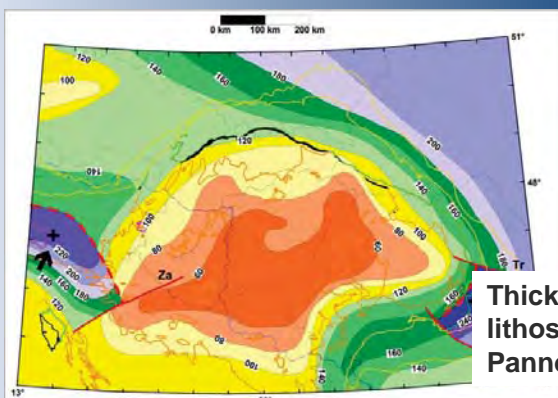
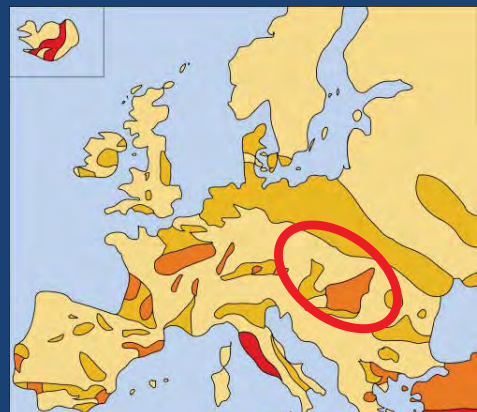
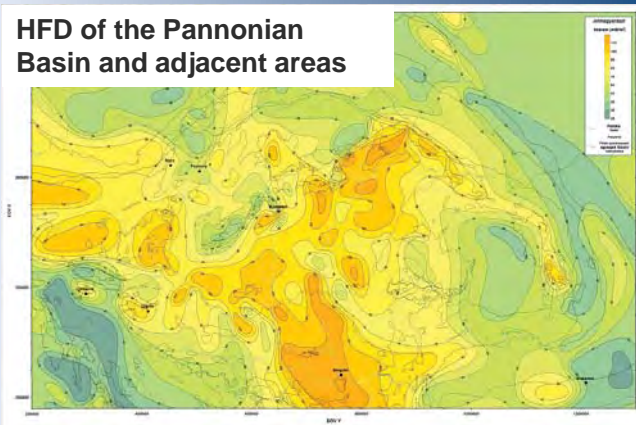
Expert Workshop  
1 + 2 October 2015  
Vaals (NL/D)

## Country Overview Hungary Annamária Nádor

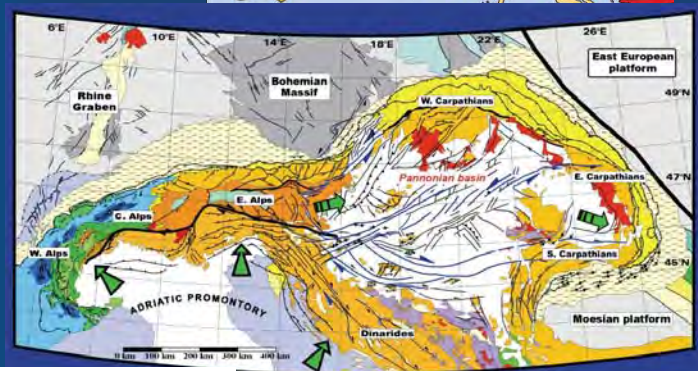
### Geothermal conditions of the Pannonian Basin



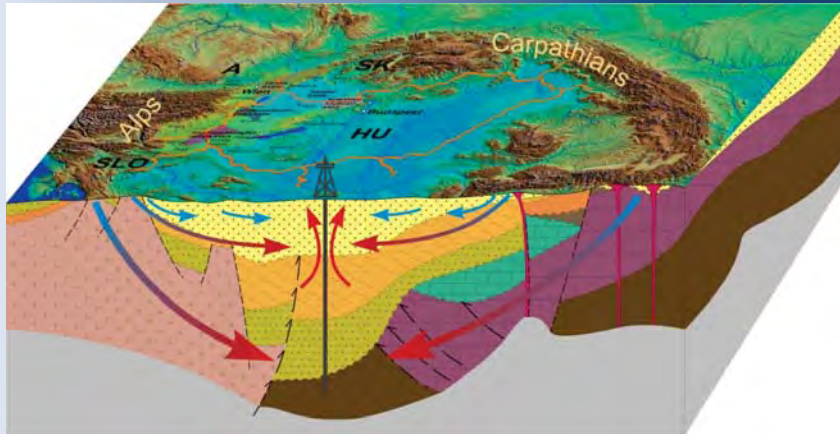
HFD of the Pannonian Basin and adjacent areas



Thickness of the lithosphere in the Pannonian Basin



# Pannonian basin: HSA play (convictional flow system)



- high heat flux
- thermal „insolation” of basin fill sediments
- regional groundwater flows driven by hydraulic potential between recharge and discharge areas
- many transboundary aquifers/reservoirs – joint management

<b>Main geothermal reservoirs</b>	Paleo-Mesozoic fractured, karstified basement rocks	Miocene porous and carbonate reservoirs	Mio-Pliocene porous basin fill: multi-layered sandstones, shales
depth (top)	>2-3000 m	Basement highs	600-1500 m
temperature	>100-150 °C	50-150 °C	50-100 °C
prospect	CHP	CHP, direct use	direct use, balneology

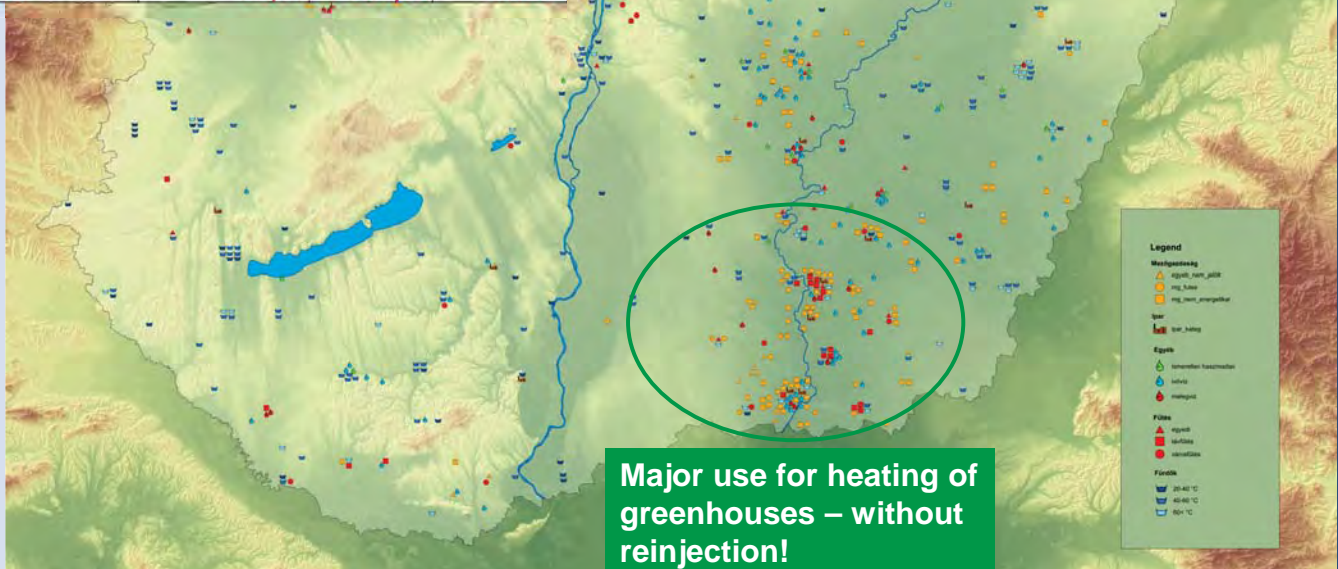
# Thermal water utilization in Hungary (93 000 km<sup>2</sup>)



	Abstracted thermal water (million m <sup>3</sup> )	Installed capacity (MWth)	Annual use (TJ/y)
Balneology	36,8	265	5285
Agriculture	9,34	241,84	2800
Heating	6,76	132,97	1350
Industry	1,44	8,3	170
Other	14,1	49,37	650
<b>Total</b>	<b>68,44</b>	<b>697,48</b>	<b>10255</b>

~ 950 thermal wells (outflow T > 30 °C)  
Annual production: 68,44 million m<sup>3</sup> (2011)

21 Geo-DH systems, only larger ones with (partial) reinjection (95 settlements with DH infrastructure!)



Major use for heating of greenhouses – without reinjection!

# Energy strategy of Hungary 2011-2030



## Import dependency:

- ~ 83% of hydrocarbons
- Security supply, focus on own resources

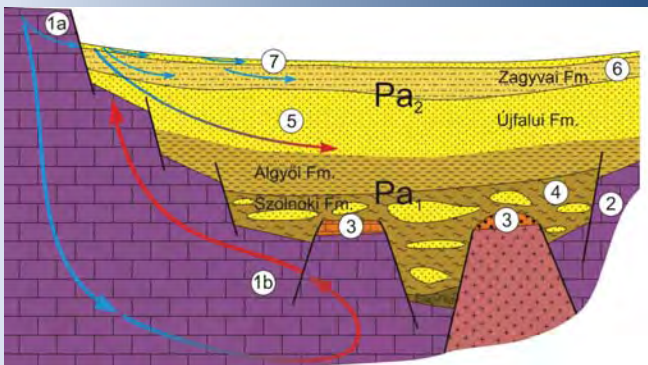
Main aim: ensure the longterm sustainability, security, and economic competitiveness of energy supply in Hungary

3 pillars: nuclear, coal, **RES**

RES Directive (2009/28/EC): 13% RES for Hungary → 14,65% RES by 2020 (120,57 PJ)

Contribution of geothermal energy	2010 9% of total RES	2020 17% of total RES
Direct heat (PJ)	4,23	14,95
Electricity production (MW)	0	57

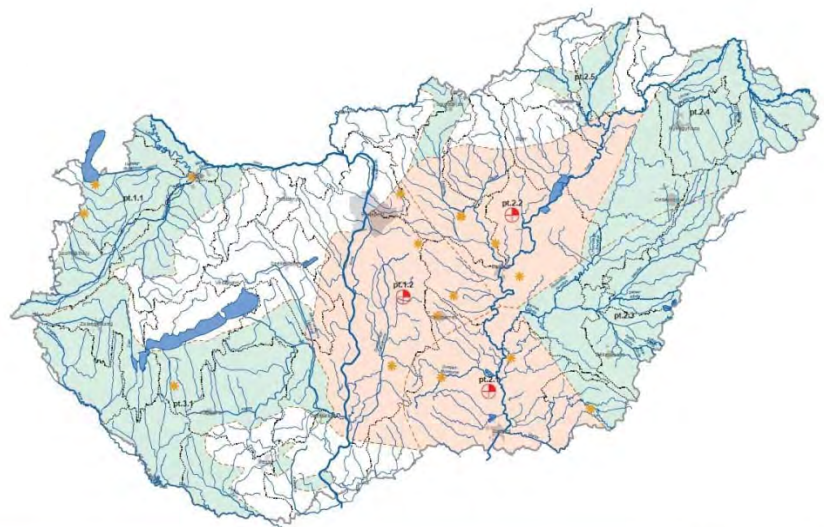
## Operational issues in Hungary - reinjection



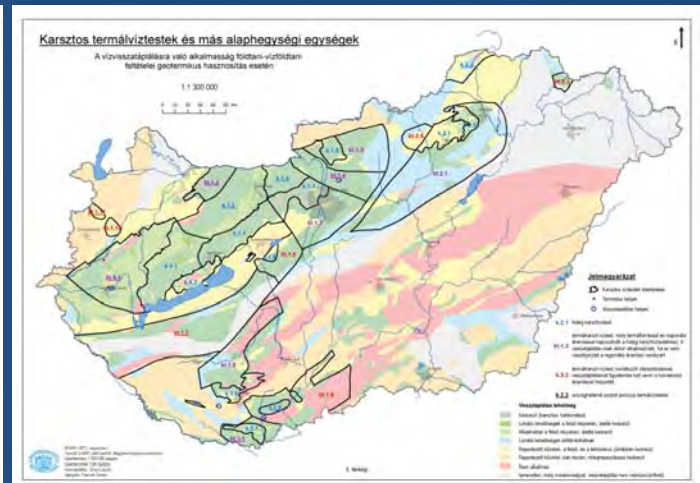
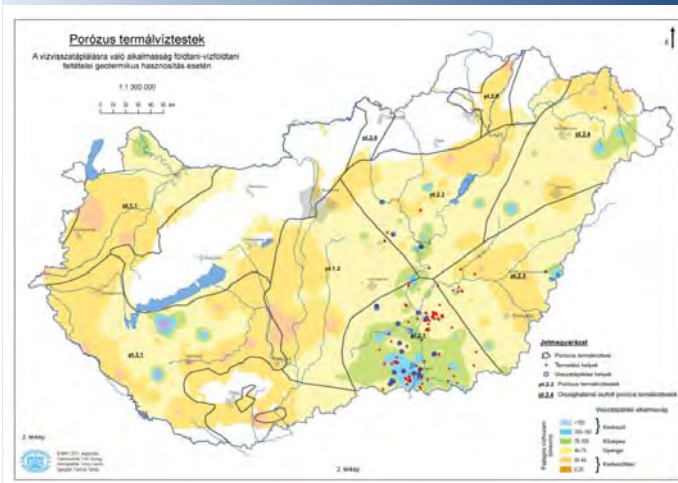
Re-injection operates into basement carbonates, but needs more R&D into heterogenous sandstone reservoirs

After many debates and changes in legislation now regulation is permissive: optionally licensed in individual grants.

Basis for re-injection: water management aspect: quantity status of aquifers  
River Basin Management Plans (Water Framework Directive)



# Operational issues in Hungary - reinjection



Re-injectivity potential of porous and karstic aquifers (Tóth, 2011)

For technical discussion with examples see presentation of M. Hlatki

# Operational issues in Hungary – gas content



Thermal water wells – hydrocarbon wells: water with high gas contents vs. gas with high water content

Many Hungarian wells produce thermal water with significant dissolved gas content (methane, nitrogen, CO<sub>2</sub>, H<sub>2</sub>S)

Degasification units next to the production wells → Methane : separated and used in auxiliary equipments

Case study: Túrkeve: 74 C thermal water with high gas content feeding local spa  
Gas separated, collected and driven to 2 gas motors: 413 MWh/yr electricity and 12.866 GJ/yr heat energy: additional heating of spa buildings



## Operational issues in Hungary – gas content



**Fábiánsebestyén**  
Steam blowout from HP / HT fractured dolomite reservoir at a depth of 3800 m  
360 bar overpressure, 189 C wellhead temperature, blowout lasting for 47 days

## Operational issues in Hungary – scaling



High dissolved content of some thermal water  
Hungarian „Pammukale”: Egerszalók



For technical discussion with examples see presentation of J. Szanyi

# Summary matrix



	solved		unsolved
	Issue	Solution	
<b>Scaling</b>	Carbonate scaling	Inhibitors (acids)	Baryte scale removal
<b>Corrosion</b>	No major issues reported		
<b>Gas content</b>	CH4 – safety issues	Gas separator	Separated gas treatment or utilization
<b>Reinjection</b>	Low injectivity of sandy aquifers	Proper well design, back-washing, microfiber iron and sand filters	Further RD&D needed
	Surface disposal of waste water	Thermal lakes	High temperature and high TDS of waste water





# OpERA

Operational Issues  
of Geothermal Energy Installations in Europe

Expert Workshop  
1 + 2 October 2015  
Vaals (NL/D)

## Country Overview

*Italy*

by Adele Manzella

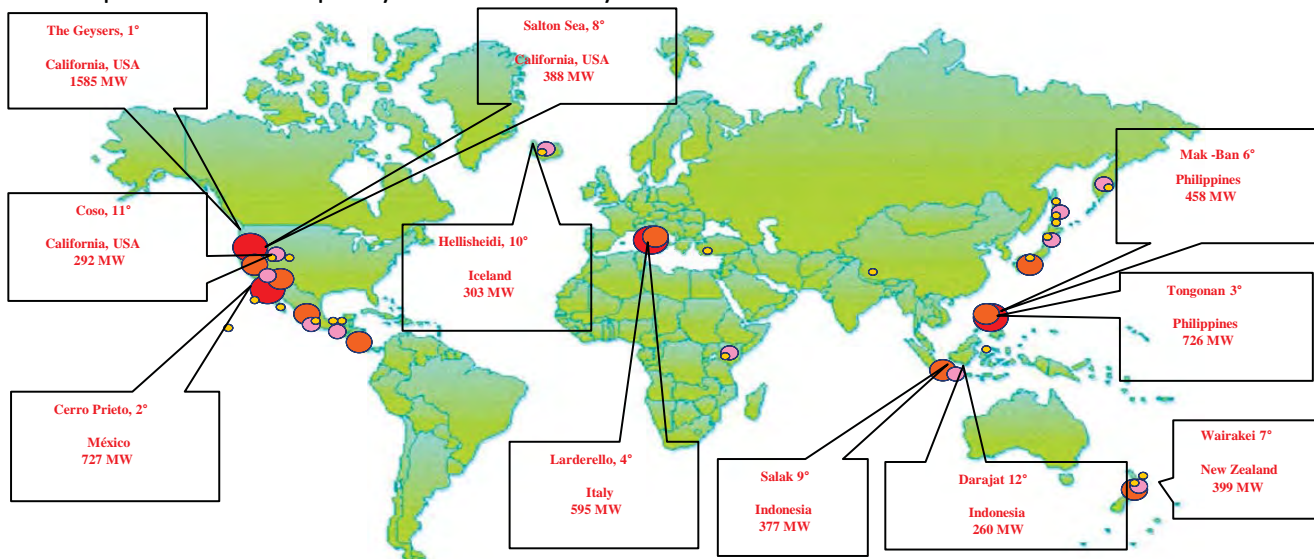


Images and topics are courtesy of Enel GP

## Overview Geothermal Energy in Italy: Power production

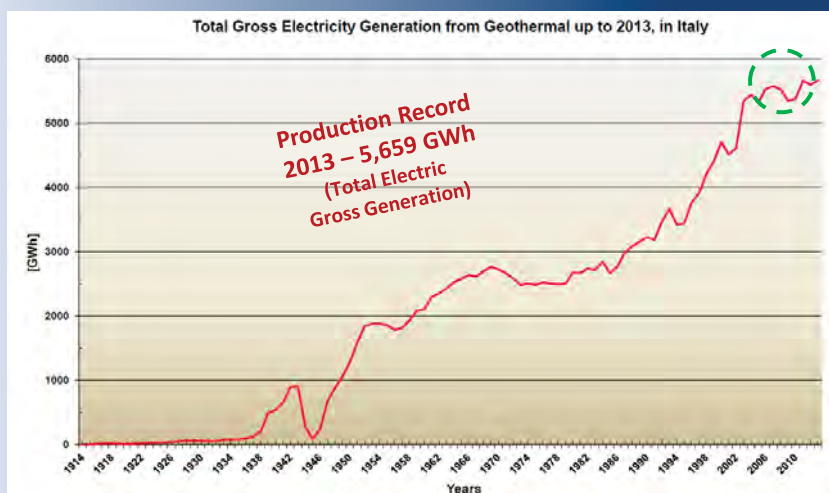


Italy is the 6th country in the world for installed power capacity, with two main geothermal fields, Larderello and Mt. Amiata. Larderello is the 4° geothermal field in the world. 916 MW of the 2.13 GW of European installed capacity comes from Italy

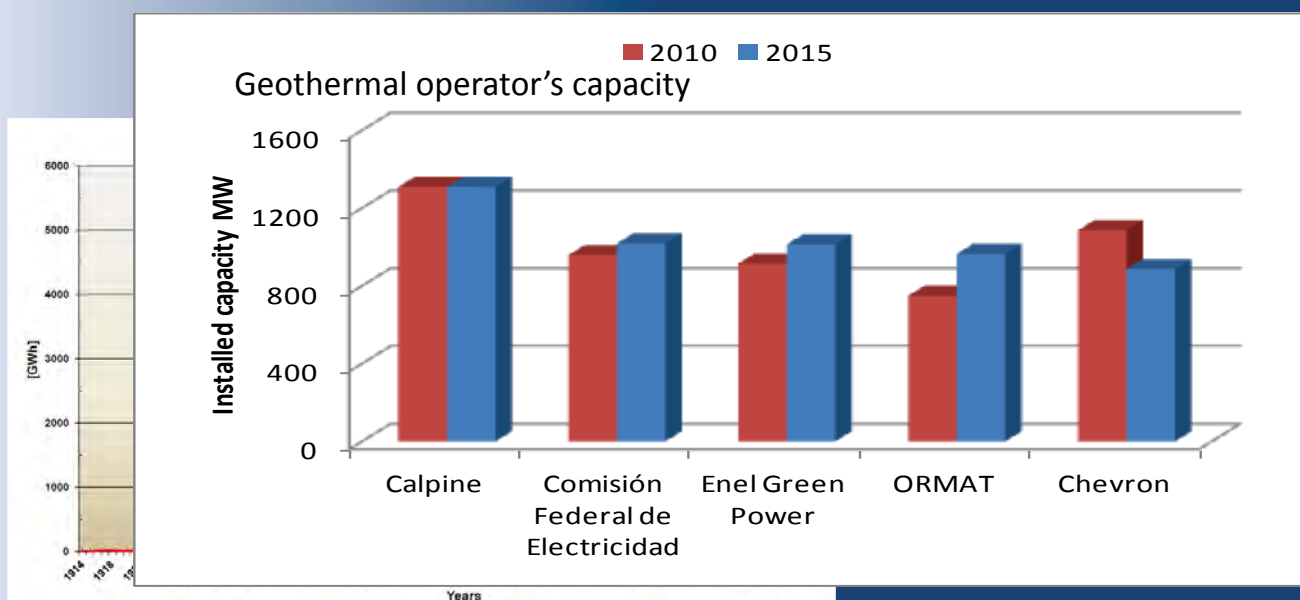




# Overview Geothermal Energy in Italy: Power production

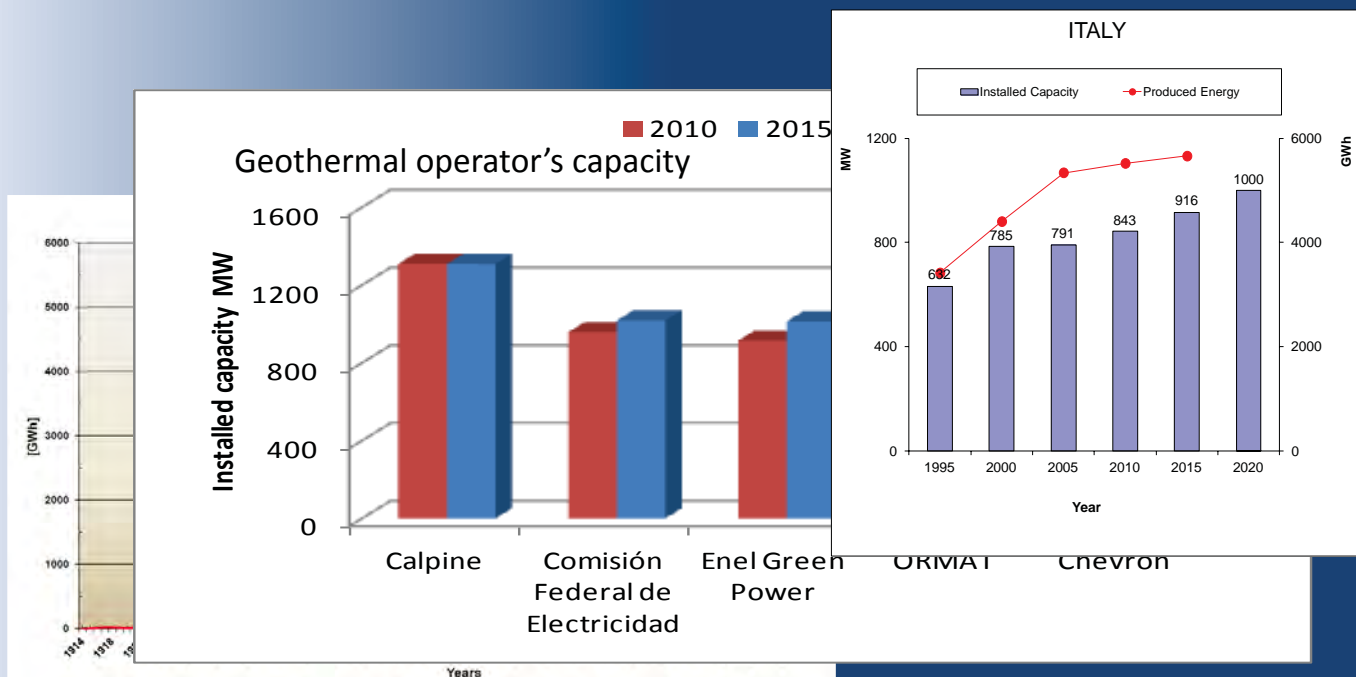


# Overview Geothermal Energy in Italy: Power production





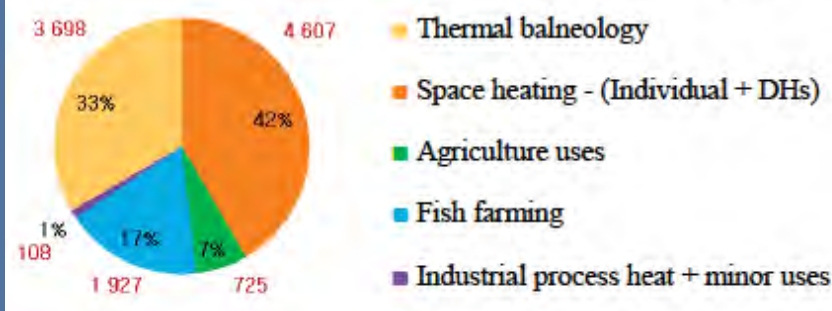
# Overview Geothermal Energy in Italy: Power production



# Overview Geothermal Energy in Italy: Heat production

Sector of application	Capacity* (MW <sub>t</sub> )			Energy* (TJ/yr)		
	Total	GSHPs	DHs	Total	GSHPs	DHs
Space heating	725	550	78	4 607	3 211	683
Thermal balneology	421	-	-	3 698	-	-
Agriculture uses	69	14	-	725	82	-
Fish farming	122	-	-	1 927	-	-
Industrial process heat + minor uses	18	4	-	108	25	-
<b>TOTAL</b>	<b>1,355</b>	<b>568</b>	<b>92</b>	<b>11,065</b>	<b>3,318</b>	<b>683</b>

Total energy use: 11,065 TJ/yr





# Overview Geothermal Energy in Italy: Heat production

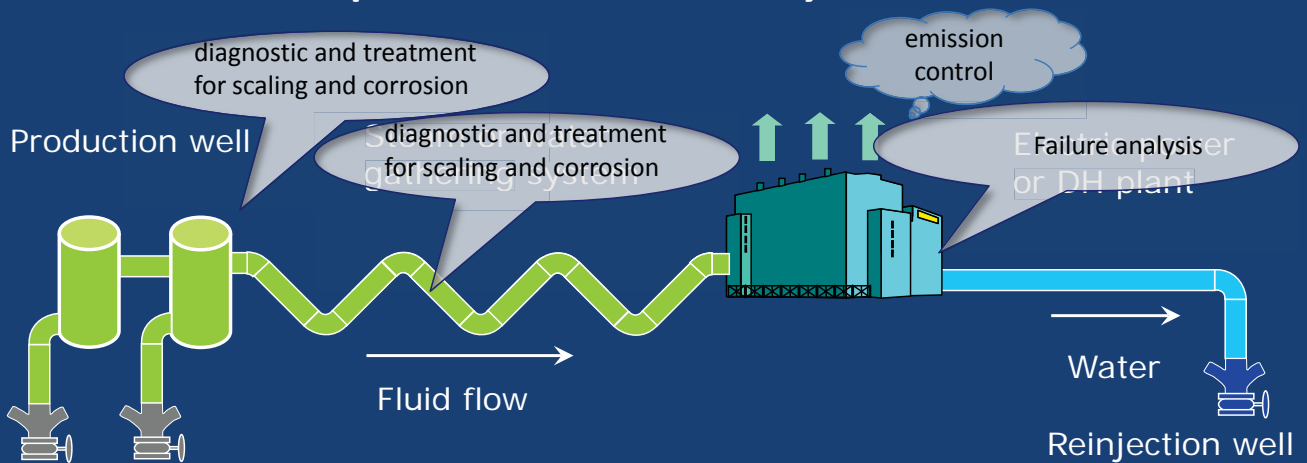
Space heating is in rapid expansion, in particular GSHP systems (increase of 120% in four year for GSHP and 16% by DH)

Most DHs are in geothermal power production areas.



Geothermal DH in large towns are:  
Ferrara DH is in expansion  
Grado DH is under development  
Vicenza DH is proposed

# Overview Operational Issues in Italy





## Overview Operational Issues in *Italy*

### Scaling Issues

*Deposit from single flushing fluids, deposit on reinjection wells, pipelines, separators*

This problem is usually tackled with:  
monitoring and diagnostic  
chemical (washing) and physical (pressure/temperature management) operations



## Overview Operational Issues in *Italy*

### Corrosion Issues

*The steam produced by deep wells is often characterized by the presence of aggressive elements (O, H<sub>2</sub>S, CO<sub>2</sub>, NH<sub>3</sub>, H, sulfates, Hg) and Chlorine, which accelerates corrosion.*

*Pressure decrease in-well or in pipes produces acid steam condensation, inducing localized corrosion on casing, pipes and turbine parts.*

This is a **main issue**

Enel GP operates fields having aggressive fluids that are considered unmanageable by most operators



# Overview Operational Issues in *Italy*

## Corrosion Issues

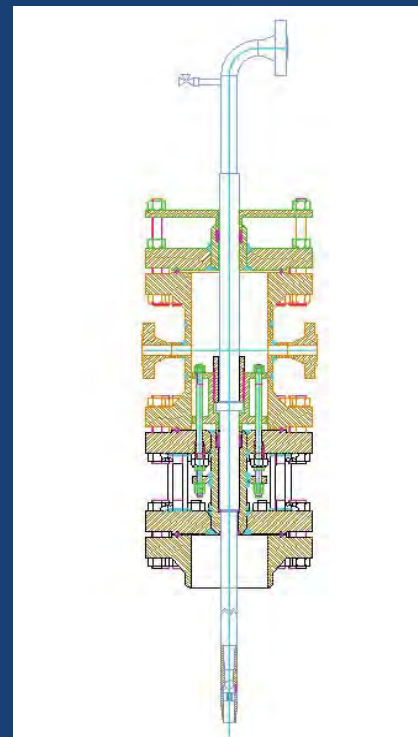
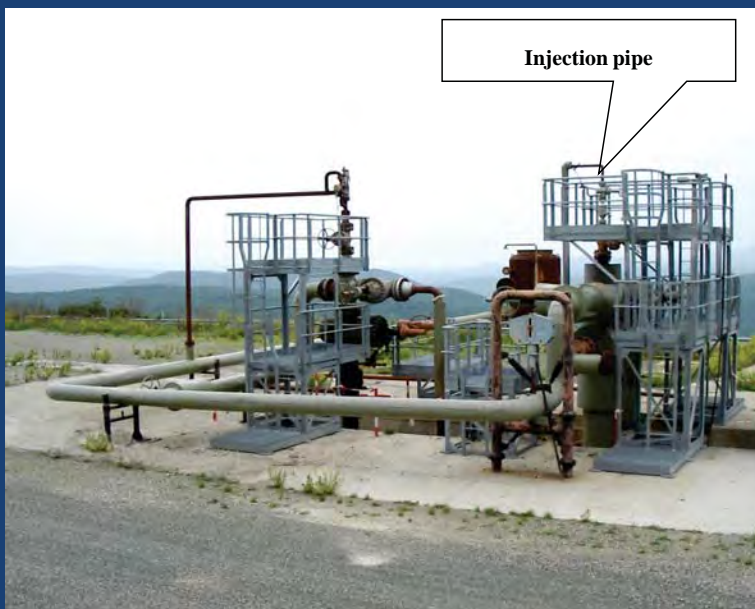
Solutions:

- monitoring systems
- steam washing to break down the pH of the fluid
- temperature and pressure management
- special coating and materials

Extra cost of washing equipment  $\approx 1\text{M€}$

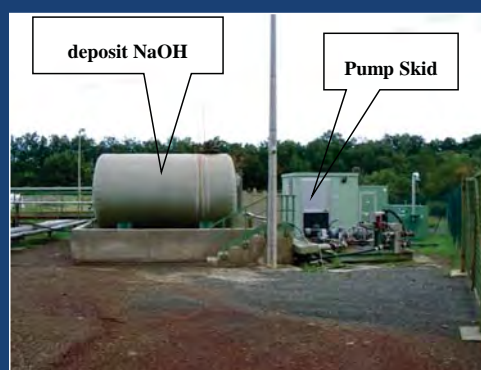
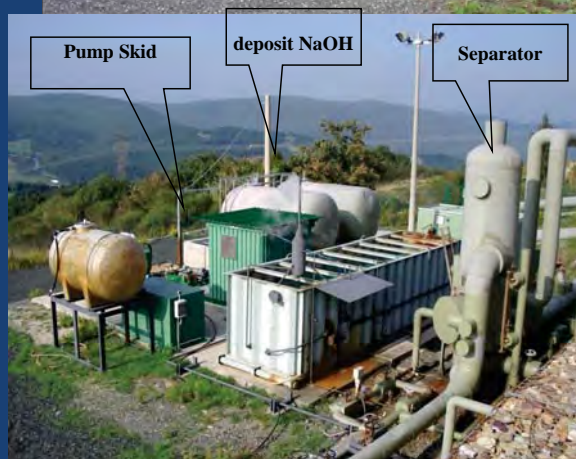
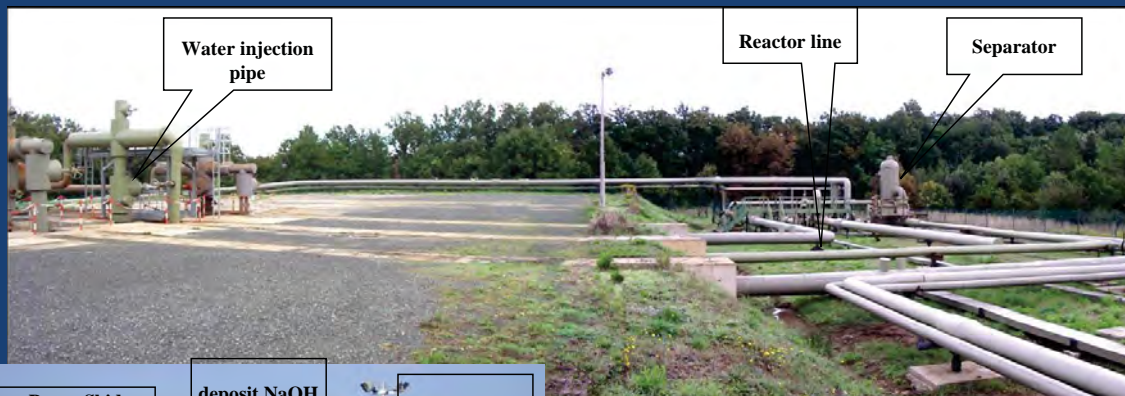


## Steam treatment plants inside wells to prevent the corrosion problems

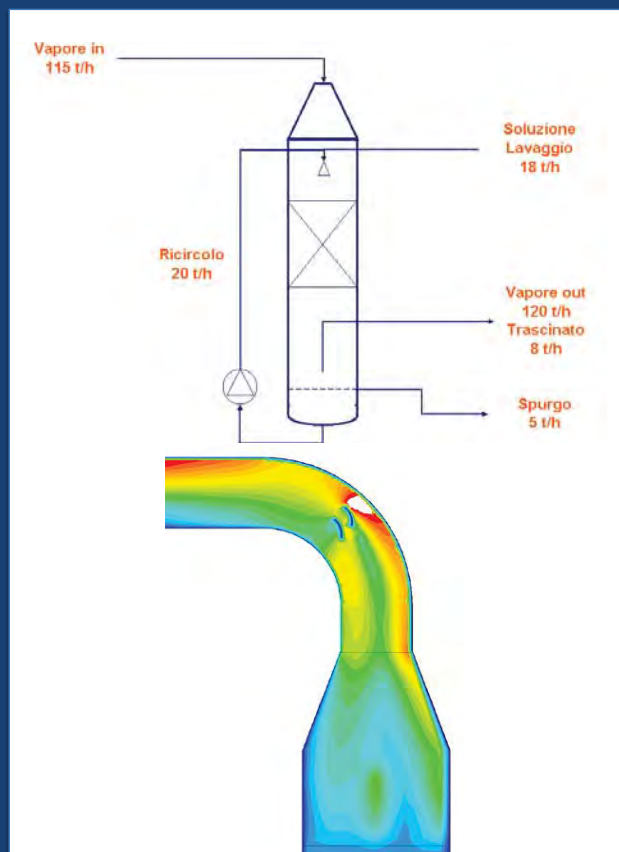




# Steam treatment plants at well head

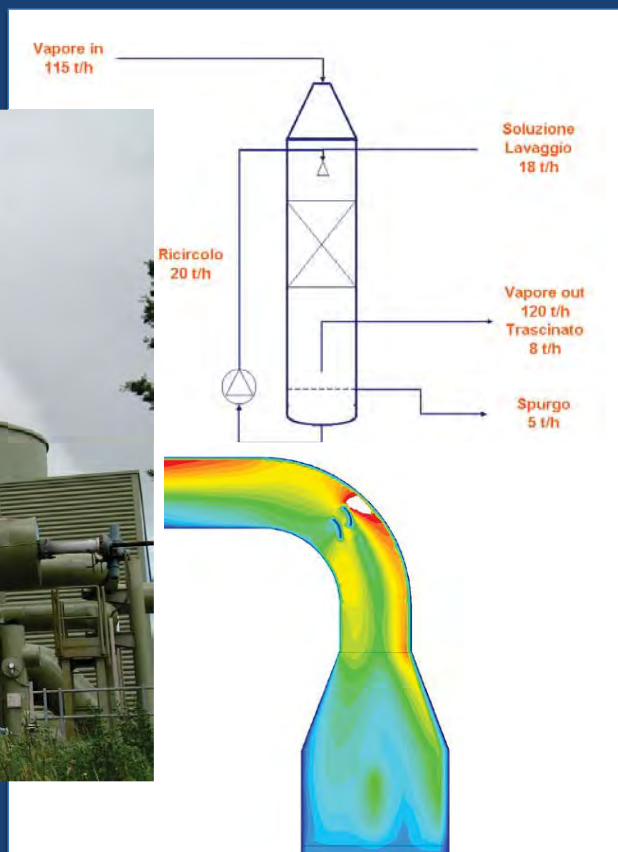


# Steam treatment plants at the power plants





## Steam treatment plants at the power plants



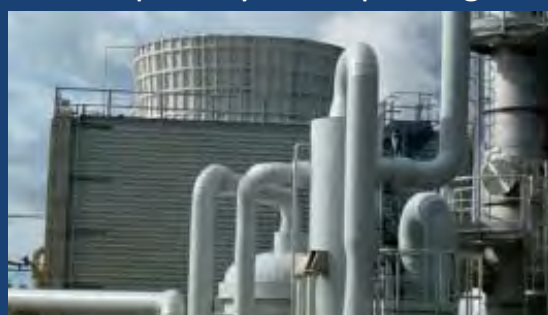
## Overview Operational Issues in Italy

### Emission and Gas Content

*Natural gases and associated minerals are emitted at power plant and, in minimal content, for production test of wells and power plant outage*

This problem is relevant only when hydrothermal fluids are particularly rich of natural, incondensable gases and in steam, flash plants. less relevant in binary or DH plants. Most of the problem is under control by monitoring, abatement systems and minimization of outage gas emission, although technology improvement would be beneficial, especially for improving economics.

Monitoring of gas: Hg, As, Sb, Se, NH<sub>3</sub>, H<sub>2</sub>O, CO<sub>2</sub>, H<sub>2</sub>S, CH<sub>4</sub>, N<sub>2</sub>, O<sub>2</sub>+Ar  
Monitoring of liquid: Hg, As, Sb, Se, Al, Cd, Cr, Fe, Mn, Ni, Pb, Cu, V, Zn, NH<sub>4</sub>, S, H<sub>3</sub>BO<sub>3</sub>







# Overview Operational Issues in *Italy*

## Emission and Gas Content

Solution 1: abatement systems

AMIS is a system developed by Enel GP to reduce SO<sub>2</sub> and Hg

Abatement efficiency OK (>90%)

Large use of soda

Operational extra cost 0.5k€/year and plant  
+ equipment (3-4 M€)



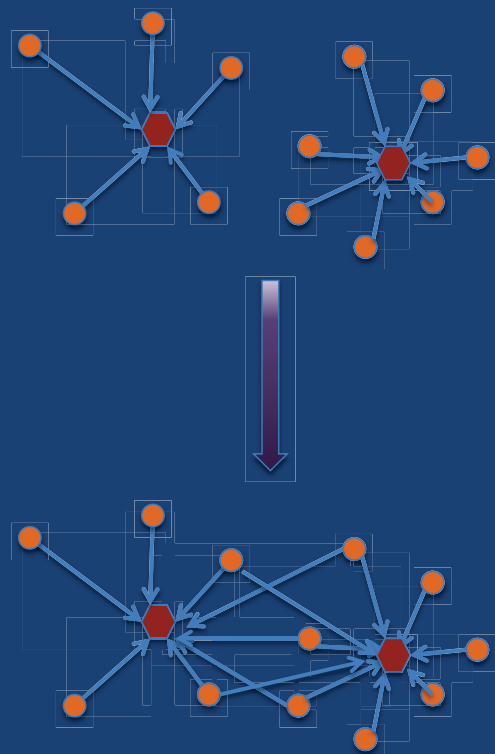
# Overview Operational Issues in *Italy*

## Emission and Gas Content

Solution 2: minimization of outage  
gas emission by networking the  
gathering system of different  
power plants

This is not always possible

Cost strongly site dependent





## Overview Operational Issues in *Italy*

### Emission and Gas Content

Large CO<sub>2</sub> content that reduces production (parasitic losses for gas extraction)  
solutions: CO<sub>2</sub> capture and storage techniques (CO<sub>2</sub> can be also captured and used for industrial processes)

Other proposed solutions for gas emission:

- total reinjection of fluids (liquid and gas)  
Feasibility to be proved



## Overview Operational Issues in *Italy*

### Reinjection Issues

*Scaling due to cooling of separated fluid in liquid dominated reservoirs*

To avoid scaling, the reinjected fluids have high temperature, with related loss of thermal energy

Example: 20 MW plant, 300t/h hot fluid reinjected at T=180°C

A reinjection at 80°C (T reduction of 100°C) would allow to use the fluids for production, producing 3-5 MW, about 20% of increasing revenues



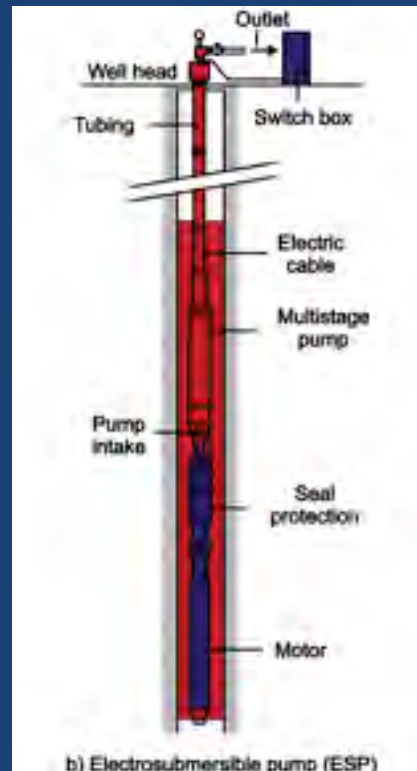
## Overview Operational Issues in *Italy*

### Improved plant performance

Solution:

Advanced diagnostic – plant automation, by developing sensors and adapting industrial automation technology

Large **impact** on the performance



## Overview Operational Issues in *Italy*

### Geothermal system management

*Depletion of reservoir*

Solution:

data acquisition and monitoring, resource evaluation and management, modelling

This is an **urgent** issue, new make-up wells are required to maintain production at design level



# Overview Operational Issues in *Italy*

## Auxiliary management

*Submersible pump failure*  
*Liquid reservoir, „low“ temperature*

Solution:  
replacement of pumps every 4 years

Cost: 3-5 k€ / pump



# Overview Summary: Operational Issues in *Italy*

	solved		unsolved
	Issue	Solution	
<b>Scaling</b>	Deposit from single flushing fluids, deposit on reinjection wells, pipelines, separators	monitoring systems chemical treatment (e.g., fluids washing)	improvement of actual technology for chemical or physical treatment and for monitoring systems (including cost reduction)
		temperature dejection management (i.e. maintain the temperature above the scaling limit. Linked to reinjection constraints)	
<b>Corrosion</b>	corrosion of casing, pipes and turbine	monitoring systems steam washing to break down the pH of the fluid	improvement of actual technology
		special coating/material	new materials
		avoid condensation by pressure/temperature management	improvement of actual technology



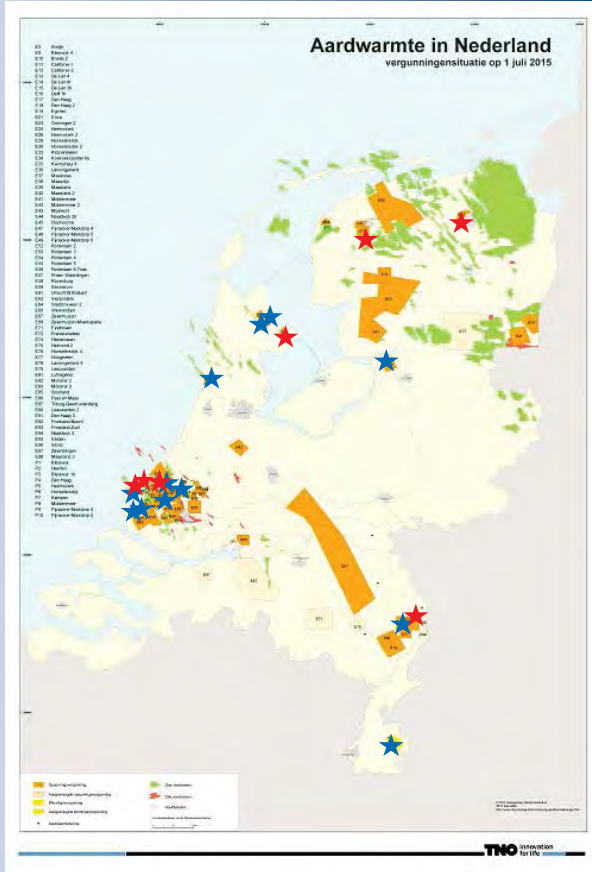
## Overview Summary: Operational Issues in *Italy*

	solved		unsolved
	Issue	Solution	
<b>Gas content</b>	<i>Natural gases and associated minerals.</i>	<i>Abatement systems</i>	better economics of abatement systems
	<i>Large CO2 content Reduce production (parasitic losses for gas extraction)</i>	<i>CO2 extraction/sequestration (it is economical only when used for chemical industry)</i>	CO2 sequestration and capture technology at economic price
	<i>power plant outage gas emission</i>	<i>minimization of outage time, harmonization of gathering system to avoid "island" power plant</i>	total reinjection technology
<b>Reinjection</b>	<i>Scaling due to cooling of separated fluid in liquid dominated reservoirs</i>	<i>reinjection at high temperature</i>	Improved utilization of thermal energy



## Overview Summary: Operational Issues in *Italy*

	solved		unsolved
	Issue	Solution	
<b>Plant performance</b>	<i>To increase plant performance and availability</i>	<i>Advanced diagnostic – plant automation with sensors, industrial automation technology</i>	
<b>Geothermal system management</b>	<i>depletion of reservoir</i>	<i>data acquisition and monitoring, resource management</i>	integrated model of geothermal system (from well to plant)
<b>Auxiliary management</b>	<i>Submersible pump failure</i>	<i>replacement of pumps every 4 years</i>	long-living pumps



## OpERA

Operational Issues  
of Geothermal Energy Installations in Europe

Expert Workshop  
1 + 2 October 2015  
Vaals (NL/D)

*Netherlands*



Martin van der Hout

# Dutch Association Geothermal Operators



## 2015 \*=DAGO:

- 12 operational doublets \*
- 5-7 upcoming projects \*
- 1 under suspension, ready to continue
- >40 additional exploration licenses
- Total invested: 200 M€ \*
- Annual turnover energy: 25-30 M€ \*

## Heat:

- 2015: capacity ± 125 MWh
- 2014: 1,5 PJ (10 doublets)
- = 46 Mm<sup>3</sup> natural gas equivalent

[www.dago.nu/en](http://www.dago.nu/en)

## ➤ Knowledge and research:

1. Experience
2. Compliancy
3. Transfer

=> Sustainable horticulture

**Contribution of Ministry of Economic  
Affairs, National Greenhouse Organization**

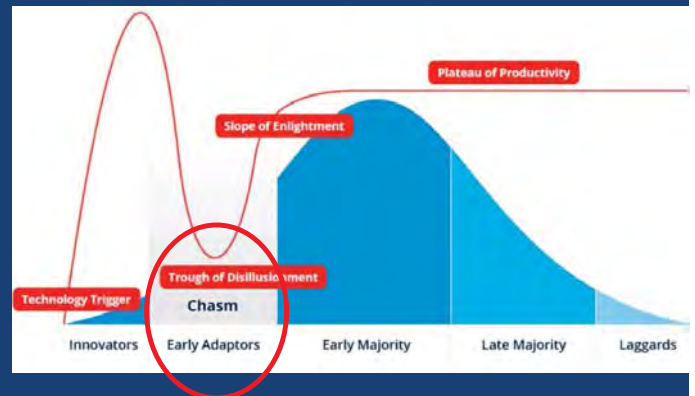
General lobby cooperation by  
**Stichting Platform Geothermie**

**KennisAgenda** = Research Agenda



# High potential in NL

- +++ All doublets, all well produce (in the end...)
- +++ Great fit reservoirs and energy need
- ++ Transition phase & authorities
- ++ Business cases
- ++ Research potential  
=> KennisAgenda/TNO
- +/? Oil & Gas
- +/- Financial challenge



19.10.2015

Geothermal in the Netherlands - slide 3/3

3

## Operational issues - general

- Problems never have one dimensional causes, nor solutions
- Operators need solutions  
=> using pragmatic roadmaps, urgently

2010-2015		2020-2025
Reactive	↔	Prevention
Updates	↔	Upgrades

# Operational issues - Scaling



solved		Unsolved, in progress
<i>Issue</i>	<i>Solution</i>	
<i>Pb</i>	<i>Inhibitor</i>  <i>Remove galvanic cells</i>  <i>Prevent corrosion, because of redox reactions</i> <i>No ungasing and high pressure over surface</i>	Selection, content, monitoring and dosage of <b>inhibitor</b> , Costs, sustainability and optimization Optimal material selection in pumps, pipework, screens Focus to one alloy, lowest diversity  NORM/LSA: contamination Relation pressure / system / temperature / injection
<i>Ca CO3 + some others</i>	<i>Cleaning of pipes, degasser etc.</i>	Dosage of CO2 for injector Inhibitor selection Effect injector

**NORM: legislation, organization and waste management**

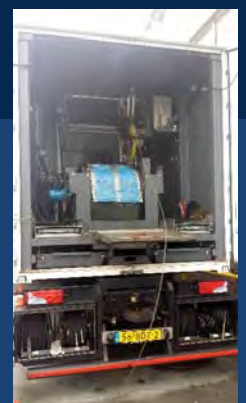


# Operational issues - Corrosion



Solved		Unsolved, in progress
<i>Issue</i>	<i>Solution</i>	
<i>Hypothese decline coupling</i>  <i>Erosion/cavitation</i>	<i>Repairments</i> <i>No galvanic cells: one alloy</i> <i>Set up monitoring programm</i> <i>Well integrity management</i> <i>1. Selection casing logging tools</i> <i>Use inhibitor</i>	Evolution completion Execution monitoring plan and evolution 2. Detailed selection monitoring tools Determine critical factors & parameters flow velocity Upgrade new projects in alloy casing Install packers safety ESP Composite material GRE use Optimization inhibitor dosage
<i>Surface installation</i>	<i>No galvanic cells</i> <i>Cleaning and testing protocol before start</i> <i>Proper monitoring</i> <i>Inhibitor</i>	Proper specification description surface installation Leakage seals at pumps

**Type of well integrity logging tools ↔ Alloy, completion, water quality etc.**





# Operational issues – Gas content



solved		Unsolved = time
<i>Issue</i>	<i>Solution</i>	
<i>Surface installation</i>	<i>Optimization modulair Timing, planning, extensive testing programm</i>	Development criteria can be set up after drilling and testing: time squeeze
<i>Pressure optimization</i>	<i>Only in respect to realized installation</i>	Overall concept optimization complex due to multi-phenomena

## To degas or not to degas, that's the question



# Operational issues - Reinjection



solved		unsolved
<i>Issue</i>	<i>Solution</i>	
<i>High pressure 40-60 bar needed</i>	<i>Not yet executed Thermal fraccing</i>	Stimulation by: soft acidization, radial drilling,
<i>High power costs and low COP</i>		Quantitative Risk Assessments for stimulation Social acceptance

### Evaluation stimulation techniques in different research programmes:

- Over KennisAgenda (Dutch Research Programm)
- Cluster initiatives

# Bonus: operational issues in social context



solved		Unsolved
Issue	Solution	
Induced seismicity	Standard methodology, QRA, levelling as oil & gas	Relevancy
NORM management	Compliant to 2015 rules	Comply to EU regulations 2018 Legislation and organisation <a href="http://www.eaatom.org">www.eaatom.org</a>
Role out well integrity	Standard methodology 2016	Tailor made completion for well integrity management
Social awareness & acceptance	Reactive	The `bigger` story to start communicate Induced seismicity, NORM, well integrity

# Top 5 of the issues: estimation



Issue	Urgency	Potential impact development QHSE	Potential risk or gain Impact issue €
1. Corrosion completion	Medium / high	Environment, quality	Risk 10 – 50 M€ ?
2. Corrosion surface installation	Medium	Health & Safety	Risk 5 – 10 M€ ?
3. Scaling + NORM	High	Health & Safety	Risk 1 – 5 M€ ?
4. Reinjection => stimulation	Low	Quality	Gain 50 M€ ?
5. Gas optimization	Low	Quality	Gain 1 M€ ?

**Operational issues running operations affect severely upcoming projects, image, despite perfect reservoir conditions**

**Updating running operations: learning by doing, optimizing, curative:**

**V2010.n**

**Upgrading new operations; new state of the art:**

**V2020.0**

**Running projects still in exploitation phase:  
Optimization €/MWh +  
Subsidization ruling**

# 2010 updates & 2020 upgrades





# OpERA

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Vaals (NL/D)

## Overview *Slovenia*

by Andrej Lapanje

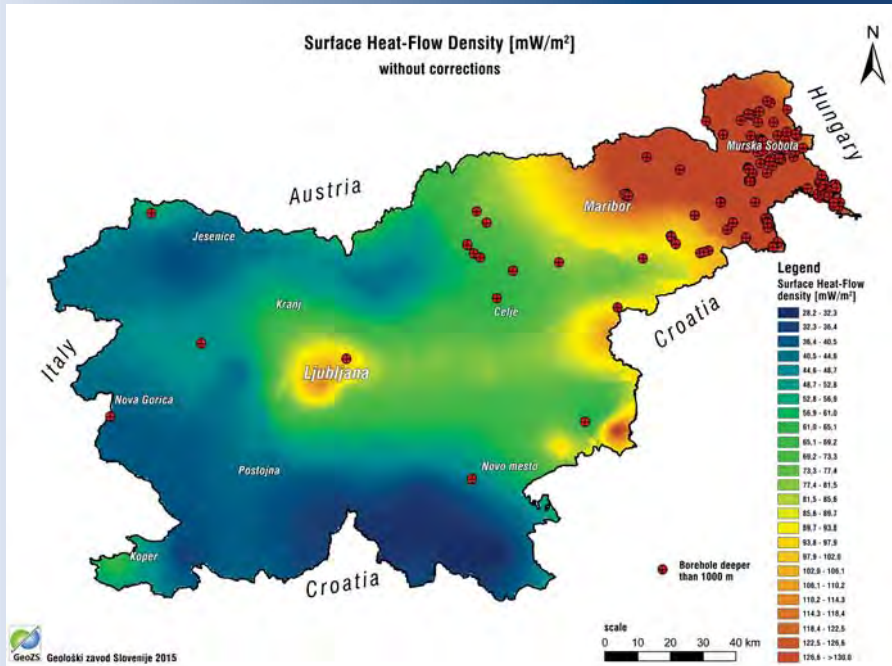


## Overview

1. Geothermal Energy in *Slovenia*
2. Operational Issues in *Slovenia*
  - A. Scaling Issues with Examples
  - B. Issues with Gas Content with Examples
  - C. Reinjection Issues with Examples
3. Summary: Solved/unsolved Operational Issues in *Slovenia*



# 1. Geothermal Energy in *Slovenia* – potential and exploration



Heat-flow density  
30 – 150 mW/m<sup>2</sup>

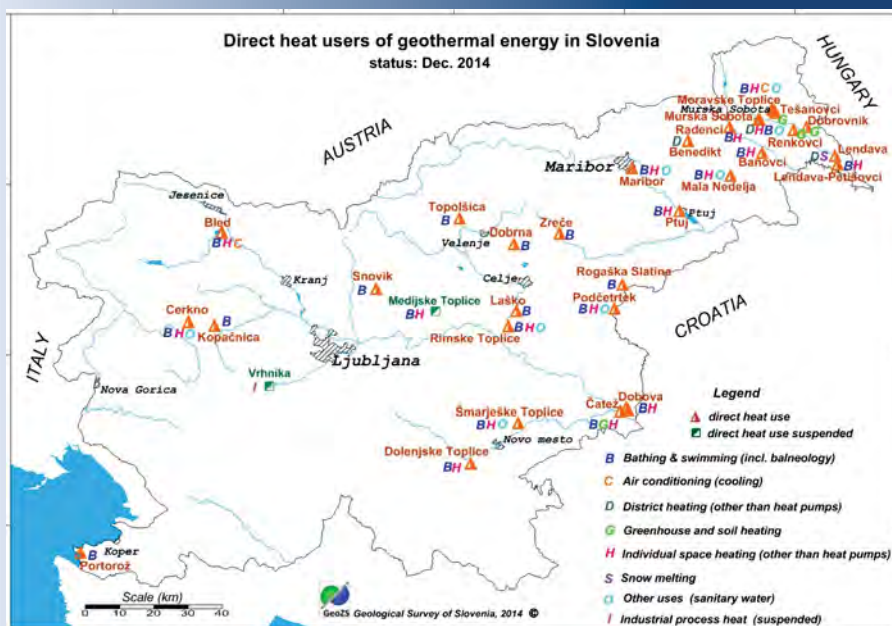
Geothermal gradient  
10 – 60 mK/m

Temperature at 4 km depth

NE Slovenia	~ 200 °C
Central Slovenia	~ 100 °C
W and SW Slovenia	< 80 °C



# 1. Geothermal Energy in *Slovenia* - locations



32 direct heat users

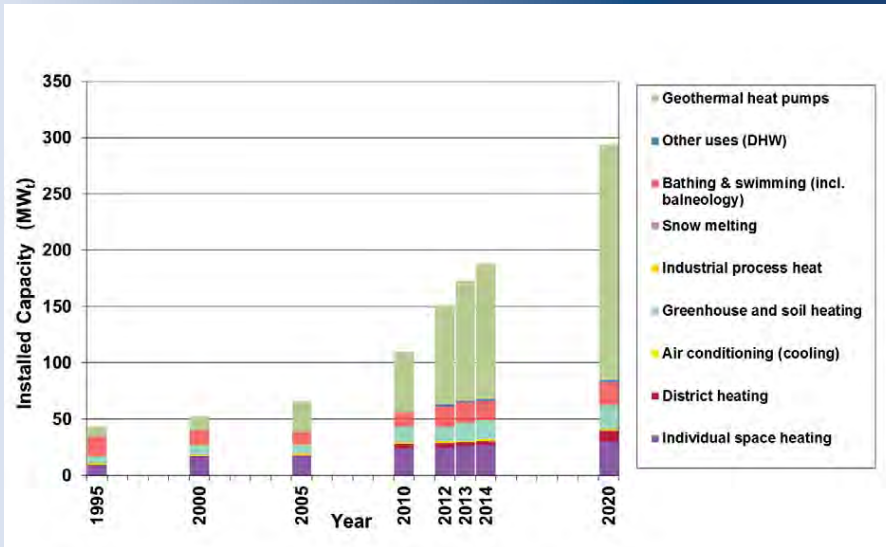
- mostly spa and recreation
- individual space heating
- greenhouses

NO geothermal electricity,  
There is no geothermal power station foreseen





# 1. Geothermal Energy in *Slovenia*



Installed capacity in 2014: 67,26 MW<sub>t</sub>

Energy used: 646 TJ equal to 0,2 % gross domestic energy use of primary energy supply

Politics: ANOVE NEP

Calls: For district heating network systems

## Scaling Example 1 - Benedikt (NE Slovenia)



- Well Be-2
- Type of water: Na-HCO<sub>3</sub>/(CO<sub>2</sub>)
- Temperature: 82°C; Yield: 10 l/s
- Mineralisation: 7,3 g/l; Gas: CO<sub>2</sub>
- Origin: Raba fault zone, Metamorphic basement, dolomitic marble
- Water = same type as in Bad Radkersburg, but not from the same Fm.
- Use: district heating
- Technologically and ecologically not sustainable
- Reinjection is a must
- Inhibitor composition (4,0% as P<sub>2</sub>O<sub>5</sub>)





## Scaling Example 2 - Moravske Toplice (NE Slovenia)

- Wells Mt-1, Mt-4, Mt-5
- Type of water: Na—HCO<sub>3</sub>-(Cl)/(CO<sub>2</sub>)
- Temperature: 65 - 72°C; Yield: 5 l/s
- Mineralisation >10,0 g/l; Gas: CO<sub>2</sub>, CH<sub>4</sub>
- Origin: Middle Miocene clastic rocks, sandstones
- Use: heating, balneology
- Problems: possible explosions, lime scaling, FeS precipitation, phenol benzene
- Addition of inhibitor, degassing in gas separator



## Example 2 - Moravske Toplice (NE Slovenia)

Inhibitor:

- AKTIPHOS 640
- neutralised phosphonobutenetricarbon acids in combination of polycarbon acids
- includes 6,7% of PO<sub>4</sub><sup>3-</sup> in water solution 0,00038 vol.%





# Technological solutions – scaling/degassing

- Removing the gas phase:
  - Degassing in the air
  - Capture and using gases:
    - - for burning (CH<sub>4</sub>)
    - - for greenhouses (CO<sub>2</sub>)
    - - for beverage companies (CO<sub>2</sub>)
- Preventing precipitation:
  - Addition of inhibitor
- Planned precipitation of minerals
- Mechanical removal or HCl flushing of scaling from tubing (non-optimal solution)
- Selling tourist attractions made of travertine



# Scaling

Well	Common gases	free CH <sub>4</sub> (in %)	free CO <sub>2</sub> (mg/l)	Technological solution
Mt-1	CO <sub>2</sub> , CH <sub>4</sub>	non-permanent, < 0,25	370-2300	Inhibitor, degassing
Mt-4	CO <sub>2</sub> (CH <sub>4</sub> , H <sub>2</sub> S)	negligible	470-630	Inhibitor, degassing
Mt-5	CO <sub>2</sub> (CH <sub>4</sub> , H <sub>2</sub> S)	Negligible	440-690	Inhibitor, degassing
Mt-6	CO <sub>2</sub>	Negligible	10-400	degassing
Mt-7	CO <sub>2</sub>	Negligible	30-60	degassing
Ve-1	CH <sub>4</sub> (CO <sub>2</sub> )	73	0	degassing, burning
Ve-2	CH <sub>4</sub> (CO <sub>2</sub> )	59	0	degassing
Ve-3	CH <sub>4</sub> (CO <sub>2</sub> )	No data	50-470	degassing
Le-1g	CO <sub>2</sub>	Negligible	45	degassing
Pt-20	CO <sub>2</sub> (CH <sub>4</sub> )	No data	< 10	degassing
Pt-74	CO <sub>2</sub> (CH <sub>4</sub> )	No data	No data	degassing
T-4	CO <sub>2</sub>	Negligible	400-1500	Introduction of own CO <sub>2</sub> , degassing
T-5	CO <sub>2</sub>	Negligible	560	-
Be-2	CO <sub>2</sub>	Negligible		Inhibitor, degassing
Ce-2	CO <sub>2</sub>	Negligible	8.7	Citron acid preventing iron hydroxide precipitation in pools





# Scaling and gas content - conclusions

The prevailing problems are CO<sub>2</sub> degassing and precipitation of calcite/aragonite in the wells and pipelines.

Cost effectiveness of each method depends on local conditions in geothermal aquifers and of utilization system.

Ecological aspects of thermal water utilization (emission to air, surface- and ground waters) are not yet the object of interest.

At the moment, no closed systems of gas rich waters are established in Slovenia. There is no reinjection of 'black' waters, nor it is foreseen.

Mitigation of degassing should be based upon hydrogeological and geochemical studies of thermal water in the aquifer e.g. *in situ* measurements and sampling.

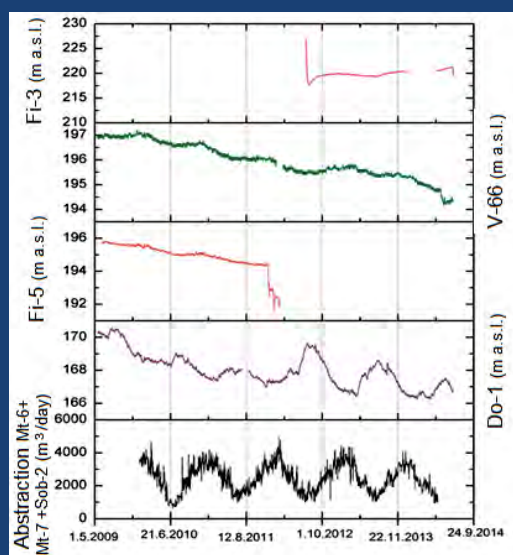
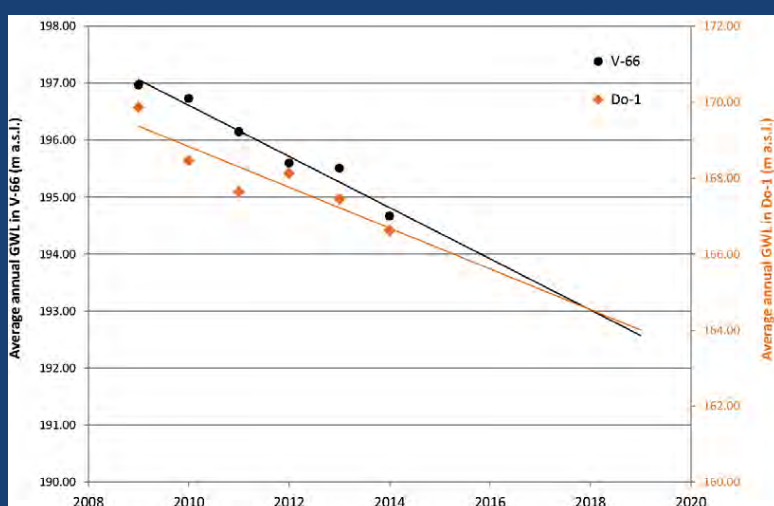
The problems of scaling and high gas content are not solved properly in Slovenia.

Thermal water user are seeking for new solution but also demand guaranty that solutions will work.



# Need for reinjection

- Increasing number of users and abstraction rates deteriorate quantity state
- The abstraction rate is higher than estimated recharge of the aquifer
- Lowering of abstraction or reinjection is a must!





# Reinjection

Examples:

- Mt-7 before 2000 (30% of produced amount)
- Le-1g since 2009
- Sob-4g not tested yet



# Reinjection

Pipelines,  
surface units (filters,  
compressors)  
~300.000 €



Well  
~ 1 million €



Maintenance  
~ 40.000 €/year

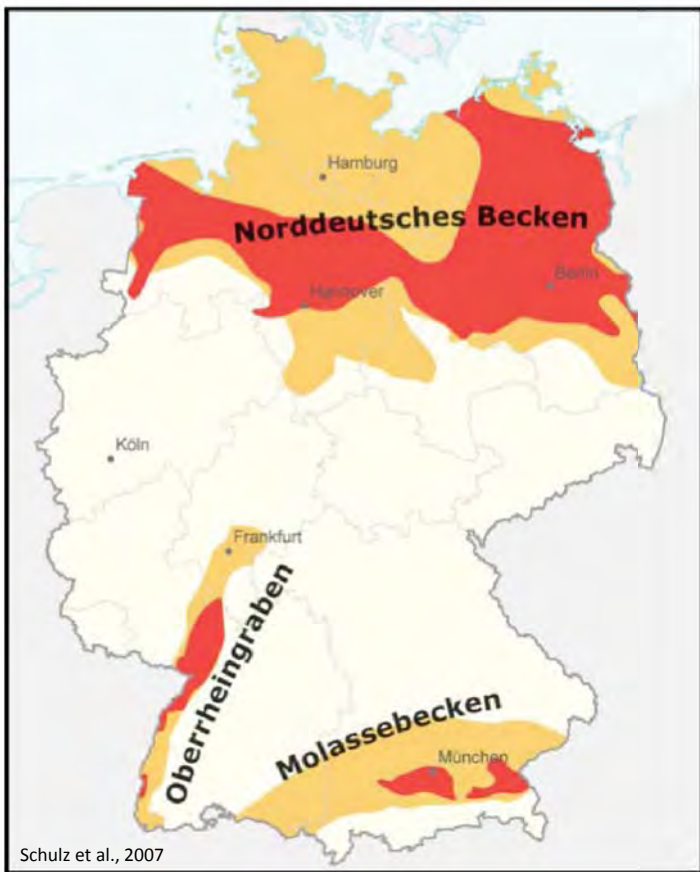




# Conclusions

	solved		unsolved
	<i>Issue</i>	<i>Solution</i>	
<b>Scaling</b>	<i>Carbonate scaling</i>	<i>Inhibitors</i>	Optimization or closed systems
<b>Corrosion</b>	No major issues reported		
<b>Gas content</b>	<i>CO<sub>2</sub> – safety issues</i>	Gas separator	More effective separators or closed systems
	<i>CH<sub>4</sub> – safety issues</i>	<i>EX-Zones,</i> Gas separator	Gas separator or closed systems
<b>Reinjection</b>	<i>Low infectivity of sandy aquifers</i>	<i>Proper well design, back-washing, microfiber and sand filters</i>	Further RD&D needed
	<i>Low density of waste water</i>	/	<i>High temperature of waste water due to lack of end users</i>

Major obstacles: high investment cost for drilling of reinjection boreholes. Lack of financing for RD&D because of very weak investment sector and absent or just declarative political support.

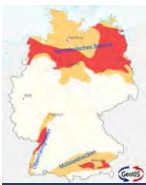


# OpERA

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## Country Overview *Germany* by Florian Eichinger



### Thermal water usage in Germany

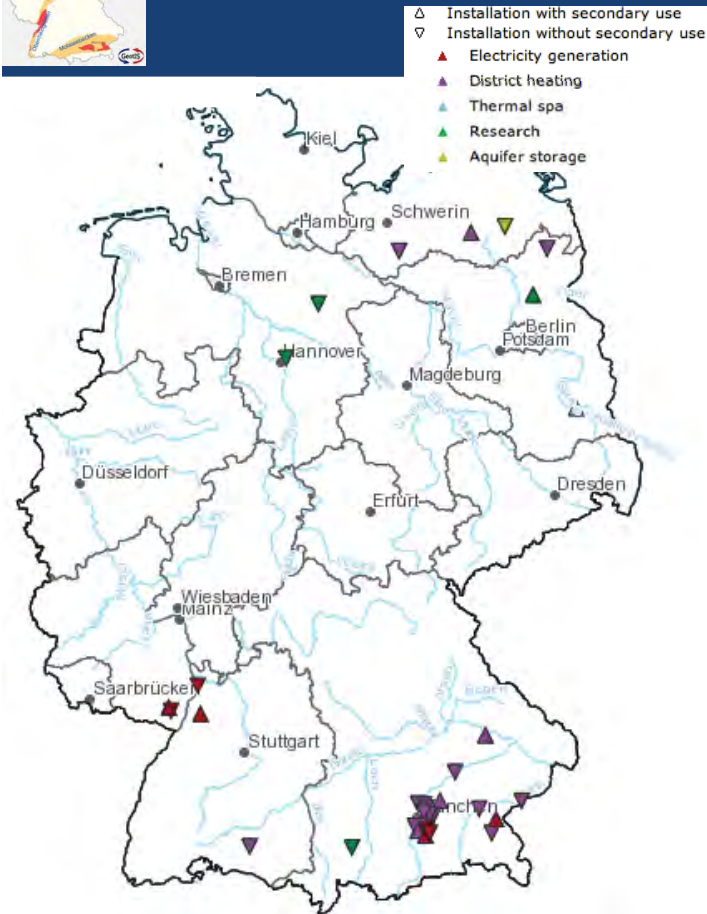
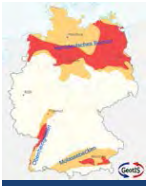


- △ Installation with secondary use
- ▽ Installation without secondary use
- ▲ Electricity generation
- ▲ District heating
- ▲ Space heating
- ▲ Thermal spa
- ▲ Potable water
- ▲ CO<sub>2</sub>-production
- ▲ Research
- ▲ Other use
- ▲ Unused
- ▲ Aquifer storage



(Source: Adelindis Therme, Bad Buchau)

# Geothermal Energy in Germany



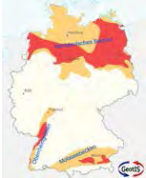
- 36 plants in operation
  - Installed power: app. 300 MW<sub>thermic</sub> (279 MW BMB; 11 MW URV; 9 MW NGB)
  - app. 41 MW<sub>electric</sub> (35 MW BMB; 6 MW URV)
  - max. depth: 5600 m b.s.
  - max. Temperatures up to 165°C
  - max. pumping rates up to 130 l/s
- 6 plants under construction
- over 35 projects in planning stage (among 5 EGS projects)

(www.geotis.de)

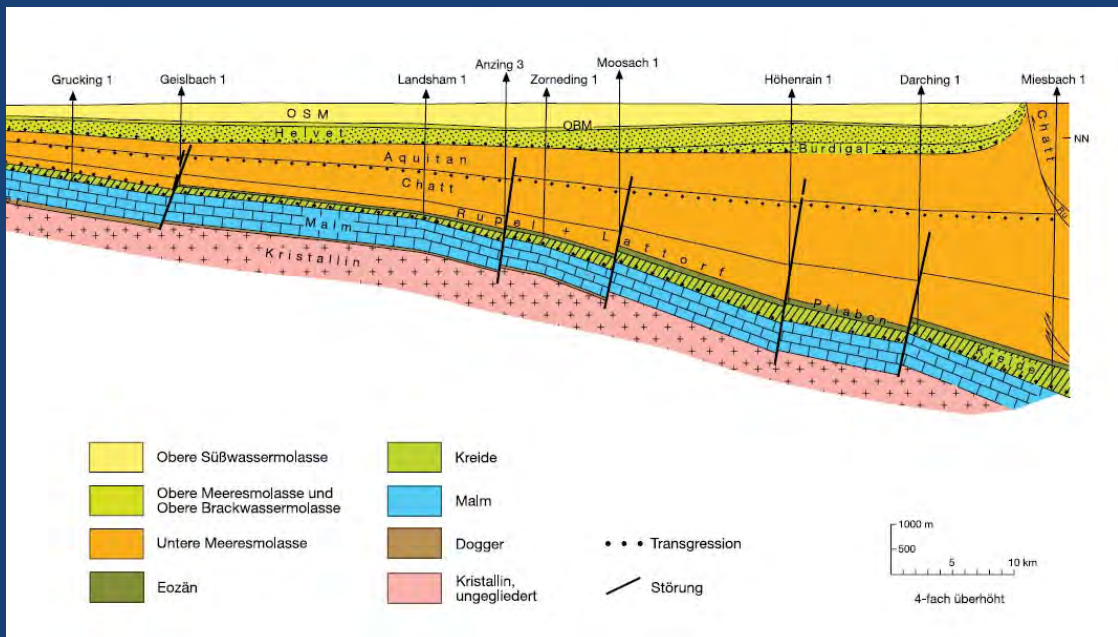


Source: Erdwärme Grünwald

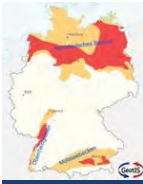
# Thermal Water Characteristics



Thermal water of the malm aquifer from the Bavarian Molasse Basin (BMB)



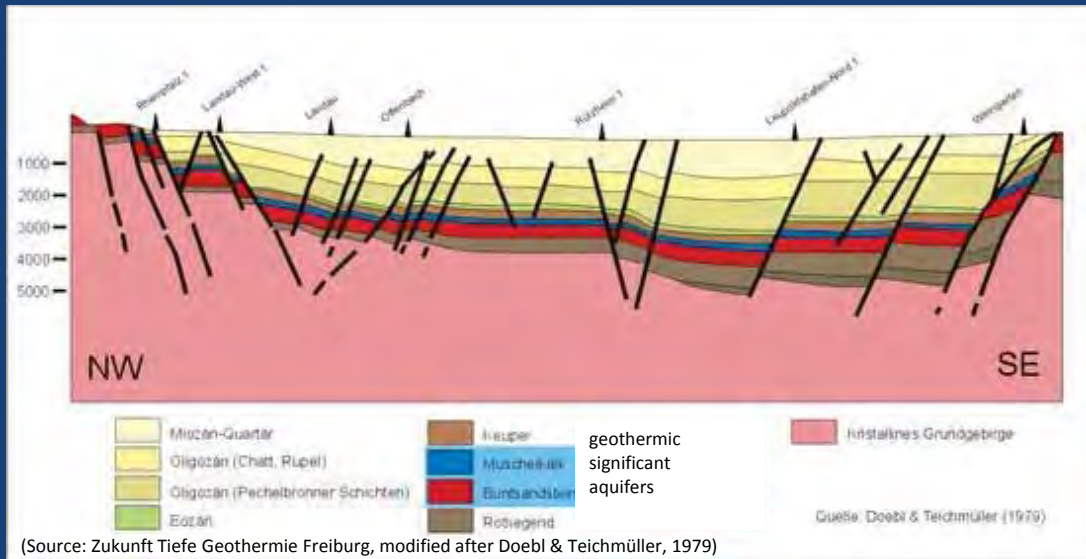
- TDS = 600 – 800 mg/L
- Water type: Na-Ca-HCO<sub>3</sub>-Cl
- H<sub>2</sub>S and hydrocarbon bearing
- Gas content = 80 – 120 Nml/kg (70 % CO<sub>2</sub>, 20 % CH<sub>4</sub>, 10 % N<sub>2</sub>)
- Radioactivity < 1Bq/kg H<sub>2</sub>O



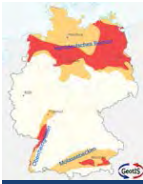
# Thermal Water Characteristics



Thermal water of the Muschelkalk and Buntsandstein aquifers in the Upper Rhine Valley (URV)



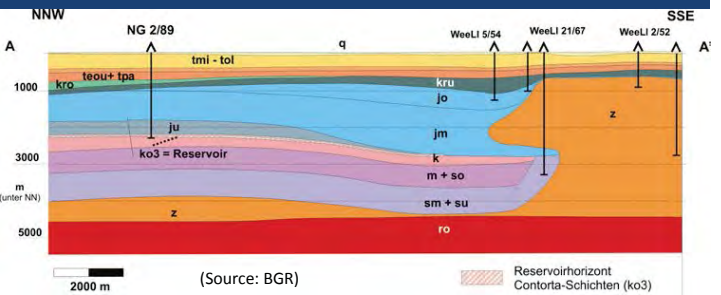
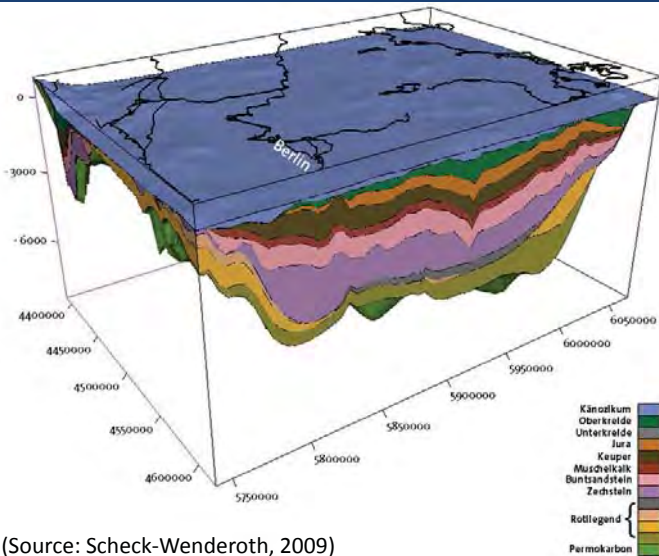
- TDS = 85 – 130 g/L
- Water type: Na-Ca-Cl
- H<sub>2</sub>S and hydrocarbon bearing
- Gas content = 700 - 1500 Nml/kg (> 95 % CO<sub>2</sub>)
- Radioactivity 50 – 200 Bq/kg H<sub>2</sub>O



# Thermal Water Characteristics



Thermal water of the Keuper, Buntsandstein and Permian aquifers in the Northern German Basin (NGB)



- TDS = > 250 g/L
- Water type: Na-Ca-Cl
- H<sub>2</sub>S and hydrocarbon bearing
- Gas content = 100 - 1000 Nml/kg (strongly varying)
- Radioactivity 20 – 100 Bq/kg H<sub>2</sub>O



## Operational Issues in Germany: Scaling



### Bavarian Molasse Basin

- Occurrence of scalings in four geothermal plants
  - Mineralogical composition: Calcite, Pyrite
  - Occurrence in and on the ESP, rising pipes, filters, surface pipes and heat exchanger
  - Cleaning (acidification) intervals of filters between 24 and 72 h
  - Lifetime of ESP between 6 weeks and 6 months
  - Cleaning of heat exchanger every 4 – 6 months
  - Substantial financial damage due to downtime of the plants
  - Difficulties in finding new investors and bank loans for power producing projects
- Solution: Application of inhibitors → in the moment not allowed due to federal regularities

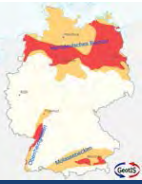


## Operational Issues in Germany: Scaling



### Bavarian Molasse Basin





## Operational Issues in Germany: Scaling



### Bavarian Molasse Basin

Heat Exchanger



## Operational Issues in Germany: Scaling



### Upper Rhine Valley

- Occurrence of Ba- and Sr-Sulphate scalings in rising, injection and surface pipes and heat exchanger

➔ blocking of devices and substantial maintenance requirements

➔ Nuclear radiation on the surface devices and difficult disposal of solids

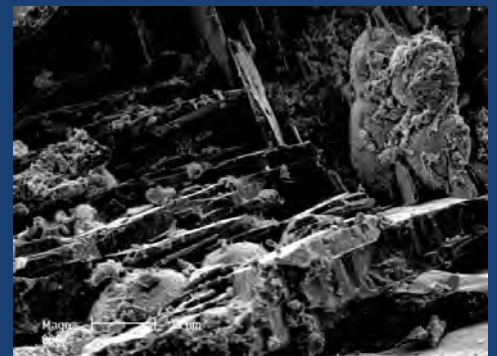
Solution: Application of inhibitors



Barite scales on injection pipe (80 m b.s.)  
(Scheiber et al., 2014)

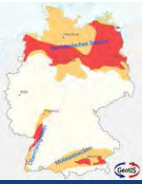


Barite scales from heat exchanger  
(Scheiber et al., 2014)



SEM picture of Barite and Celestite scales from surface pipe (Rauppach & Wolfgramm, 2012)





## Operational Issues in Germany: Scaling



### Northern German Basin

- Occurrence of Ba- and Sr-Sulphate and Pb-sulphide scalings in rising, injection and surface pipes and heat exchanger in plants producing from aquifers in triassic sedimentary layers (Rhät Sandstone)

➔ blocking of devices and substantial maintenance requirements

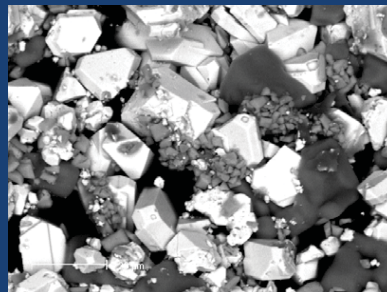
#### Solution: Application of inhibitors

- Occurrence of Barite ( $\text{BaSO}_4$ ), Laurionite ( $\text{PbOHCl}$ ), Magnetite ( $\text{Fe}_3\text{O}_4$ ) and Copper (Cu) in production well and aquifer areas behind filter in plants producing from aquifers in permian layers

➔ blocking of production well and aquifer close to filter are



Barite and Celestite scaling in heat exchanger (Degering et al., 2008)



Barite and Galena scalings from surface pipes (Wolfgramm et al., 2009)



## Operational Issues in Germany: Scaling



### Northern German Basin



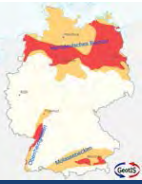
Scalings from a prouction well in the filter area (Regenspurg, 2013)



SEM image of scaling (Barite, Laurionite, Magnetite) (Regenspurg, 2013)



SEM image of scaling (Barite, Laurionite) (Wolfgramm, 2014)



## Operational Issues in Germany: Corrosion



Geothermal Region	Corrosion inducing parameter	Corrosion in geothermal installations
Bavarian Molasse Basin	H <sub>2</sub> S, CH <sub>4</sub>	no significant corrosion
Upper Rhine Valley	Cl <sup>-</sup> , H <sub>2</sub> S, CH <sub>4</sub>	no significant corrosion
Northern German Basin	Cl <sup>-</sup> , M <sup>+</sup> , H <sub>2</sub> S, CH <sub>4</sub> , O <sub>2</sub>	- corrosion induced by O <sub>2</sub> entrance in surface devices - corrosion of metall casing induced by dissolved metals → Metal precipitation



## Operational Issues in Germany: Gas Content



Geothermal Region	Gas concentrations	Gas composition
Bavarian Molasse Basin (BMB)	80 – 120 Nml/kg	app. 70 % CO <sub>2</sub> , 20 % CH <sub>4</sub> , 10 % N <sub>2</sub> , traces of HHC, He, Ar
Upper Rhine Valley (URV)	700 - 1500 Nml/kg	> 95 % CO <sub>2</sub> , traces of N <sub>2</sub> , CH <sub>4</sub> , HHC He, Ar, H <sub>2</sub>
Northern German Basin (NGB)	100 - 1000 Nml/kg	Triassic aquifers: app. 80 % CO <sub>2</sub> , 11 % N <sub>2</sub> , 9 % CH <sub>4</sub> , traces of HHC, He, Ar Permian aquifers: app. 85 % N <sub>2</sub> , 14 % CH <sub>4</sub> , traces of CO <sub>2</sub> , H <sub>2</sub> , He, Ar

### Prevention of degassing

BMB: Pressure maintenance, but micro degassing on bend tubes, valves and rough areas

URV: Pressure maintenance, controlled degassing in combination with inhibitors

NGB: Pressure maintenance, but formation of gas bubbles which reduce productivity



## Operational Issues in Germany: Reinjection



### BMB: „Carbonate dominated“ systems

- Prevention of scalings in the injection well by adequate pressure keeping

### URV, NGB: „Sulphate dominated“ systems

- Formation of sulphate scalings in the injection wells → blocking of the injection well and reservoir fractures

➔ Application of inhibitors and pressure maintenance

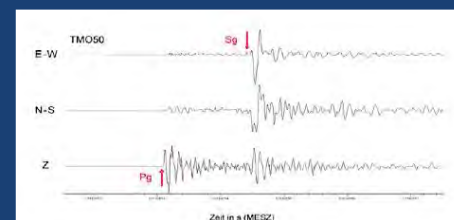
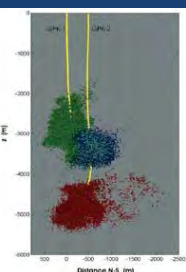


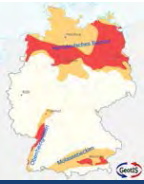
## Operational Issues in Germany:



### Induced Seismicity in the seismic active Upper Rhine Valley

- Induced seismicity due to fluid injection during operation
  - ➔ Seismic monitoring
  - ➔ Graduated scheme, developed with mining authorities, to follow when microseismicity accumulates.
  - ➔ Adjustment of reinjection volumes and pressures
  - ➔ but: still large debate about the main driving parameter (flow rate, injected volume, injection pressure?) of induced seismicity
- Triggered and induced seismicity due to drilling and stimulation
  - ➔ detailed characterisation of the tension regimes in the planning and exploration phase
  - ➔ Seismicity monitoring before and during drilling, stimulation and borehole development phase
  - ➔ Rapid adjustment of the parameters during these phases





# Operational Issues in Germany:



## Other issues:

- Public acceptance and dialogue with citizens movements
- Increasing investment costs
- ESP technology
- Success Insurances
- Improvement of the effectiveness in the generation of electricity of geothermal power plants



## Geothermal Energy in Germany – A short summary

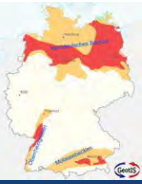
- Geothermal energy is an absolute success story, although the boom of the early 2000 is over
- Still several open questions and unsolved problems
- Future of power producing projects depends on governmental subsidies and solution of open questions
- Development and construction of heat projects continues



# Operational Issues in Germany: Summary and Open Questions



	solved		unsolved
	Issue	Solution	
<b>Scaling (1a)</b>	URV, NGB: Ba- and Sr-Sulphate scalings in rising pipes and surface pipes and devices	Application of inhibitors	
	URV, NGB: Enhanced radioactivity in sulphate scalings	Application of inhibitors	No inhibitors for radioactive Pb210
	NGB: NaCl scalings in production well	Pressure- and temperature keeping during drilling and borehole development	
	NGB: Formation of Pb- and Cu bearing scalings in the rising pipe and borehole close area of the production well	Prevention of electrochemical corrosion by application of adequate materials (higher alloyed steels)	Removal of Cu above ground
			NGB, URV: Metalsulphide scalings BMB: Carbonate- and sulphide scalings - in and on the pumps - in the rising pipe - in filter systems - in entrance heat exchanger Possible solutions: - Application of inhibitors Problem: federal regulations - Development of new filter systems - Usage of coated rising pipes → Ongoing research projects and active discussions between the individual operating companies



## Operational Issues in Germany: Summary and Open Questions



	solved		unsolved
	Issue	Solution	
<b>Induced seismicity (1b)</b>	URV: Induced seismicity due to fluid injection during operation	<ul style="list-style-type: none"> <li>- Seismic monitoring</li> <li>- Graduated scheme, developed with mining authorities, to follow when microseismicity accumulates.</li> <li>- adjustment of reinjection volumes and pressures: run power plant as stable and smooth as possible</li> </ul>	- still large debate about the main driving parameter (flow rate, injected volume, injection pressure?) of induced seismicity
	URV Triggered and induced seismicity due to drilling and stimulation	<ul style="list-style-type: none"> <li>- detailed characterisation of the tension regimes in the planning and exploration phase [but hard to derive, in-situ only possible in and in the very vicinity of the borehole (HTPF, borehole break-outs, ...), Fault Plane Solution from microseismicity is unreliable]</li> <li>- Seismicity monitoring before and during drilling, stimulation and borehole development phase)</li> <li>- Rapid adjustment of the parameters during these phases (Reaction is necessary, but careful! Example Soultz: experience from stimulation is that largest events occurred during shut-in, therefore practise of ,step wise shut-in' )</li> </ul>	



## Operational Issues in Germany: Summary and Open Questions



	solved		unsolved
	Issue	Solution	
<b>Corrosion (2)</b>	Corrosion induced by oxygen	<ul style="list-style-type: none"> <li>- Pressure keeping</li> <li>- Application of inert gas</li> <li>- Adjusted design of surface devices</li> </ul>	
			Corrosion induced by H <sub>2</sub> S → ongoing and planned research projects
<b>Gas content (3)</b>	Formation of free gas phases during production (and injection)	<ul style="list-style-type: none"> <li>- Adequate pressure maintenance in the production well, surface devices and injection well</li> <li>- URV: Controlled degassing and application of inhibitors</li> </ul>	NGB: potentially high amounts of free gas (N <sub>2</sub> and CH <sub>4</sub> ) and formation of gas bubbles reduce productivity
<b>Reinjection (4)</b>	Formation of scalings due to pressure release in the upper meters of the injection well	Adequate pressure maintenance	
			Potential decrease of injectivity due to a decrease of the permeability of water-conducting fractures by the formation of scalings → ongoing and planned research projects



# OpERA

Operational Issues  
of Geothermal Energy Installations in Europe

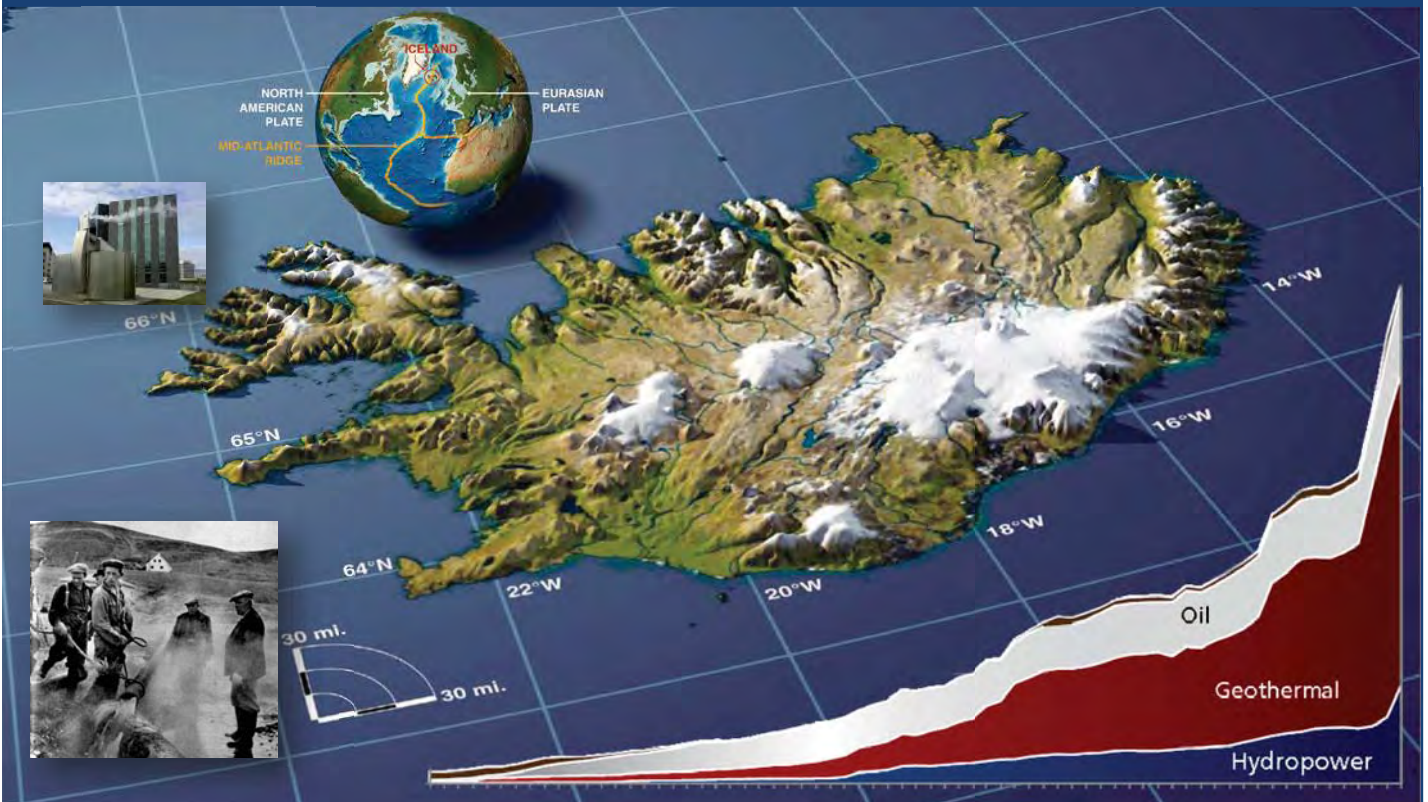
Expert Workshop  
1 + 2 October 2015  
Vaals (NL/D)

## Country Overview *Iceland*

By Hjalti Páll Ingólfsson  
Operational Manager of GEORG



# GEOTHERMAL ENERGY IS VERY IMPORTANT TO ICELAND



# Electricity Generation and Use 2014



General use	3 TWh	17%
Large industries	14 TWh	77%
Losses & plant use	1 TWh	5%



Wind  
3 MWe  
8 GWh



Fossil fuels  
106 MWe  
2 GWh

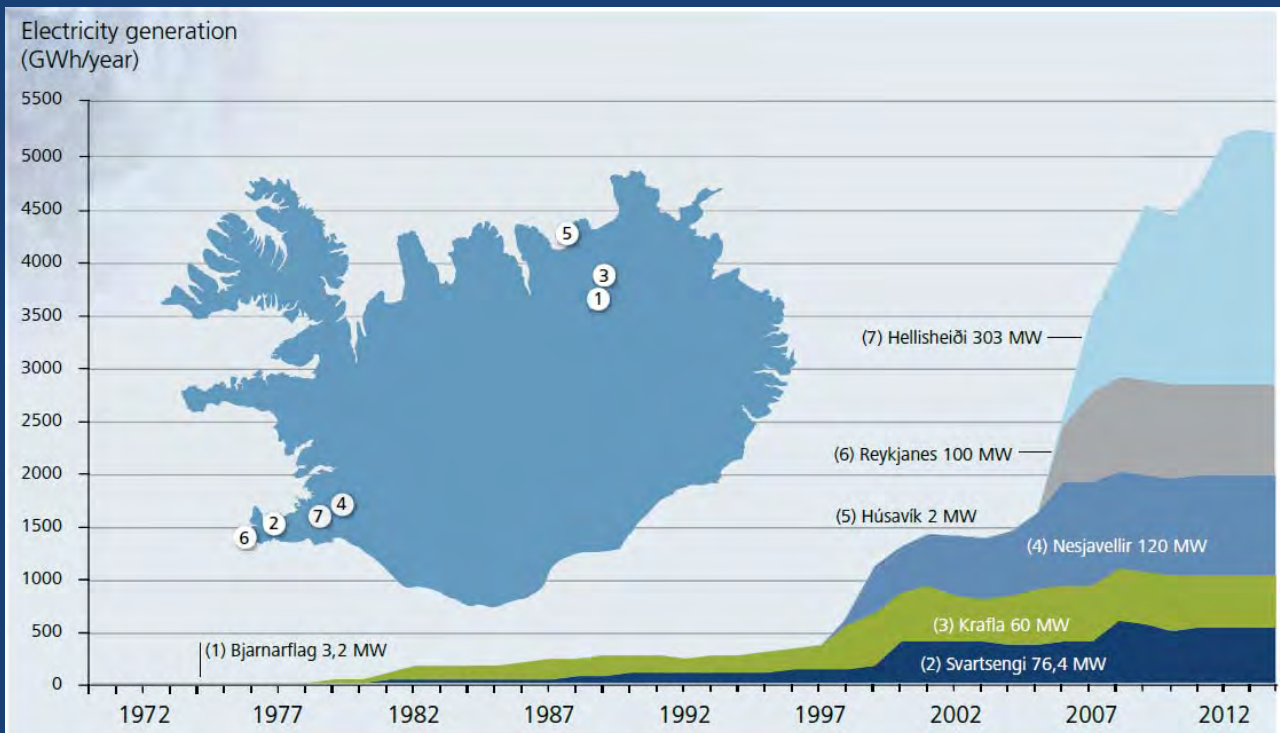


Hydropower  
1986 MW<sub>e</sub>  
12,9 TWh  
71%

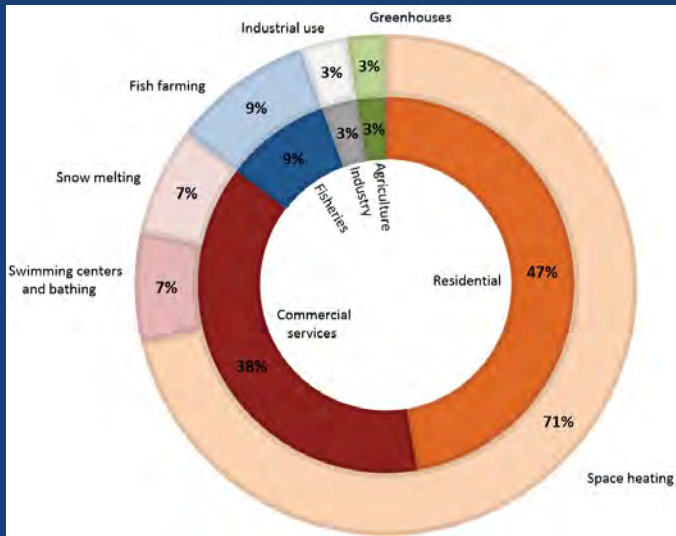


Geothermal  
665 MW<sub>e</sub>  
5,2 TWh  
29%

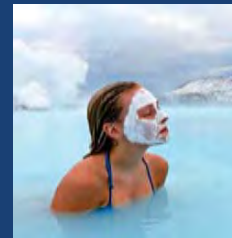
# Electricity Generation with Geothermal



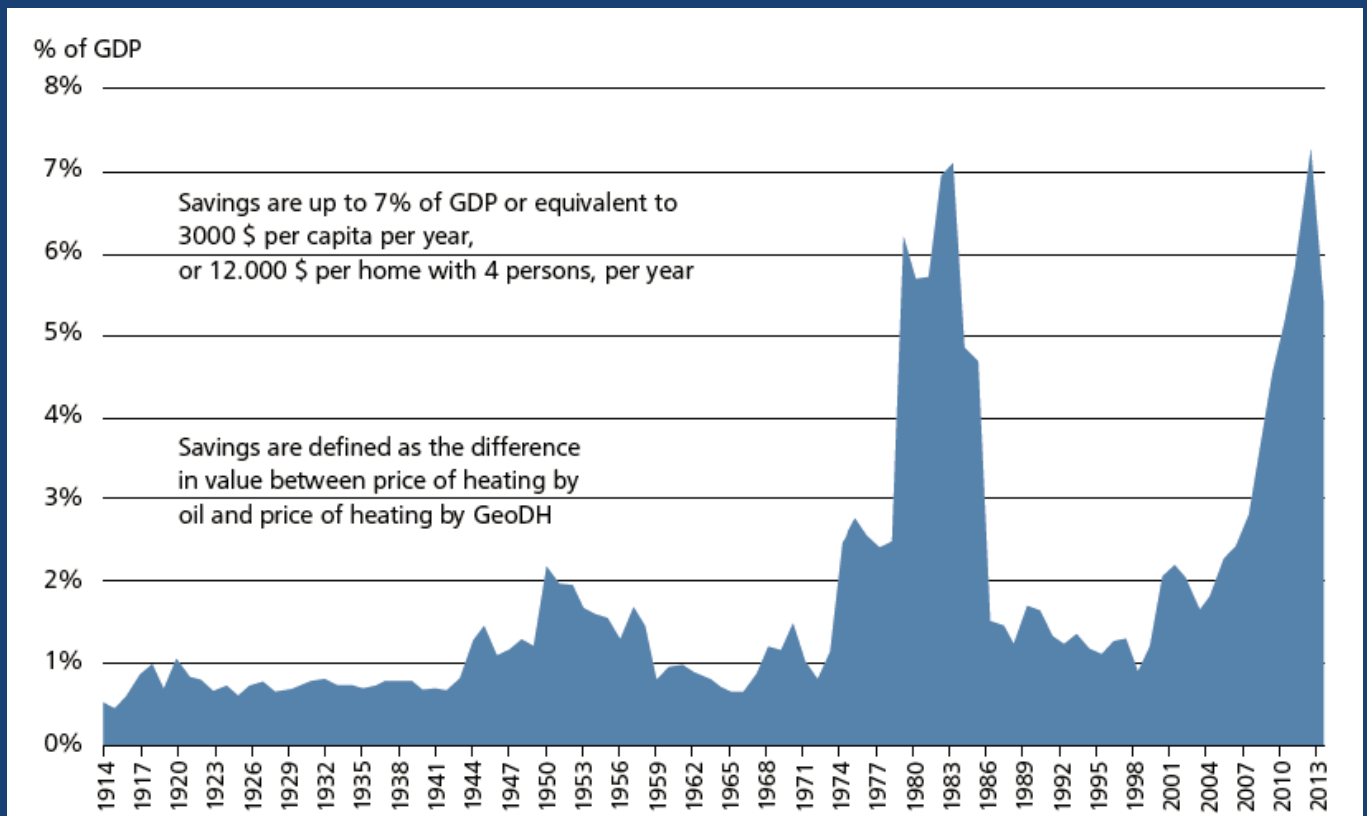
# Geothermal Heat 2014



28.1 PJ in total  
 Inner ring: IEA/Eurostat categorization  
 Outer ring: IGA categorization



# Economic Benefits of Geothermal District Heating as a % of GDP 1914-2013

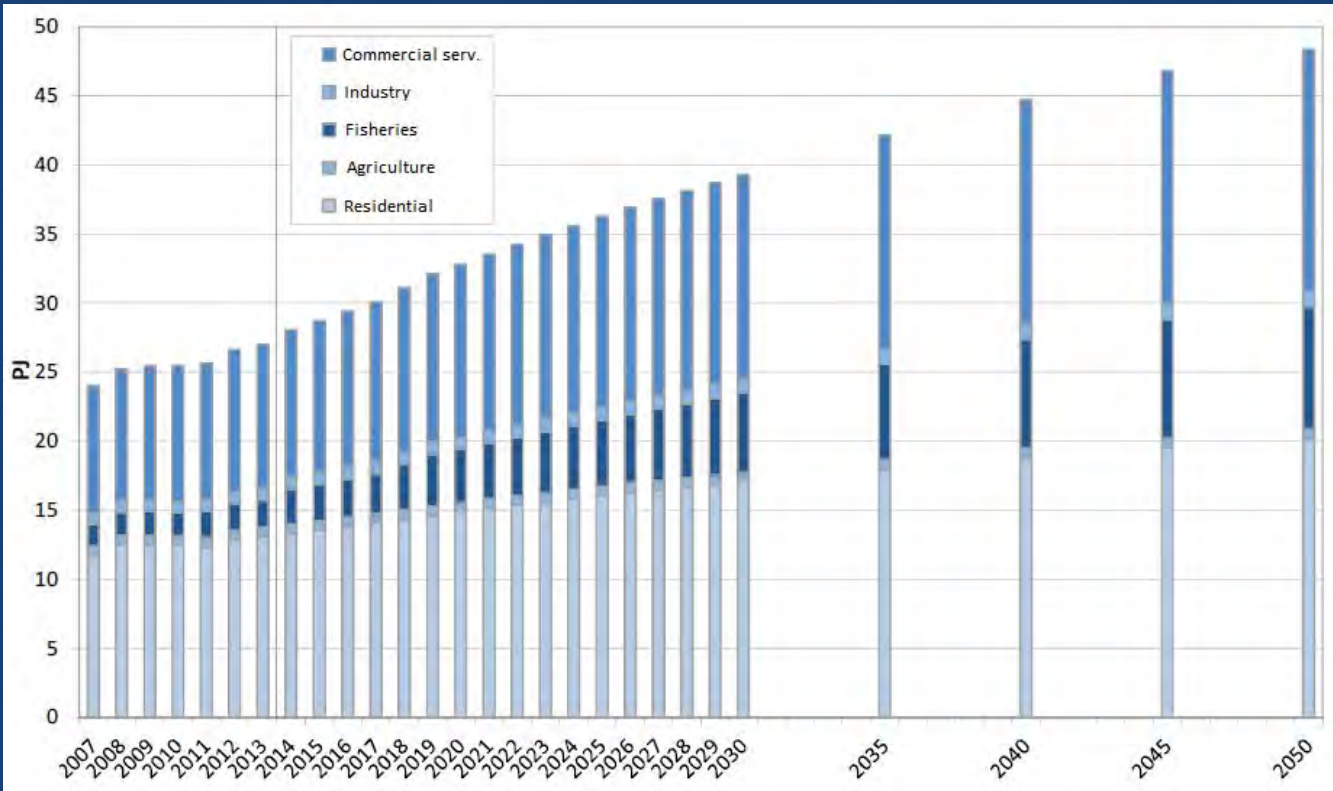




# Geothermal Heat Forecast 2014–2050



Preliminary data in review



Statistics Iceland predict a 36% increase in population until 2050. This is estimated among other factors to increase geothermal heat use by 70% until 2050.

## Types of scaling occurring in geothermal waters

### – Silica scales

- Found to some extent in all high temp installations but by maintaining the temperature above the solubility level for amorphous silica the scaling should not occur
- In geothermal CHP plants silica scaling can occur in heat exchangers and pipes
- In the dilute high temperature fields where the chloride concentration is low the precipitation of amorphous silica can be postpone by slow flow rate through heat exchangers allowing the aqueous silica to form polymers in the solution
- A problem in flash turbines and when reinjecting low pressure geothermal fluids

### – Iron silicate scales

- Occur in saline geothermal fluids or in fluids disturbed by the effects of volcanic gas
- Normally do not form at higher pressures than 16-18 bar

### – Sulphide scales

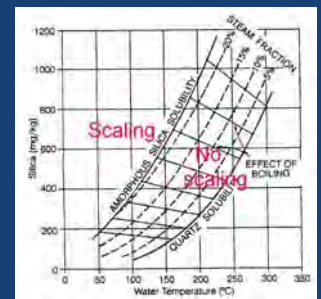
- In saline geothermal fluids or in fluids disturbed by the effects of volcanic gas sulphide deposits are prone to form by reaction of metal(s) with H<sub>2</sub>S.

### – Calcium carbonate scales

- Common in wells with reservoir temperatures of 140-240°C, and are primarily found at the depth where the water starts to boil in the well
- Inhibitors have been used to prevent calcite deposition in geothermal wells.

### – Magnesium silicate scaling

- Magnesium silicates are formed upon heating of silica containing ground water or mixing of cold ground water and geothermal water.



## The main species causing corrosion in geothermal waters:



- Hydrogen Ion
  - The corrosion rates of most materials increase as the pH of the fluid decreases
- Chloride
  - The chloride ion accelerates corrosion of metallic surfaces.
  - “pitting” as well as uniform corrosion.
  - Stress corrosion cracking in some types of stainless steel
- Hydrogen Sulphide
  - Copper and its alloys are attacked by hydrogen sulphide.
  - Sulphide stress cracking in high strength steels
  - Mild steel more suitable
- Carbon Dioxide
  - Mild oxidizing agent that causes increased corrosion of plain carbon steels
- Ammonia
  - Ammonia causes increased corrosion of copper-based alloys, and is especially important in
- Sulphate
  - Sulphate is the primary aggressive ion in some geothermal fluids.
- Oxygen
  - Usually not present in geothermal fluids except in fluids at low temperature and in heated ground waters for residential use
  - Hydrogen sulphide reacts with the oxygen and prevents corrosion

## Scaling and Corrosion



Lessons learned in Icelandic district heating systems

LAGNAVEFURINN  
**lagnaval.is**

- Compacted knowledge on district heating systems in Iceland
  - Consults in selecting material for pipelines, heat exchangers and radiators
  - Based on data on chemical composition of the geothermal waters all-around Iceland

## Hitakerfi - Gegnumstreymi

## OR-HAB Akranesveita

Orkuveita Reykjavíkur gerir þá kröfu á veituvæði sínu að í nýbyggingum sé varmaskiptir á heitu neysluvatni og það sé ekki heitara en 65°C. Farið í takkann "upphitað vatn" til að fá ráð um lagnaefni þar sem það á við.

## Lagnaefni sem mælt er með án skilyrða.

Efni	Athugasemdir
Stálofnar	Hentar.
Pottofnar	Hentar.

## Lagnaefni sem hægt er að nota ef vissum skilyrðum er fullnægt.

Efni	Athugasemdir
Svart stál	Getur hentað, þar sem engin hættu er á utanaðkomandi raka. Hættu er á tæringu utan frá, ef raki kemst að rörunum. Notið ekki í dreifbýli eða smærri bæjum þar sem langar lagnaleiðir eru úr plasti.
Galvaniserað stál.	Getur hentað, þar sem engin hættu er á utanaðkomandi raka. Hættu er á tæringu utan frá, ef raki kemst að rörunum. Notkun galvanhúðaðra röra getur valdið útfellingu sinksambanda í ofnlökum o.þ.h.
Ryðfritt AISI 316 stál.	Getur hentað, ef tekið er tillit til hættu á tæringu utan frá. Tæring myndast ef raki kemst utan á rörin og vatnshitastig er yfir um 65°C. Við þau skilyrði þurfa ryðfria lagnir að vera aðgengilegar og helst sýnilegar, þannig að hægt sé að sjá hvort hrúður er að myndast utan á rörunum t.d. við samskeyti. Þéttihringir í brýstingjum og/eða löðmálar þurfa að þola áætlað vatnshitastig.
Álofnar	EKKI ráðlagt nema tryggt sé að góð reynsla sé af álofnum á staðnum. Leitið frekari upplýsinga.

## Lagnaefni sem ekki er mælt með notkun á.

Efni	Athugasemdir
Ryðfritt AISI 304 stál.	EKKI mælt með vegna hættu á tæringu utan frá.

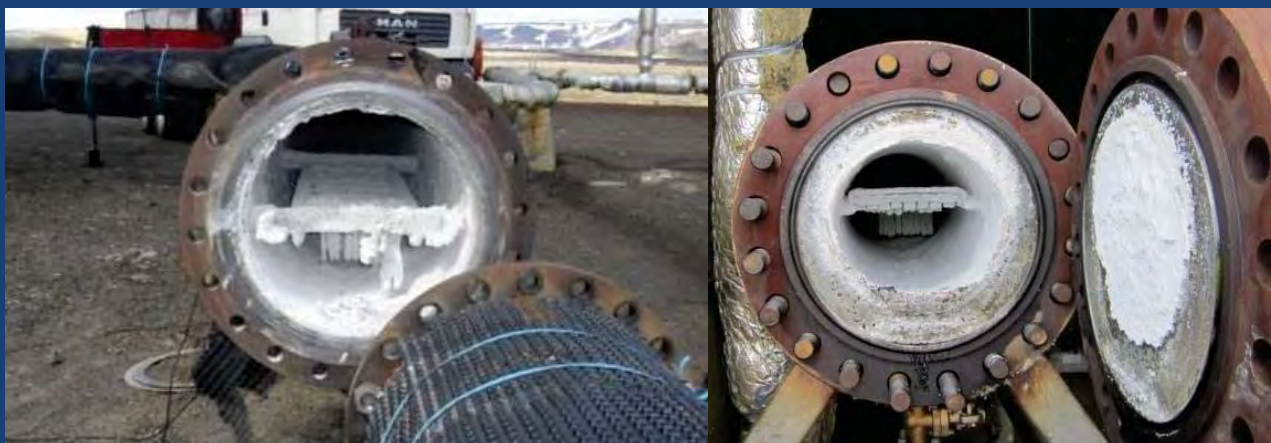
## Efnagreiningar veitu

Efnagreiningar veitunnar sem ráðgjöf grundvallast á hafa verið settar hér inn. Unnt er að velja úr efnagreiningu og fá ráðgjöf miðað við þá efnagreiningu. Í framhaldi af því er síðan unnt að breyta efnagreiningunni og finna hentug lagnaefni fyrir tiltekna efnasamsetningu.

Mælistaður	Dags	°C	pH	CO <sub>2</sub>	O <sub>2</sub>	Cl	H <sub>2</sub> S	Ca	Mg	SiO <sub>2</sub>	F
Safngreining f. ráðgjöf		80,0	9,20	16,00	0,00	35,00	1,20	3,10	0,00	127,00	2,40

Sýna heldur efnagreiningar fyrir hepp veitu

# High enthalpy Scaling and Corrosion



- Silica scaling occurring inside geothermal pipes after 14 days of use. Samples for corrosion testing can be seen totally sealed by the scale.

# High enthalpy Scaling and Corrosion



- Sulphides scales precipitated in one year. To the left the scales (mainly ZnS covered by Cu-sulphide) coats the fluid-flow control valve (14 cm long). To the right the scales (mainly ZnS) coats the inner surface of the pipe (7 cm thick).



IDDP-1



IDDP-1



**The steam is superheated. When it condenses it forms water with pH 2,5-3**

- › Highly corrosive. Not suitable for carbon- or stainless steel

**Solid particles**

- › Iron dust ( $Fe_3O_4$ ,  $FeCl_2$ )
- › Silica dust



IDDP-1 fluid



## Gas content of Icelandic Geothermal waters

- Mainly carbon dioxide (CO<sub>2</sub>) and hydrogen sulphide (H<sub>2</sub>S)
- Other gases in much smaller amounts are hydrogen (H<sub>2</sub>), nitrogen (N<sub>2</sub>), methane (CH<sub>4</sub>) and argon (Ar)
- New regulation 514/2010 on atmospheric H<sub>2</sub>S concentration
  - Health references
    - 24 hour running average 50 µg/m<sup>3</sup>
    - Yearly average 5 µg/m<sup>3</sup>

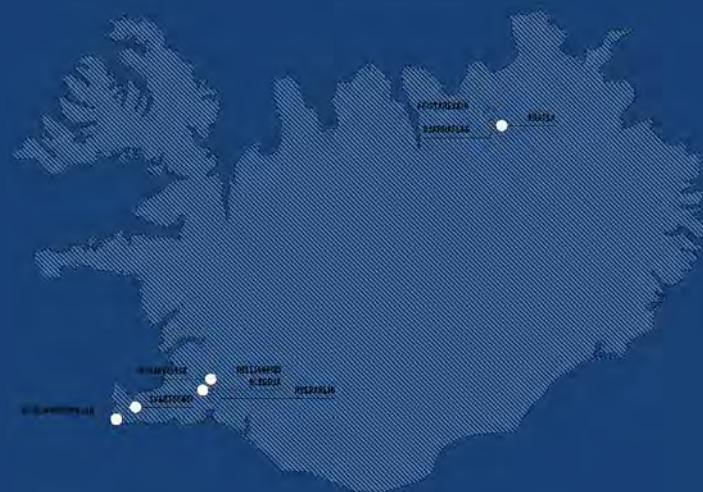
## Exhaust and references 2012



Location	MW	CO <sub>2</sub> (t/year)	CO <sub>2</sub> /MW	H <sub>2</sub> S (t/year)	H <sub>2</sub> S/MW
Hellisheiði	303	43.158	142	12.370	56
Nesjavellir	90	18.612	207	8.700	126
Krafla*	60	44.300	667	6.810	83
Reykjanes	100	25.090	251	860	9
Svartsengi**	55	53.840	979	1020	19

\* 2011

\*\*Installed capacity 75 MW





# Hæðarendi, SW-Iceland

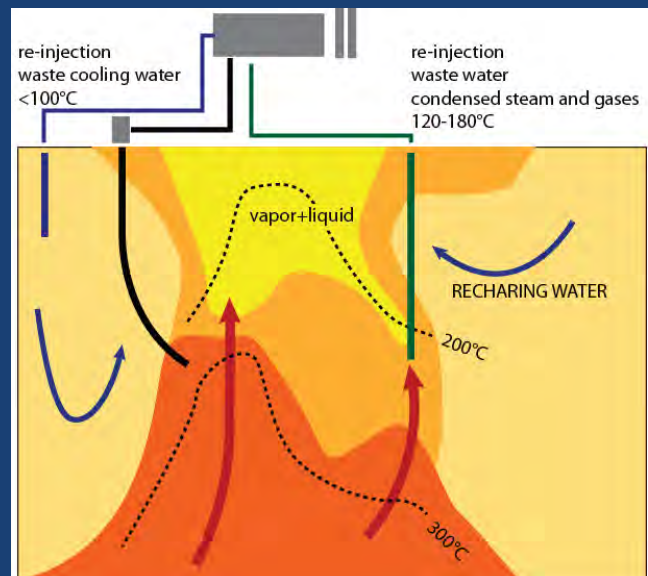
- Since 1986, a plant produces CO<sub>2</sub> from geothermal waters
  - 160°C, 1.4% wt. gas content
  - 6 l/s produces 2000 tCO<sub>2</sub>/y,
    - sufficient for the Icelandic market (food, greenhouses)



# Sulfix and Carbfix projects



- One possible options of reducing H<sub>2</sub>S and CO<sub>2</sub> is re-injection and mineralization into the geothermal systems



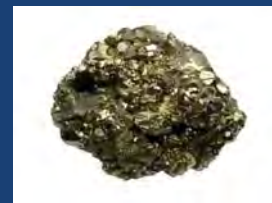
basalt

+



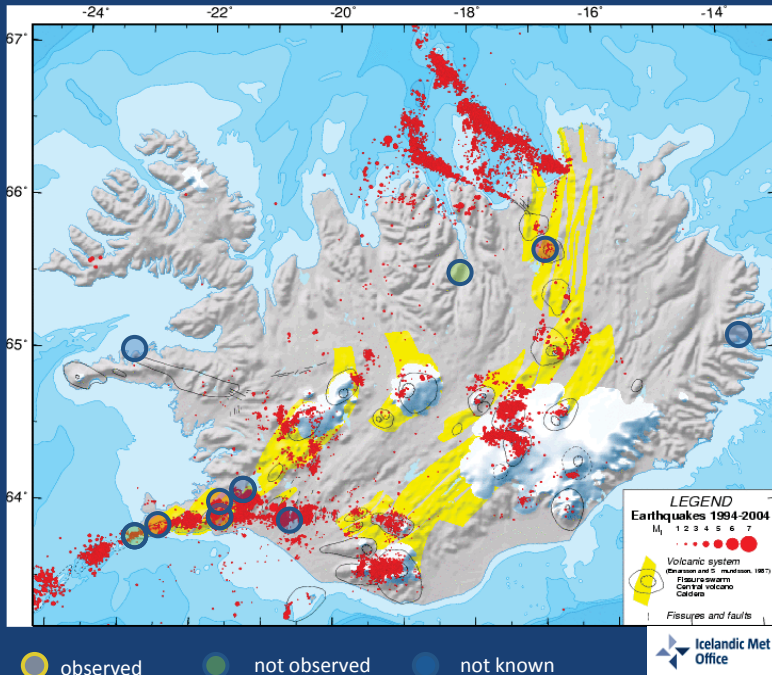
H<sub>2</sub>S or CO<sub>2</sub> in water

=



Sulfide (H<sub>2</sub>S) or stable carbonate minerals (CO<sub>2</sub>)

# Reinjection - seismicity



## Induced seismic event

Seismic event, e.g., an earthquake that is induced by manmade activities such as fluid injection, reservoir impoundment, mining, and other activities. The term "induced" has been used to include "triggered seismic events" and so sometimes the terms are used interchangeably. See "triggered seismic events" below and in this report.

*DOE protocol*

## Triggered seismic event

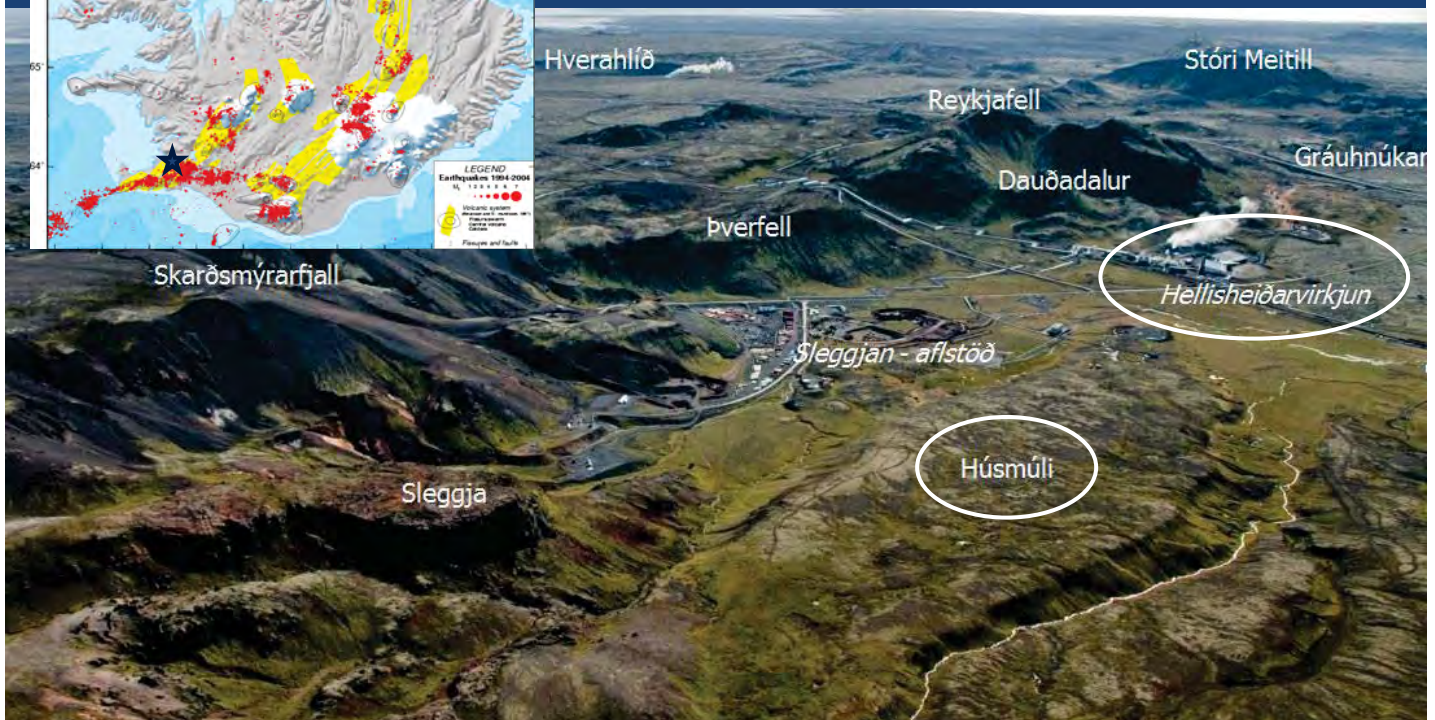
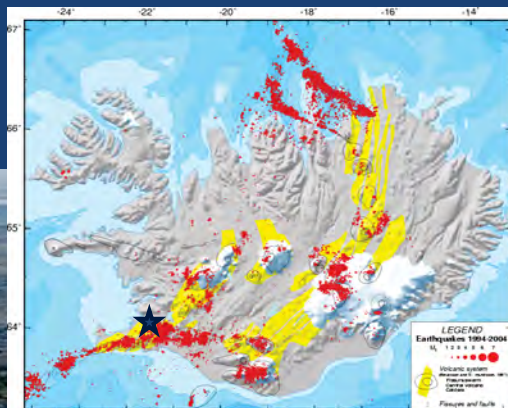
Seismic event that is the result of failure along a pre-existing zone of weakness, e.g., a fault that is already critically stressed and is pushed to failure by a stress perturbation from natural or manmade activities.

*DOE protocol*

# Reinjection - seismicity



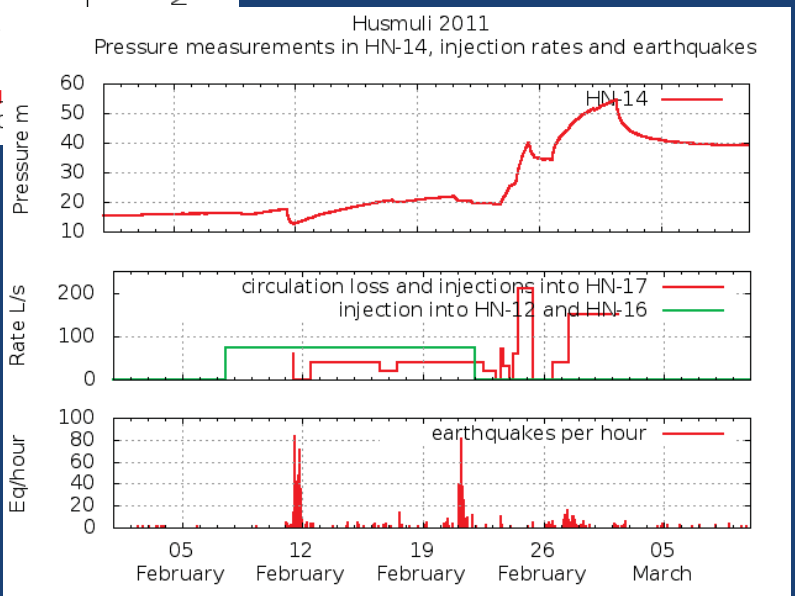
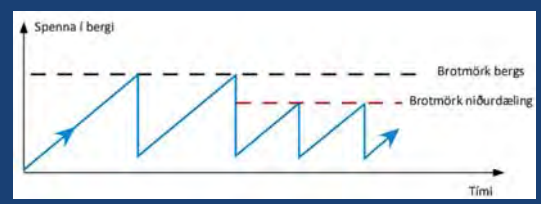
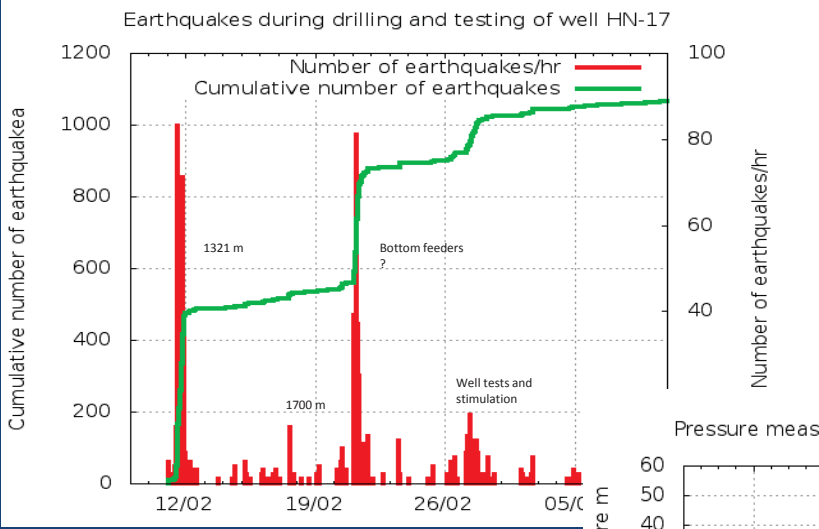
## Húsmúli







# Clear example of triggered seismic event



# Matrix



	solved		unsolved
	Issue	Solution	
<b>Scaling</b>	Scaling in Low temp fields	Various ways, depending on the site and situation <a href="http://www.lagnaival.is">http://www.lagnaival.is</a>	Silica precipitation in ultra high temp fields - IDDP wells
<b>Corrosion</b>	Corrosion in low temp fields	Various ways, depending on the site and situation <a href="http://www.lagnaival.is">http://www.lagnaival.is</a>	Develop materials that can withstand superheated and supercritical conditions
	Acid scrubbing	Wet Scrubbing Low cost and robust, but reduces energy output of plant	Find more energy efficient ways to remove acid components from the geothermal steam
<b>Gas content</b>	Gas emissions from geothermal plans	Carbfix and Sulfix	Cost reduction on gas separation and reinjection
	CO2 content in low temp field	Harness it and sell it (Hæðarendi)	Value creation from the separated gases (an alternative to reinjection)
<b>Reinjection</b>	Triggered seismic events	Start injection slowly Keep flow steady Inform and educate the public	Clogging of injection wells due to scaling

**Other issues: High emphasis on developing material to withstand the conditions of a supercritical steam and power output of up to 10 time normal output.**

ONE OF THE 25  
**WONDERS OF THE WORLD**

Availability is limited, so make sure you book your tickets in advance





# OpERA

Operational Issues  
of Geothermal Energy Installations in Europe

Expert Workshop  
1 + 2 October 2015  
Vaals (NL/D)

## Country Overview

### *Switzerland*

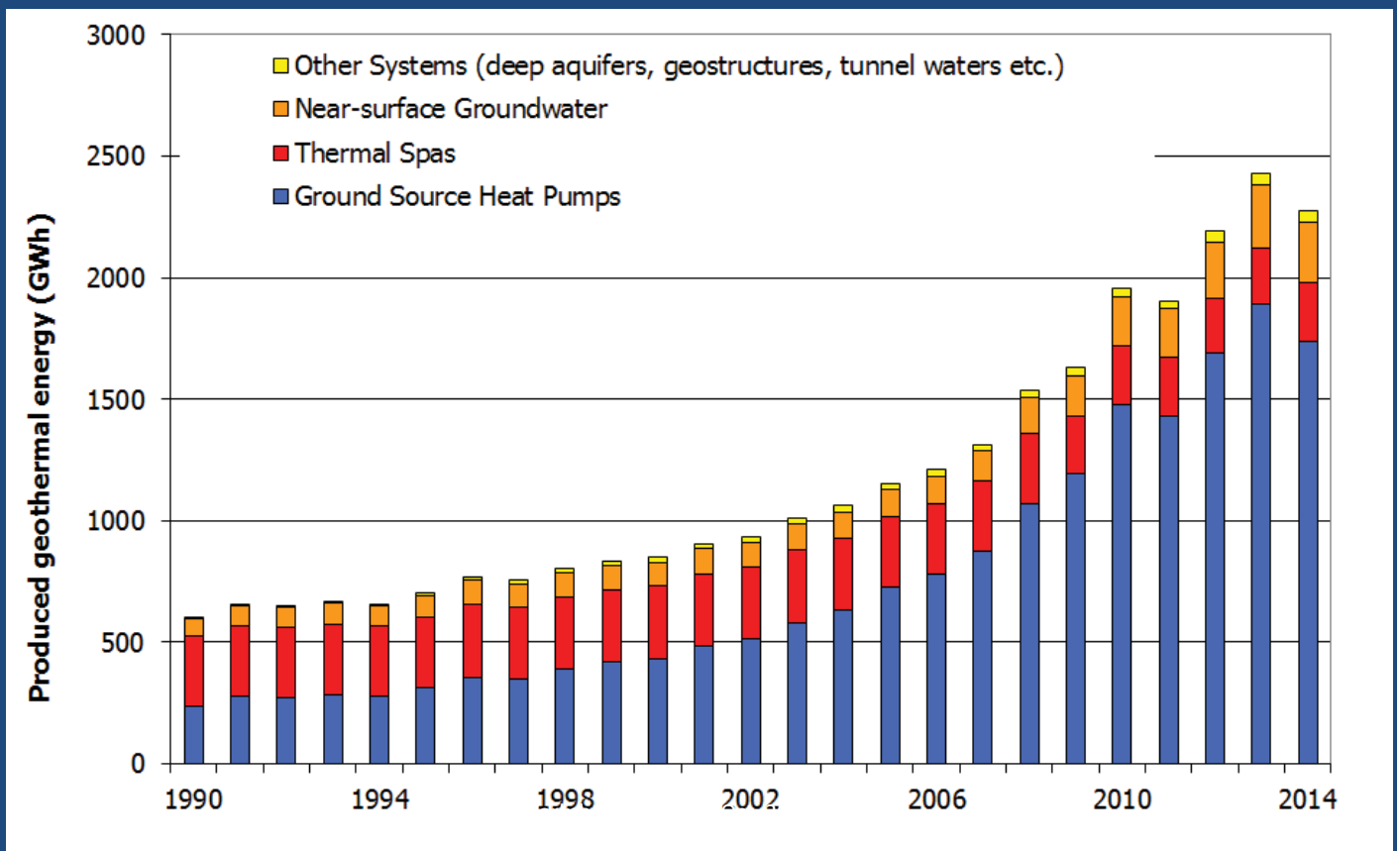
by Bernd Frieg



## Overview

1. Geothermal Energy in *Switzerland*
2. Operational Issues in Switzerland
  - A. Corrosion Issues with Examples
3. Summary: Solved/unsolved Operational Issues in Switzerland

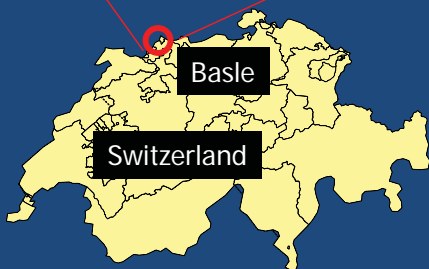
# Near-surface geothermal energy in Switzerland – unseasonably (?) warm 2013/2014 winter



## Geothermal energy in Switzerland – direct use and combined heat and power

- Combined heat and power exploration project in St Gallen encountered natural gas and limited hotwater
- Direct use geothermal energy project in Riehen (Ct. BS) continues to produce heat
- Direct use project in Schlattingen (Ct. TG) undergoes production optimization (corrosion inhibition & acid treatments in horizontal wellbore section)
- Project maturation continues in Switzerland (CHP hydrothermal project in Lavey-les-Bains (Ct. VD) and CHP EGS project in Haute-Sorne (Ct. JU) are close to FID
- Exploration activities in Cts. GE, AG, FR, VS, VD

# District Heating Riehen (CH)



- 1980 – 1987 Conceptual Studies, Planning and Design of Wells
- 1988 Drilling operations RB1 (producer) and RB2 (injector)
- 1989 - 1993 Phased construction of district heating network, initially exclusively fossil fuelled
- 1989 Long term well production test to test sustainability
- 1990 Decision to use geothermal energy
- 1992 Construction of a base load facility for geothermal energy
- 1994 Operation of geothermal base load facility (April 1994)
- 1997 First cross-border heat supply to neighbouring community in Germany
- 2004 Peak shaving gas fired facility installed
- 2006 Riehen-Plus : Conceptual studies to combine scheme with those of 2 neighboring Swiss communities

Richard Grass, Community of Riehen  
 Karl-Heinz Schädle, Gruneko AG  
 Gunter Siddiqi, Swiss Federal Office of Energy  
 IEA Sustainability Workshop, Taupo (New Zealand) 10 Nov 2008

Workshop Opera - 1. Oct. 2015 / Fbe

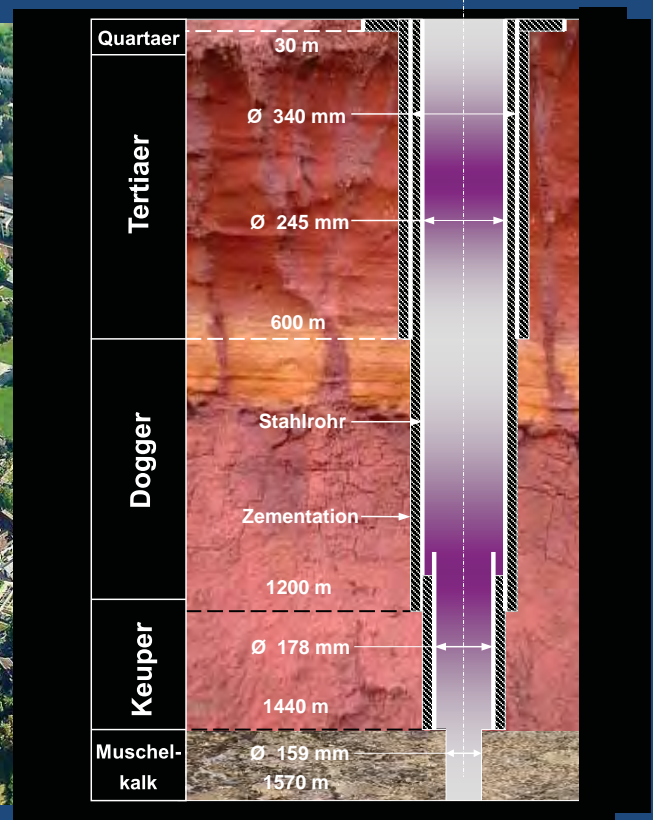
## Operating in a highly sensitive area

Major Swiss tourist attraction:  
 Fondation Beyeler  
 Art Museum

Production well with artificial lift installations  
 (underground cellar structure)



Standort / Bachtelenweg



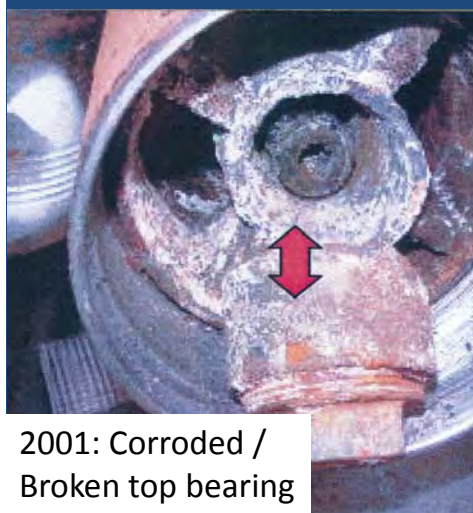
Workshop Opera - 1. Oct. 2015 / Fbe

# Technical Data – Riehen Scheme

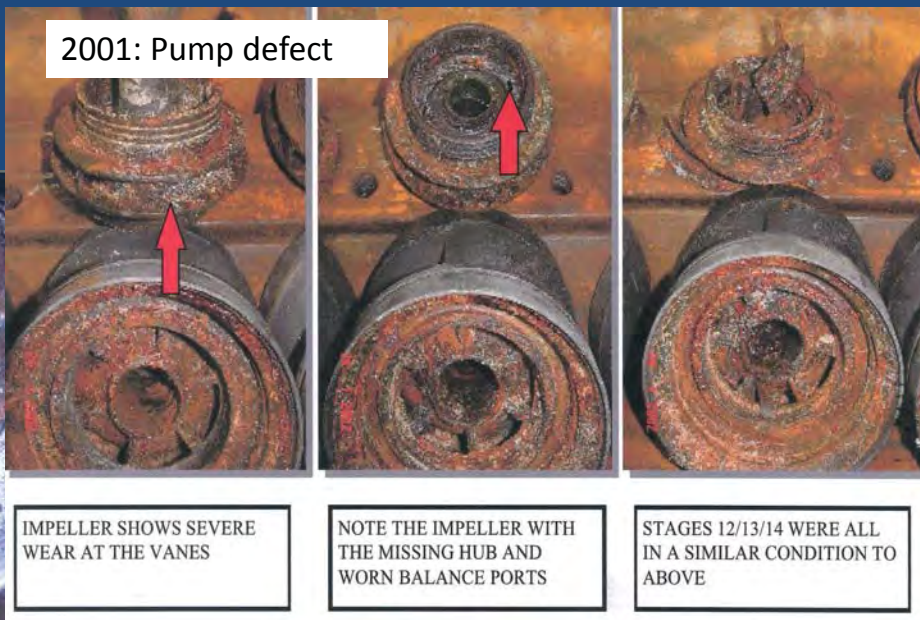
Depth Production Well:	1547 m	Salinity: 1989 – 17 g/l; 2007 – 16 g/l
Depth Injection Well:	1247 m	Bubble point: 10.5 bar
Temperature at Aquifer:	66°C	Gas-Liquid Ratio: 0.6 %
Wellhead temperature:	62-68°C	H <sub>2</sub> S: < 0.1 mg/l
(constant since 1994)		Traces of CO <sub>2</sub> , Ar, He, N <sub>2</sub> , H <sub>2</sub> , H <sub>2</sub> S, C <sub>1</sub> -C <sub>6</sub>
Production rate:	~ 18 l/s	Inhibitor: Corridos 45 dosage: 5 mg/l
Injection pressure:	~ 7 bar	Corrosion rate (from coupons): 0.06 mm/yr
(constant since 1994)		but in previous years: 0.8 mm/yr
Production pump landed at a depth of 390 m:	168 kW (228 h.p.)	
Operations Data:		
1994/6-2004: paper copies of weekly traces		
2004 to today: electronic format		

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## Corrosion at Riehen



2001: Corroded / Broken top bearing

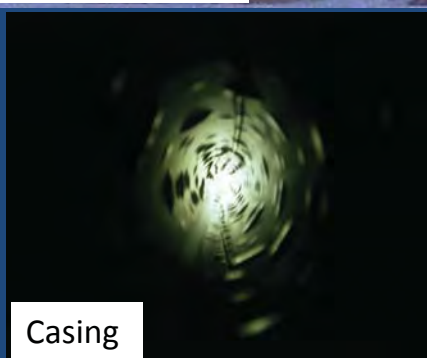


2001: Pump defect

IMPELLER SHOWS SEVERE WEAR AT THE VANES

NOTE THE IMPELLER WITH THE MISSING HUB AND WORN BALANCE PORTS

STAGES 12/13/14 WERE ALL IN A SIMILAR CONDITION TO ABOVE

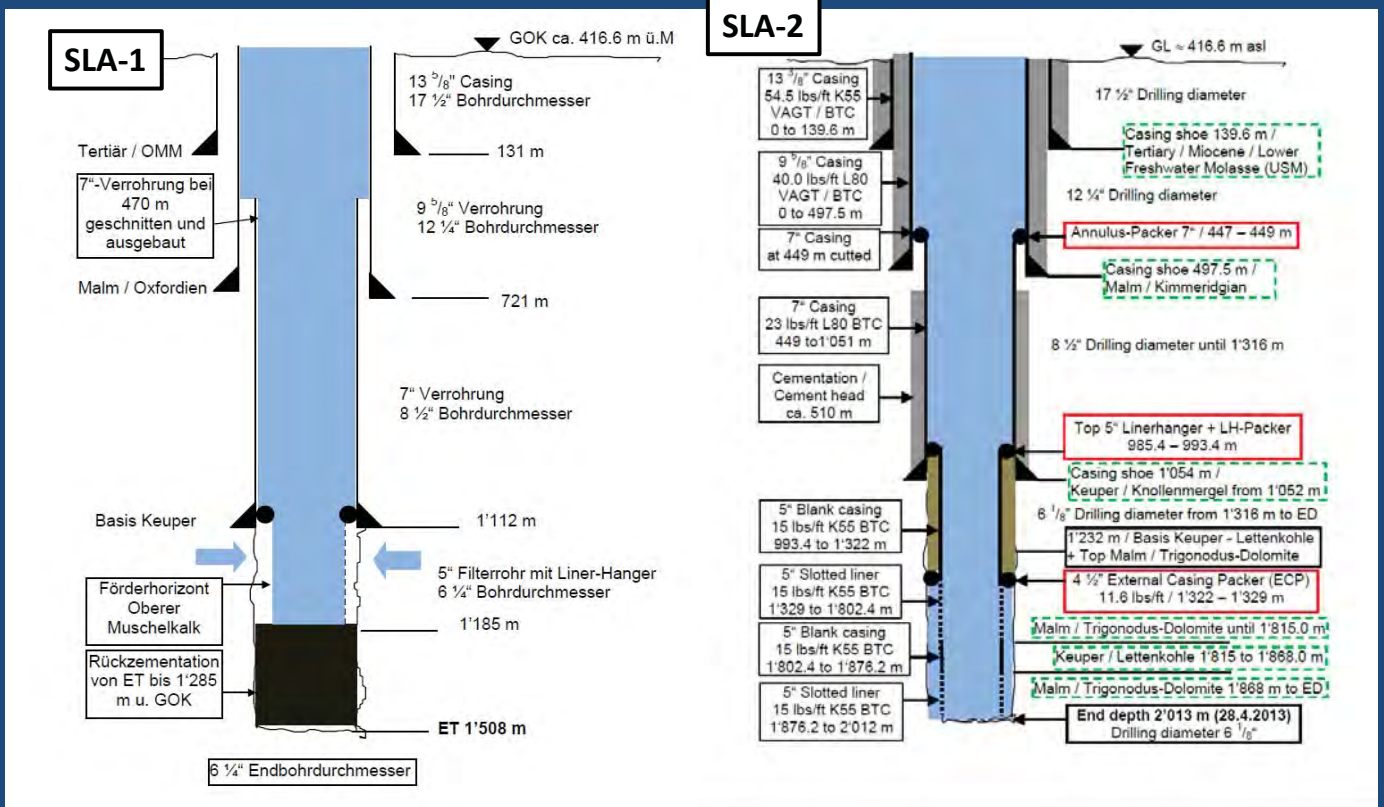


Casing



2008: Production tubing

# Schlattingen (Ct. Thurgau) Casing schemes



## H<sub>2</sub>S smell – A problem to be solved

Registrieren · Login · Abmelden

### TAGBLATT

MITTWOCH, 14. MAI 2014, 06:37 UHR

AKTUELL OSTSCHWEIZ LEBENSART MARKTPLÄTZE ARCHIV

St. Gallen · Thurgau · Appenzellerland

Ostschweiz > Thurgau > Untersee/Rhein

Tagblatt Online, 5. August 2013, 01:36 Uhr

### Schlattingen: Es stinkt zum Himmel

Artikel weiterempfehlen

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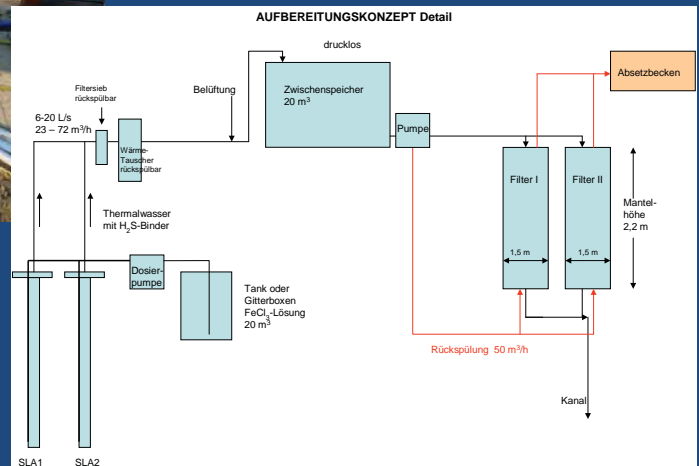
SCHLATTINGEN. Im Gebiet um die Geothermiebohrung in Schlattingen stinkt es zum Himmel, wie Anwohner berichten. Das kantonale Amt für Umwelt bestätigte entsprechende Recherchen von Tele Top. Laut Amtsleiter Marco Baumann sei bei Probebohrungen schwefelhaltiges Wasser an die Oberfläche befördert worden. Zuletzt trat der Gestank Anfang Woche auf. Das Amt für Umwelt hat auf Reklamationen reagiert und mit dem Betreiber nach Lösungen gesucht. In der ersten Phase der Probebohrungen sei der Schwefelgehalt im Wasser über dem zulässigen Grenzwert gelegen, sagte Baumann. (red.)

# H<sub>2</sub>S corrosion – A problem to be solved



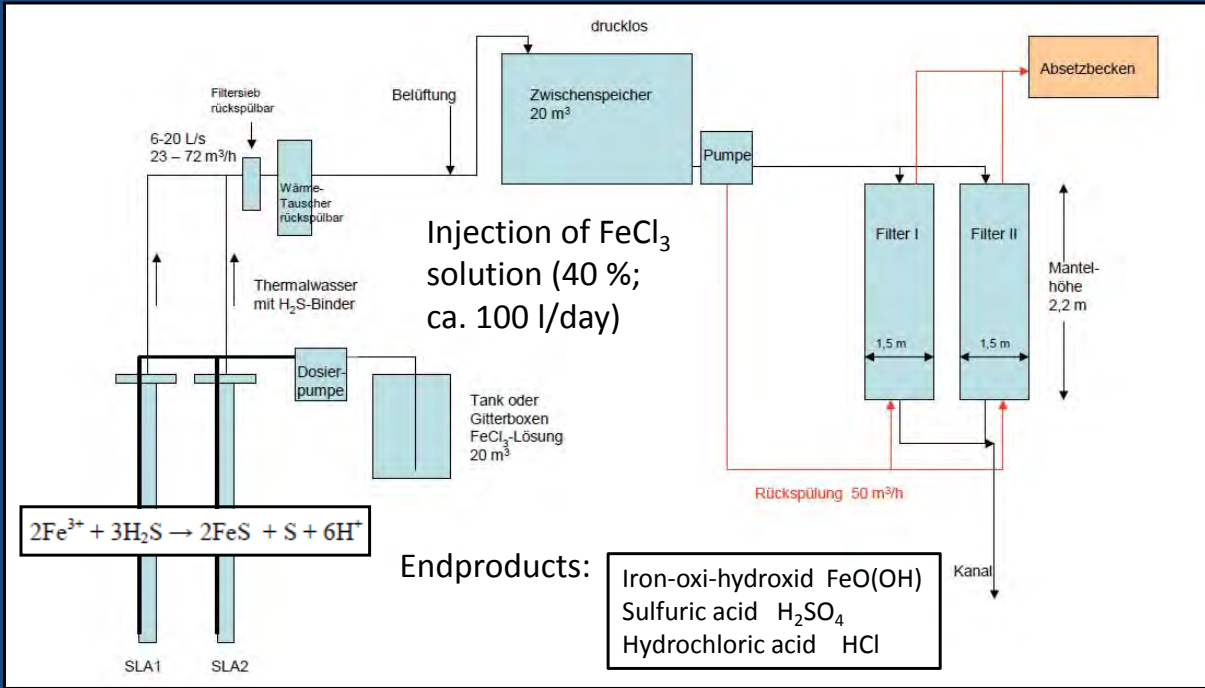
Example from Nagra Borehole Weiach:- Longterm monitoring system

# H<sub>2</sub>S – Neutralisation test

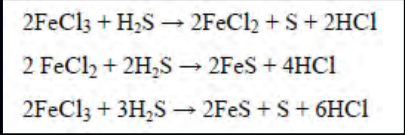




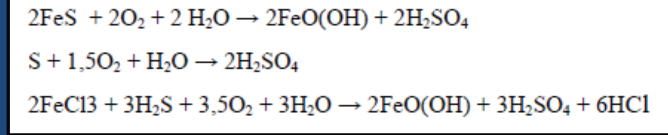
# Conditioning concept (H<sub>2</sub>S concentration 10 -20 mg/l)



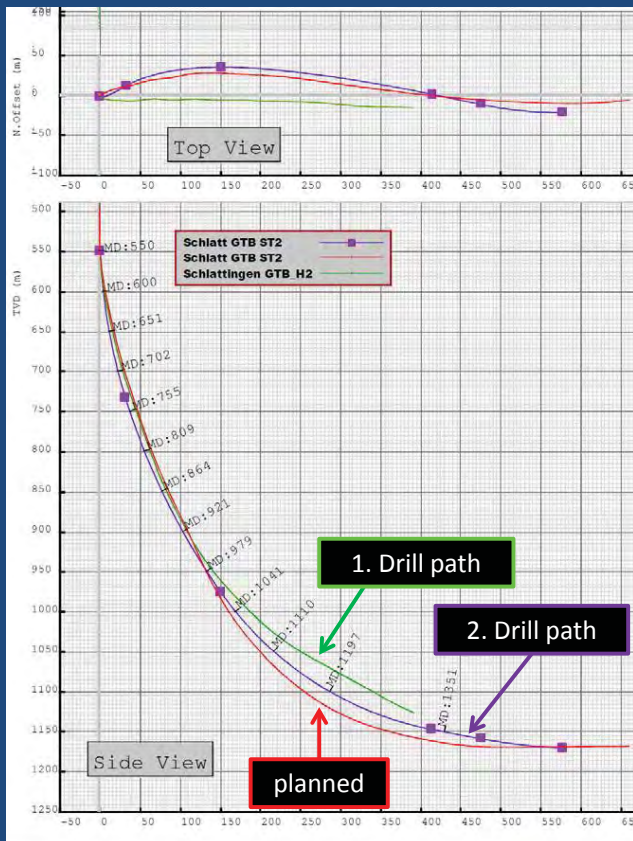
Chemical reactions with iron chlorid solution:



De-ironed filter with O<sub>2</sub>:



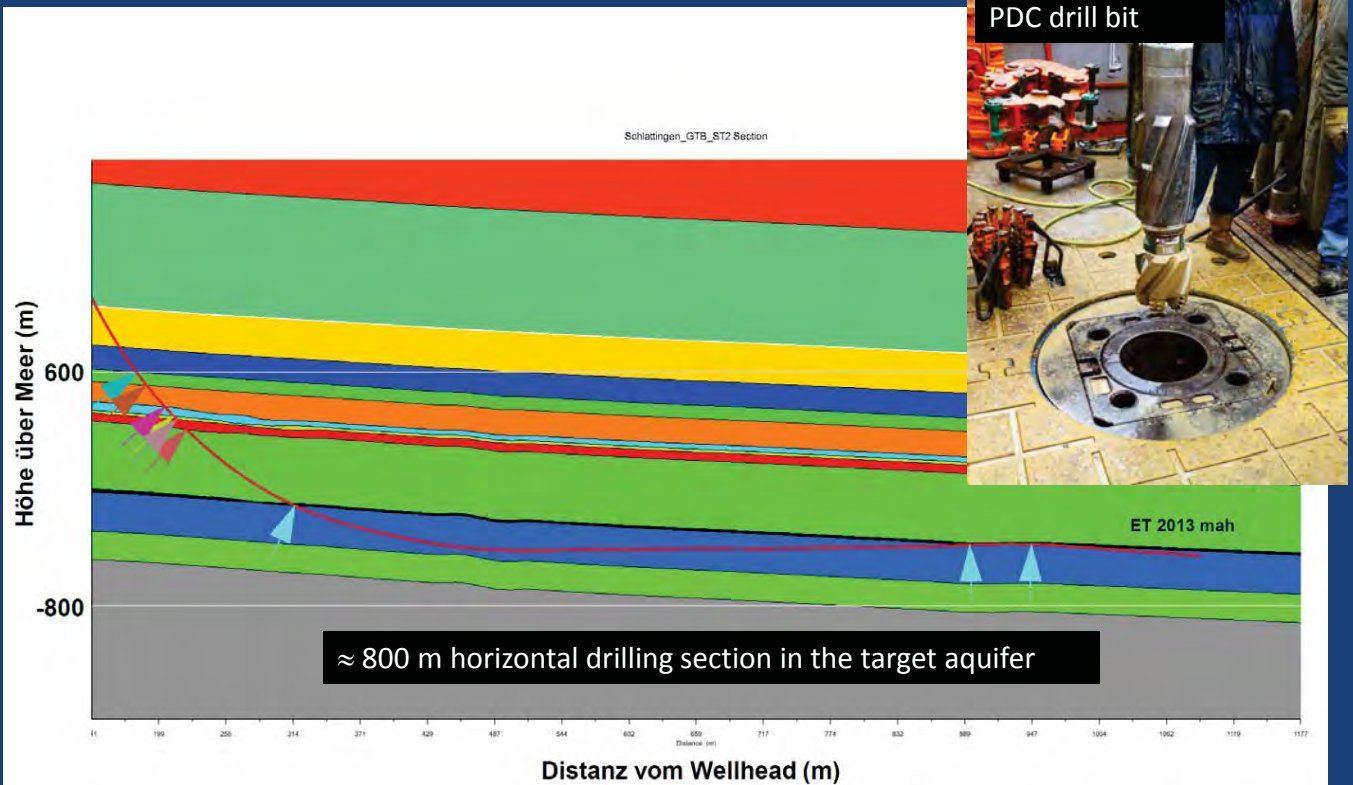
## Drilling of SLA-2



Geothermal Borehole Schlattingen SLA-2

Stratigraphy	Vertical Depth [m]	Depth along hole [m]	Lithology	Rock Units
Quaternary				Quaternary
TERTIARY	Miocene	53 - 125		Upper Marine Molasse OMM
	Oligocene			Lower Freshwater Molasse USM
	Eocene	492		Bohnerz-Formation
JURASSIC	Malm	644 - 677		Plattenkalk and Massenkalk/Quaderkalk
	Oxfordian	736 - 763		Middle Malmmergel
	Callowian	763 - 805		Wohlgeschichtete Kalke, Hornbuck-Fm.
	Bathonian	805 - 831		Erlinger Fm., Birrenst. Fm., Glaukonit-Sandmg.
	Bajocian	831 - 844		Wutach-Fm., Vansmergel-Fm., Park-Württemb.-Fm., Hünphr.-Oolith-Fm.
	Aalenian			Wedelsandstein-Formation
TRIASSIC	Lias	960 - 1017		Opalinus Clay
	Keuper			Stafflegg-Formation (Jurensis-Layers until Paläozäne-Layers)
				Knollenmergel, Stubensandstein-Fm., Bunte Mergel, Gansinger Dol., Schiffsandstein-Fm.
	Muschelkalk			Ginkgokeuper
				Lettenkohle
				Trigonodus-Dolomite
	Keuper	1165 - 1164	1818 - 1867	Lettenkohle
	Muschelkalk	1174	End Depth 2013 m	Trigonodus-Dolomite

# Vertical cross section SLA-2



Workshop Opera - 1. Oct. 2015 / Fbe



## Summary matrix Switzerland

	solved		unsolved
	Issue	Solution	
<b>Scaling</b>	N/A	N/A	N/A
	...	...	...
	...	...	...
	...	...	...
	...	...	...
<b>Corrosion</b>	Salinity / (H2S)	Inhibitor (Riehen)	Riehen
	H2S	Neutralisation (Schlattingen)	...
	...	...	...
	...	...	...
	...	...	...
<b>Gas content</b>	N/A	N/A	N/A
	...	...	...
	...	...	...
	...	...	...
	...	...	...
<b>Reinjection</b>	N/A	N/A	N/A
	...	...	...
	...	...	...
	...	...	...
	...	...	...



# OpERA

Operational Issues  
of Geothermal Energy Installations in Europe

Expert Workshop  
1 + 2 October 2015  
Vaals (NL/D)

## France

by Christian BOISSAVY  
President of the French Geothermal  
Association for Professional



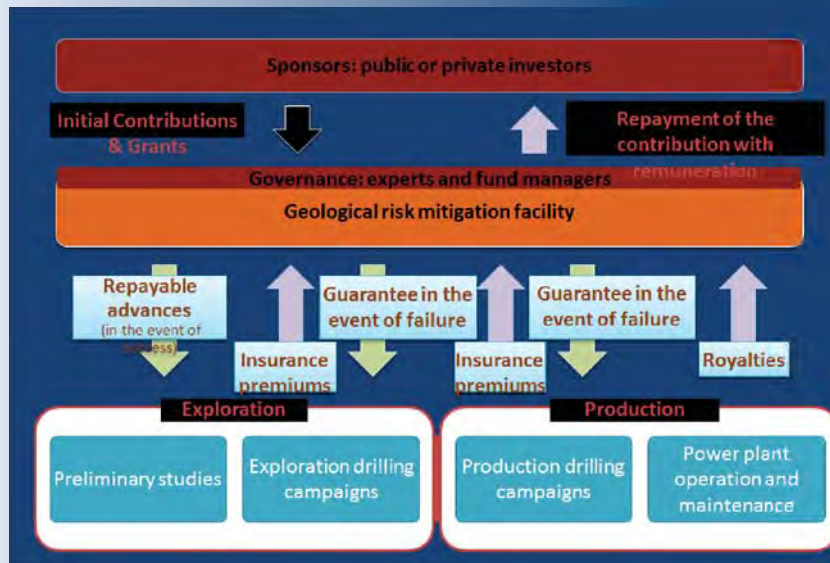
## Geothermal Energy in France: Electricity generation



- Two operating plants in Soutz-sous-Forets and Guadeloupe island for 17 Mwe installed.
- More than 20 permits for high temperature production (up to 150°C). Four in the Caribbean islands and the rest in France onshore.
- Four main developers (Electricité de Strasbourg Géothermie, Fonroche, Electerre de France and Teranov).
- Expected installed power in 2030 is planned at 80 MW.



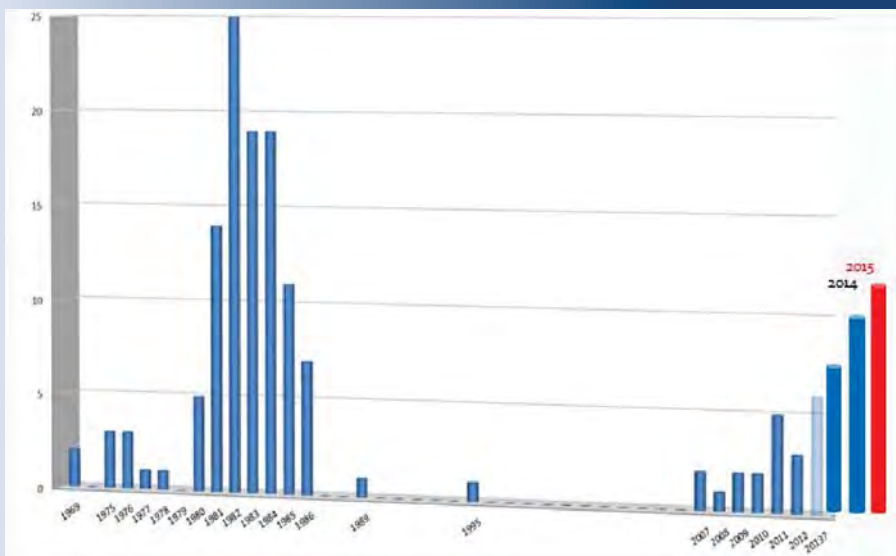
# Geothermal Energy in France: Electricity generation



- A fund to cover geological risks at the initial phase or the projects. GEODEEP with 15 companies involved including: EDF, Clemessy, Engie, Cryostar, COFOR, CFG Services, Fonrocche, Electerre...
- 100 M€ with a private-Public participation 50/50 for both EGS plants in France and volcanic operations in french overseas and abroad.



# Geothermal Energy in France District heating networks



For the period 2007-2015

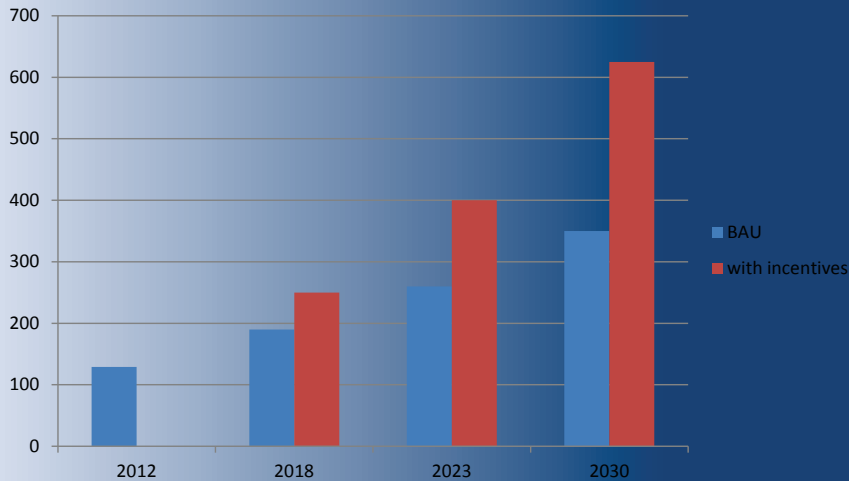
20 new geothermal doublet and 16 revamping of old wells drilled in the 80's



# Geothermal Energy in France

## District heating networks

TOE x 1000



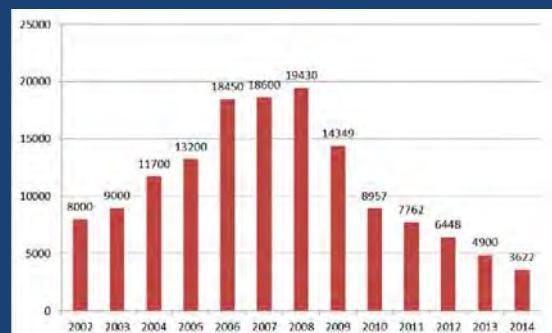
Incentives are the continuation of the Heat fund managed by ADEME which provide a subsidy of 20 to 30% of the investment for doublet drilling and additional support to district heating network, especially for the adaptation of the DH to low temperature.



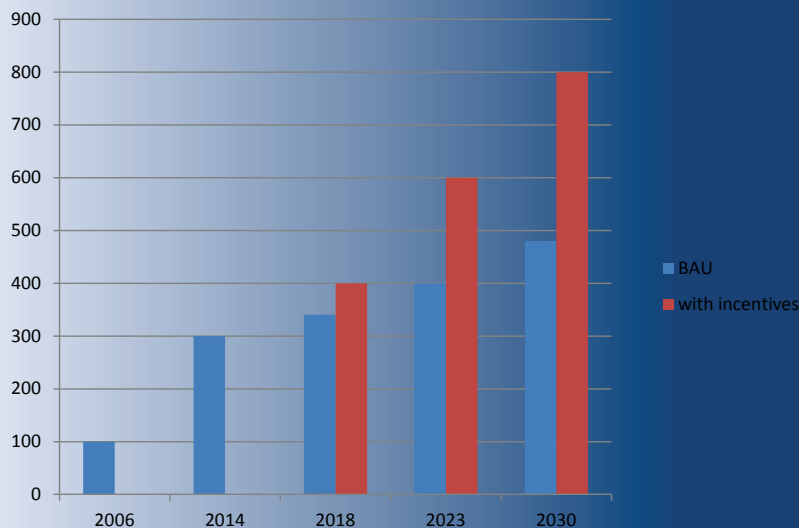
# Geothermal Energy in France

## Geothermal heat pumps

Sales evolution of heat pumps (2 to 50 kW)



TOE x 1000



Main incentives should be: take into account geothermal heat pumps in the RT 2012 (energy building regulation for new constructions). Consider cold production and geothermal free cooling.

Stop the tax credit of 30% applied for biomass, solar thermal and geothermal but also for gas boiler



# Geothermal Energy in France

## Milestones of Dogger exploitation

- 1960's-Pre-oil shock: First attempt (abandoned and second attempt was successful)
- 1973-1978-Post first oil shock: Four completed doublets and enforcement of the legal framework
- 1979-1986-Post second oil shock: 51 completed doublets with over 90% of success ratio, first well damage symptoms
- Late 1980's-Early exploitation stages: Corrosion/scaling damages and equipment failure (submersible pumps and others)
- 1990's-Technological and managerial maturation: technical improvements, with R&D stimuli, debt renegotiation, abandonment of 20 non economic and severely damaged doublets
- 2007-2015- Restart of the geothermal business: ADEME geothermal fund support, private investment, new doublets with upgraded production



# Geothermal Energy in France

## Scaling and corrosion

### > Dogger "water" with a high concentration of salt (10 to 25 g/L) and sulphide

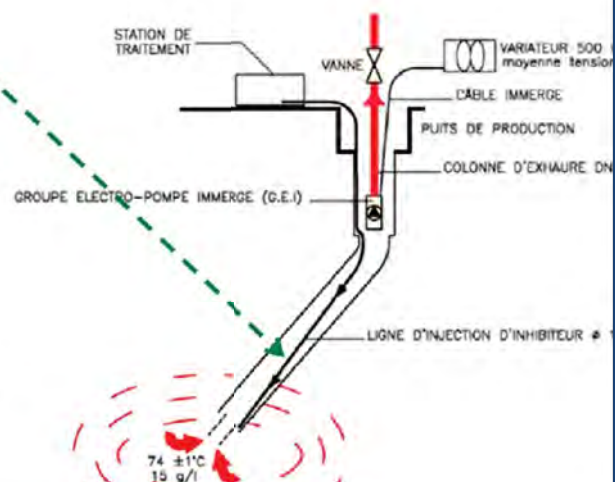
- Corrosion: risk of casing perforation
- Deposit: impact on flow rates and under deposit corrosion

### > Preventive solutions

- **Deposit/corrosion inhibitor**
- Suitable operating conditions: maintain fluid pressure to avoid degassing
- Monitoring (geochemical analyses, logging...)

### > Curative solutions

- Cleaning
- Casing relining
- New wells (triplet or new doublet)





# Geothermal Energy in France

## Scaling and corrosion

### Fresnes triplet

> New production well: GFR-3

- Highly deviated (51°)
- Flow rate: 300 m3/h

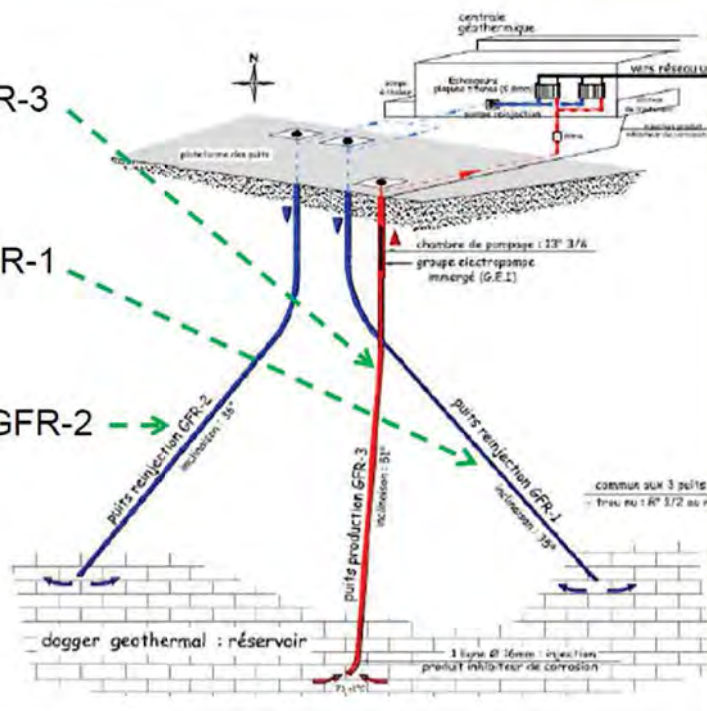
> Existing injection well GFR-1

- New 7" liner
- Flow rate: 155m3/h

> Existing production well GFR-2

- Converted in an injection well
- New 7" liner
- Flow rate: 145m3/h

> 30 years without "thermal breakthrough"



# Geothermal Energy in France

## Scaling and corrosion (large diameter wells)



### Chelles new doublet

> Closure of existing GCHE-1 and GCHE-2 wells

- "Cold bubble" underneath the existing platform: use of the existing well platform, with two deviated wells

> New generation design

- Open hole: 8"1/2,
- Tubing: 9"5/8,
- Pumping chamber: depth of 250m, 13"3/8
- Flow rate: 300 m3/h

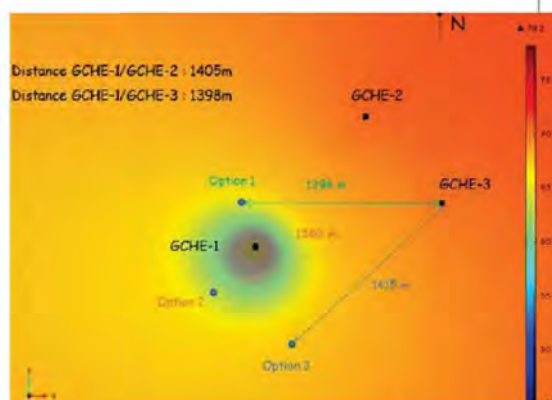
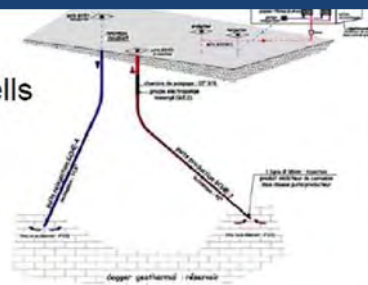
> New production well GCHE-3

- located at the East of the platform to optimize temperature
- Highly deviated (42°)

> New injection well GCHE-4

- Deviated (14°)

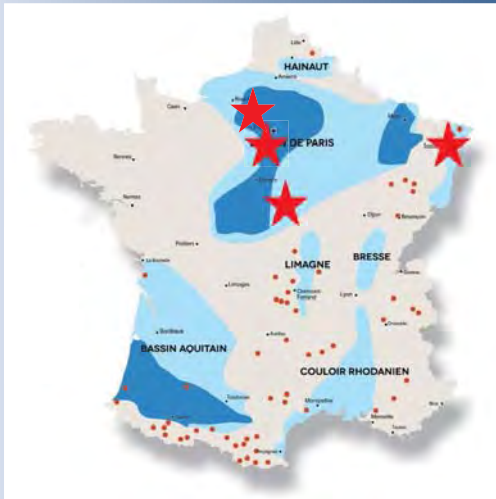
> 30 years without "thermal breakthrough"





## Geothermal Energy in France

### Reinjection in sandstone reservoirs



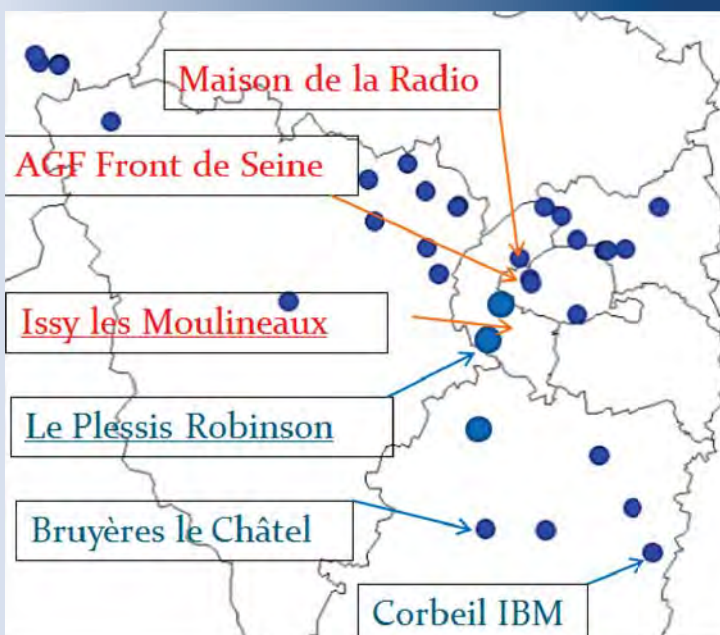
Various experiments carried out in the 80's: Melleray, Achères, Cergy Pontoise with Triassic sandstones as reservoir target. Production is fine but injection appears very difficult using normal pressures. No clear solutions at the moment except triplet array with one production well and one injection well or production well producing from Triassic formation and injection well in Dogger. Geothermal waters compatibility is the possible obstacle and depletion of Triassic a question mark.

In Rittershoffen drilled in 2014 no injection problems in the reservoir made of Bundsandstein sandstones and granite.



## Operational issues in France

### Reinjection in sandy reservoirs



33 wells are present in the zone of which 22 are exploited for water production and 3 are geothermal. For Neocomian sands 3 wells are producing one for industrial water and the second for geothermal (single production well).

The reinjection problem has been solved using large diameter drilling in the reservoir, adapted pre-gravel packed stainless steel screens and over pumping compared to the expected exploitation flowrate.

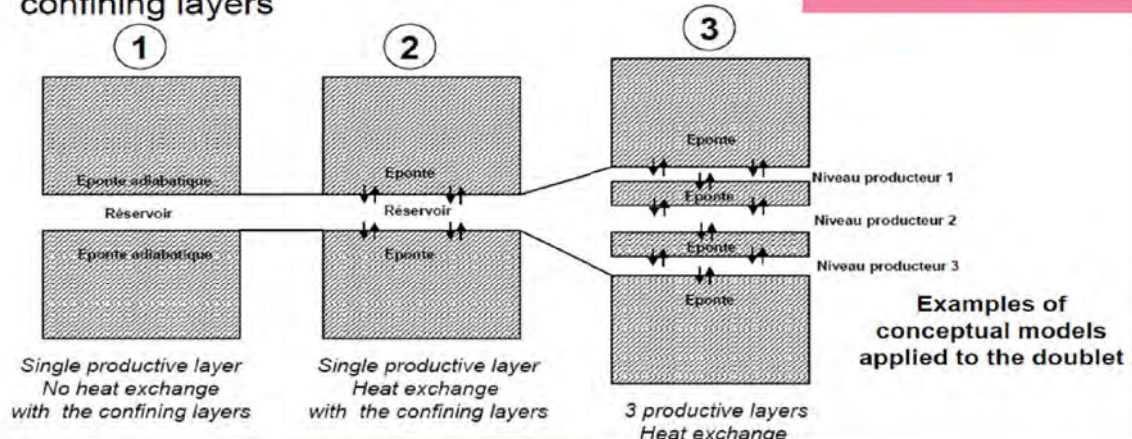
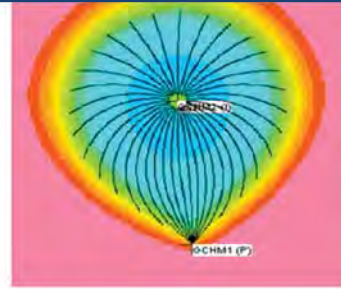




# Operational issues in France

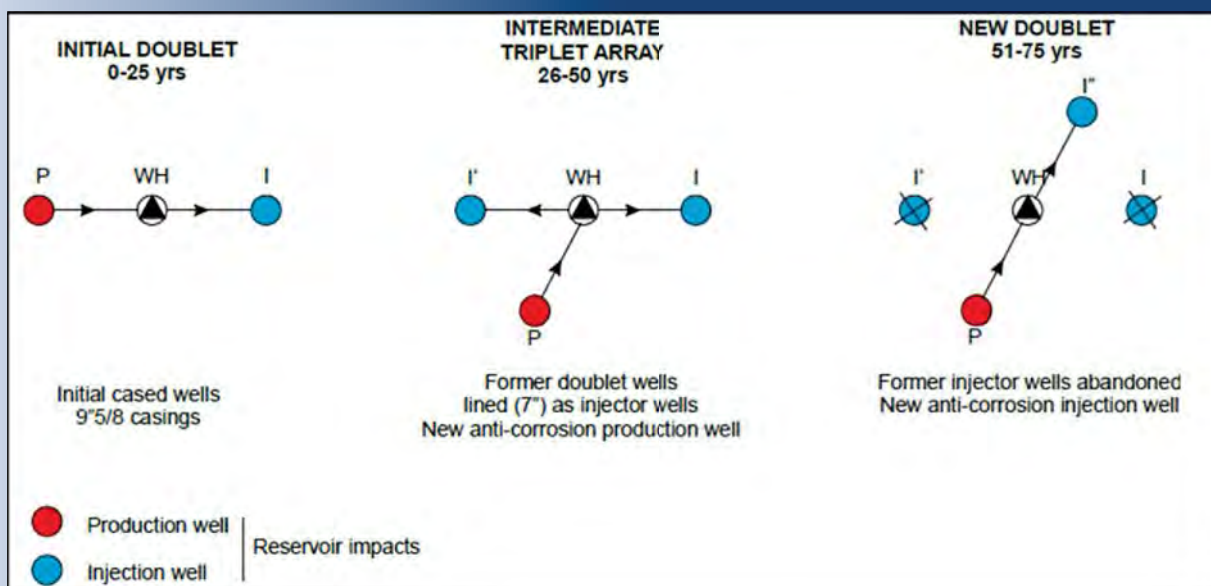
## Thermal breakthrough

- > Cold injected water, even if it is heated by the surrounding rock, will at the end cause a drop of temperature in the production well: but when?
- > Modeling was initially pessimistic, because it was underestimating the thermal role of the confining layers



# Operational issues in France

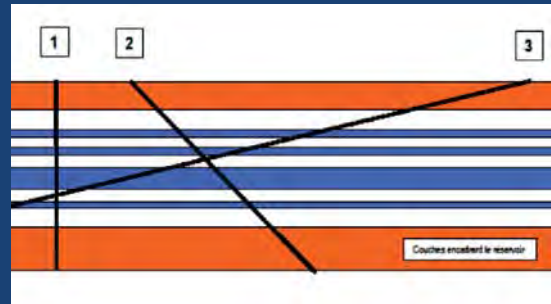
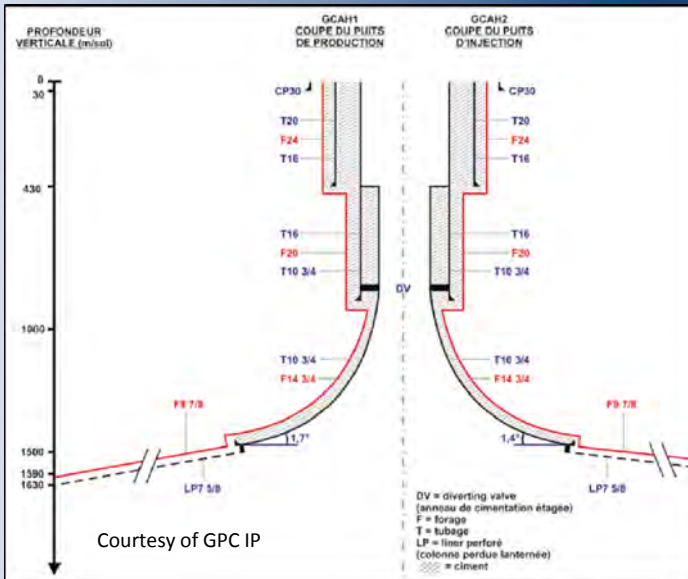
## Well design for revamping





# Operational issues in France

## Well design for the future



A new doublet will be drilled sub-horizontally in the reservoir allowing a significant increase in the production flow-rate or giving the possibility to exploit the reservoir even if the permeability is low. (expected flowrate at 450-500 m<sup>3</sup>/h)

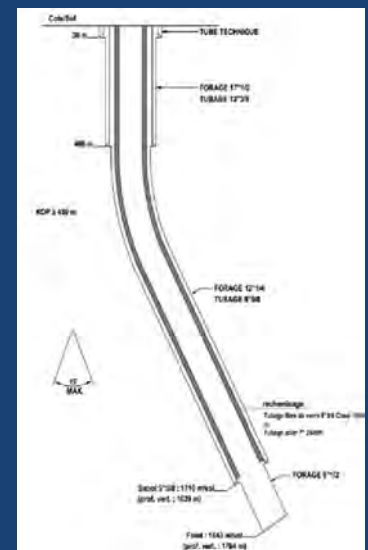
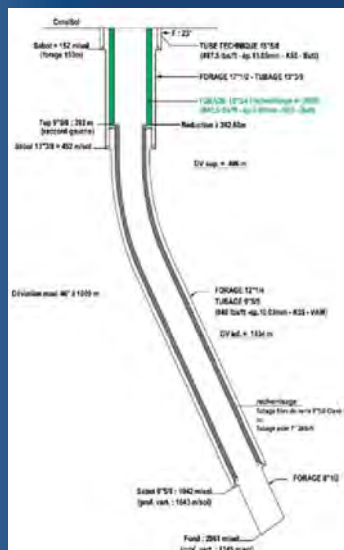


# Operational issues in France

## Composite casing



Courtesy of CFG Services

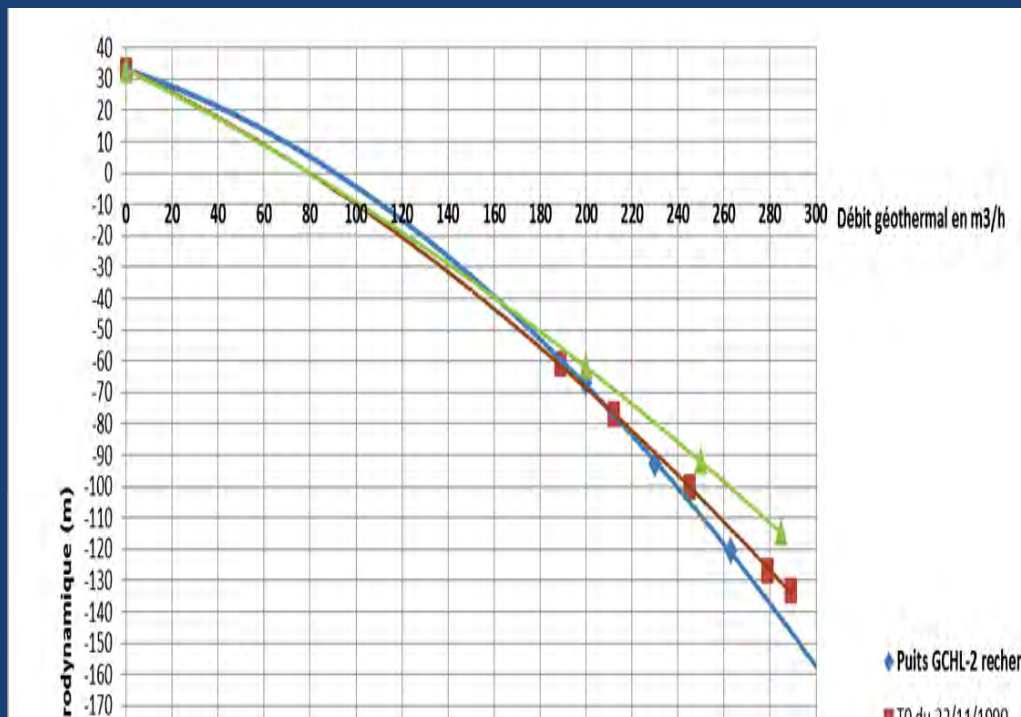


Last innovation (August 2015): casing in an old doublet (9"5/8) using composite casing 6"5/8 Class 1000



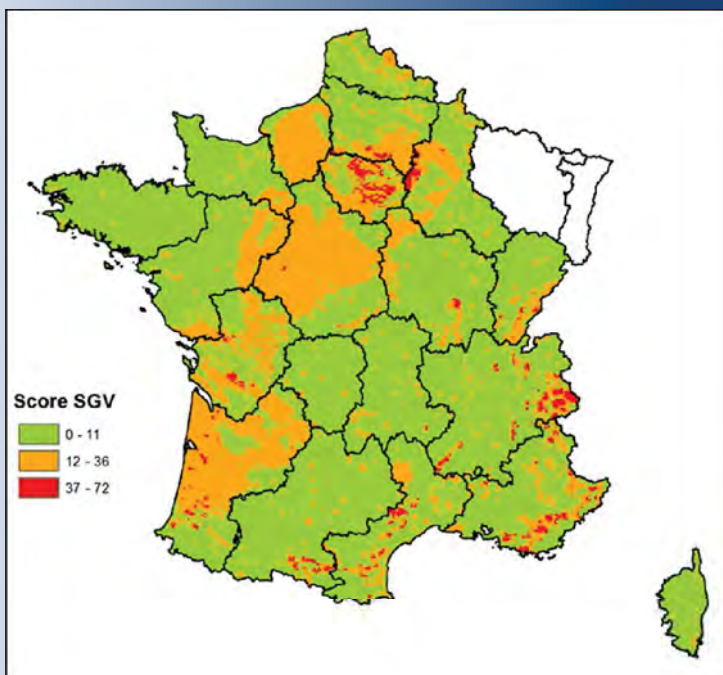
## Operational issues in France

### Composite casing in Chevilly (Final results)



## Operational issues in France

### Shallow geothermal law (july 2015)



Some problems arising like in Bad Wurttemberg (gypsum, salt formations, karst...) obliged the French authorities to adopt a new geothermal law for shallow resources. This text will allow to develop small plants with drilling down to 200 m depth (before 100 m) and power produced from the underground resource at a maximum of 500 kWth (before 230 kW). As counter part the drillers has to get a certificate (Qualiforage)

Green zones: simple declaration  
Orange zone: need of an expert to approve the realization  
Red zone: administrative authorization is needed

# Conclusions



	solved		unsolved
	Issue	Solution	
<b>Scaling and corrosion</b>	<b>Internal corrosion and scaling</b>	<ul style="list-style-type: none"> <li>-Remediation by jetting during workover</li> <li>-Installation of downhole chemical treatment</li> <li>-Continuous control of the geothermal loop with corrosion coupons</li> <li>-Re-lining old wells with composite casing</li> <li>-Casing in composite for new wells</li> <li>-New acquisition logging tool to follow the phenomena</li> </ul>	A new promising tool already tested to be fully validated
	<b>External corrosion</b>		

# Conclusions



	solved		unsolved
	Issue	Solution	
<b>Reinjection</b>	Reinjection in sandstones	1 production well and 2 injection wells Adapted diameter, pre-gravel packed	Reinjection at the same flowrate in sandstones formations
	Reinjection in poorly cemented sands	screens and over pumping	

## Other issues:

- Spacing in between production and injection wells to be secured in order to avoid cold bubble problems
- Drilling in large diameter to allow re-lining with a reasonable diameter after 30 years of exploitation
- For shallow geothermal using heat pump, preliminary detailed hydrogeological approach and professional expertise



# OpERA

Operational Issues  
of Geothermal Energy Installations in Europe

Expert Workshop  
1 + 2 October 2015  
Vaals (NL/D)

## Country Overview

### *Denmark*

by  
Søren Berg Lorenzen



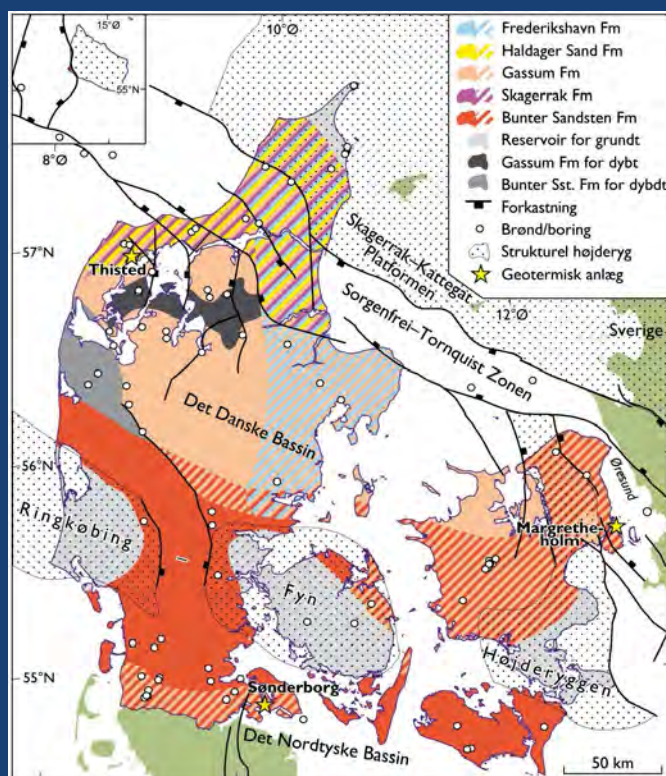
## Overview

1. **Geothermal Energy in Denmark**
2. **Operational Issues in Denmark**
  - A. Scaling Issues with Examples
  - B. Corrosion Issues with Examples
  - C. Issues with Gas Content with Examples
  - D. Reinjection Issues with Examples
  - E. (Other issues with Examples)
3. **Summary: Solved/unsolved Operational Issues in Denmark**

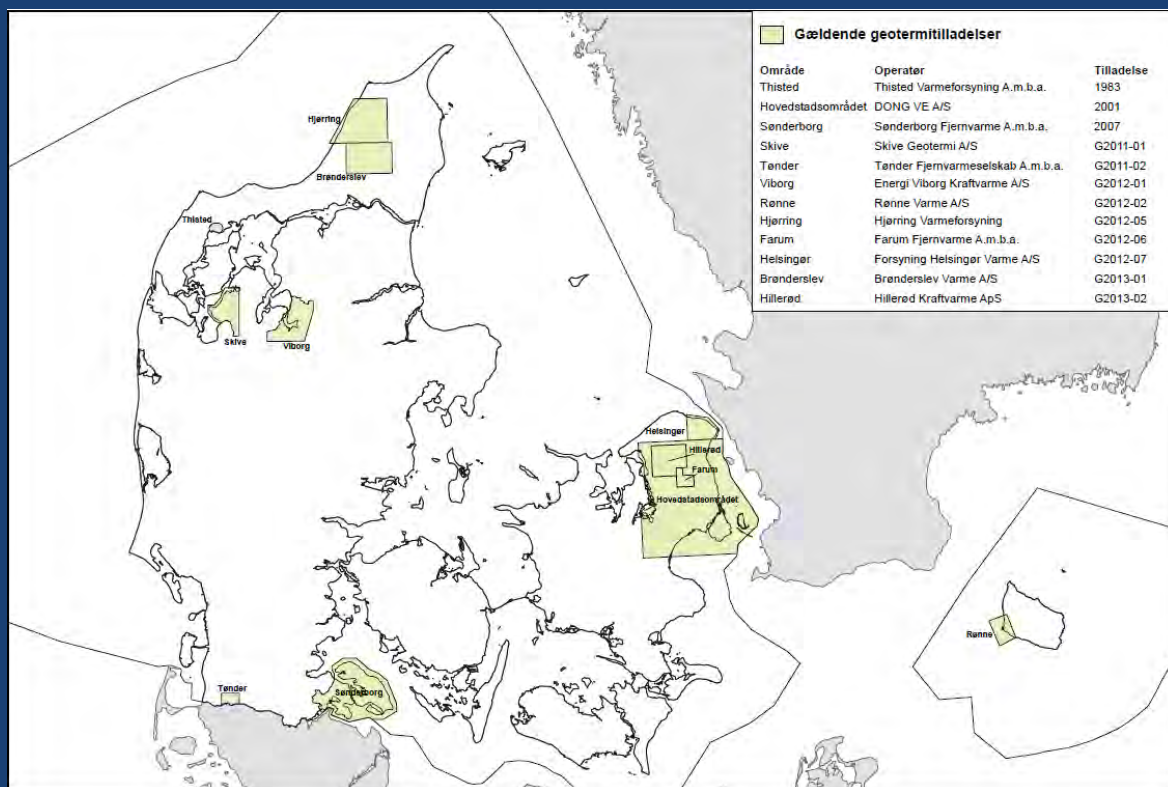




# Geothermal Energy in Denmark

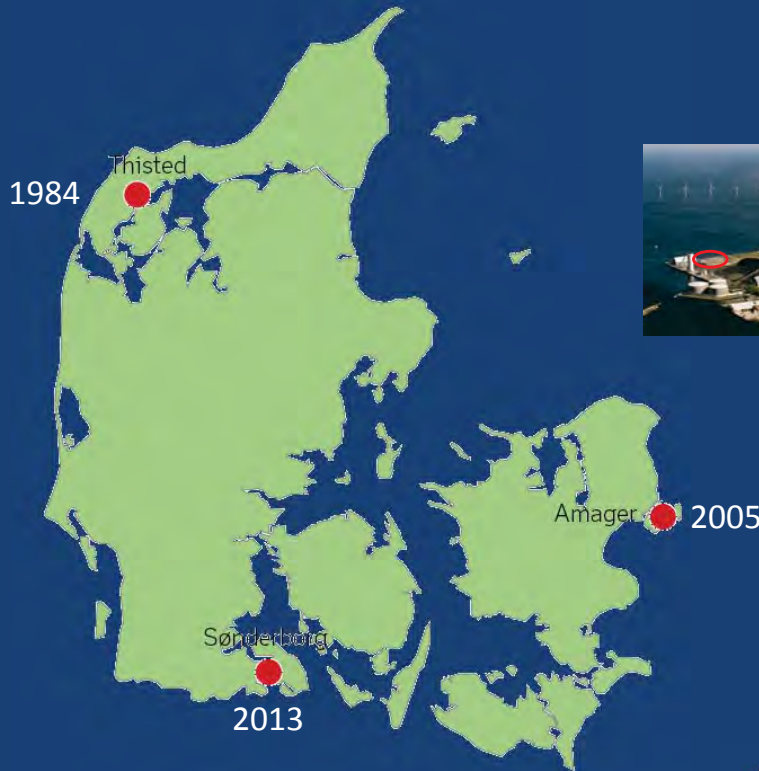


# Geothermal Energy in Denmark



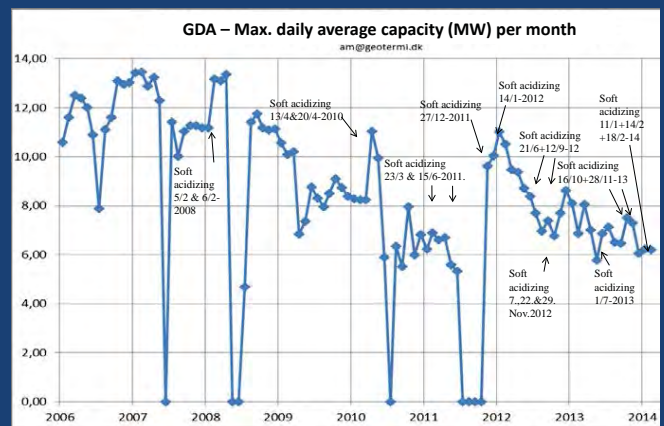
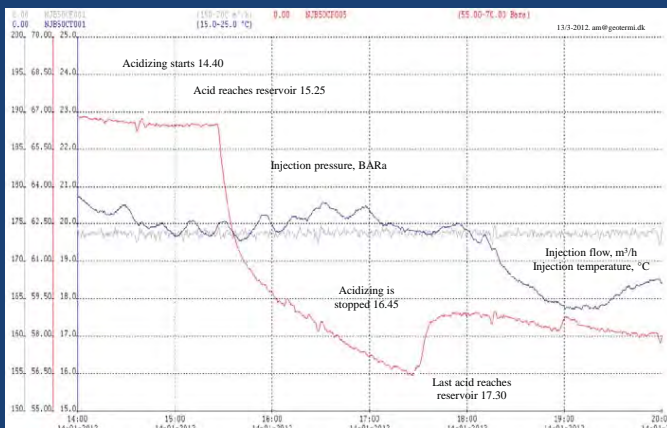


# Geothermal Energy in Denmark



# Scaling

Calcite ( $\text{CaCO}_3$ ) precipitation is believed to be an issue in Copenhagen



The calcite particles can be dissolved by cooling the water (to below 20 °C) – or, if need be, through soft acidizing (which also seems to be able to remove corrosion products, at least to some extent)



# Corrosion

Corrosion rates for iron casing and piping of 0.05-0.2 mm per year have been measured.

With a high salinity (15-20 weight-%), keeping air out is very important.

This is done by detecting and fixing leaks – and by protecting the surface installations and wells with nitrogen ( $N_2$ ) gas.



# Gas content

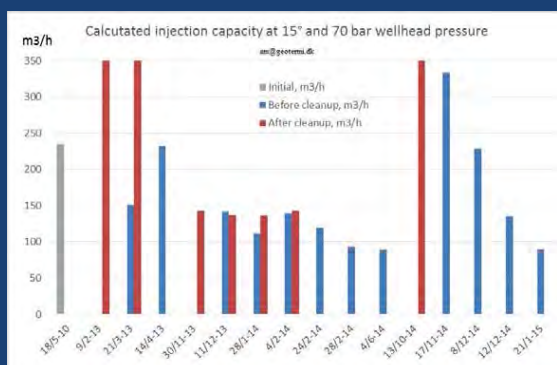
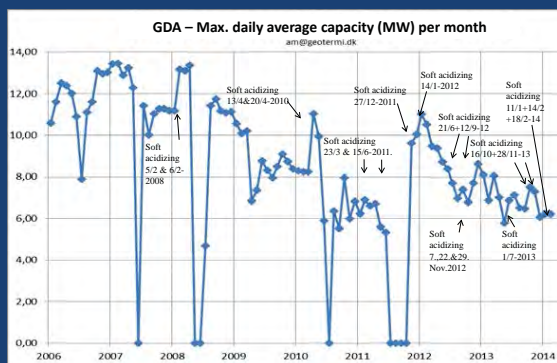
Degassing of methane ( $CH_4$ ) is a known problem in Thisted, where two vertical wells are connected by a 1 km pipeline with relatively low pressure – has been solved through an increased surface pressure and extra safety precautions when servicing the surface pipeline.

Degassing of  $CO_2$  is a known problem in Copenhagen, leading to a change in water chemistry and a possible precipitation of calcite ( $CaCO_3$ ). Initially, the calculated/estimated bubble point was too low – has therefore been increased.





# Reinjection problems



## Matrix

	solved		unsolved
	Issue	Solution	
<b>Scaling</b>	Calcite	Soft acidizing	Lead precipitation Unidentified precipitations?
<b>Corrosion</b>	Base corrosion	Keep air out	
<b>Gas content</b>	Methane CO <sub>2</sub>	Keep pressure above bubble point	
<b>Reinjection</b>	Calcite and corrosion products	Soft acidizing	Particles clog up screens with base pipe

Other issues: Integration with heat pumps gives a more efficient but also more complex system



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## OpERA

Operational Issues  
of Geothermal Energy Installations in Europe

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## Country Overview *Austria* by G. Goetzl

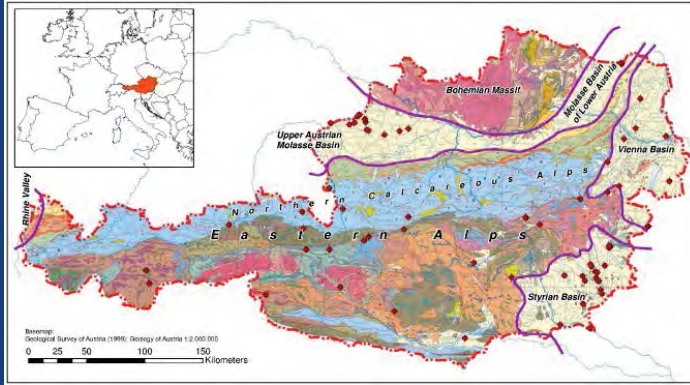


## Overview

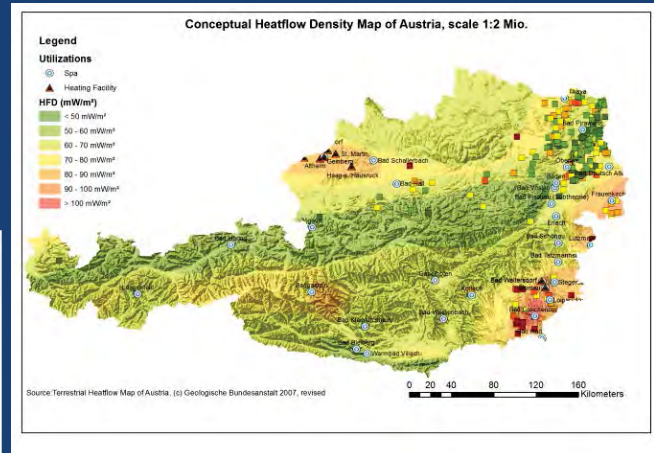
1. Geothermal Energy Austria
2. Operational Issues in *Austria*
  - A. Scaling Issues with Examples
  - B. Corrosion Issues with Examples
  - C. Issues with Gas Content with Examples
  - D. Reinjection Issues with Examples
  - E. Radioactive emission
3. Summary: Solved/unsolved Operational Issues Austria



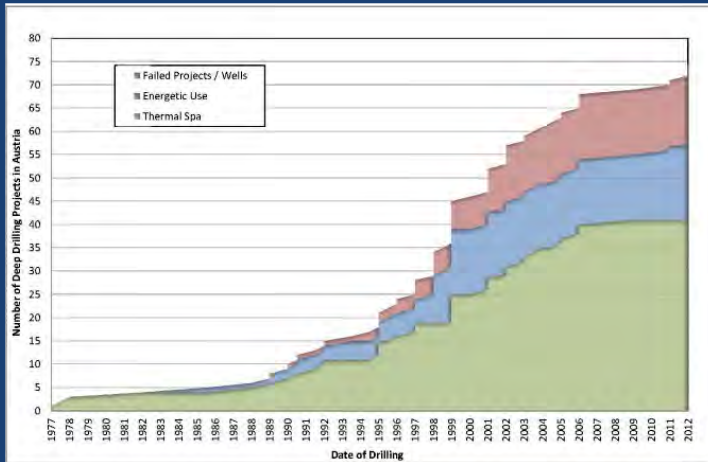
# Geothermal use in Austria



Geothermal provinces in Austria (taken from Goldbrunner & Goetzl, 2013)



Heat Flow in Austria (Goetzl, 2007)



Development of geothermal use in Austria (taken from Goldbrunner & Goetzl, 2013)



# Geothermal use in Austria

Table D: Existing geothermal district heating (DH) plants, individual sites

Locality	Plant Name	Year commis- s.	Is the heat from geo- thermal CHP?	Is cooling provided from geo- thermal?	Installed geotherm. capacity (MW <sub>th</sub> )	Total installed capacity (MW <sub>th</sub> )	2012 geo- thermal heat prod. (GWh <sub>th</sub> /y)	Geother. share in total prod. (%)
Altheim	Doublet Altheim	2000	yes	No	12	18	28.6	100
Geinberg	Doublet Geinberg	2000	No	No	5.1	7.1	24	100
Simbach a. Inn / Braunau a. Inn	Doublet Simbach-Braunau	2003	No	No	9.3	40.7	46.1	77
Obernberg	Doublet Obernberg	2000	No	No	5.3	5.3	11.8	100
St. Martin im Innkreis	Doublet St. Martin	2002	No	No	5	29	18.9	60
Haag am Hausruck	Doublet Haag	1996	No	No	5	5	6	100
Bad Blumau	Bad Blumau	2001	Yes	No	7.5	7.5	18	100
Bad Waltersdorf	Bad Waltersdorf	1979	No	No	2.3	5	5.5	70
<b>Total</b>					<b>51,5</b>	<b>117.6</b>	<b>158.9</b>	

Direkt use for district heating (taken from Goldbrunner & Goetzl, 2013)



# Geothermal use in Austria

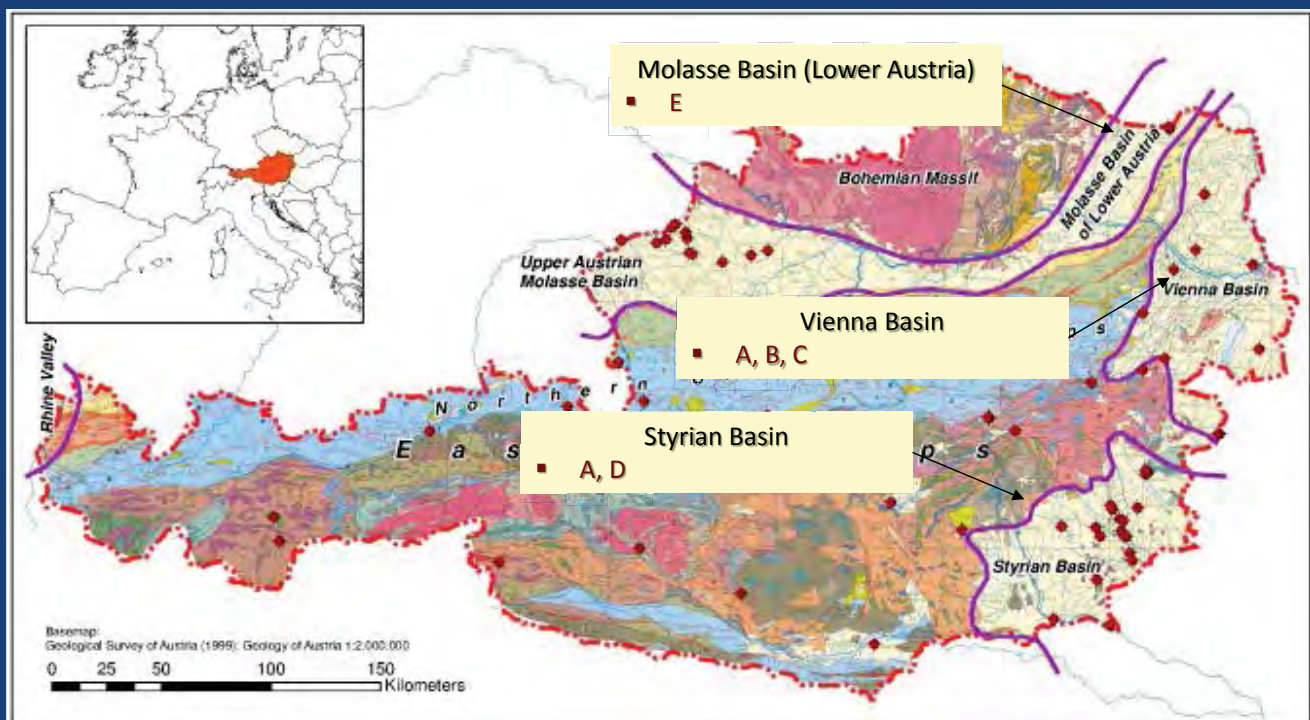
## Summary

- Currently there are 2 provinces with geothermal use for heat and power production: Molasse Basin Upper Austria & Styria Basin
- Only 1 / 8 hydrogeothermal use for DH faces hydrochemical challenges (Bad Blumau, Styrian Basin)
- Predominately used aquifer in Austria (Malm Kalk, Molasse Basin) shows low content of mineralization and absence of problematic gases



# Operational Issues in Austria

## Introduction





# Operational Issues in Austria

Case studies

Issue	Problem	Styrian Basin	Vienna Basin	Molase Basin (Lower Austria)
A- Scalling	Co2 + carbonates Fe <sup>++</sup> + oxygene	Bad Blumau	Vienna Aspern* Vienna Aspern*	--
B- Corrosion	NaCl	--	Vienna Aspern*	--
C- Gas content	H2S	--	Aderklaa** Baden	--
D- Reinjection	Miocene reservoirs	Fuerstenfeld	--	--
E- Other issues	Radioactive emissions	--	--	Laa a.d. Thaya

\* Not realized, only desktop feasibility study (Straka, 2006)

\*\* Hydrocarbon exploitation

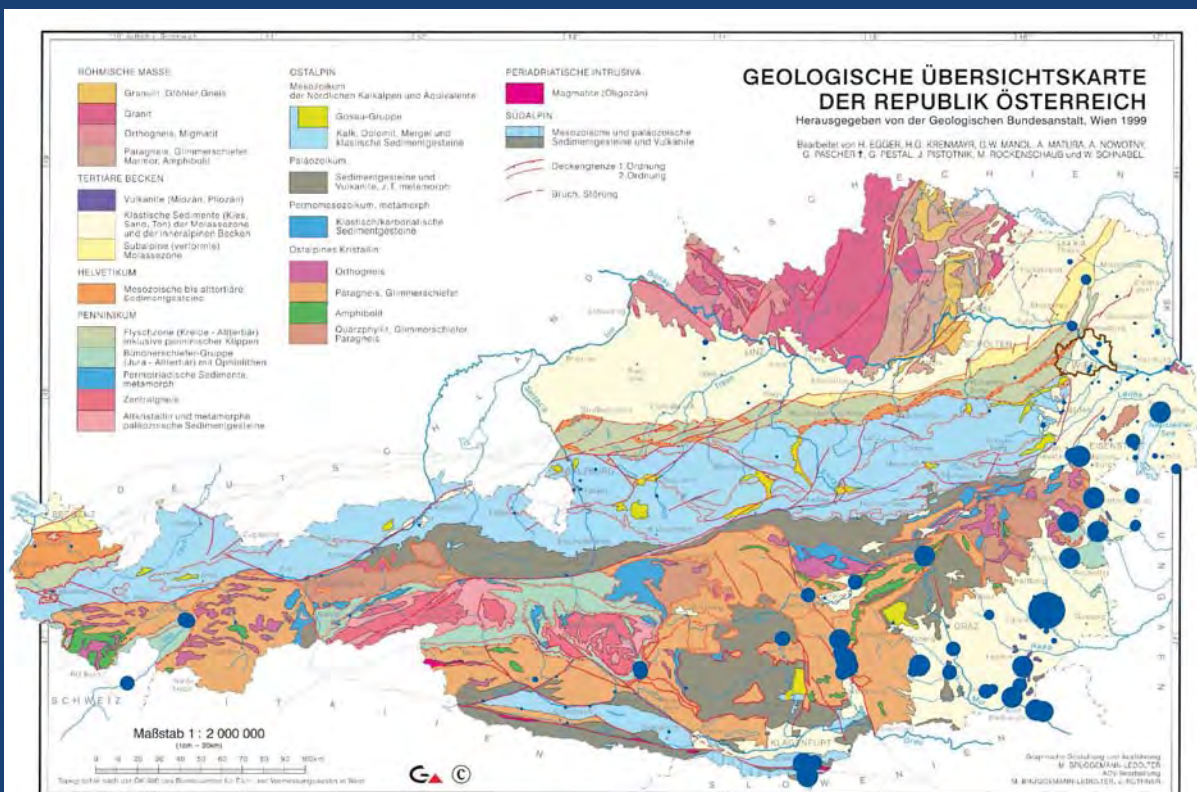
## Current activities

NoScale (Project manager Edith Haslinger [Edith.Haslinger@ait.ac.at](mailto:Edith.Haslinger@ait.ac.at))



# Operational Issues in Austria

Co2 hot-spots in Austria



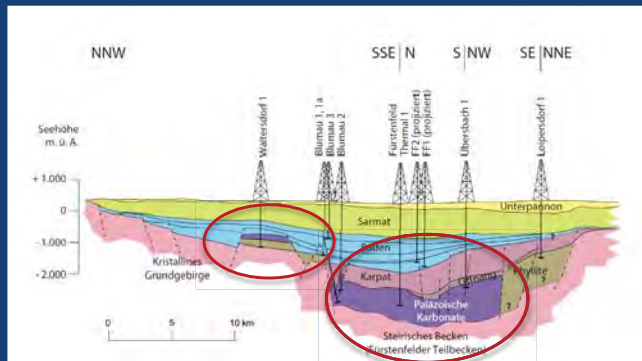
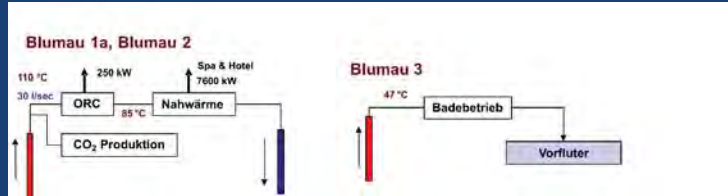
# Operational Issues in Austria



## Case Study Blumau

### The spring „Vulkania“

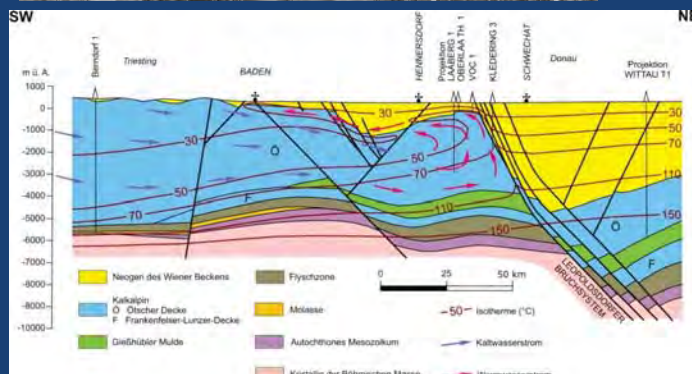
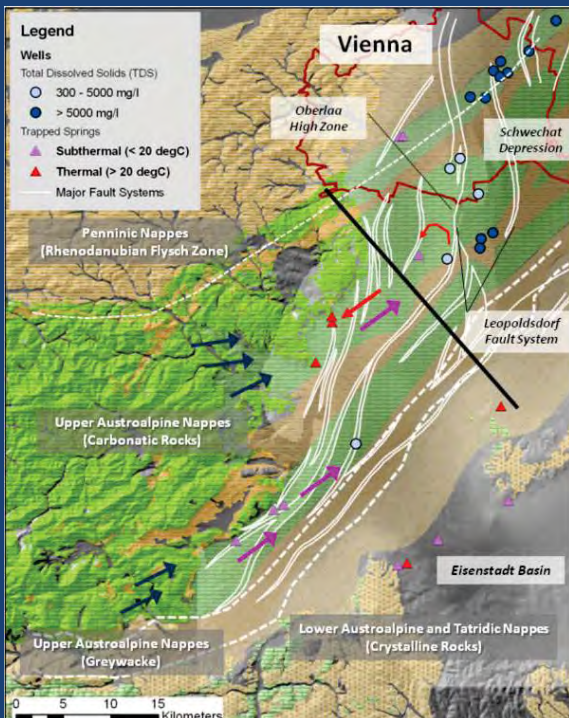
- Formation T > 120°C
- Outflow T ~ 110°C
- Reservoir Depth ~ 2800m
- Free yield 80l/s (gaslift)
- Production yield 30l/s
- TDS: 17,6 g/l
- Gas : water 9:1(97%CO<sub>2</sub>)
- Dissolved CO<sub>2</sub> ~ 5mg/kg
- → CO<sub>2</sub> liquified 1.5 t/h!!
- Closed to semi-open aquifer



# Operational Issues in Austria



## Case Study Vienna „Aspern“ (2006)



# Operational Issues in Austria



Case Study Vienna „Aspern“ (2006)

## Problems

Main ions (mg/l)	
Cl <sup>-</sup>	92.970
Na <sup>+</sup>	51.300
HCO <sub>3</sub> <sup>-</sup>	153
Ca <sup>2+</sup>	6.135
Mg <sup>2+</sup>	875
SO <sub>4</sub> <sup>2+</sup>	522
FE <sup>2+</sup>	16

- Scaling of carbonates
- Scaling of iron oxides
- Corrosion

Gas	
Total gas content	35 mol/m <sup>3</sup> 0.781Nm <sup>3</sup> /m <sup>3</sup>
CH <sub>4</sub>	88%
CO <sub>2</sub>	6.2%

# Operational Issues in Austria



Case Study Vienna „Aspern“ (2006)

## Problems

## Solution

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Cl <sup>-</sup>	92.970
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SO <sub>4</sub> <sup>2+</sup>	522
FE <sup>2+</sup>	16

- Scaling of carbonates
- Scaling of iron oxides
- Corrosion

- ✓ Provide mimum pressure (40 bar)
- ✓ Prevent contact to oxygene (nitrogene sealing)
- ✓ Coated tubing
- ✓ Titan HX
- ✓ Gas separator

Gas	
Total gas content	35 mol/m <sup>3</sup> 0.781Nm <sup>3</sup> /m <sup>3</sup>
CH <sub>4</sub>	88%
CO <sub>2</sub>	6.2%



Caloric value: 36MJ/m<sup>3</sup>!

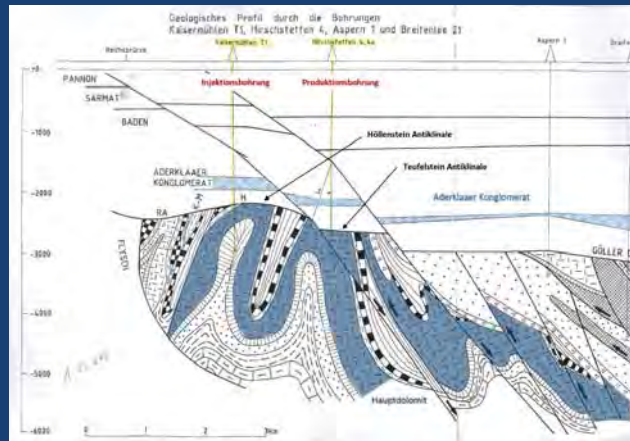
# Operational Issues in Austria



H<sub>2</sub>S

## Aderklaa gas reservoir near Vienna

- Minimum distance of wells to settlement: 500m
- Warning system and special training for relief forces



## Spas Oberlaa (Therme Wien) & Baden (near Vienna)

- No treatment, low content



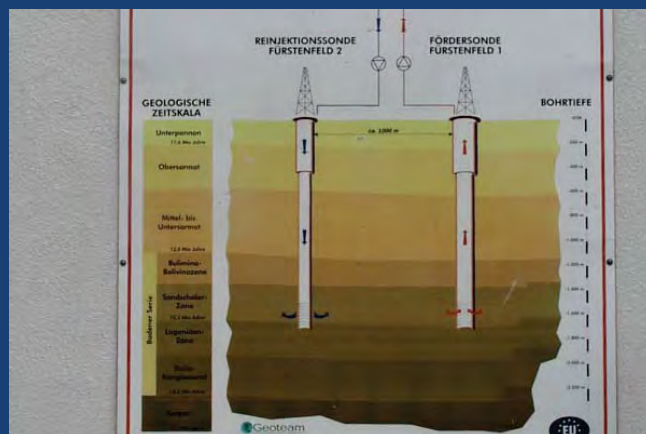
# Operational Issues in Austria



*Injectivity*

## Fuerstenfeld (Styrian Basin)

- Reservoir: Miocene sandstones
- Good productivity
- Poor reinjectivity: increase of hydraulic resistance after period of few weeks of injection!
- Problem could not be solved, project abandoned!



## Vienna Basin (hydrocarbons)

- Miocene Sandstones and sands show good productivity (K≤ 2.000 mD available)
- Injection into sandston reservoirs avoided!
- Injection in Miocene conglomerates and Mesozoic carbonates



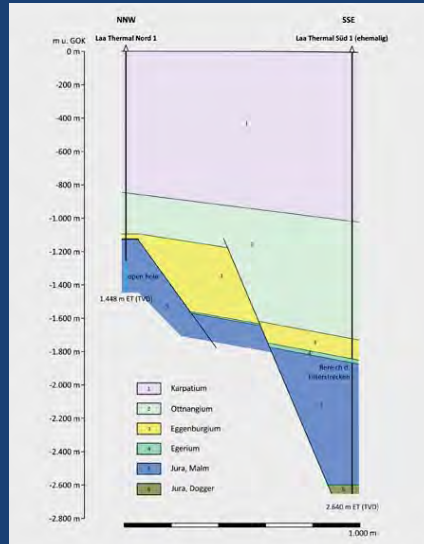
# Operational Issues in Austria



## Other issues - radioactivity

### Spa Laa a.d. Thaya

- Yield 05 l/s
- Reservoir: Marl limestone
- TDS: ~ 45.000 mg/l
- Radium: 3.33 bq/l



Taken from Elster (2014)

## Matrix<sup>4</sup>



	solved		unsolved
	Issue	Solution	
<b>Scaling</b>	<b>Bad Blumau: high CO2 content</b>	Separation of CO2 and selling to the nutrition industry	High content of carbonates and dissolved iron at thermal water in the Vienna Basin (not used yet)
	<b>Bad Radkersburg: high CO2 content</b>	Acidification of tubing and alternating use of wells	
	High CO2 content at Various spas in Austria	Use CO2 for therapy	
<b>Corrosion</b>	Issue 1	Solution 1	High salinity of thermal water in the Vienna Basin (not used yet)
<b>Gas content</b>	<b>Baden: Vienna Oberlaa: low content of H2S in thermal water</b>		Water used for balenology only, no protective measures necessary
<b>Reinjection</b>	Schoenkirchen, Matzen: Waste waters from hydrocarbon industry	Injection into Mesozoic carbonates and Tertiary conglomerates (> 20 ys.)	<b>Fuerstenfeld:</b> Reinjection of thermal water into Tertiary sandy aquifers

Other issues: High content of H2S in potential thermal reservoirs near and inside Vienna → future challenge



© www.blumau.com



## OpERA

Operational Issues  
of Geothermal Energy Installations in Europe

Expert Workshop  
1 + 2 October 2015  
Vaals (NL/D)

## Country Overview

*Austria*

by G. Goetzl



## › **OpERA „Operational Issues across Europe“**

Summary and Follow-up

WP4: Development of Joint activities

Dr. Stephan Schreiber

Project Management Jülich

Geothermal Energy and Cross-cutting Programs

## **Overview**

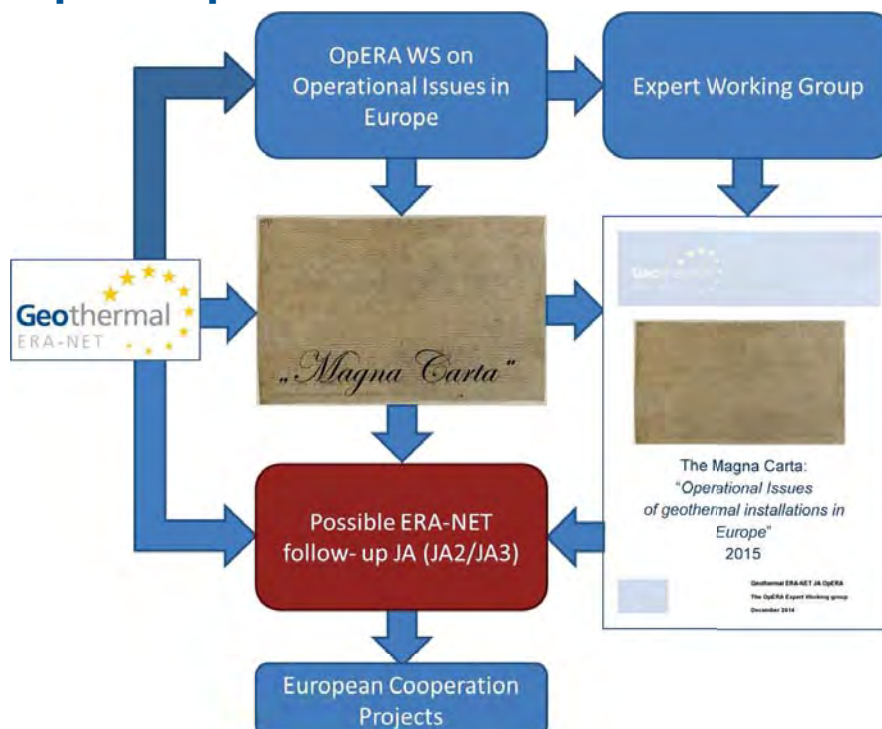
- › The Concept
  - › Step 1a: The MAGNA CARTA
  - › Step 1b: Expert Publication (Follow-up)
  - › Step 2: Future Joint Activities & possible level (JA2?/JA3?)
- › Summary and Results of Day 1

## The Concept of OpERA

- › Summary of operational issues in the participating countries
- › Trans-national knowledge and information Exchange
- › First approach for trans-national cooperation on specific topic
- › Building the base for further cooperation, if the benefit of this approach is proven

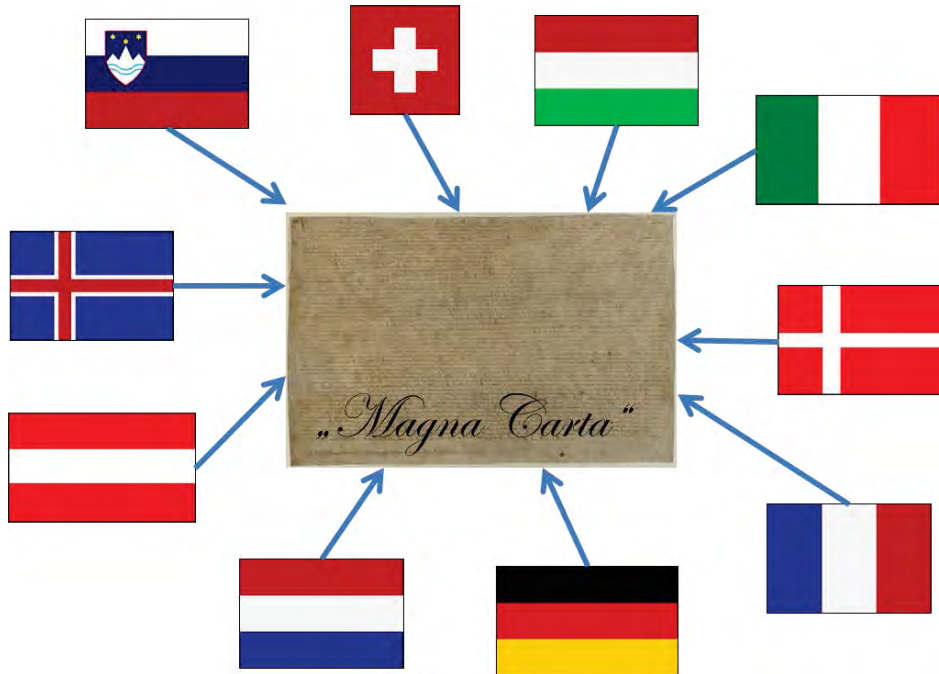
3

## The Concept of OpERA



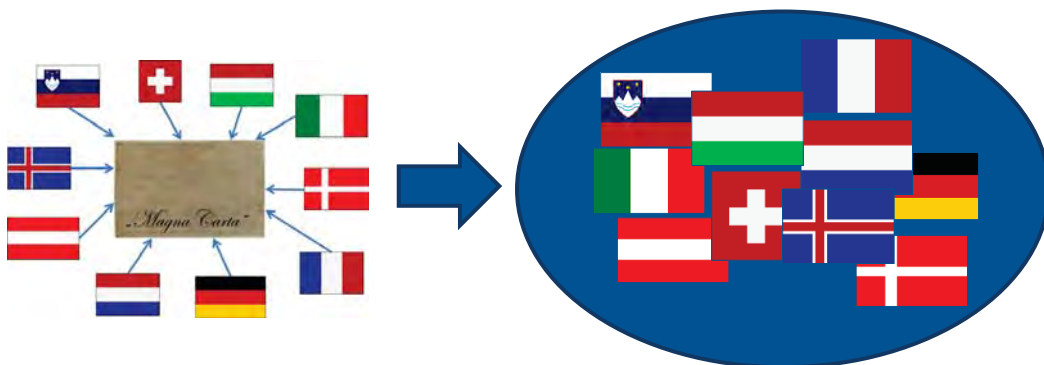
4

## The „MAGNA CARTA“



5

## The „MAGNA CARTA“ – The next logical step



- › Deepen the cooperation by forming an expert group

6

## Follow up: The Expert Group

- › Task:
  - › Summarize the Magna Carta and the Results of the WS in a publication
- › Who?
  - › You + the OpERA steering committee
- › Timeframe?
  - › End of 2015 – early 2016
- › Workload?
  - › Managable (~1DINA4 page per expert, layout by us)

7

## Follow-up: Future JA (JA2/JA3?)

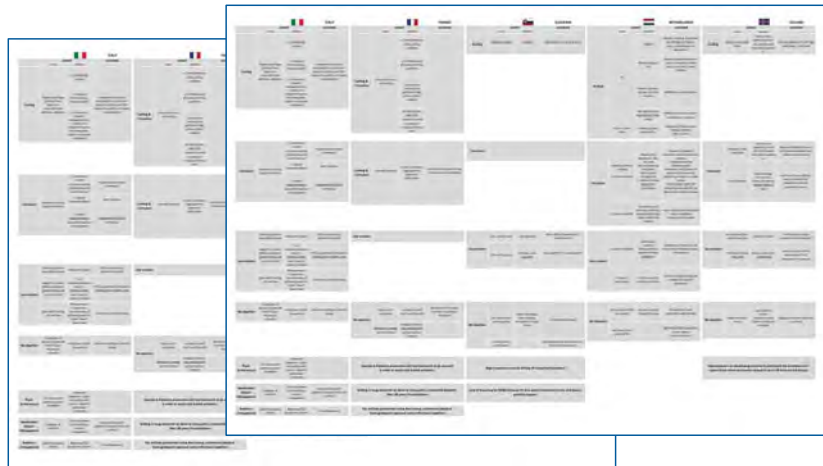
- › Based on the results of the workshop, the urgency of RD&D and the need for cooperation in Europe can be quantified
- › The Geothermal ERA-NET Committee will discuss the results and findings next week in Brussels
- › A decision on possible follow-up JA
- › At least further cooperation schemes for the field of operational issues will be proposed.
- › All activities related to a further JA will be in parallel to the work of the expert group

8

## Summary and results

With this concept in mind...

...Let's have a look at the Magna Carta



9



# Geothermal project Koekoekspolder



## lead scaling issues



Expert Workshop  
1 & 2 October 2015

*Radboud Vorage*  
Greenhouse GeoPower



## Short introduction



**Radboud Vorage**  
*Engineer, MSc (WUR)*



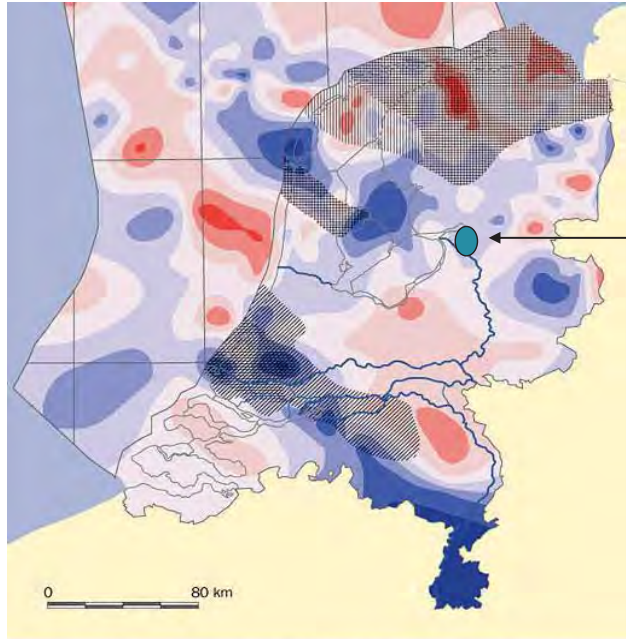
- Project manager
- Involved in Koekoekspolder and Venlo CLG
- First cluster project in horticulture
- GreenhouseGeoPower
- Member of DAGO





# Koekoekspolder

## Ijsselmuiden



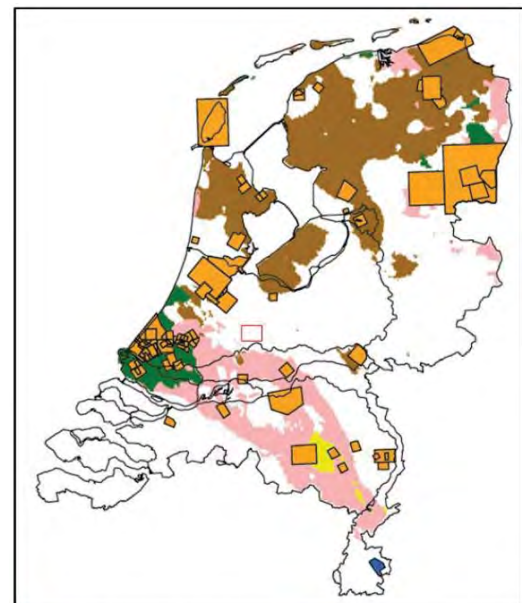
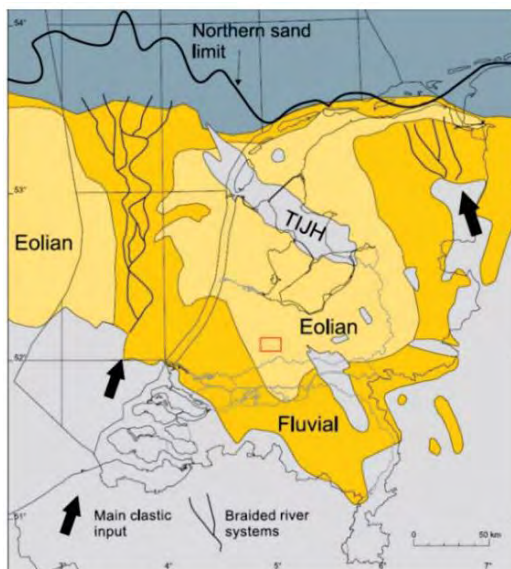
Koekoekspolder

Sandstone layer

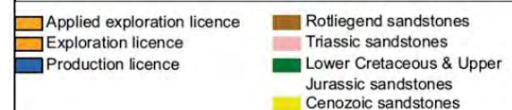
1.850-1.950  
meters of depth

About 74 degrees

# Geothermal projects in the Rotliegendes sandstone

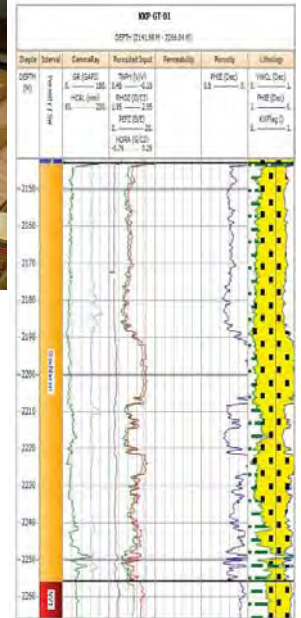


- Koekoekspolder (1)
- ECW Wieringermeer (2)
- Floricultura (1)



# Geology in Koekoekspolder

- Sandstone formations, 70 - 100 meter thick
- Carbon-Perm-Trias (270-300 mlj. years)
- Slochteren- Rotliegendes



## FIRST SIGNS OF SCALING

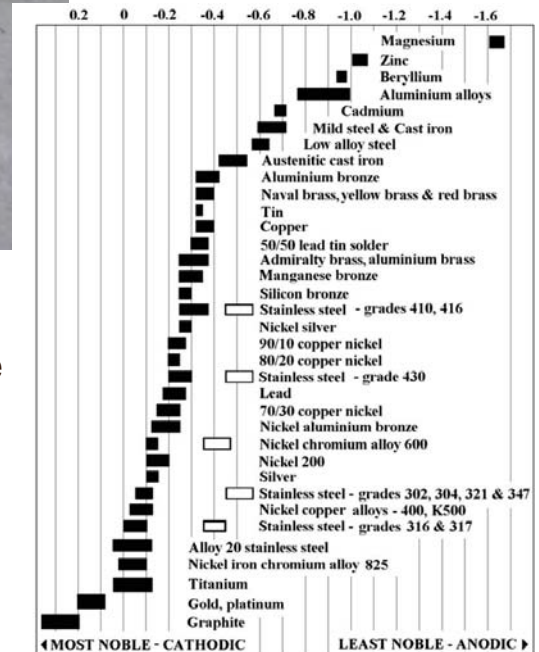


Pump



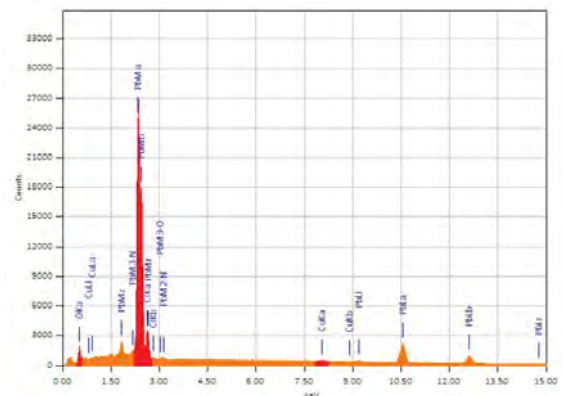
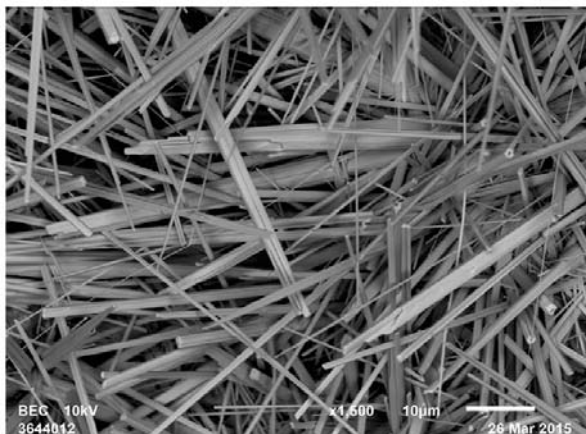
Butterfly valve

# Tests with various materials



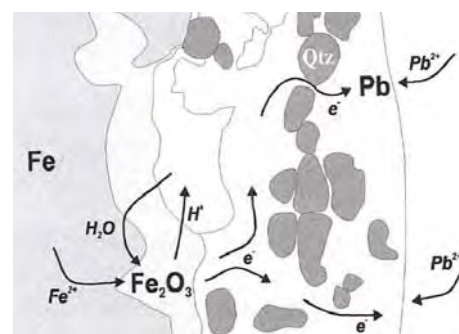
- Difference in scaling related to type of metal
- Influence of electrochemical potential
- Galvanic cel (salt water environment)

# Microscopic view of scaling



Energy Dispersive X-ray (EDX) spectrum of white deposit

- The element of lead
- Precipitation of lead from thermal water
- Electron exchange and relation with corrosion

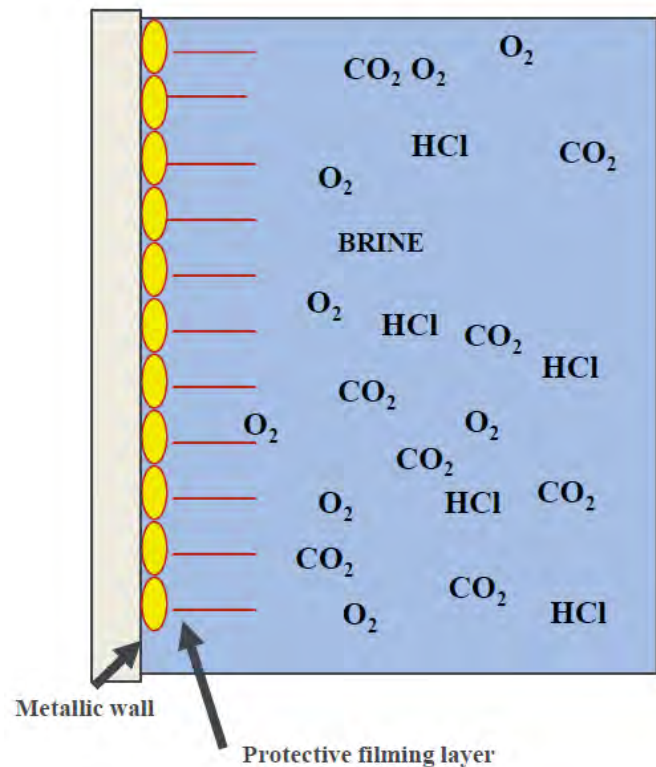




# Corrosion inhibitor

The film acts as a physical barrier between metal surfaces and corrosive thermal water, offering protection against the oxidation of the iron tubing.

**NALCO**  
An Ecolab Company



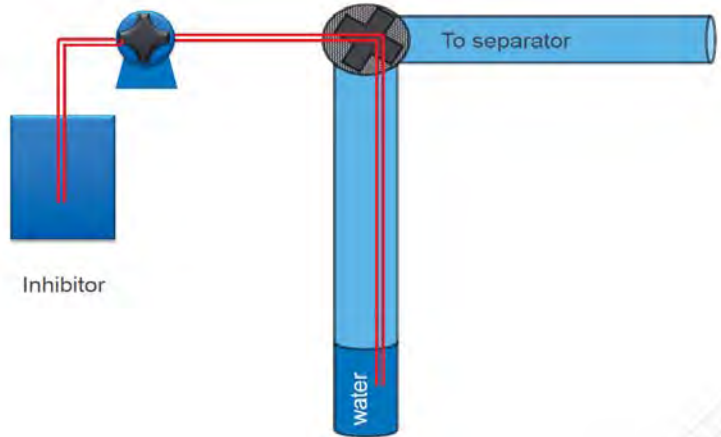
# Corrosion inhibitor

- Filming amine:
  - Imidazoline
  - Quaternary Amine
- Filming amines have very long hydrocarbon chains and high molecular weight.
- One end of the molecule is hydrophilic (attracts water), and the other is hydrophobic (repels water).
- The hydrophilic end physically attaches itself to the metal surfaces of the system. As the density of the molecules on the metal surfaces increases, the hydrophilic ends create a monomolecular, non-wettable film on all metal surfaces that come in contact with the formation water.



# Corrosion inhibitor dosing

- The injection is best done as deep as possible in the production well.
- Surface injection can be done by pareto dispenser



**NALCO**  
An Ecolab Company

# Corrosion monitoring system (I)

- Corrosion coupons, various types
- Similar flow speed
- Warm and cold
- Various types of metals
- Various periods of time in contact with thermal water



# Corrosion monitoring system (2)



- Temperature measurement
- pH measurement
- Linear Polarization Resistance
- MPY calculation on the basis of Linear Polarization Resistance
- ORP measurement



## Verification with real coupons



**Customer Analytical Services**  
 P.O. Box 827 2300 AP Lisse  
 Phone: +31 (0)20 1192 Email: [customerservices@nalco.com](mailto:customerservices@nalco.com)

**NALCO**  
 An Eckhart Company

Final - Report Number: 1336104  
 AARDWARMECLUSTER 1 KKP BV  
 HARTOGSDIJK 6  
 USSE, MUIDEN - 827 JPE - NETHERLANDS  
 Sample taken from: Oostersluis Well  
 Sold To: 050007253 Ship To: 013300725  
 Representative: MARK HERBSTLIANS

Sample number: EC048543  
 Date received: 16-Jan-2015  
 Date completed: 20-Jan-2015  
 Date Authorized: 20-Jan-2015

### Corrosion Coupon Analysis - Test Method AMET 200

This sample was analyzed as received, the results being as follows:

<b>SYSTEM INFORMATION</b>	
Sample taken from:	Oostersluis Well
Treatment Program:	<100 Reagent
<b>COUPON INFORMATION</b>	
Coupon Material:	M32 Steel
Coupon Type:	bar-eye 5 x 1/2 x 1/8 inch (76 x 12.7 x 3.2 mm)
Serial number:	N24358
<b>PERIOD OF EXPOSURE</b>	
Date inserted:	12-Nov-2014
Date removed:	15-Jan-2015
Total days of exposure:	64
<b>WEIGHT LOSS</b>	
Initial Weight:	10.2024 g
Final Weight:	10.6328 g
Weight Loss (Total):	0.0696 g
Weight Loss (Corrected):	0.0696 g
<b>CORROSION RESULT</b>	
Corrosion Type:	General Corrosion - metal loss dominated by uniform thinning and without appreciable localized attack.
Corrosion Rate by Weight Loss:	0.9 MPY per year 0.023 mm/year

COMPANY WITH  
 QUALITY SYSTEM  
 CERTIFIED BY DNV  
 = ISO 9001:2008 =

Authorized by Nicole van der Velden  
 Laboratory Technician

# Alternative materials



- GRE Glass Fibre Reinforced Epoxy
- Stainless Steel tubing
- Polypropylene
- Acquit material for casing



## Conclusions

- Lead scaling and lead precipitation is likely to happen in thermal water from the Slochteren-Rotliegendes
- Lead has the risk to containing small amounts of PR210, which is NORM substance
- Redox-reactions can take place between the mild-steel parts of a geothermal installation and thermal water that contains dissolved lead.
- The use of corrosion inhibitor was found the most practical way of reducing the precipitation of lead in the geothermal installation in Koekoekspolder.
- Intensive monitoring of scaling and corrosion is very important, also in combination with the use of inhibitor and dosing.
- Composite materials should be considered in the design phase of a geothermal project.

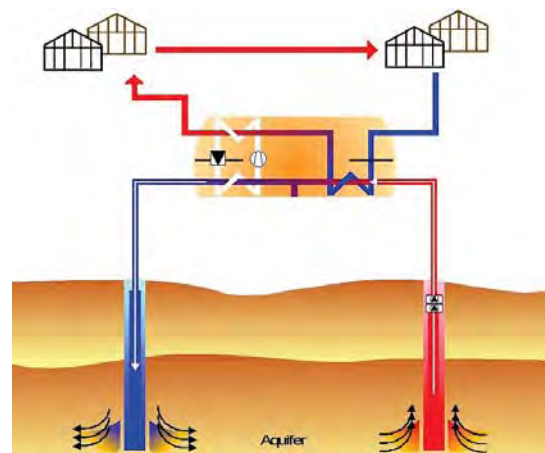


# Questions en discussion

**Radboud Vorage**

**06-51431301**

[greenhousegeopower@hotmail.com](mailto:greenhousegeopower@hotmail.com)



provincie  Overijssel



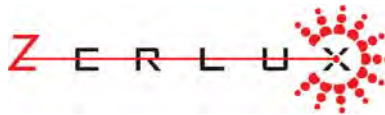
Kampen 



# Thermal Decomposition of Barite scale by laser

Szanyi,J. – Bozsó,R. – Bozsó,T. – Bajcsi,P. – Molnár,G. – Czinkota,I. – Kovács,B. – Schubert,F. – Bozsó,G. – M.Tóth,T.

University of Szeged, Hungary  
✉ szanyi@iif.u-szeged.hu



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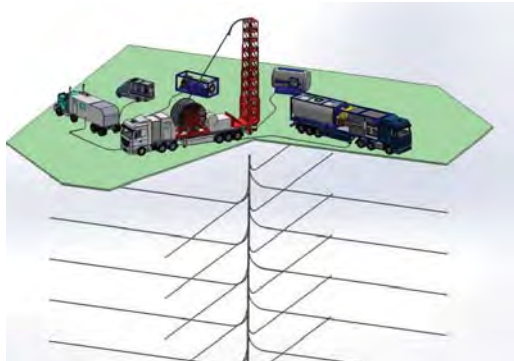
*Geothermal ERA-NET Joint Activity “OpERA” – Vaals, 1-2 October 2015*

## Introduction



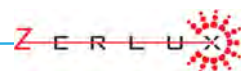
### Department of Mineralogy, Geochemistry and Petrology

- Fractured Reservoir Research Group
- Geochemistry and Environmental Research Group
- Hydrogeological and Geothermal Research Group

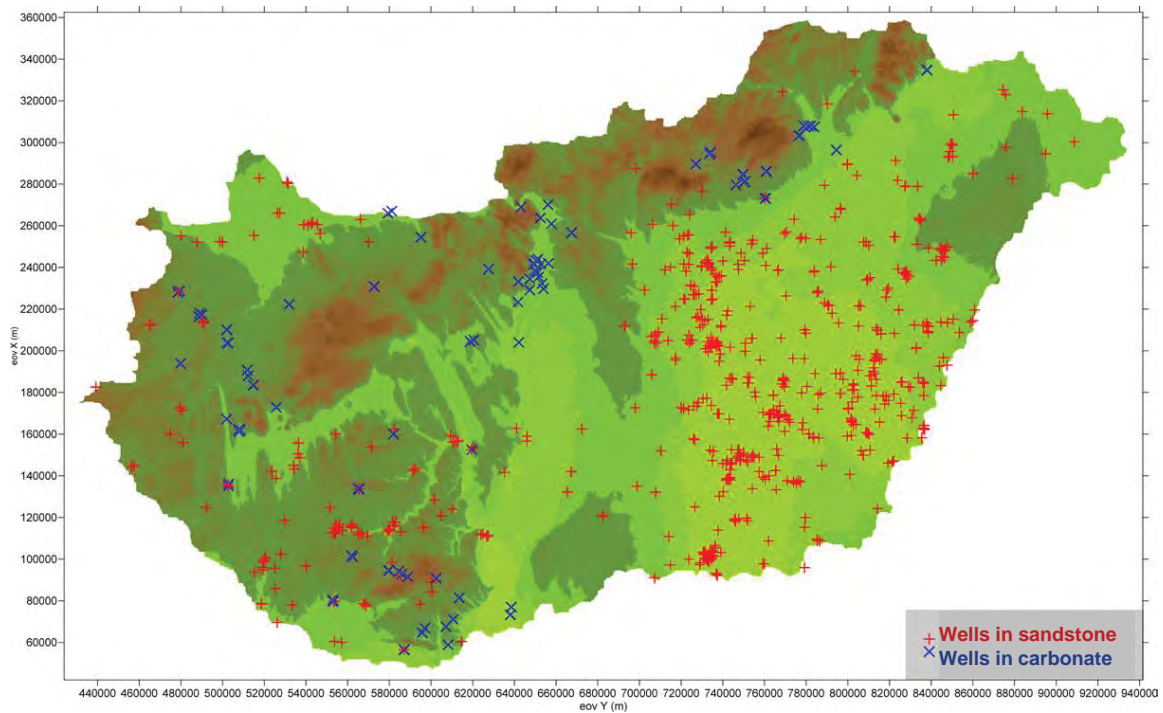


### ZerLux Ltd

Development of laser technologies for geothermal and oil industry to give solution to some of the limitations inherent in conventional drilling and scale removal methods, and open a wide range of new possibilities.

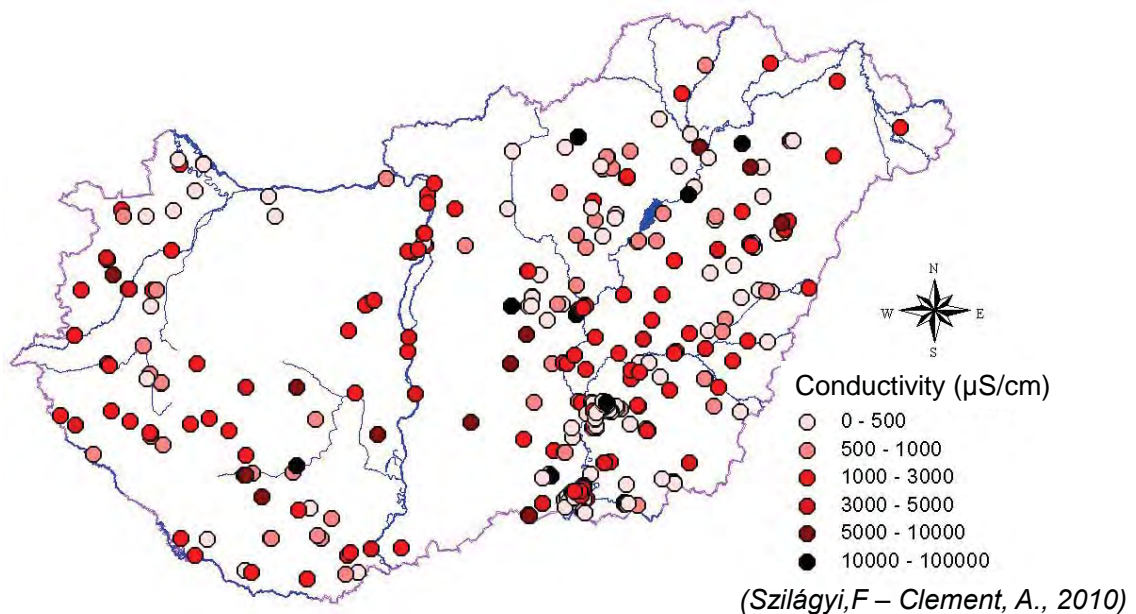


# Background



Z E R L U X

## Chemical Pattern of Thermal Water

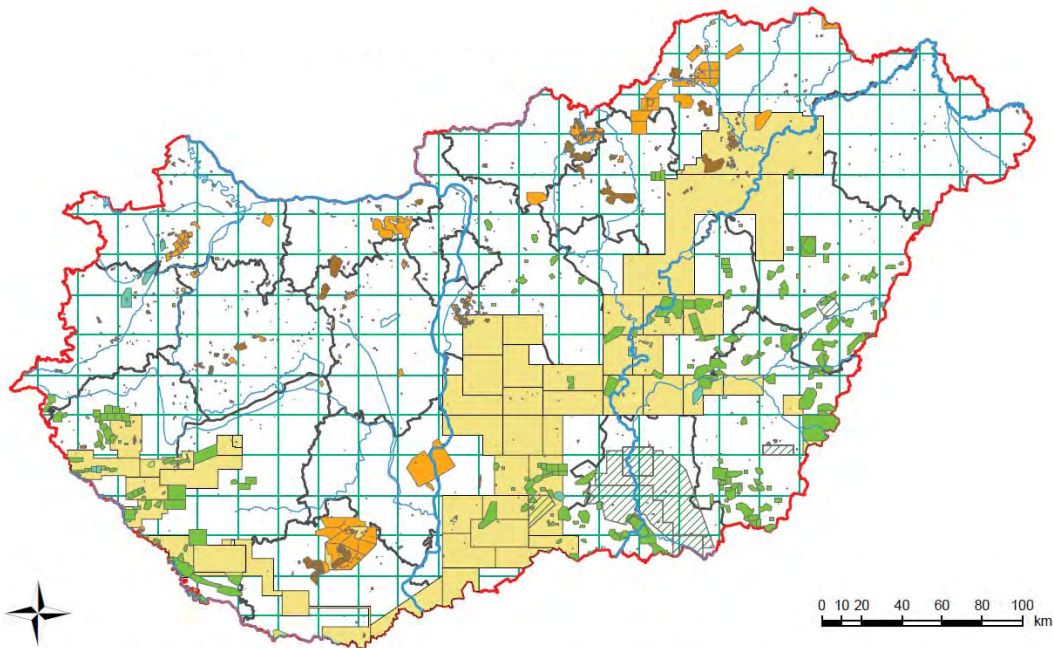


Precipitation of hard scales can radically reduce the effective flow diameter of geothermal wells



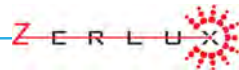
Z E R L U X

# Hydrocarbon mining territories in Hungary (green and yellow)



E.O.V. 2014. június 20.  
20th June 2014

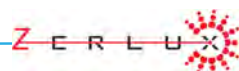
*A Magyar Bányászati és Földtani Hivatal nyilvántartása alapján*  
*According to the Register of the Hungarian Office for Mining and Geology*



## The Most Common Scale Types

- Calcite ( $\text{CaCO}_3$ )
- Barite ( $\text{BaSO}_4$ )
- Celestite ( $\text{SrSO}_4$ )
- Anhydrite ( $\text{CaSO}_4$ )
- Gypsum ( $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ )
- Pyrite ( $\text{FeS}_2$ )
- Halite ( $\text{NaCl}$ )

Exotic scales: calcium fluoride, zinc sulfide, lead sulfide mostly HT/HP wells



# Scale Prevention Techniques



- **Pressure maintenance**  
closed system and extra energy need
- **Inhibitor using**  
relatively expensive, permanent dosage needed
- **Electromagnetic water treatment**  
„mystic”, but some cases it works



# Scale Remediation Techniques

- **Chemical dissolution**  
relatively inexpensive „acid washes” – problem: low solubility
- **Milling**  
one of the earliest methods – can damage the steel casing
- **Jetting**  
effective on soft scale, less effective on medium and hard scales



# Difference between Carbonate and Sulphate Scales

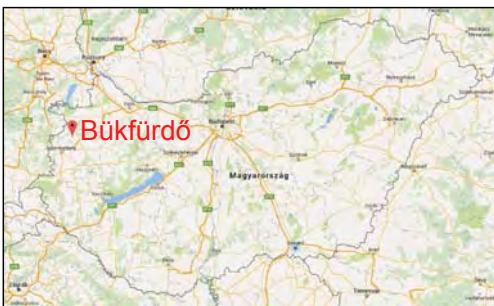
- $\text{CaCO}_3$  - will become soluble by acid treatment - **easy to remove**
- $\text{BaSO}_4$  - , will require very high temperatures and a reductive environment to become soluble – **hard to remove**



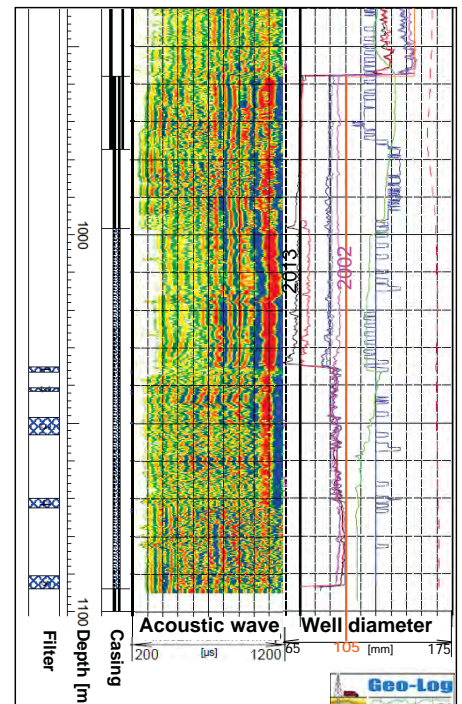
**Barium sulphate scaled-up tubing example**  
(Tom Grant and Johnny Smith, Gaither Petroleum, in Jonathan Bellarby, 2009, Well Completion Design)



## Thermal Well with Barite



Bük-3 well (1972)	
Filter [m]	1033-1094
Yield [l/s]	12
Temp. [°C]	55.7
TDS [mg/l]	7050
Barium [µg/l]	1100
Sulfate [mg/l]	170
CO <sub>2</sub> [l/m <sup>3</sup> ]	15323

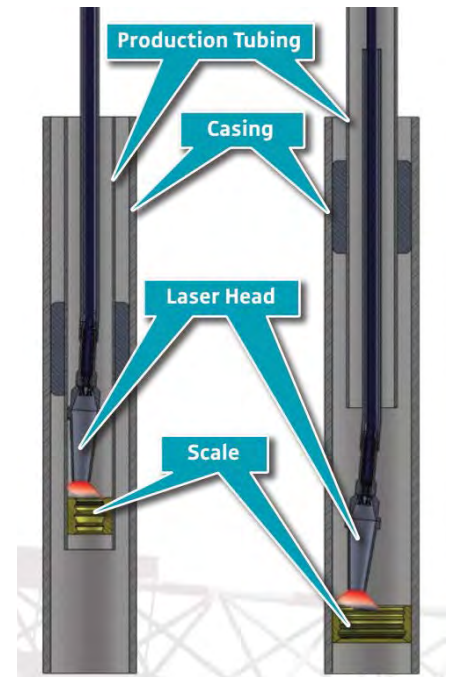


# Principles of Laser Technology in Well Rework

ZerLux's Scale Removal Laser (SRL) enables us to use high power laser devices even in large depths via the standard high carrying capacity optical fibers.

The SRL will utilize cutting-edge, underbalance laser well rework and completion technology in fluid mining.

The tool is comprised of a surface located high power laser generator and a specially designed subsurface directional laser drilling head and uses nitrogen to displace all fluids during the drilling process.



ZERLUX

## The Purpose of Our Work

- Advanced stage experiments under way to remove scales by melting and thermal decomposition by high power infrared lasers
- The purpose of our effort is to analyse the solubility of various alkaline earth salt mixtures at a given energy laser treatment and draw conclusions on the melting efficiency of various mixtures



ZERLUX

# Materials

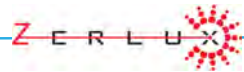
■ The following mineral mixtures were used for the experiments (100 g each):

A. 100% BaSO<sub>4</sub>

B. 75% BaSO<sub>4</sub> + 25% CaSO<sub>4</sub>\*2H<sub>2</sub>O

C. 50% BaSO<sub>4</sub> + 25% CaSO<sub>4</sub>\*2H<sub>2</sub>O + 25% CaCO<sub>3</sub>

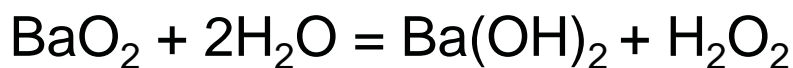
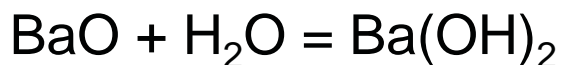
D. 50% BaSO<sub>4</sub> + 25% CaSO<sub>4</sub>\*2H<sub>2</sub>O + 25% SiO<sub>2</sub>



## Thermal Decomposition of Barite

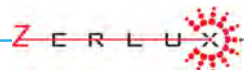


Both can happen



SO<sub>2</sub>, SO<sub>3</sub> - gas

Ba(OH)<sub>2</sub> - soluble in water





# Lab Laser Equipment



The samples were impinged by laser  
Duration: 1 min, light capacity: 850 W, wavelength: 915 nm

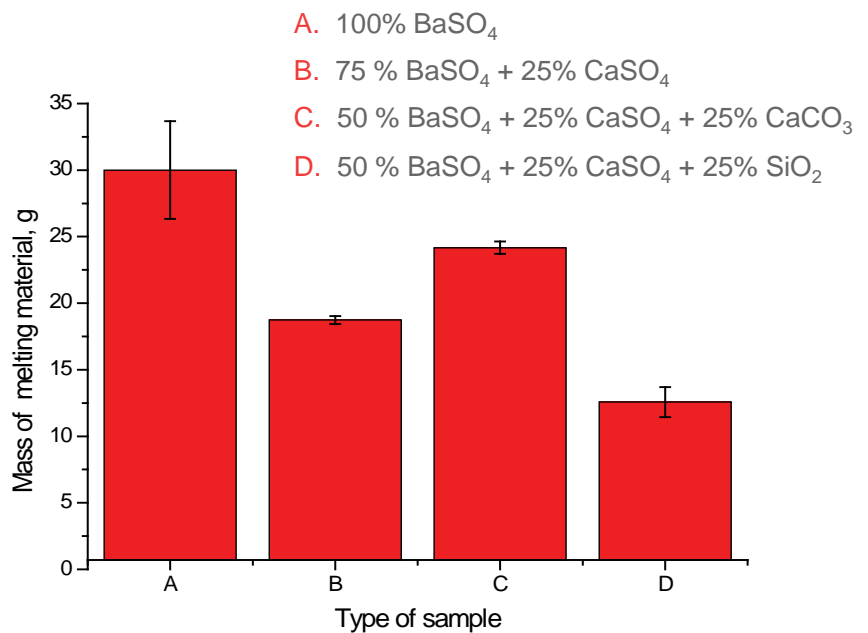


ZERLUX

## Results and Evaluation

At a given laser light energy level:

- The pure barite sample produced the largest amount of melt.
- The smallest mass was produced by the  $\text{SiO}_2$  containing sample.
- The data also confirm that calcite will facilitate melting.

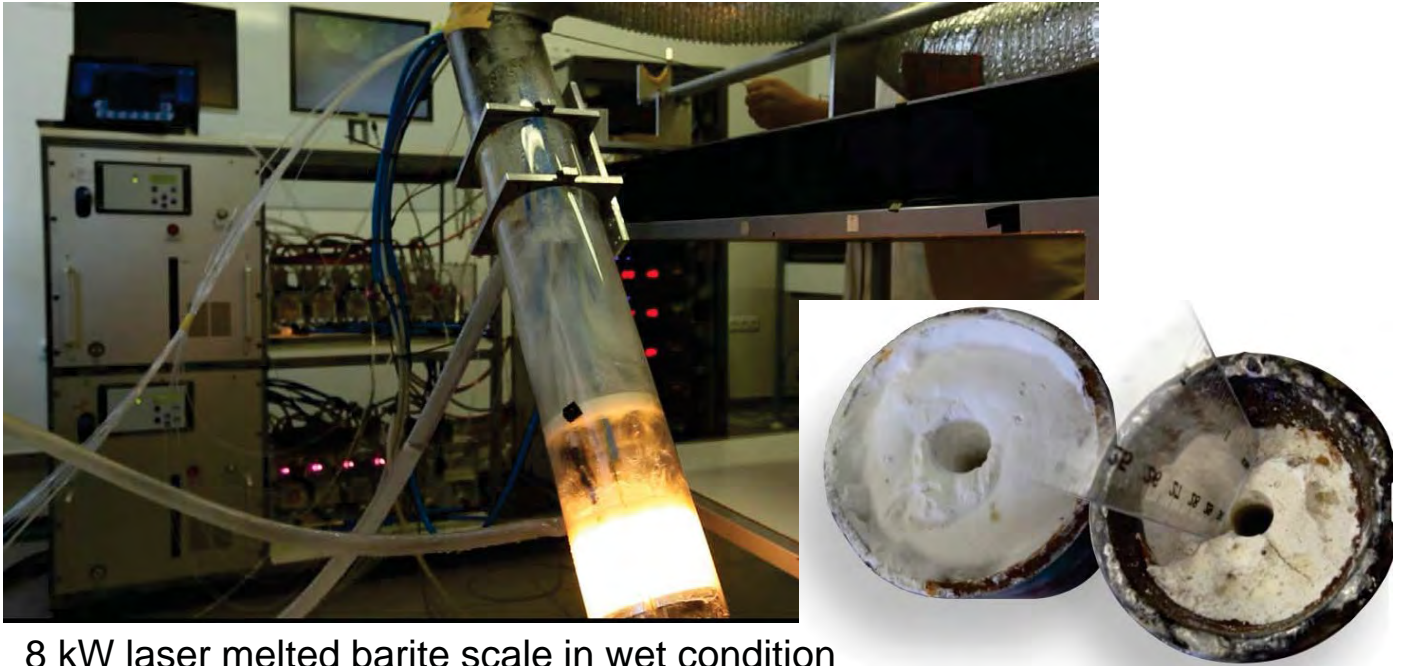


Mass of molten substance of particular mixtures



ZERLUX

# Current Lab Testing



8 kW laser melted barite scale in wet condition  
without damaging the tubing



## Summary

- In all sample compounds it was clear that laser induced melting prompted the originally water insoluble alkaline earth sulfates to decompose to water soluble hydroxides and gas state water soluble sulphur dioxides.
- The results of the experiments indicate laser induced heat treatment is a suitable alternative to effectively remove otherwise almost immovable deposits and scales from thermal water well pipes.
- Benefit of using Scale Removal Laser:
  - Non-mechanical force used
  - No vibration created
  - No explosives, toxic chemicals or other environmentally or logistically challenging components are required
  - SRL method assures scale deposit removal without overheating or damaging the metal tubing



**Thank you for your attention!**



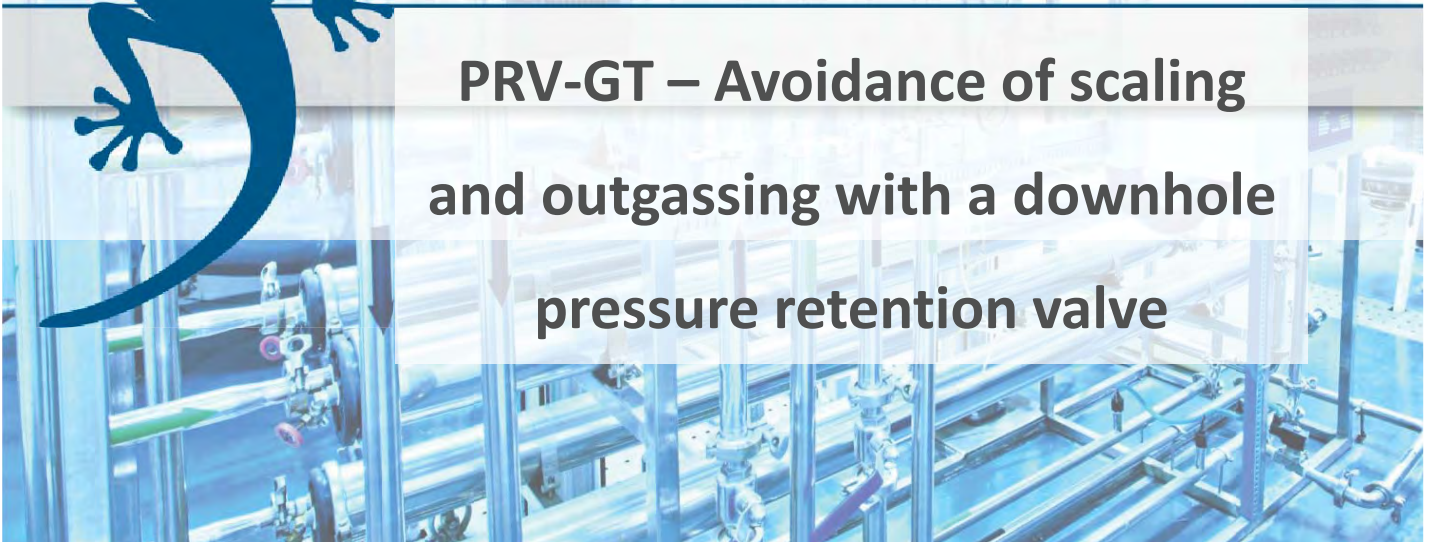
ZERLUX



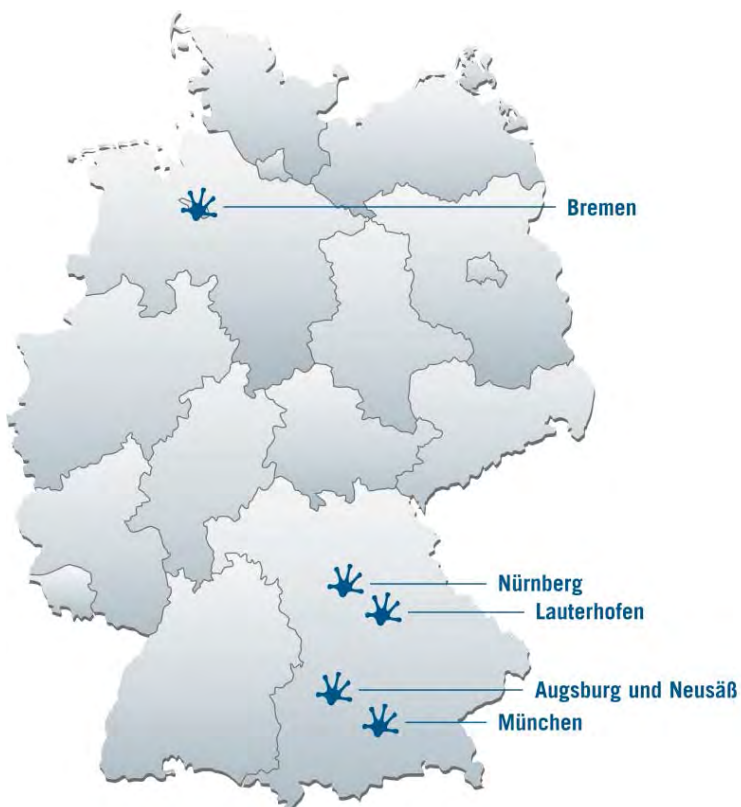


**gec-co**  
GLOBAL ENGINEERING & CONSULTING

**PRV-GT – Avoidance of scaling  
and outgassing with a downhole  
pressure retention valve**



**Facts and Figures**



- Establishment of our family business in 2007 focused on deep geothermal projects and drilling engineering research
- Management Business Association Geot
- ~ 25 employees
- more than 300 years engineering knowledge of our employees



**Manager**  
Dipl.-Ing. Thorsten Weimann, MBA

**Head Office**  
Bürgermeister-Wegele-Straße 6  
86167 Augsburg

## gec-co Geothermal

- Drilling site construction
- Power plant construction
- Operational management
- ORC-/Kalina- cycle calculation



## gec-co Drilling Technology

- Down Hole Tools
- Pipe Handler / Pipe Push Unit
- Vertical Drilling Equipment
- Horizontal Drilling Equipment



## gec-co Plant & Equipment

- Mechanical Engineering and construction
- Coordination and calculation
- Simulations program IPSE Pro
- Plant design 3D



## gec-co Flow Control

- Press- and volume- control valve
- Cavitation free pressure drop over a wide range of pressure
- Customization
- Extremely wear-resistant



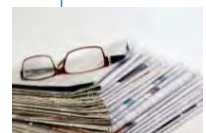
## gec-co Lobbying

- Management branch association (WFG)
- Policy document
- Political network
- Renewable energies



## gec-co Energy Communication

- Public relation
- Corporate communication
- Journalistic network
- Acceptance research



# Overview

## Pressure Retention Valve for Subsurface Applications

- Basic idea from geothermal experience
- Basic components and principle
- Detailed information
- Control mode and dimensions
- Materials, experience and prospect

R & D Project, government-cofounded by:

Supported by:



Federal Ministry  
for Economic Affairs  
and Energy

on the basis of a decision  
by the German Bundestag

## Geothermal water

### - Degassing

- Two-phase-flow
- declined heat transfer in heat exchanger
- Stress on pipes and components

### - New minerals formation

- Scaling
- Corrosion
- Higher energy consumption of ESP because of smaller pipe diameter
- declined heat transfer in heat exchanger
- Clogging of reservoir/aquifer
- Abrasive erosion

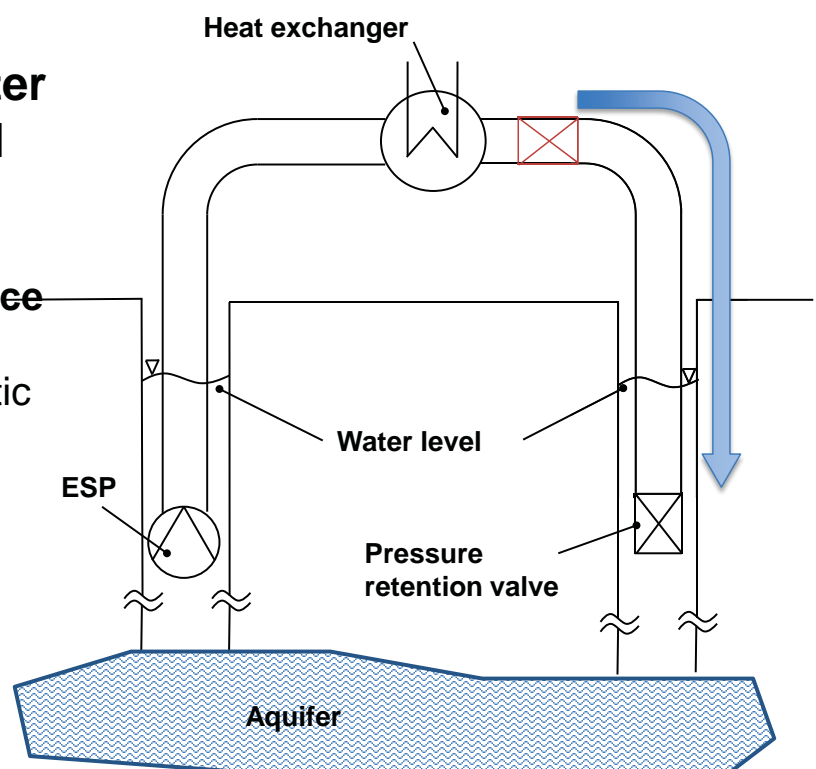


(Quelle: Thomas Jahrfeld, Renerco)

## Basic Idea/principle

### Placement of pressure retention below the water level of the injection well

- State of the art: at surface;  
**our development: subsurface**
- Pressure release against static water head
- Same pressure level in the whole system



# Advantage of the valve



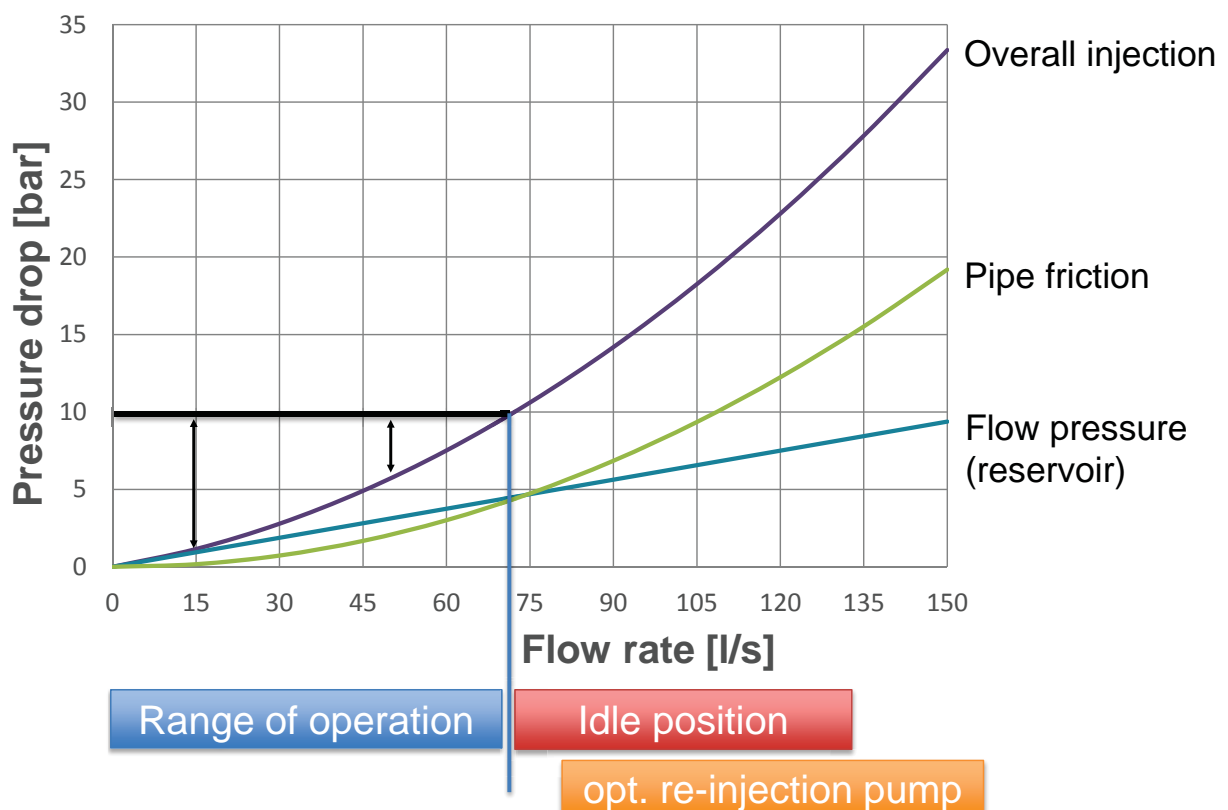
- No cavitation
- No shearing of the fluid,  
due to no sharp edges in valve design
- Pressure in the whole system above the pressure  
where gas dissolves
- No local low-pressure areas
- Simple mechanical components and actuation
- Compensation of wear and scaling to a certain level
- Redundancy

02.10.2015

Andreas Rauch, gec-co

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# Reservoir characteristic

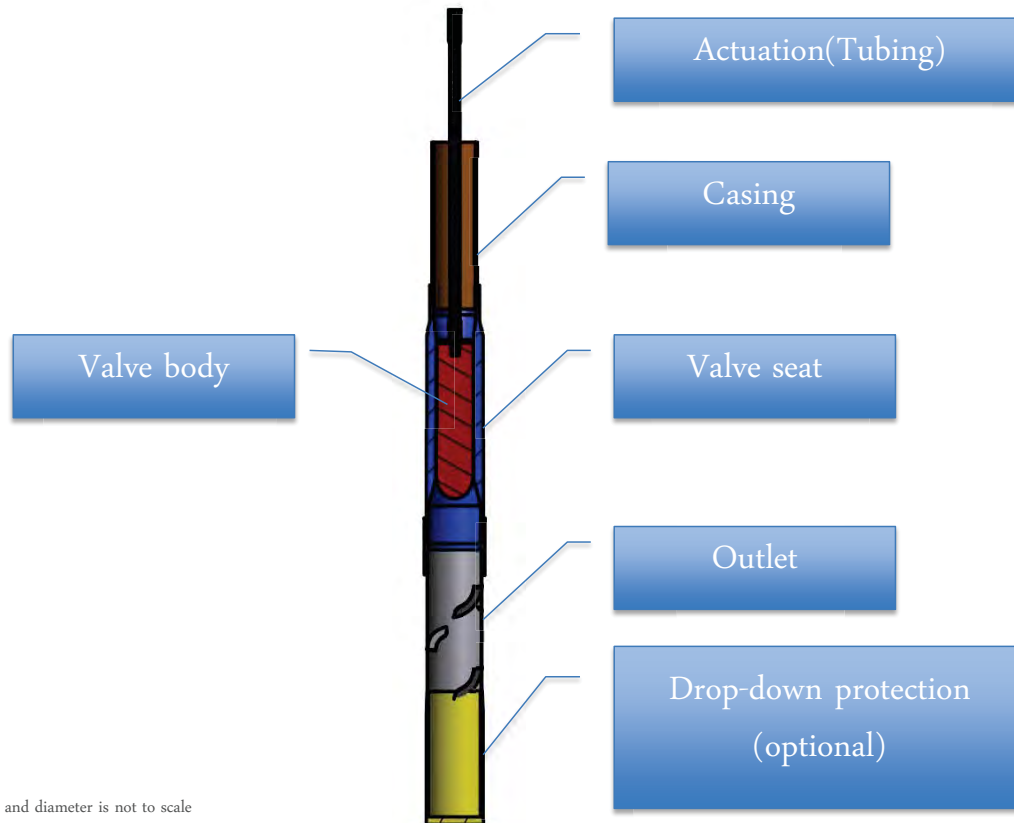


02.10.2015

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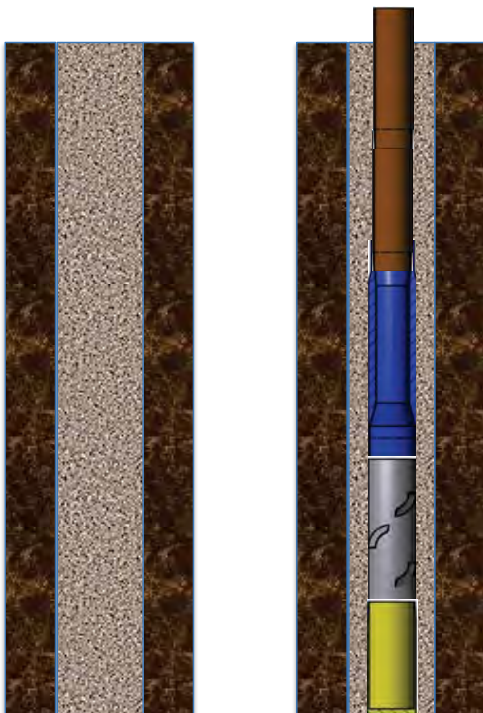
8

# Valve components



Design in length and diameter is not to scale

# Installation in hole

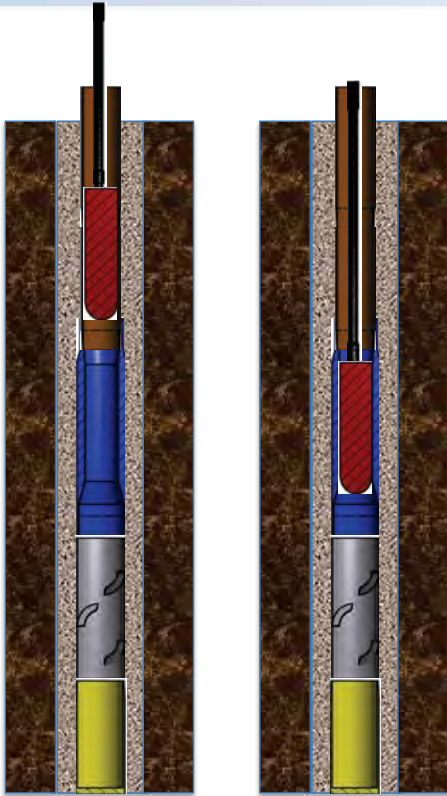


- Installation of the valve seat together with injection pipes
- Handling with regular tong, same used for assembly of injection pipes
- Use of same tool-joints as used for injection pipes

Design in length and diameter is not to scale



# Installation in hole



- Bring-in of the valve body at the end of a tubing into the valve seat
- Handling with regular tong, spider, etc
- Assembly of surface installation
- Connecting with actiation and control device
- Start-up
- Appointment of normal control position

Design in length and diameter is not to scale

02.10.2015

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# Working positions

Closed

Working position

Idle position

Valve is not sealing up



Design in length and diameter is not to scale

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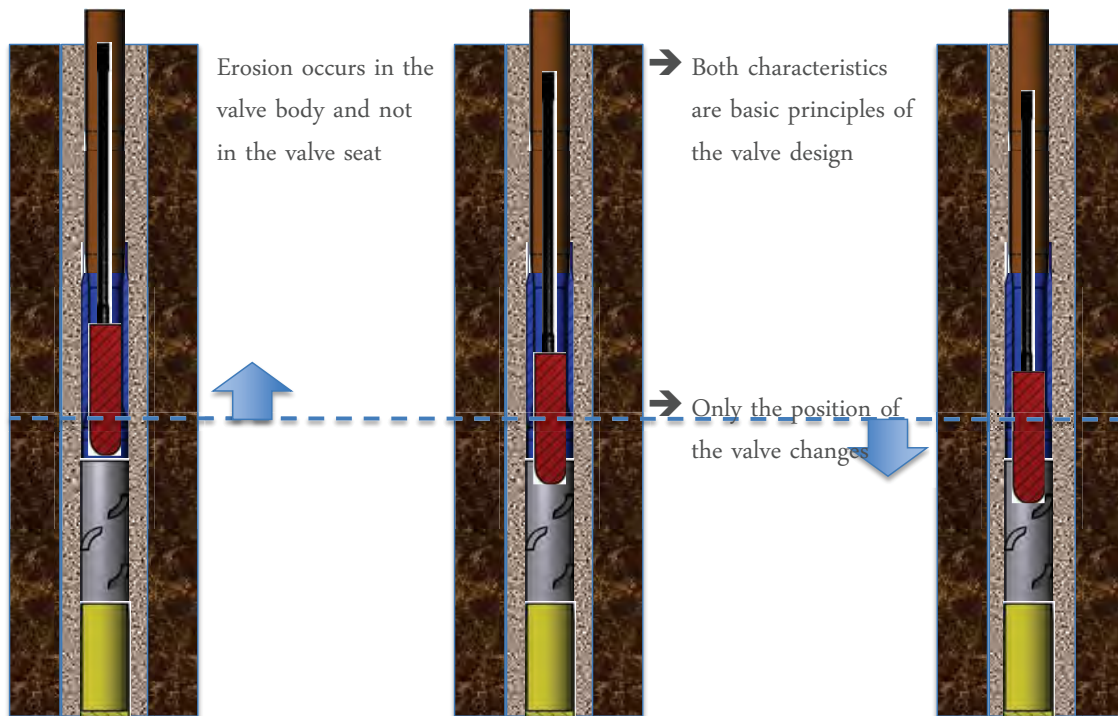
12

# Wear/scaling compensation

Wear compensation

Normal position

Scaling compensation



Design in length and diameter is not to scale

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# Different installation types

**Solid Body**  
Type One-piece design

Pro	Con
Use of high-class materials possible	expensive
Smooth outer outline	
Exchange of components	

**Multi Body**  
Type Screwed design

Pro	Con
Exchange of components	Normal budget
	Limited materials can be used

**Welded Body**  
Type Welded design

Pro	Con
Low budget	No exchange of components
	Only weldable materials
	Circular welding seams

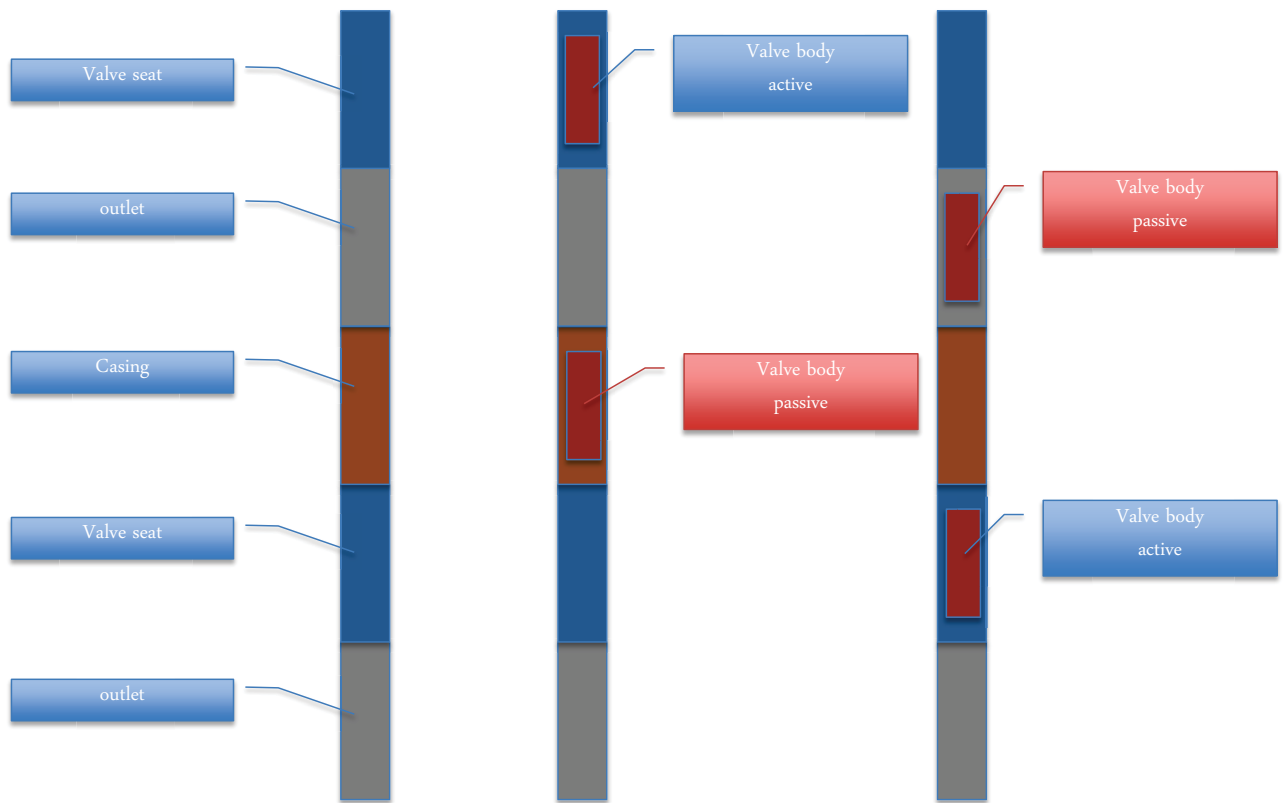
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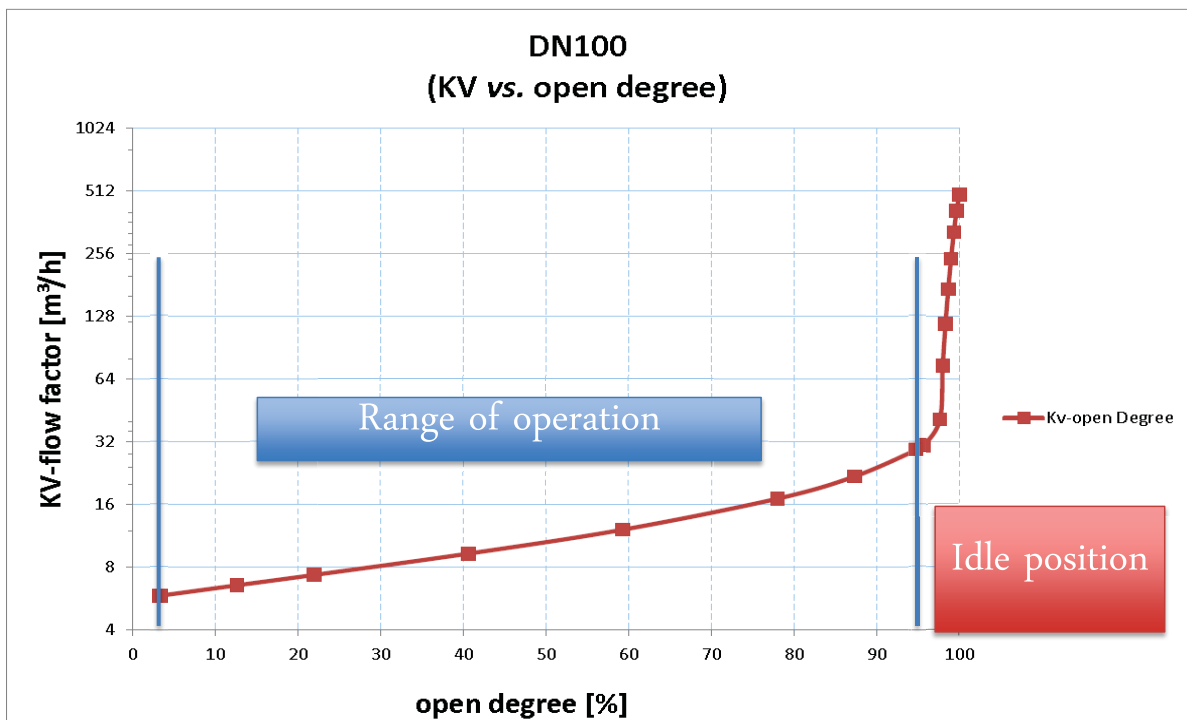
# Redundancy

## Schematic description of a single redundancy



# Characteristic curve

## Example of a KV-curve for 4" / DN100

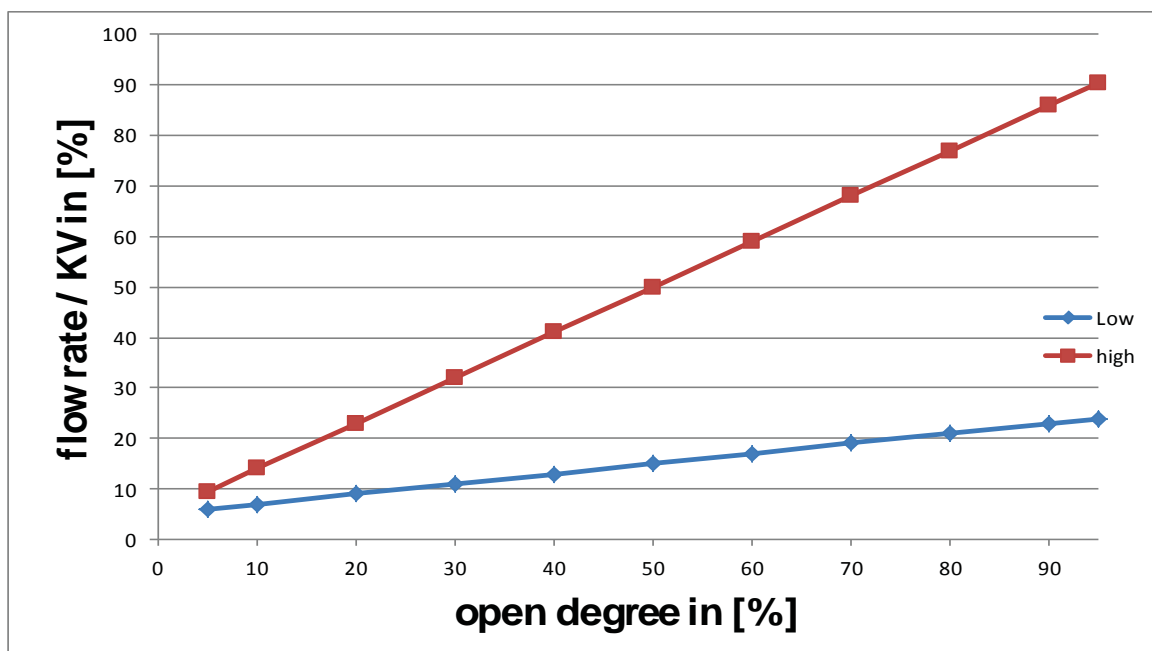


- Linear characteristic curve in range of operation
- Sensitive regulation
- Large control range
- High bandwidth of flow rate
- High flow rate at 100%-open with very low pressure drop
- Fast opening of the valve for max. flow rate

## Individual characteristic curve

Specific curve for individual application in range of operation

- Flat curve, for sensitive regulation (blue)
- Steep curve for high bandwidth of flow (red)



## Dimensions for geothermal applications

Casing-diameter Injection well [in]	Injection pipe diameter [in]	Valve diameter [in]	Valve length [m]	Pressure retention [bar]	Flow rate [l/s]
< 5"	On request				
5" – 9 7/8"	3 1/2" – 6 5/8"	2 1/2" - 5 1/2"	0,9 – 1,6m	Up to 40bar	20 l/s – 50 l/s
10 3/4" – 13 5/8"	7 5/8" – 8 5/8"	6" – 7 5/8"	1,3 – 2,2m	Up to 40bar	50 l/s – 100 l/s
14" - 20"	8 5/8" – 13 3/8"	7 5/8" – 11 3/4"	2 – 3,5m	Up to 40bar	100 l/s – 200 l/s
> 20"	On request				

# Materials

## Material selection depends on:

- Fluid analysis
- Parameter of the environment
- ...

## Depending on the requirements different materials are possible

- Carbon steels
- Stainless steels
- Nickel-base alloy
- Titan-base alloy
- Synthetic materials

# Project plan



## Subsurface application



## Industrial application



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## At your service...



**Andreas Rauch**

Team manager gec-co Flow Control

Dipl.-Ing. mechanical engineering

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and Energy

on the basis of a decision  
by the German Bundestag

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„Common goals lead to  
common success.“

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and Energy

on the basis of a decision  
by the German Bundestag

- Solubility of calcium carbonate (CaCO<sub>3</sub>) is dependent on the CO<sub>2</sub> content
- CO<sub>2</sub>-solubility is dependent from pressure

Henry's law:

$$p_i = H_i \cdot x_i \quad H_{CO_2} = e^{-6,8346 + 1,2817 \cdot 10^4 / T - 3,7668 \cdot 10^6 / T^2 + 2,997 \cdot 10^8 / T^3}$$

p: pressure                      x: mole fraction  
H: Henry-constant      T: temperature

- Aquifer is under high pressure (several 100 bar)
- The result is carbon dioxide  $CO_2 + H_2O \leftrightarrow H_2CO_3$
- Carbonic acid dissolves limestone  $H_2CO_3 + CaCO_3 \leftrightarrow Ca^{+} + (HCO_3^{-})_2$

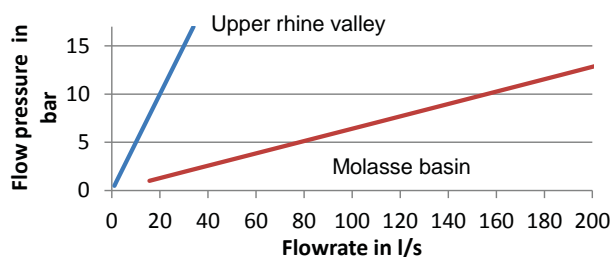
# Pressure development

$$WL_{recovery} = SWL - WL_{flow} - WL_{pf}$$

$$\Delta p_i = \rho_i \cdot g \cdot h_i$$

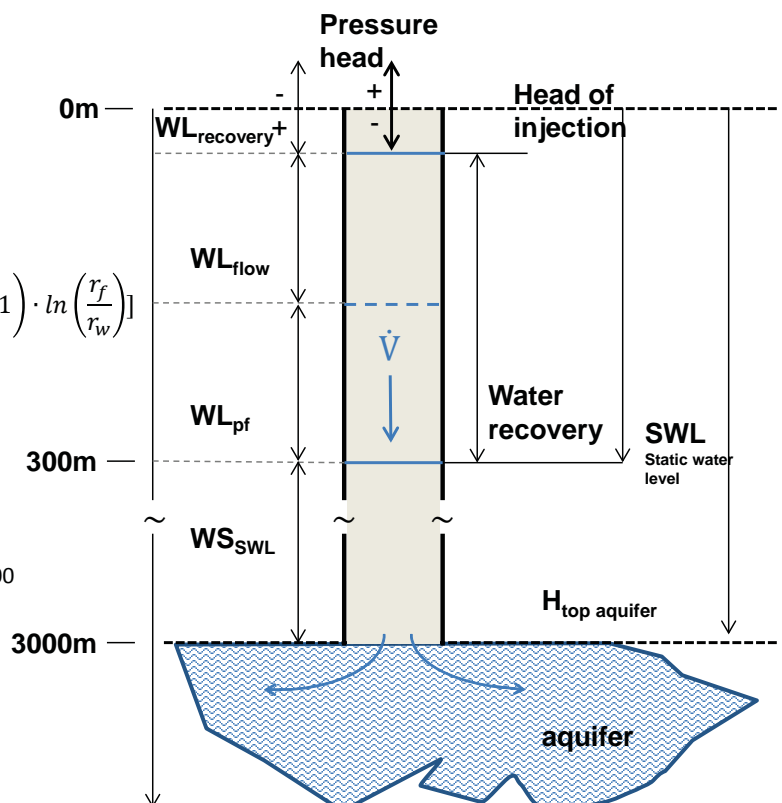
$$\Delta p_{Kopf} = \Delta p_{flow} + \Delta p_{pf} - \Delta p_{recoveryWL}$$

$$\Delta p_{fließ} = \frac{\dot{m} \cdot \eta_r}{2 \cdot \pi \cdot \rho_r \cdot k_f \cdot H} \left[ \ln \left( \frac{D - r_w}{r_w} \right) + \left( \frac{\eta_k \cdot \rho_r}{\eta_r \cdot \rho_k} - 1 \right) \cdot \ln \left( \frac{r_f}{r_w} \right) \right]$$



$$\Delta p_{pipe\ friction} = \lambda \cdot \frac{L}{D} \cdot \frac{\rho}{2} \cdot v^2$$

$$\Delta p_{recoveryWL} = \rho(T_i) \cdot g \left( h - h_0 \cdot \frac{\rho(T_0)}{\rho(T_i)} \right)$$





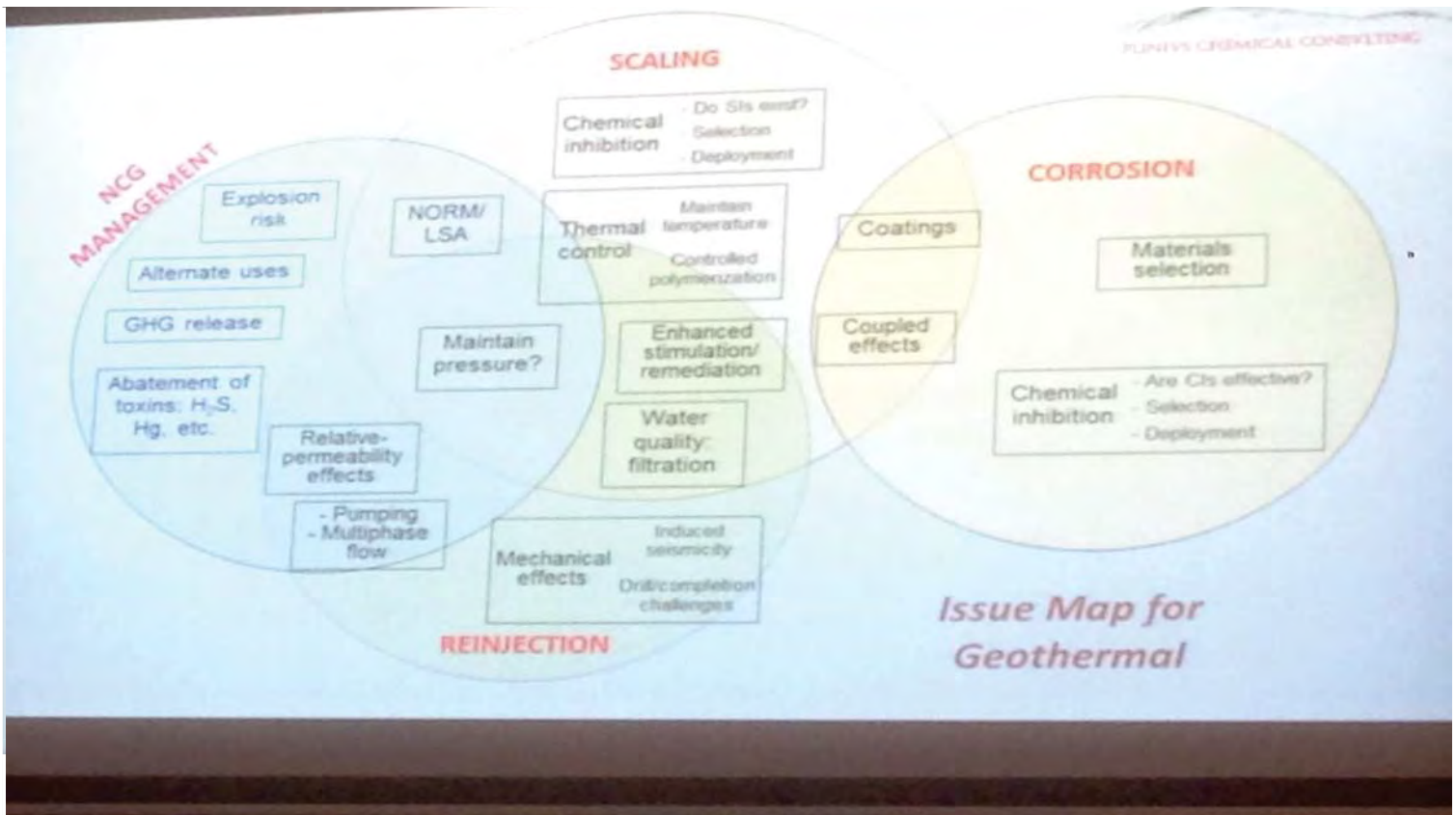
# Carbonate Scaling and the Role of Degassing in Geothermal Systems in The Netherlands: Causes, Effects and Remedies

Dr. Niels Hartog  
niels.hartog@kwrwater.nl

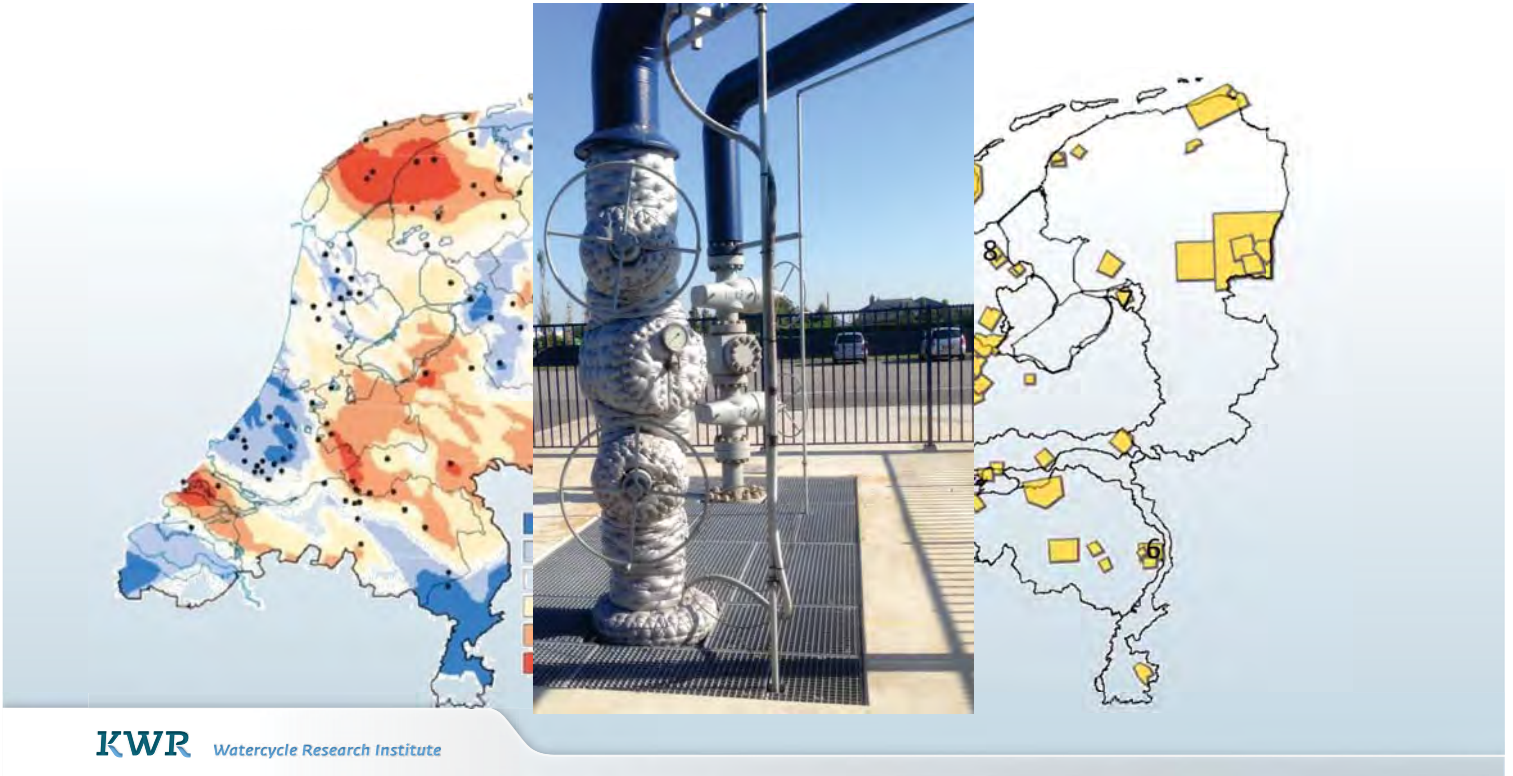
Workshop "OpERA"  
Operational Issues of Geothermal Installations in Europe  
1-2 October 2015, Vaals



KWR Watercycle Research Institute



# Geothermal Heat in The Netherlands



## Physical and thermodynamic properties

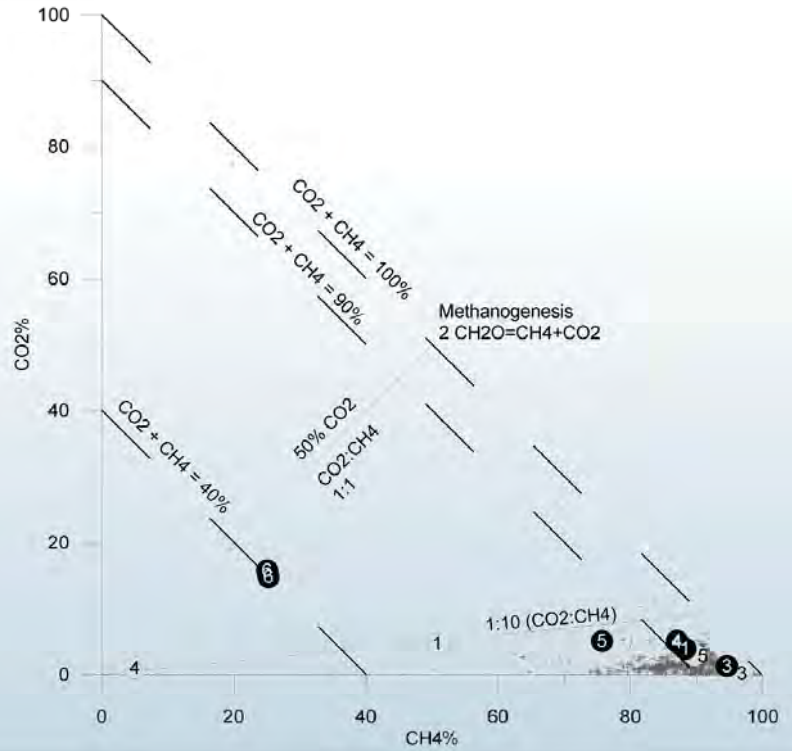
ITEM \ SITE	1	2	3	4	5	6	6
Wellhead temperature WHT (°C)	70	60	66	70	84	60	57
pH @ 20°C	6.08	6.45	6.07	6.25	5.84	5.74	6.01
Chloride Cl <sup>-</sup> (mg/l)	77	62	68	78	84	-	50
Suspended particle concentration (mg/l)	42	16	22	114	24	106	-
Small particle (<0.45 µm) Concentration (% of total)	70	54	58	67	54	2	-
Bubble point BP (bar)	12.5	8.5	12.7	>1.4	>3.7	5.0	4.5
Gas liquid ratio GLR (%)	30	48	14	-	-	9	5



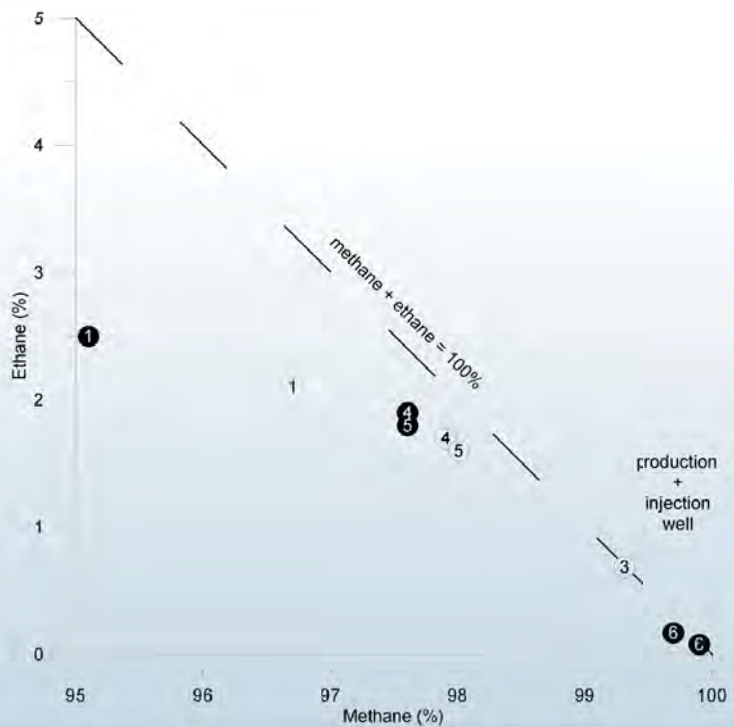
# Gas compositions: CH4 vs. CO2

Watersamples taken at surface

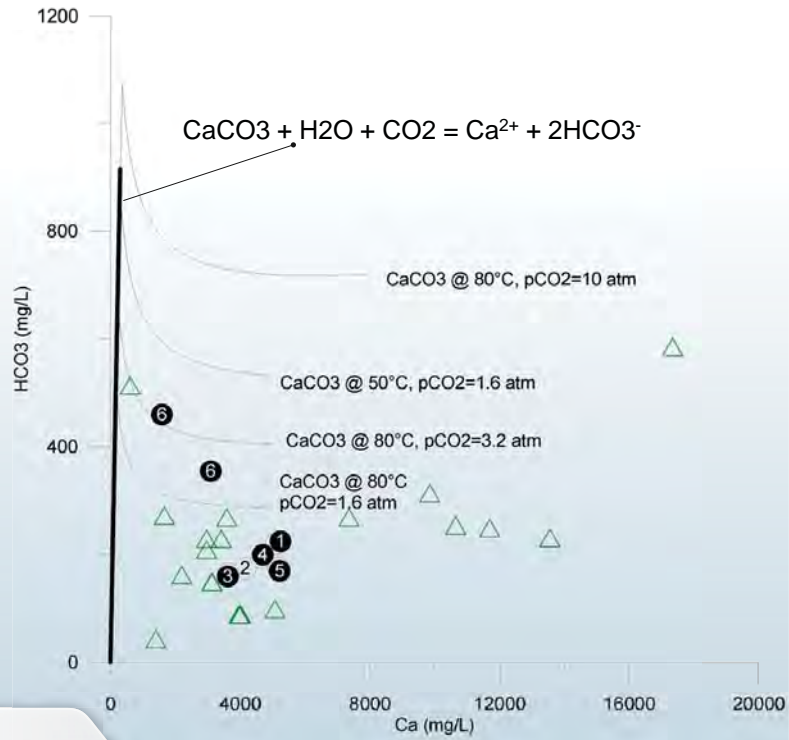
1. Production
2. Injection



# Gas composition: Methane vs. Ethane



# Carbonate equilibrium, pCO<sub>2</sub>



# Elemental scale analysis (HNO<sub>3</sub> destruct.)



Rank	1 Scalant	1 Filter	5 Filter	7 Scalant
	Element wt. %	Element wt. %	Element wt. %	Element wt. %
1	Ca 19,7	Ca 14,1	Fe 18,8	Pb 56,1
2	Fe 3,2	Fe 11,1	Cl 5,6	Cl 4,0
3	SO <sub>4</sub> 2,2	SO <sub>4</sub> 2,2	Na 3,4	Na 2,2
4	Cl 0,5	Cl 1,2	Mn 1,9	Ca 1,3
5	Mg 0,5	Na 0,7	SO <sub>4</sub> 1,7	Fe 0,9
6	Na 0,3	Mg 0,4	Ca 0,5	SO <sub>4</sub> 0,1
7	Sr 0,2	Mn 0,3	Pb 0,5	Mg 0,1

# Scaling and Filter material

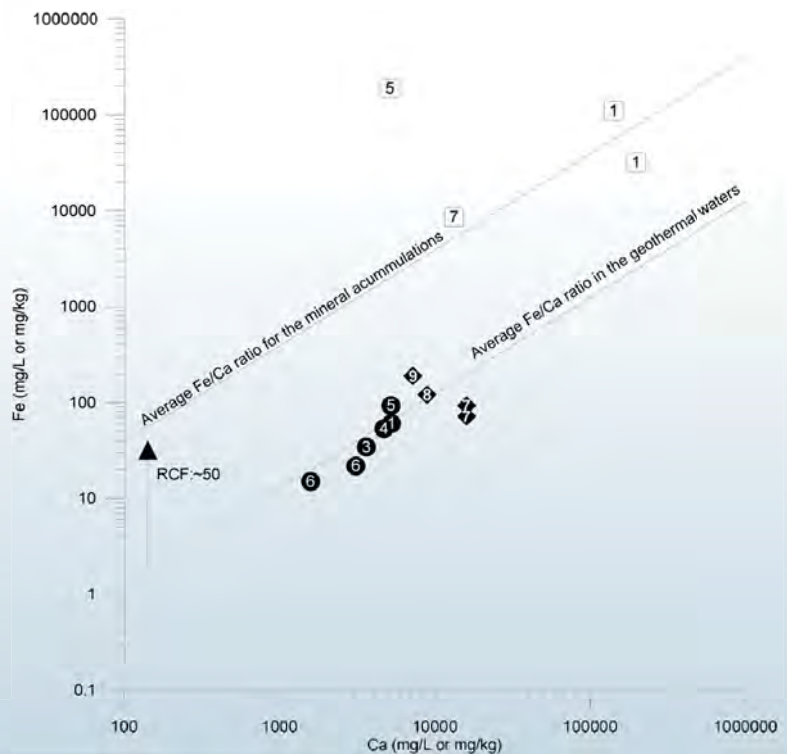


Type	Water %	Acid Test	Residue		Carbonate phase	
			Present	Aceton solvable	Main	Minor
Scalant	7.4	+	yes	yes	CaCO3	FeCO3
Filter	17.3	+	yes	yes	CaCO3	FeCO3
Filter	72,1	-	yes	yes	FeCO3	MnCO3
Scalant	35,2	++	no	-	PbCO3	CaCO3



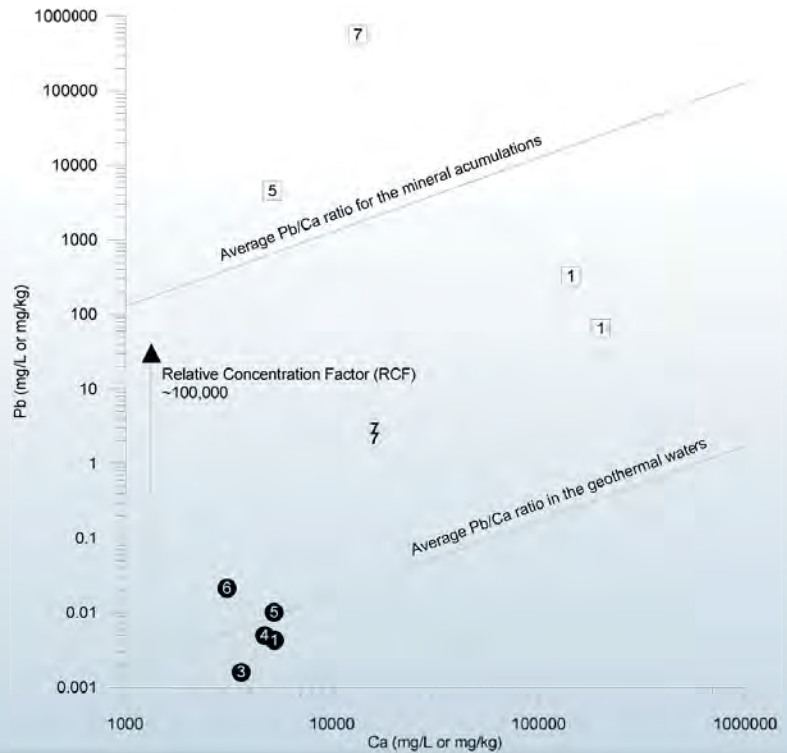
# Enriched in precipitates, Fe

Comparison with aqueous



# Enriched in precipitates, Pb

## Comparison with aqueous



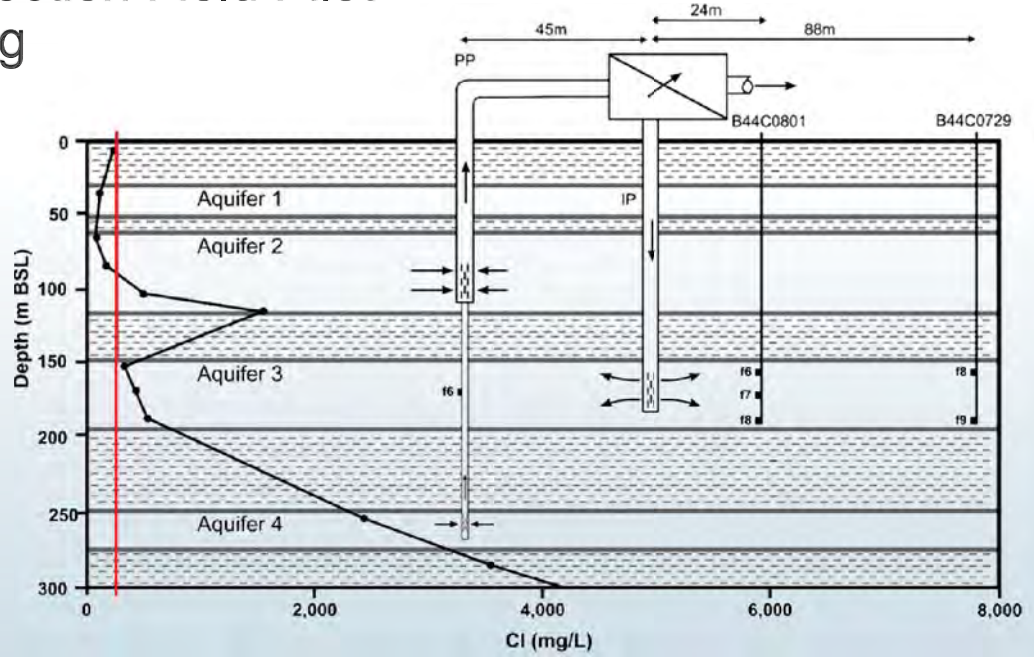
# Degassing induced carbonate scaling

## Solutions?

CO<sub>2</sub> is fraction of gas pressure but key to scaling management

1. Prevent degassing → maintain pressure above bubble point... high system pressures required
2. Collect produced gas and re-use in injection well (e.g. at depth below bubbling point) → may help prevent injectivity issues due to scaling, but scaling issues in above ground system remain
3. Degass, utilize methane if possible (convert to CO<sub>2</sub>), dose required pCO<sub>2</sub> to maintain carbonate (sub)saturation after degassing

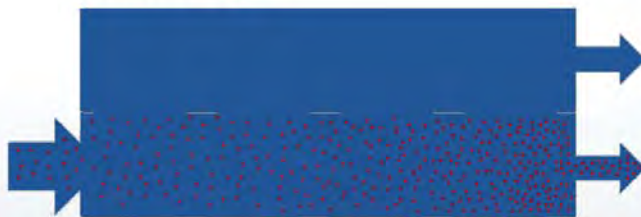
# Concentrate injection Field Pilot with CO<sub>2</sub>-dosing



# Reverse Osmosis

recovery = 50%

**voeding**  
 debiet = 1000 m<sup>3</sup>/uur  
 concentratie = 2550 mg/l



**permeaat**  
 debiet = 500 m<sup>3</sup>/uur  
 concentratie = 0 mg/l

**concentraat**  
 debiet = 500 m<sup>3</sup>/uur  
 concentratie = 5100 mg/l

recovery = 65%

**voeding**  
 debiet = 1000 m<sup>3</sup>/uur  
 concentratie = 2550 mg/l

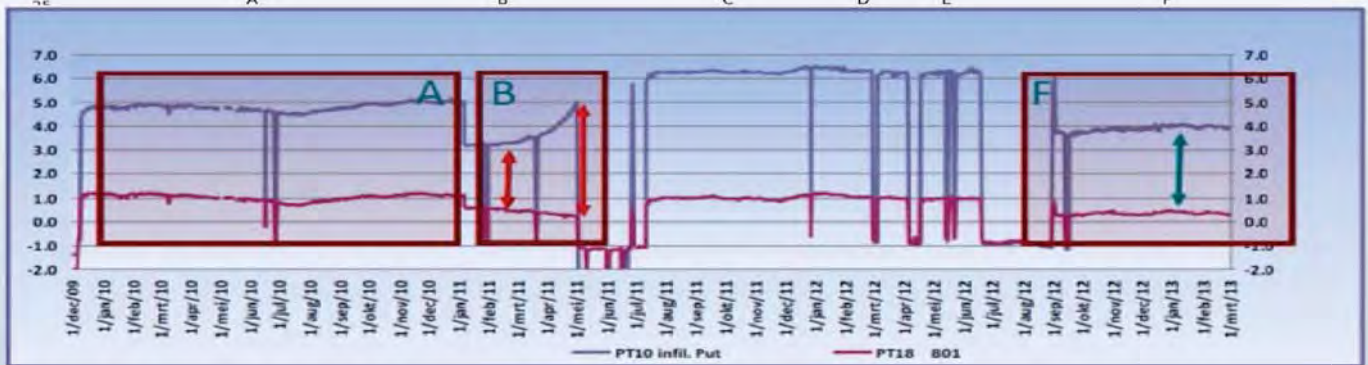


**permeaat**  
 debiet = 650 m<sup>3</sup>/uur  
 concentratie = 0 mg/l

**concentraat**  
 debiet = 350 m<sup>3</sup>/uur  
 concentratie = 7285 mg/l

Phase	Settings	Feed water (m <sup>3</sup> h <sup>-1</sup> )		Injection (m <sup>3</sup> h <sup>-1</sup> )		Start	End	Time (days)
		Aquifer 2	Aquifer 4	Aquifer 3				
A	50 % recovery	49.2	0.8	25.0		11-12-'09	06-01-'11	391
B	65 % recovery	49.2	0.8	17.5		07-01-'11	02-04-'11	115
C	50 % recovery	49.2	0.8	25.0		13-07-'11	17-01-'12	188
D	50 % + CO <sub>2</sub>	49.2	0.8	25.0		17-01-'12	05-04-'12	79
E	50 % + CO <sub>2</sub>	50.0	0.0	25.0		20-04-'12	19-06-'12	60
F	65 % + CO <sub>2</sub>	50.0	0.0	17.5		01-09-'12	20-04-'13	231

50% recovery      65% !!!      50% + CO<sub>2</sub>      65% +CO<sub>2</sub>



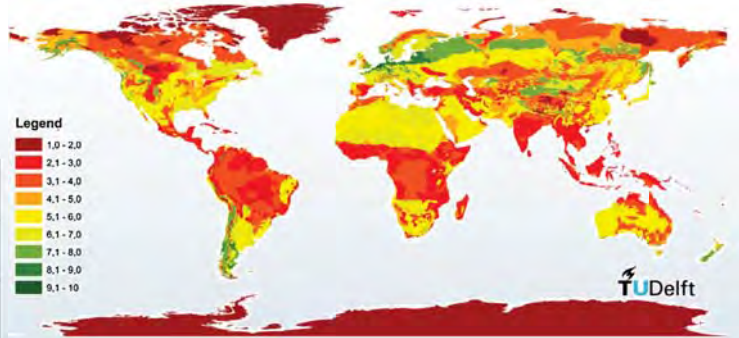
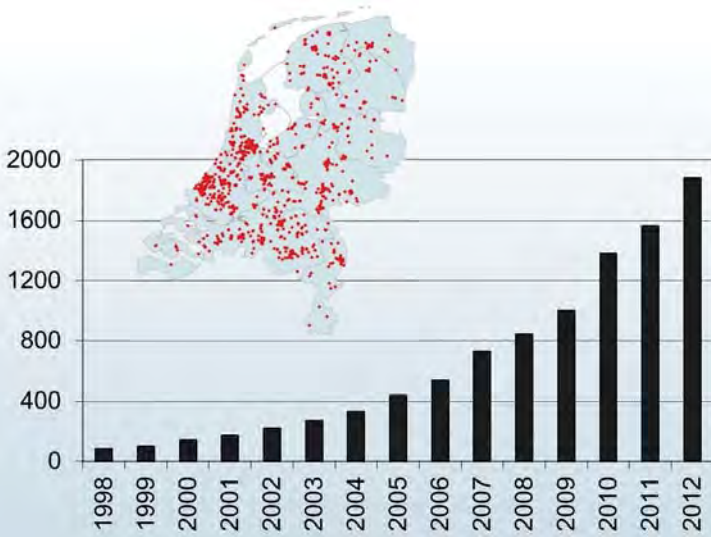
## Conclusions

- Carbonates are main component in precipitates and scaling
- Degassing of CO<sub>2</sub> is main cause for carbonate precipitation
- Variably these carbonate fuses are Ca-rich, Fe-rich or Pb-rich
- CO<sub>2</sub> gas pressure management is main control mechanism
- Limited CO<sub>2</sub> (<10 bar) dosing could be viable option to minimize scaling and prevent carbonate induced injectivity issues
- “To prevent is better than to cure”, acid jobs to restore injectivity are much less effective and inefficient.



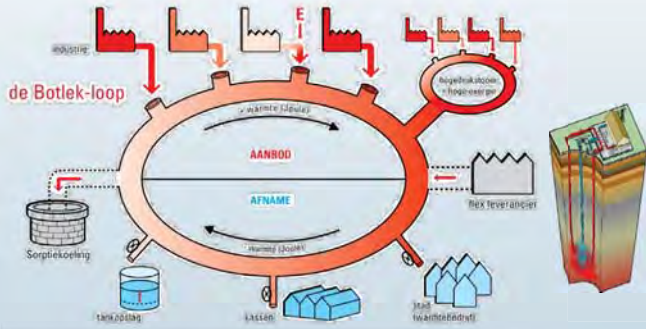
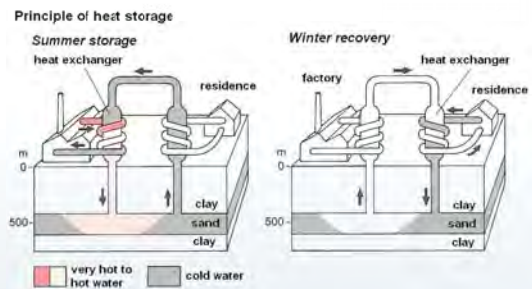
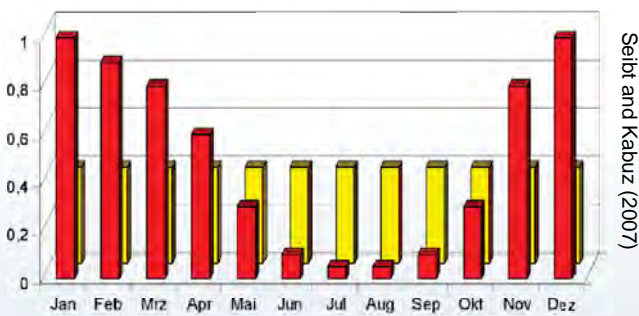
# Seizoenale WKO in NL en de wereld

Storage temperatures < 25 °C



**World Potential for Aquifer Thermal Energy Storage**  
 Bloemendal et al (2015).  
 Science of The Total Environment, 538: 621-633.

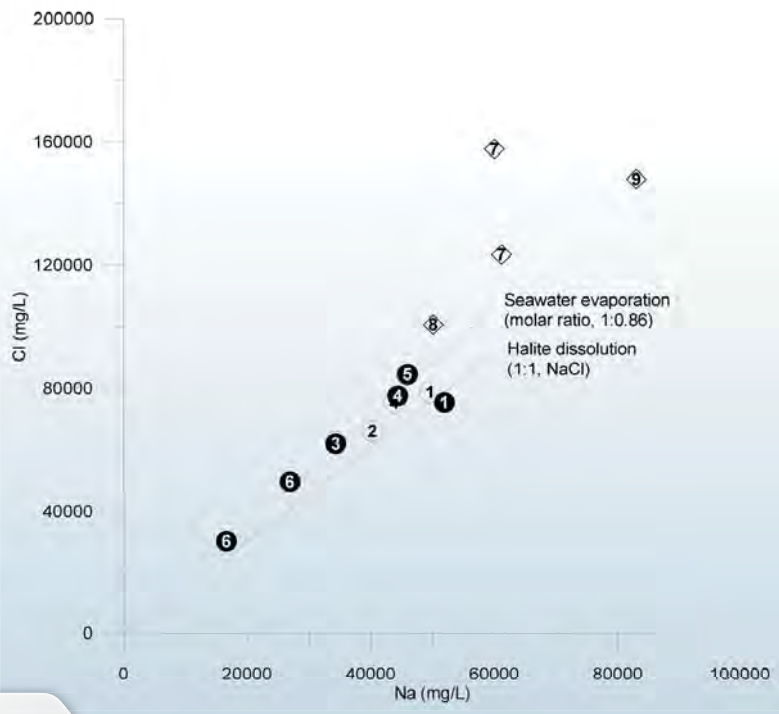
## Temporele mismatch tussen aanbod (constant) en vraag (variabel)



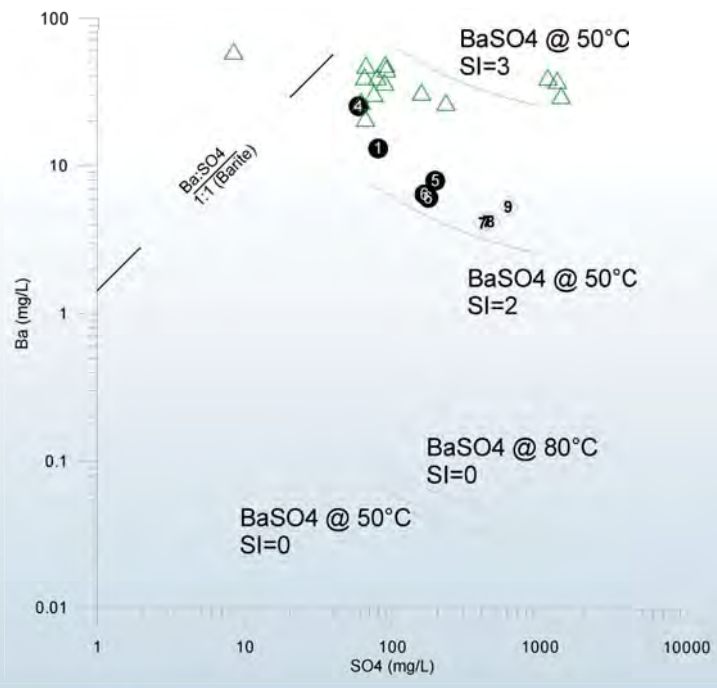
Hoge Temperatuur Opslag faciliteert:

- Tijdelijke Warmte Opslag → optimalisatie
- Warmte Voorraad → Back-up faciliteit

# Salinity, Sodium-Chloride

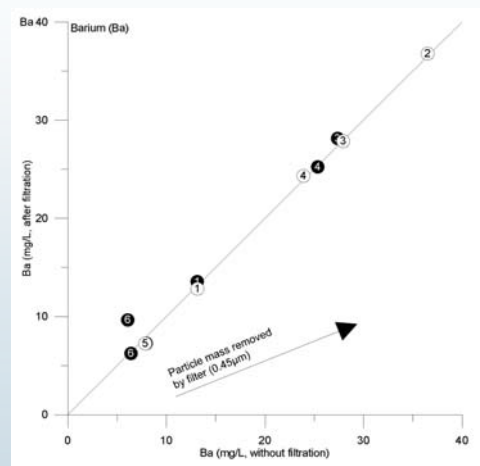
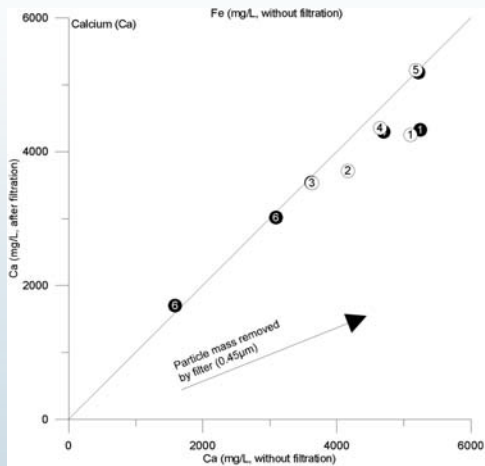


# Barite supersaturation



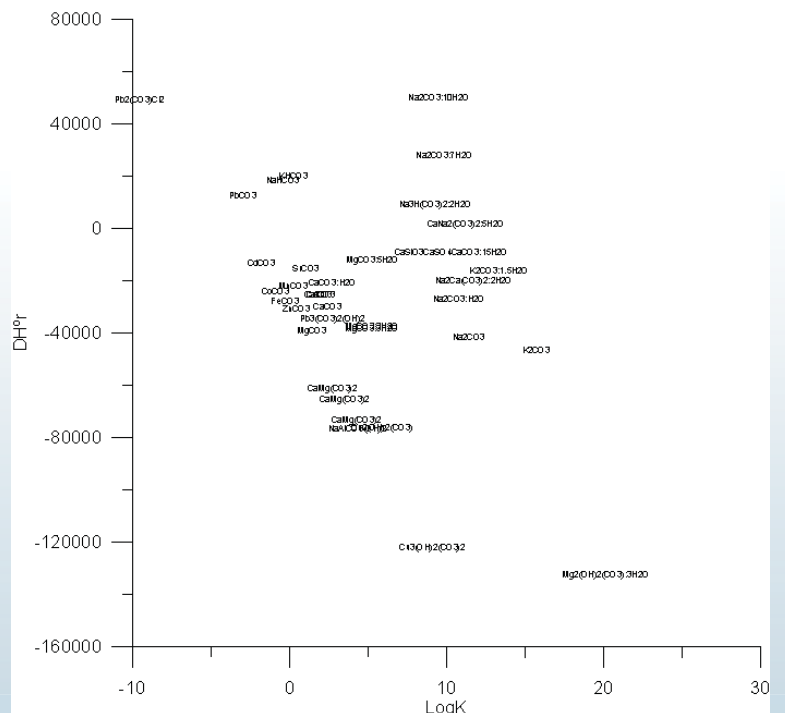
# Filtration: Dissolved vs. particulate?

Exclusion size: 0,45  $\mu\text{m}$



# Carbonate thermodynamic characteristics

Database Thermodem (BRGM)





# ÍSOR – Iceland GeoSurvey

Ingolfur Thorbjornsson

Head of Geothermal Engineering

Sigrún Nanna Karlsdóttir

Associate Professor, University of Iceland

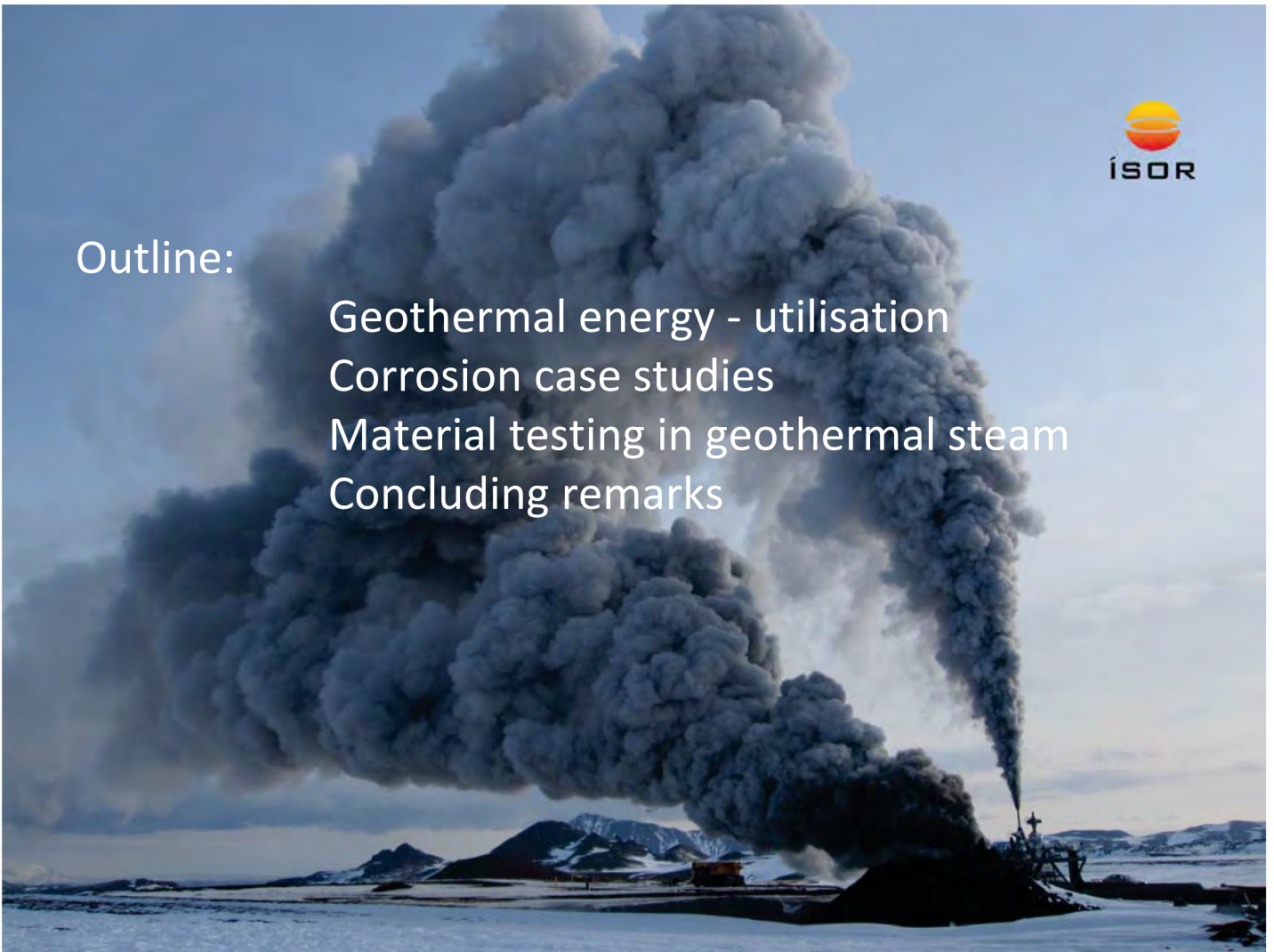


Materials for high temperature  
geothermal utilisation

opERA workshop 2015.

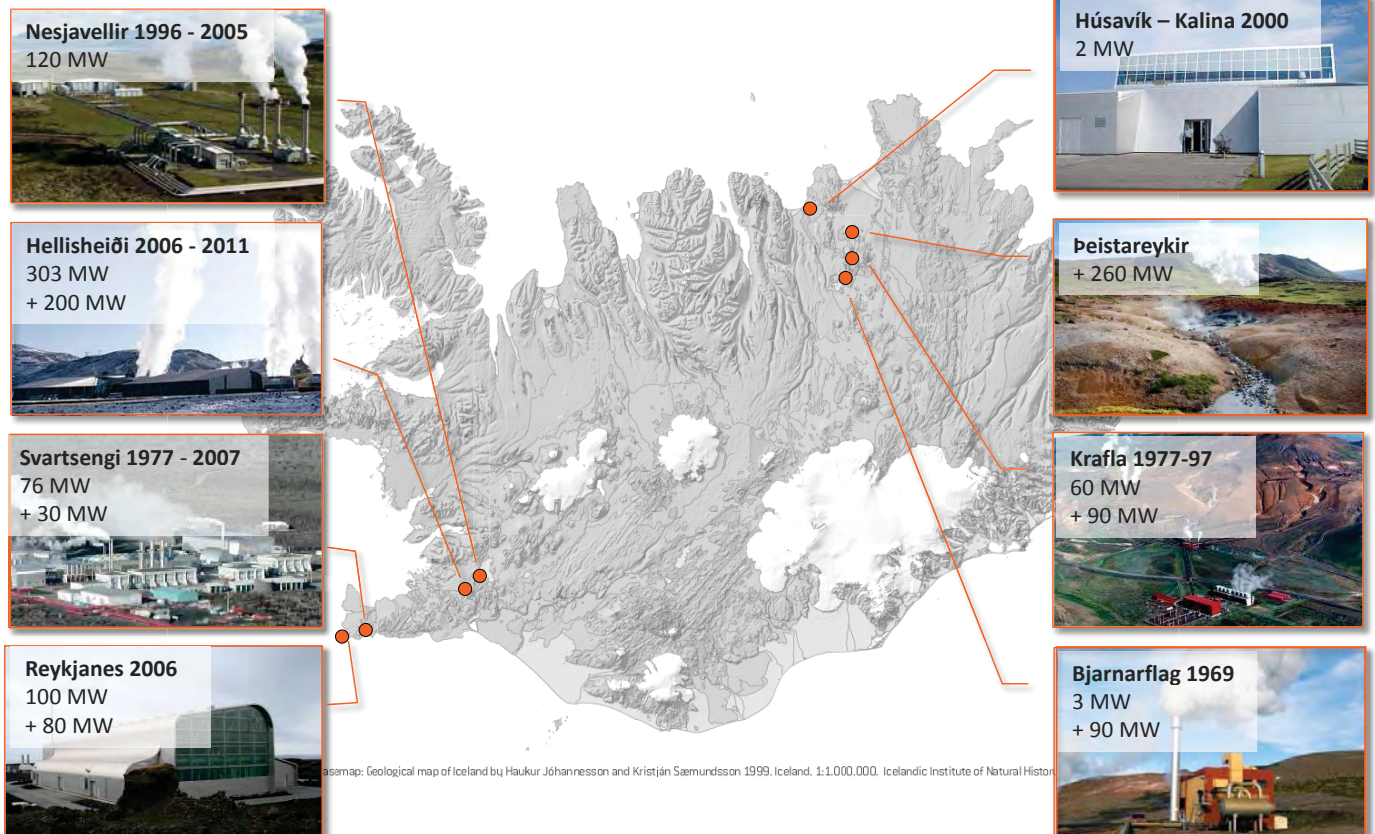
## Outline:

Geothermal energy - utilisation  
 Corrosion case studies  
 Material testing in geothermal steam  
 Concluding remarks



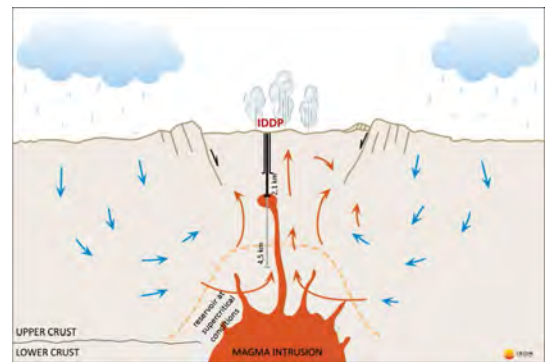
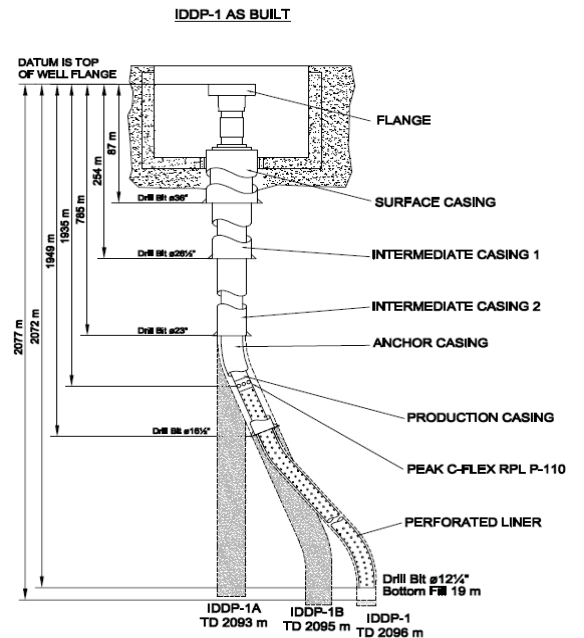
## Activities in Iceland

Exploration, drilling consultancy, resource assessment and management



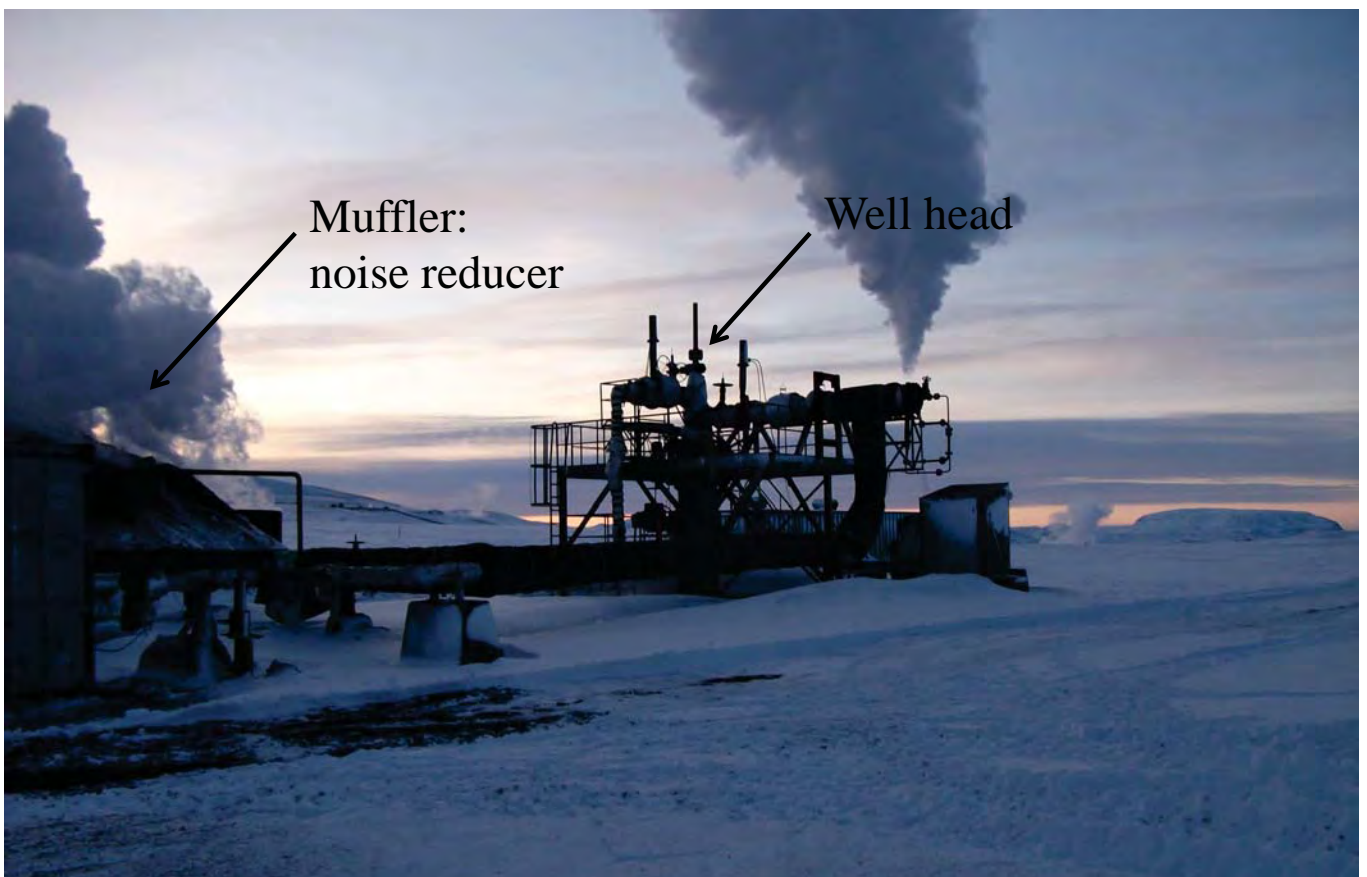
# Case Study - The IDDP-1 well

- IDDP-1 well is situated in the Krafla area in NA Iceland
- Planned for depth of 3.5-4.5 km into supercritical conditions
  - Intersected magma at 2.1 km
- **450°C** and **140 bar at wellhead** with 12 kg/s of superheated steam
- Contains HCl and HF
- Condensate very corrosive (pH 2.6-3.5)
  - CO<sub>2</sub>: 732 mg/kg, H<sub>2</sub>S: 339 mg/kg, H<sub>2</sub>: 10 mg/kg, Cl: 93 mg/kg and F: 5.0 mg/kg
  - Also dissolved silica and silica particles



5

## The IDDP-1 well



6

# Corrosion in well head components





8HM10048

19.8.2010 18:33:31

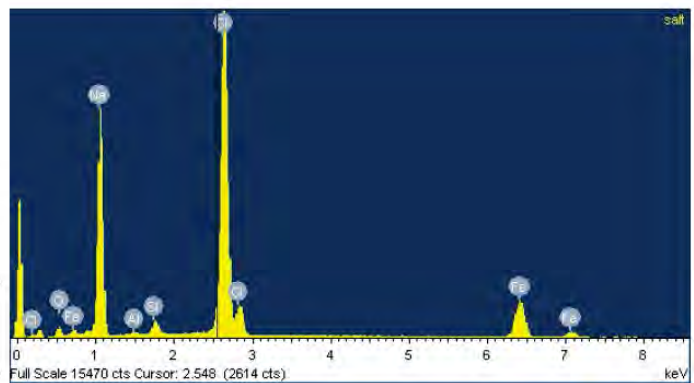
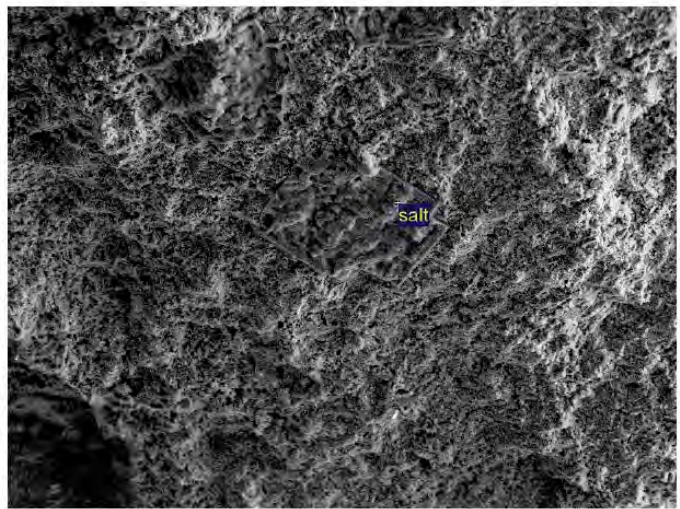
Spectrum processing :  
No peaks omitted

Processing option : All elements analyzed  
Number of iterations = 3

Standard :

O SiO2 1-jün-1999 12:00 AM  
Na Albite 1-jün-1999 12:00 AM  
Al Al2O3 1-jün-1999 12:00 AM  
Si SiO2 1-jün-1999 12:00 AM  
Cl KCl 1-jün-1999 12:00 AM  
Fe Fe 1-jün-1999 12:00 AM

Element	Weight%	Atomic%
O K	5.14	10.54
Na K	30.32	43.26
Al K	0.19	0.24
Si K	1.35	1.58
Cl K	38.70	35.80
Fe K	14.62	8.59
Totals	90.32	



Project: 8HM10048  
Owner: jonmatt  
Site: Site of Interest 2

Sample: Utfelling við gat Svört  
Type: Default  
ID:



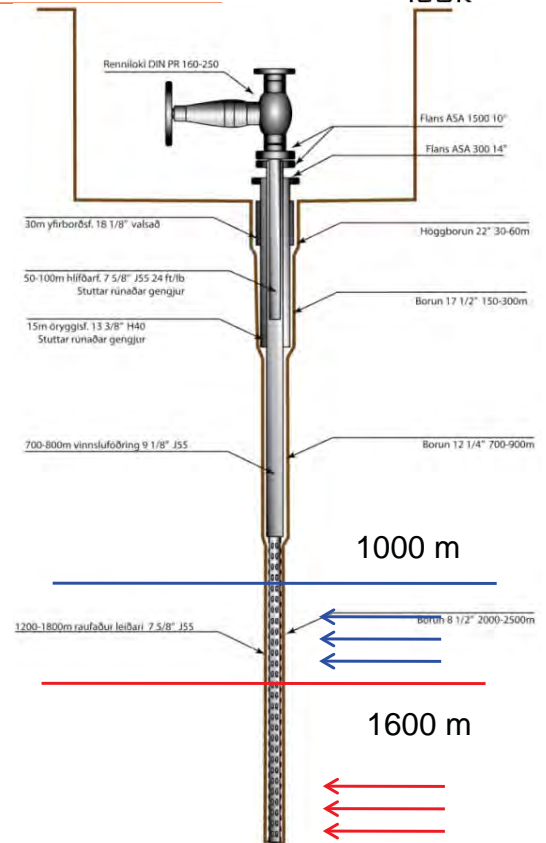
# Case study: Krafla – Well KJ-39 - 2009



- Pieces from the slotted liner came up during cleaning of the well.

Material: Steel K-55.

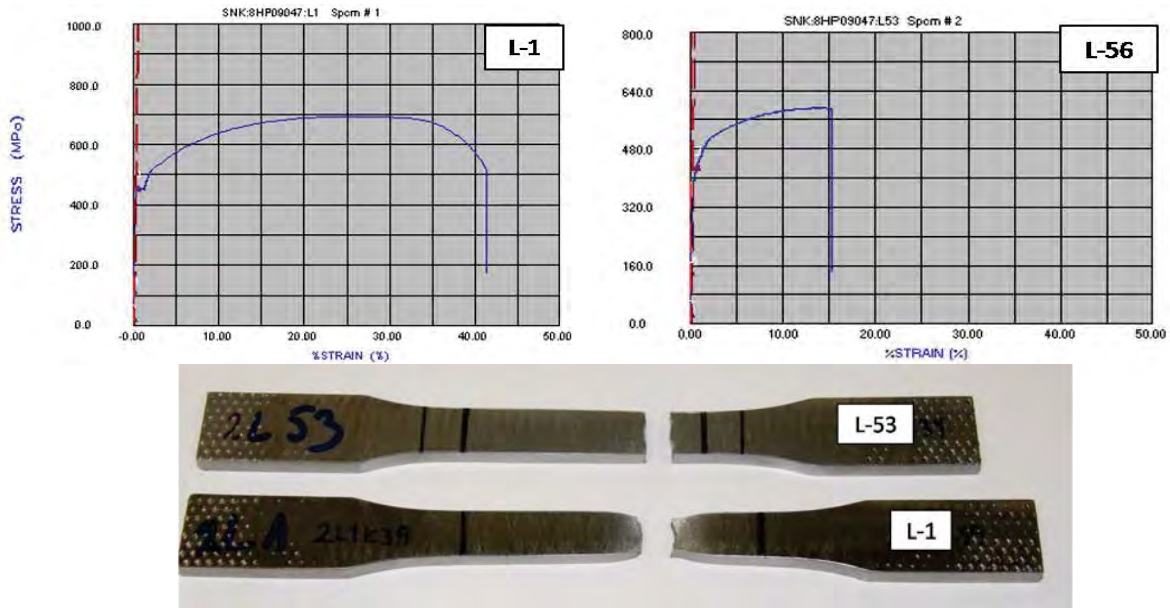
- Measurements indicated two fluid types in the well, an upper system at 1100-1600 m and a lower system at >1600 m.
- Lower system: Superheated dry steam ( $T > 300^{\circ}\text{C}$ ) containing HCl,  $\text{H}_2\text{S}$  og  $\text{CO}_2$ .
- Upper system: Wet steam at a lower temperature ( $T \approx 260^{\circ}$ ).



The liner was removed from the well after approx. 1,5 months operation.  
The last unit obtained was L56 at approx. 1600 m.



Tensile testing showed decreased ductility of the well liner (K-55) down the well.

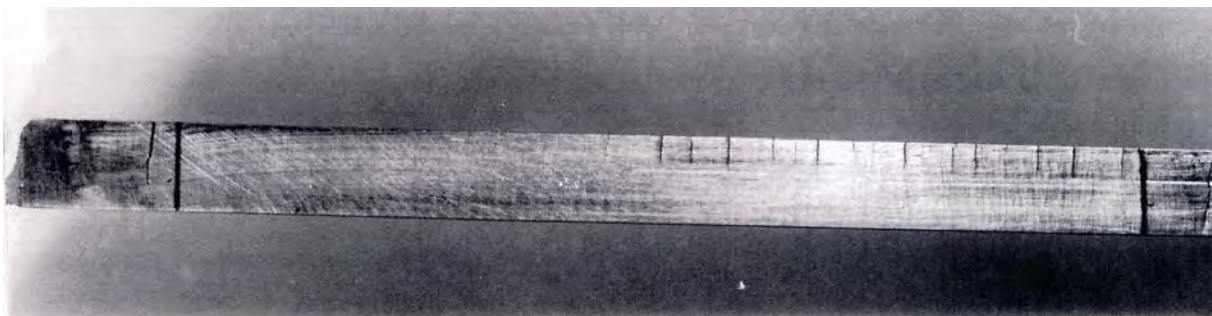


- L-1 First liner unit. Unaffected steel
- L-53/56 Maximum exposure to sulfide corrosion

Hydrogen affected brittleness.

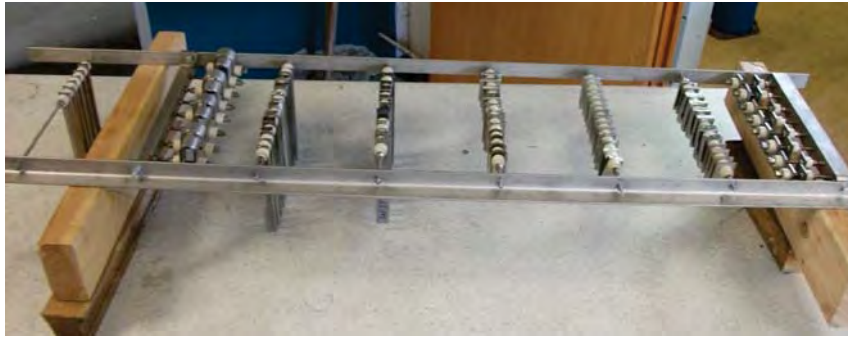


Mechanical testing of J-55 wellheads after use at Nesjavellir and Reykjanes, Iceland.



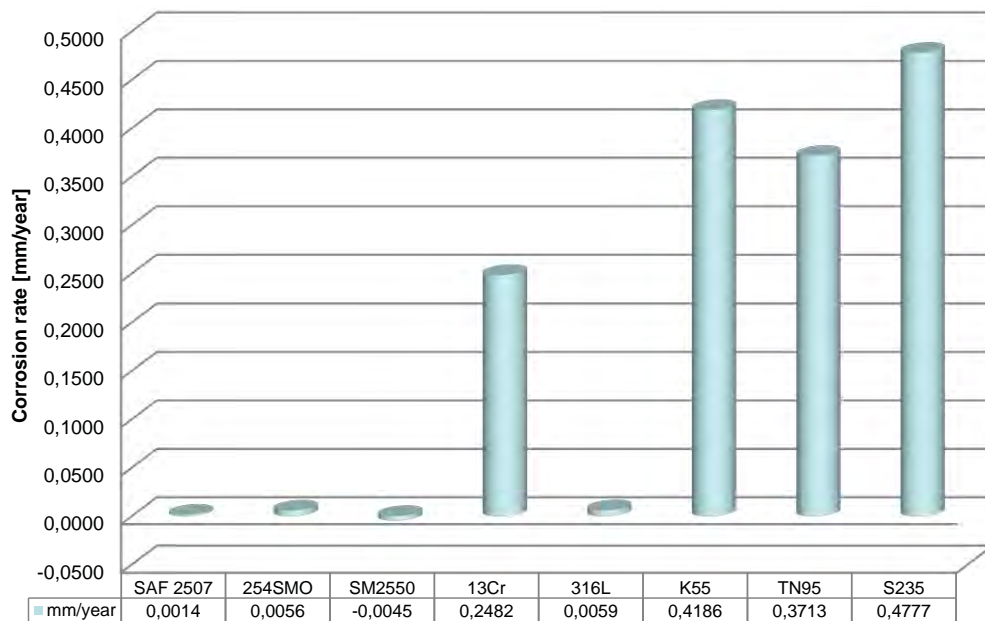
Transverse cracking of a tensile test piece from the Nesjavellir wellhead. The crack formation indicates that the steel is affected by hydrogen.

# Extensive corrosion test on selected materials.



## Corrosion rate from IDDP- 1

Corrosion rate: IDDP-1



## - Concluding remarks.

- Liner and casing materials K55 and L 80 has been used for long time in Icelandic geothermal wells.
- K55 and L 80 has shown to last in Icelandic non-acidic geothermal wells.
- Material problems occur in acidic conditions although it is not problem free in non-acidic conditions.
- Materials with higher alloying content, Nickel alloys, Titanium, High Austenitic and Duplex stainless steels have been extensively tested.
- Proper material choice has to take into consideration the geothermal conditions, economic validations and type of corrosion occurring/expecting.

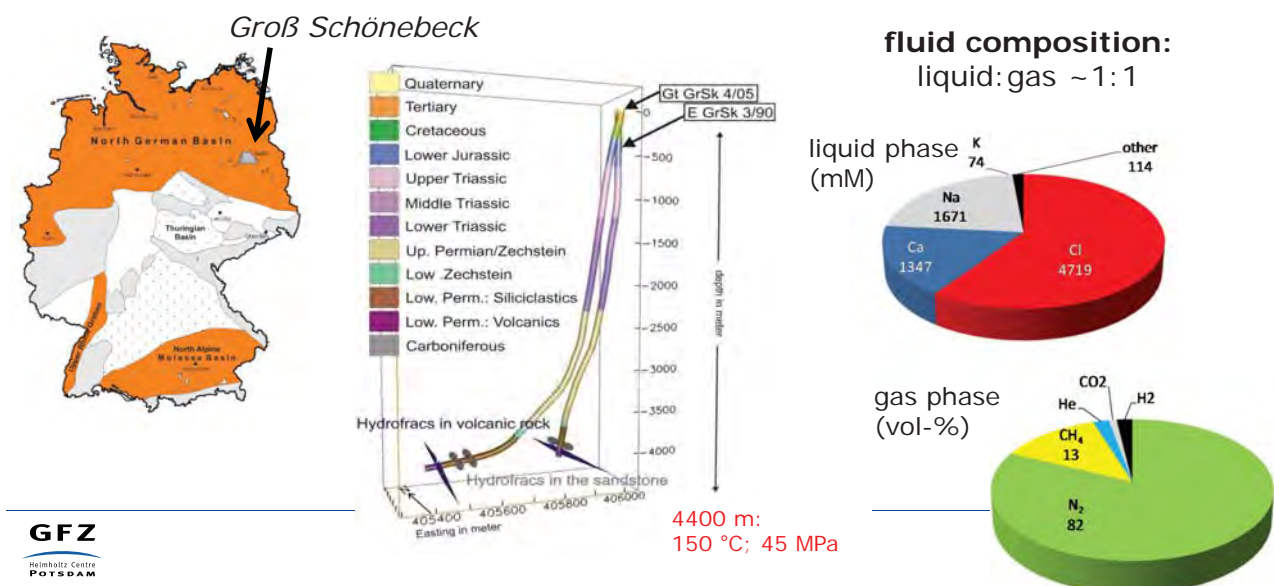
**THANK YOU**

[www.isor.is](http://www.isor.is)

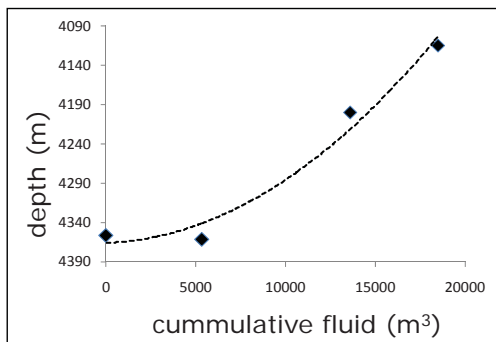
# Corrosion monitoring – Experience from the *in situ* geothermal research platform Groß Schönebeck (Germany)

*Simona Regenspurg, Ali Saadat*

## Background: The geothermal research platform Groß Schönebeck



## Groß Schönebeck circulation tests (2011-2013)



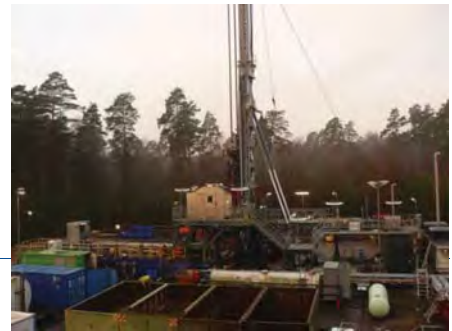
1. Reduced production rate and change of total depth over time.



2. Bailer sampling indicated: filling of the production well (native copper, magnetite, barite...)

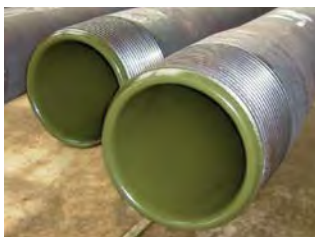
3. Two work-over operations:

1. Coiled tubing
2. Work-over rig



## Chemical monitoring – during and after circulation tests

- Thermal water composition  
*Feldbusch et al., 2013*
- Gas composition
- Solid phase composition
- **Corrosion**

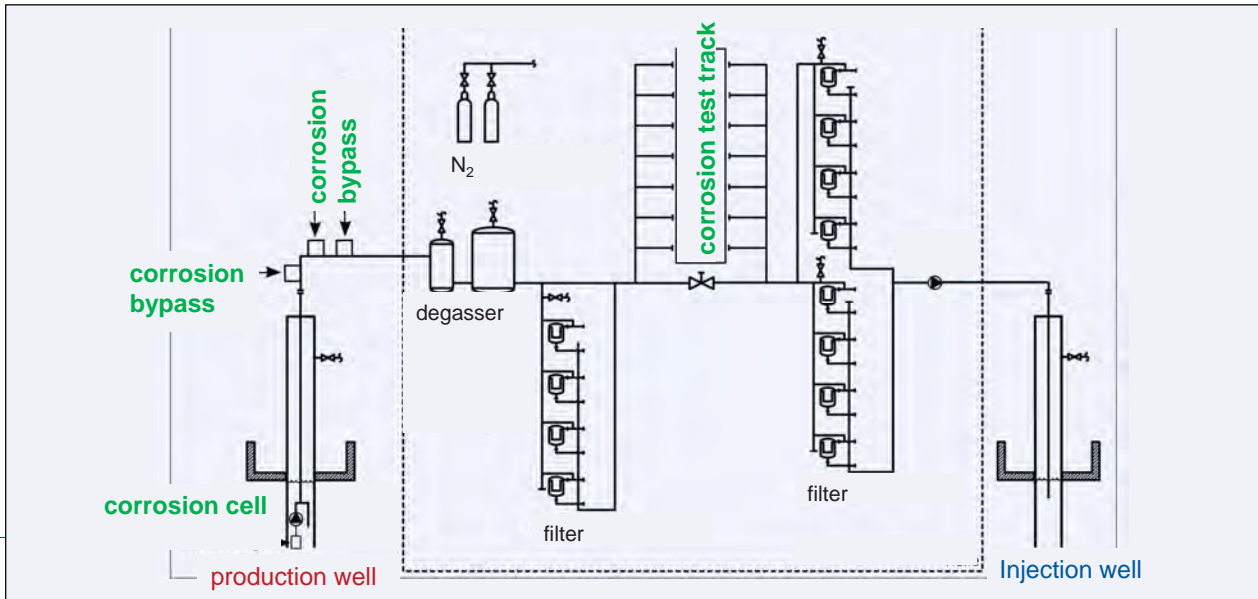


*Material protection: epoxy resin*

- Non-polar, electric isolating coating
- Temperature resistivity: 200 °C
- thickness: < 250 µm



## Corrosion monitoring



## Corrosion monitoring

1. Corrosion test track (bypass)
  2. Component bypass
  3. Corrosion cell (below production pump)
- } planned
4. Coating stability (tubing)
  5. Wellbore: electrochemical corrosion
- } unexpected

## 1. Monitoring corrosion test track



S+C materials (cast and modeling treatment)

alloy	corrosion
G 45 Mo	no pitting corrosion
G 45 Mo mod.	
A59	
A 254 SMO	matted but no pitting
A625	
A825	
A31	
G625	
316 L	pitting corrosion
C80L	general corrosion

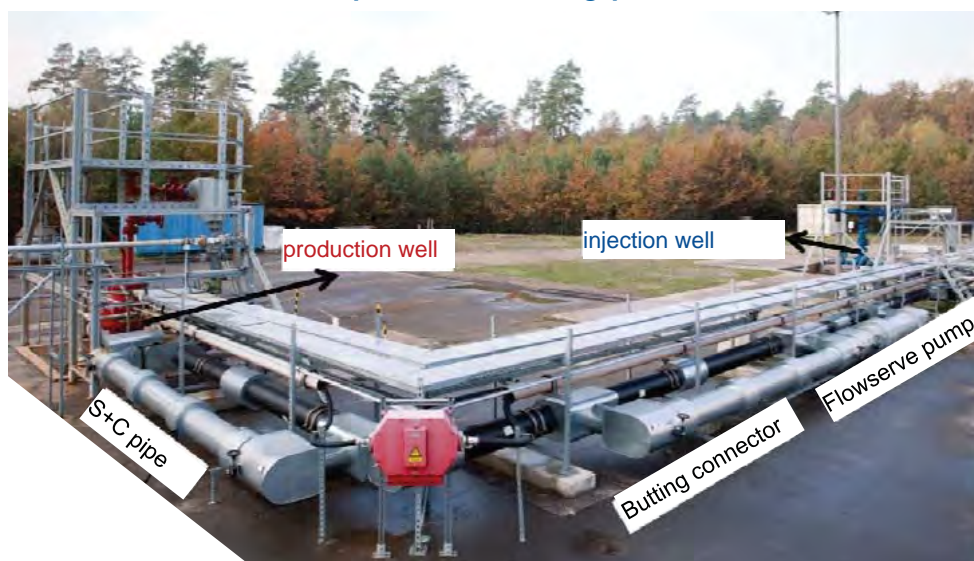
*corrosion resistant*

*limited stable*

*unstable*



## 2. Components (bypass)





## 2. Results components (bypass)

alloy	corrosion
Duplex cast material 1.4469	No corrosion
Superduplex 1.4501	
Austenitic cast steel 1.4408	
CrNiMo steel 1.4418	
Carbon steel parts	general corrosion ( $< 0.2 \text{ mm/a}$ )

*corrosion resistant*

*unstable*



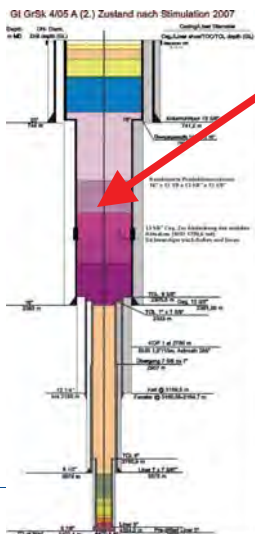
**vane housing**

## 3. Corrosion test cell below the production pump

Production well

ESP in 1200 m

Corrosion test cell



Test cell

### 3. Results: corrosion-tests below the pump



- austenitic CrNiMo-steel A
- austenitic CrNiMo- Stahl B
- titanium gr. 12
- alloy 625
- alloy 59
- alloy 31
- alloy G45 Mo (7%)
- alloy G45 Mo (9,5%)



Example sample after 3 years exposure

→ all samples were corrosion-resistant

Unexpected corrosion reactions

## 4. Coating instability: Epoxy resin

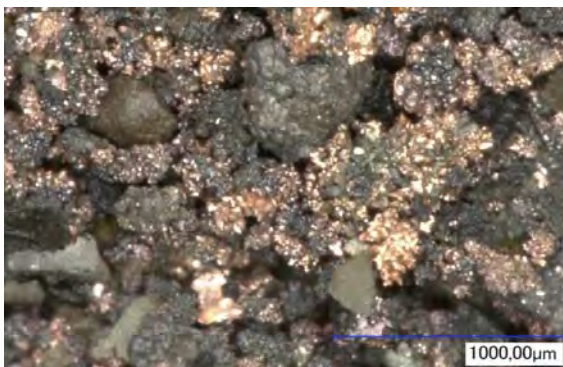


***Tubing above ground:*** scaling (barite), intact coating; adherence > 20,68 Mpa

***Tubing (<1200m) below ground:***

*some tubes: coating removal* → decreasing adhesion between topcoat and primer (red) → defect of manufacturing

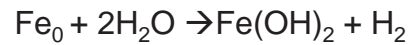
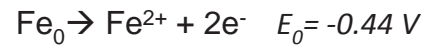
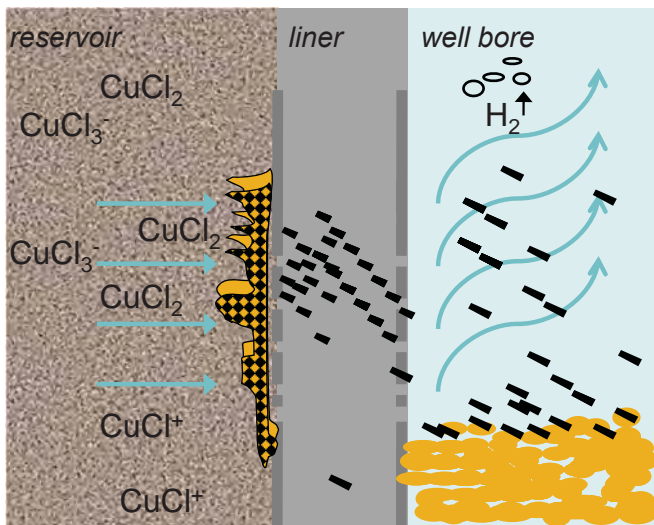
## 5. Electrochemical corrosion in the well bore/ liner wall



Corrosion products: High amounts of

- native copper (Cu)
- magnetite ( $\text{Fe}_3\text{O}_4$ )
- hydrogen gas ( $\text{H}_2$ )

## 5. Electrochemical corrosion in the well bore/ liner wall



## Conclusion

- Most tested materials (apart of carbon steel) proved to be corrosion resistant within the installations.
- Main risk: Electrochemical corrosion of carbon steel with dissolved Cu → possible clogging of the pores of the well-near region of the reservoir.

## Outlook

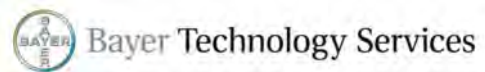
**Groß Schönebeck:** → New production well und application of a different liner/ casing material resistant against electrochemical corrosion with Cu → Remove Cu above ground.

## Thank you

- Günter Schmitt, Institut für Instandhaltung und Korrosionsschutztechnik GmbH (IFINKOR)



- Schmidt & Clemens



## References

Blöcher, G., Reinsch, T., Henniges, J., Milsch, H., Regenspurg, S., Kummerow, J., Francke, H., Kranz, S., Saadat, A., Zimmermann, G., Huenges, E. (2015) Hydraulic history and current state of the deep geothermal reservoir Groß Schönebeck. Geothermics; online first.

Regenspurg, S., Feldbusch, E., Byrne, J., Deon, F., Driba, L.D., Henniges, J., Kappler, A., Naumann, R., Reinsch, T., Schubert, C. (2015) Mineral precipitation during production of geothermal fluid from a Permian Rotliegend reservoir. Geothermics 54, 122-135.

Reinsch, T., Regenspurg, S., Feldbusch, E., Saadat, A., Huenges, E., Erbas, K., Zimmermann, G., Henniges, J., Pfeil, S. (2015) Reverse clean-out in a geothermal well - Analysis of a failed coiled tubing operation. SPE Production & Operations.

Feldbusch, E., Regenspurg, S., Banks, J., Milsch, H., Saadat, A. (2013) Alteration of fluid properties during the initial operation of a geothermal plant: results from in situ measurements in Groß Schönebeck. Environmental Earth Sciences 70 (8), 3447-3458.





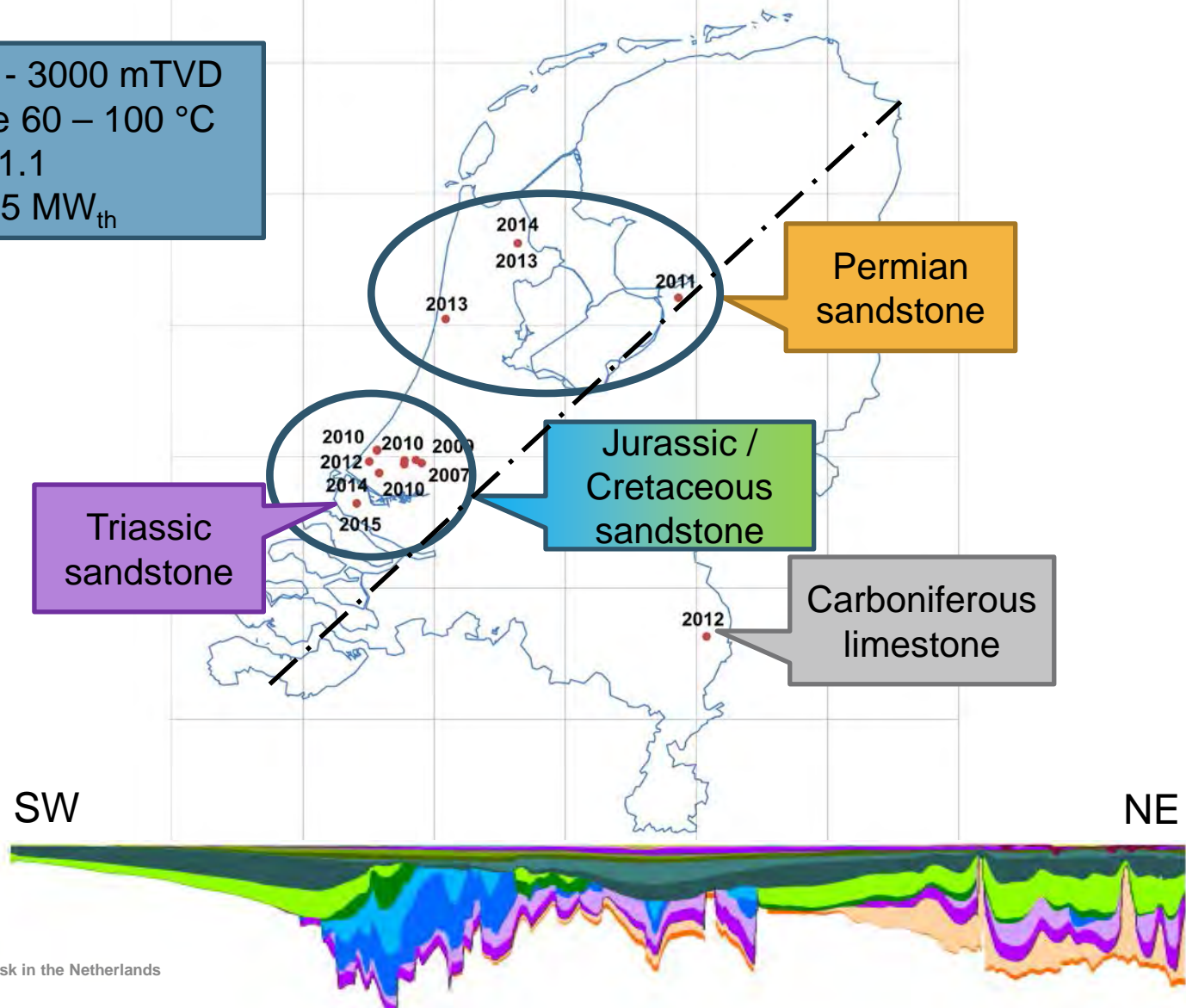
# › IDENTIFICATION OF CORROSION RISK IN THE NETHERLANDS

ERANET workshop October 2, 2015 | Hans Veldkamp, Tanya Goldberg, Peter Bressers, Frank Wilschut

**TNO** innovation  
for life

# DOUBLETS IN THE NETHERLANDS

Depth 1600 - 3000 mTVD  
 Temperature 60 – 100 °C  
 GWR 0.3 – 1.1  
 Power 5 – 15 MW<sub>th</sub>



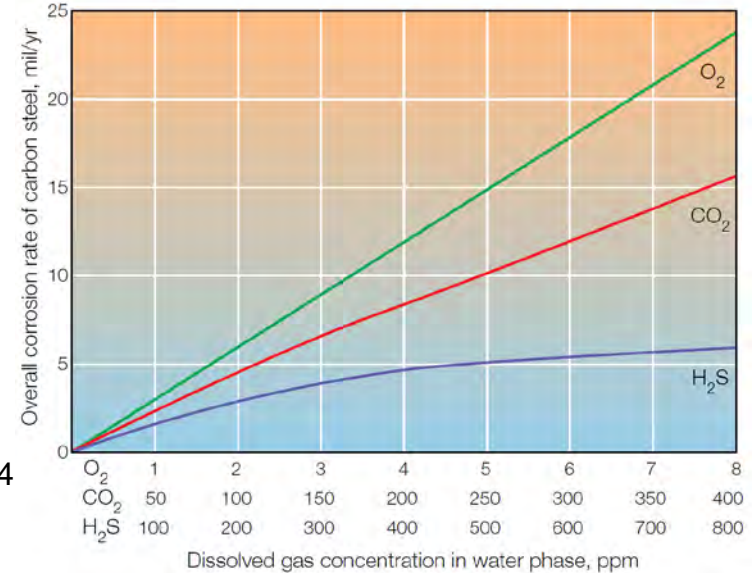
# WELL INTEGRITY – QUESTIONS ASKED BY DUTCH GEOTHERMAL OPERATORS

- › Can corrosion of unprotected steel be expected?
- › Is it reasonable to expect that conditions exist where corrosion in geothermal wells is limited by natural protection mechanisms like oil films or iron carbonate scaling?
- › At which locations in a geothermal well can the corrosion rate be expected to be relatively high and / or low?
- › In which ways can the corrosion rate be lowered, either by design, or by the application of inhibitors?
- › If corrosion should be expected, which monitoring techniques are available / effective / achievable / applicable?

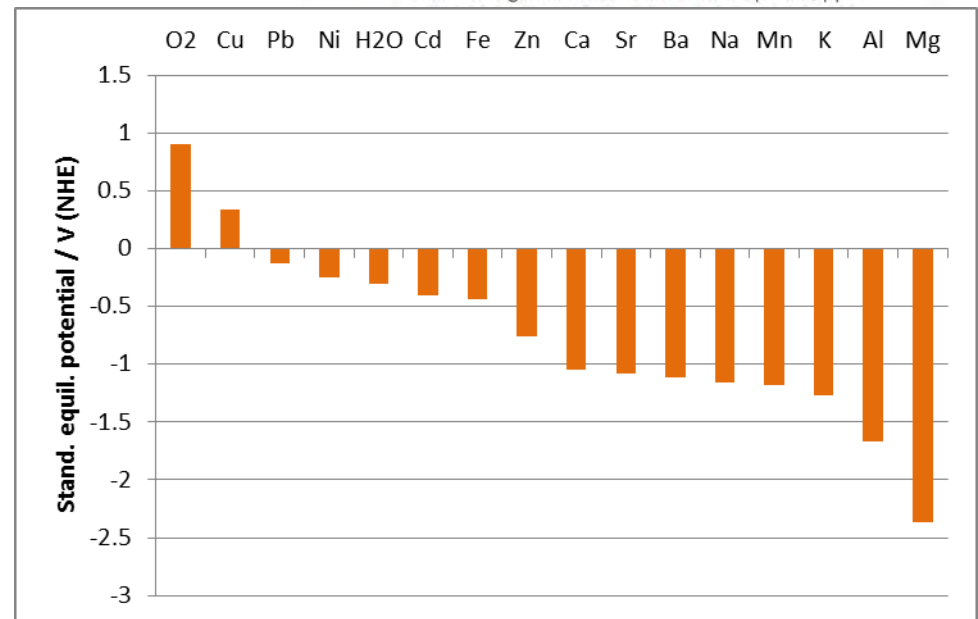


# CORROSIVE ELEMENTS

- › oxygen (O<sub>2</sub>)
- › carbon dioxide (CO<sub>2</sub>)
- › hydrogen sulphide (H<sub>2</sub>S)
- › chloride (Cl<sup>-</sup>)
- › ammonia (NH<sub>3</sub>)
- › sulphate (SO<sub>4</sub><sup>2-</sup>)
- › base metals (esp. Cu, Pb, Ni)

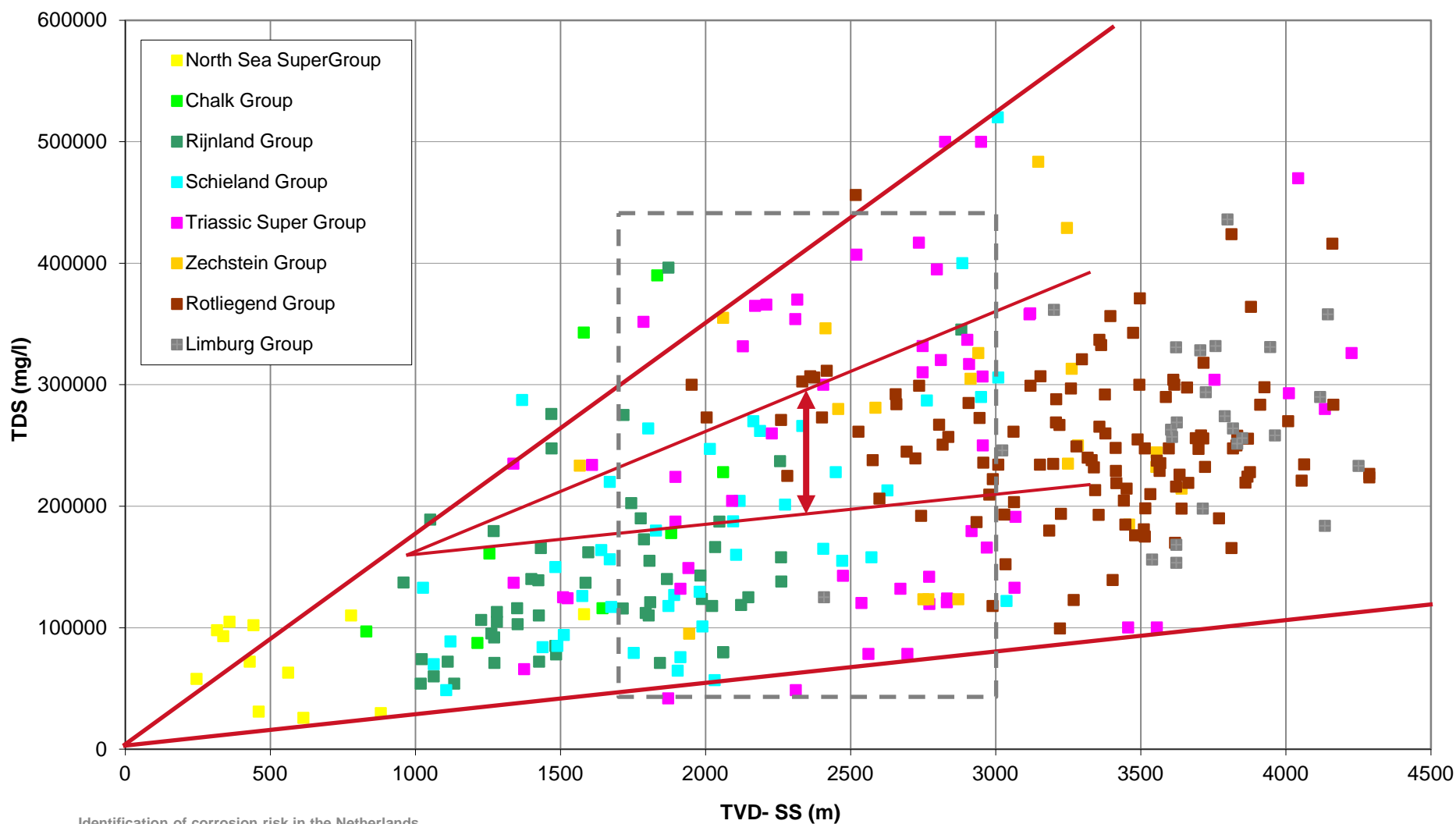


Brondel et al. 1994



Bressers et al. 2014

# SALINITY



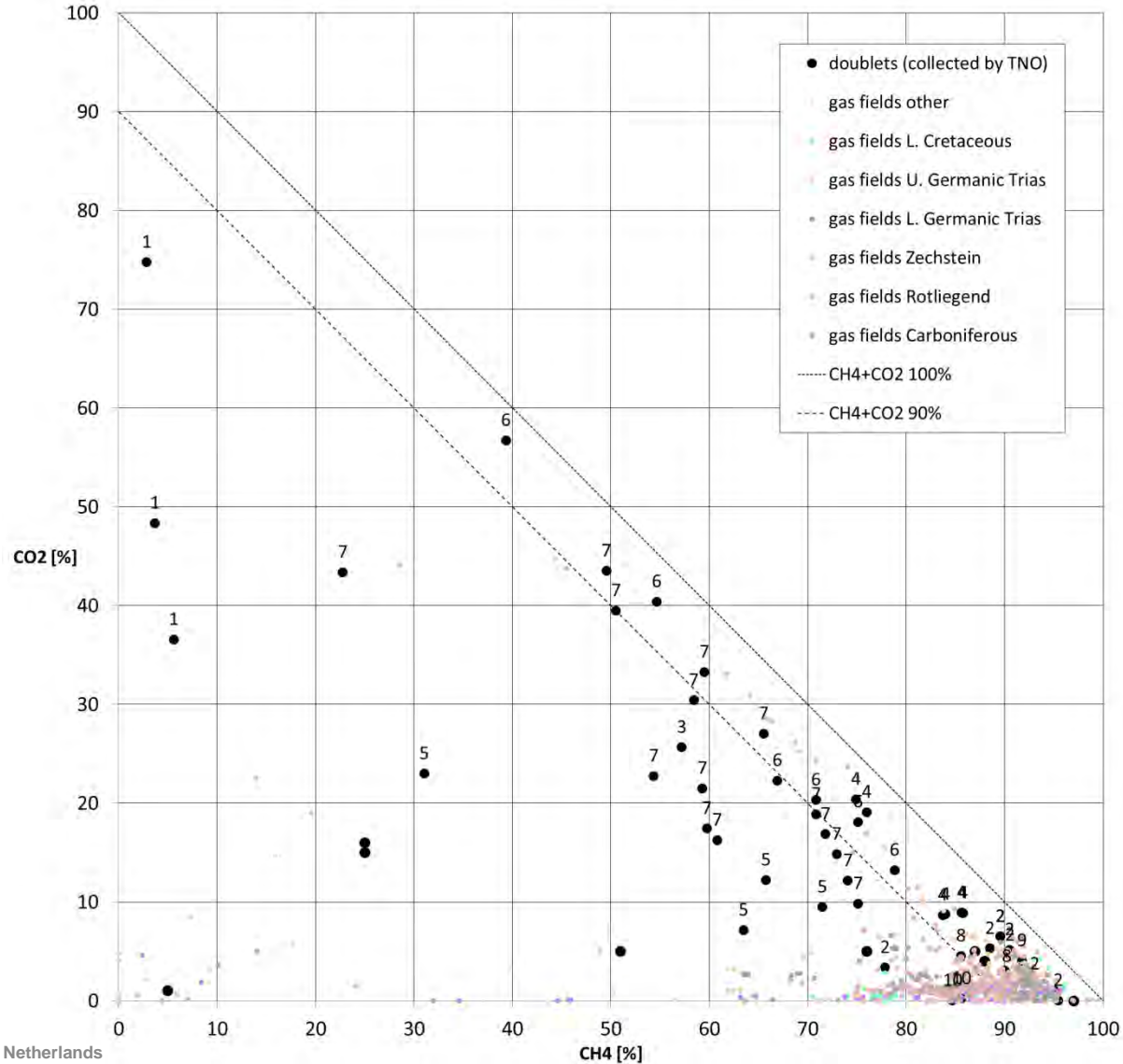
	Cl				SO <sub>4</sub>				HCO <sub>3</sub>				Fe			
	n	min	avg	max	n	min	avg	max	n	min	avg	max	n	min	avg	max
KN/SL	24	46	63182	85000	23	54	221	2469	18	35	150	260	22	1	34	111
RO	26	86000	131669	160000	15	185	438	610	21	14	301	670	34	26	139	730
DC	1	48000	48000	48000	1	15	15	15	1	360	360	360	1	29	29	29
	Ca				K				Pb				Na			
	n	min	avg	max	n	min	avg	max	n	min	avg	max	n	min	avg	max
KN/SL	25	4	4849	8300	24	177	10698	92818	0	-1	-1	-1	25	41	29914	40000
RO	34	7200	9953	16600	34	650	1406	2400	1	4	4	4	34	43000	64088	87000
DC	1	3580	3580	3580	1	1600	1600	1600	0	-1	-1	-1	1	23800	23800	23800

**Table 2** Minimum and maximum concentrations of some key elements and compounds in the formation water of Dutch geothermal wells. Concentrations are given in ppm.

	n	CH <sub>4</sub>			CO <sub>2</sub>			N <sub>2</sub>			O <sub>2</sub>		
		min	avg	max	min	avg	max	min	avg	max	min	avg	max
KN/SL	25	39.3	82.6	95.8	0.0	11.0	56.7	0.4	3.0	13.4	0.00	0.23	0.51
RO	12	22.8	55.9	75.1	7.2	25.4	43.5	3.0	12.5	38.6	0.07	0.09	0.12
DC	3	2.9	4.1	5.6	36.6	53.2	74.8	6.8	32.0	57.6	-	-	-

**Table 3** Minimum, average and maximum concentrations of major gas components in the formation water of Dutch doublets. Concentrations are given in mole%. All available samples used.

# CH<sub>4</sub> - CO<sub>2</sub> RATIOS

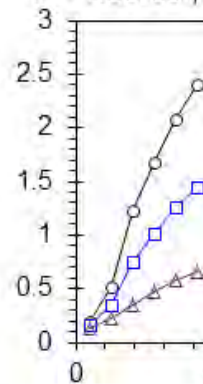


sources: [www.nlog.nl](http://www.nlog.nl),  
dutch doublets

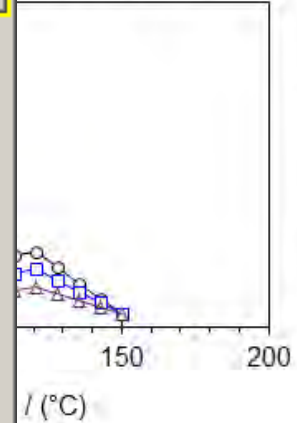
# CORROSION MODELS

Corrosion rate / (mm/year)

P = 250 bar, Shear stress = 30 Pa, CO2 = 0.5 bar



P = 250 bar, Shear stress = 30 Pa, CO2 = 1 bar



**NORSOK M-506 Main menu**

**Input**

Project

Equipment

Identifier

Temperature  °C

Pressure  bar

Mole percent CO2 in gas  mole%

Shear stress  Pa

pH

Glycol concentration  %

Inhibitor efficiency  %

Comment

CO2 fugacity  bar

Run the corrosion rate model

**Options on input**

Use as input:

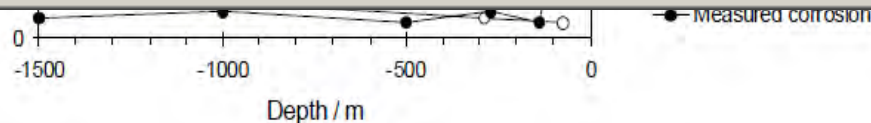
CO2 pressure

CO2 fugacity

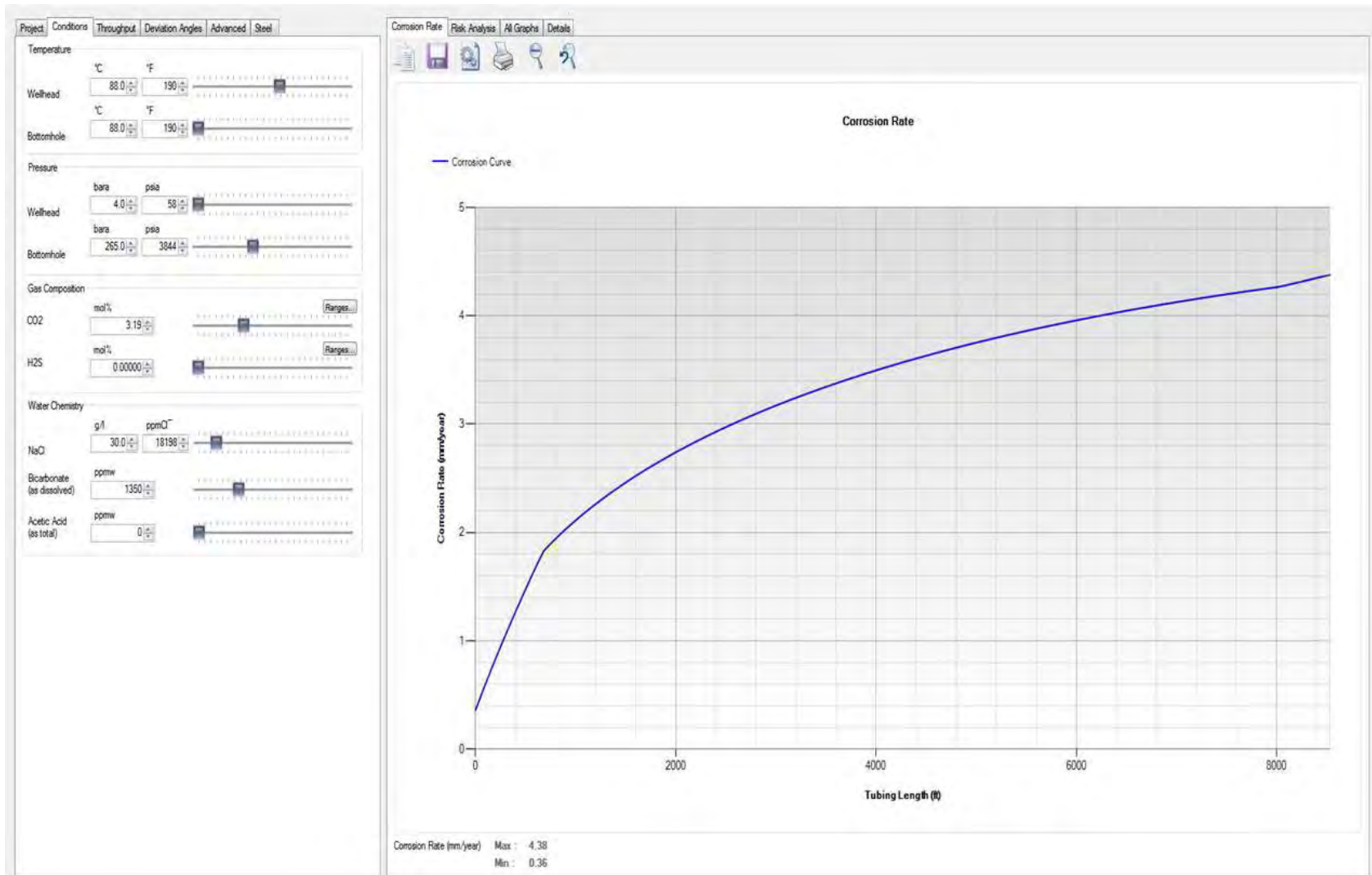
**Options**

**Output**

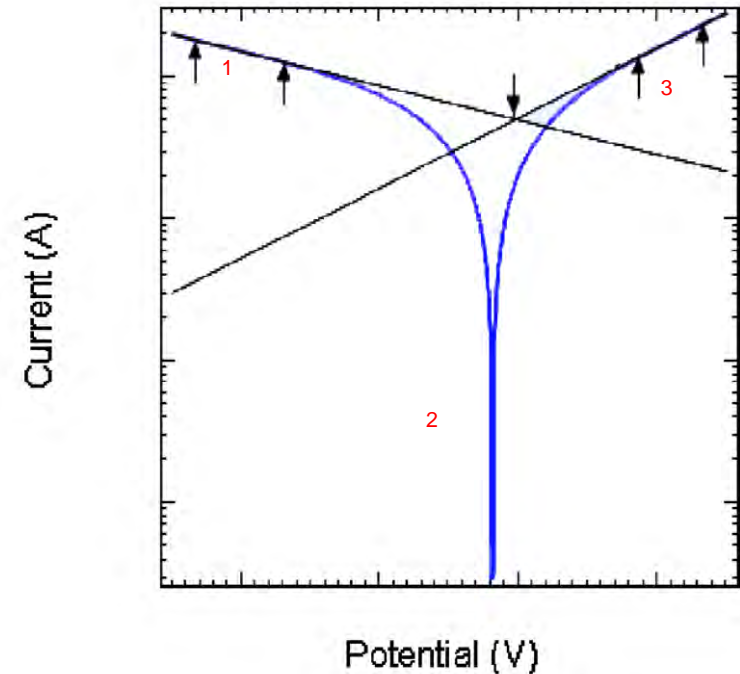
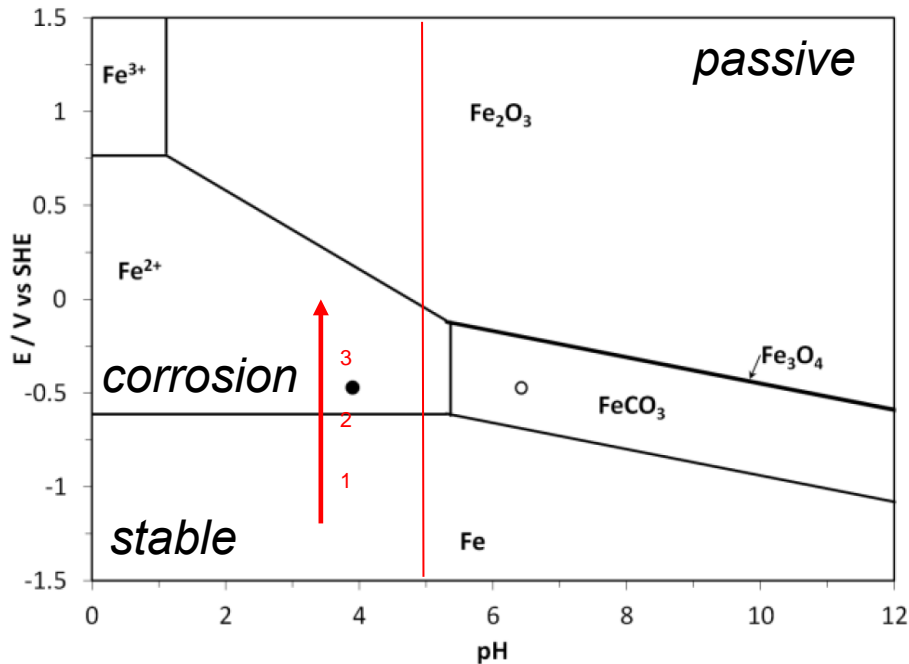
Corrosion rate without inhibitor effect  mm/year



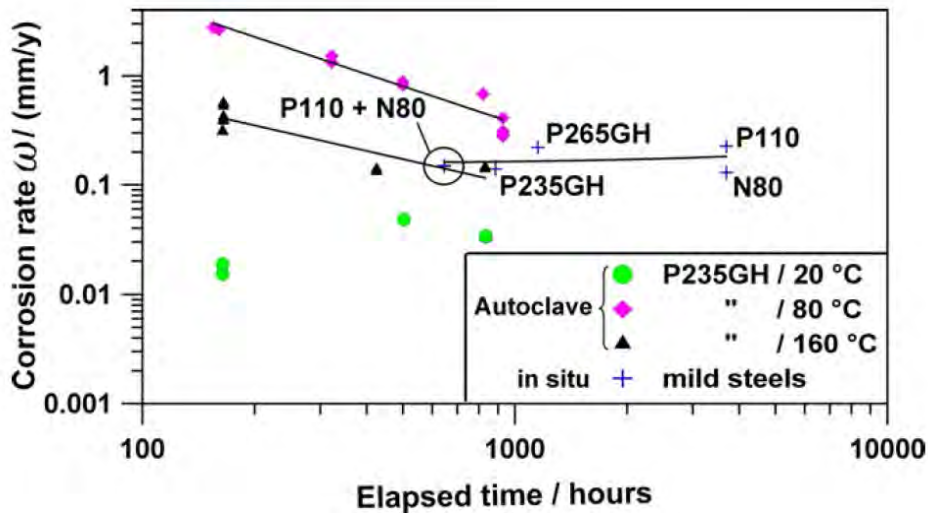
# CORROSION RATE CALCULATION



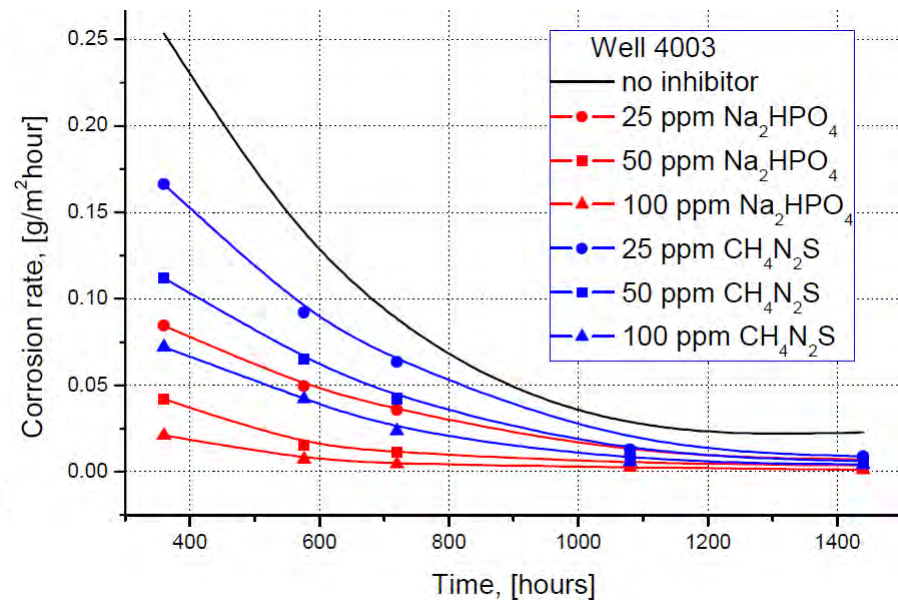
# POURBAIX DIAGRAM AND TAFEL PLOTS



# IMPORTANCE OF MONITORING



Mundhenk et al. 2013 (Soultz, mild steel, low enthalpy)



Stanasel et al. 2010 (Romania, stainless steel, low enthalpy)



# PRESCO: PREVENTION OF SCALING AND CORROSION

- › Focus on sedimentary basins, contribution to other WP's
- › Understanding scaling and corrosion
  - › Salinity, heavy metals, degassing, pH, T
  - › Literature, sampling, analyses
  - › Geochemical database and regional trends (mapping)
- › Test/improve predictive models of scaling
  - › Calibration/validation with field data
  - › From model to risk management
- › Field testing and implementation of scaling and corrosion mitigation measures and materials (of partners) in field labs
  - › Dutch sites, build on site testing facility, tests and sampling
  - › Low cost early warning system (practical monitoring)

# CONCLUSIONS

- › Likely risk of CO<sub>2</sub> corrosion
- › Need for good, reliable data
- › Need for proper monitoring program

Following steps will be

- › Understanding the actual cause of corrosion (it may not necessarily all be due to CO<sub>2</sub>)
- › Correct mitigation of the corrosion

‘[This futfeeder] is quite simple’, said the old man, ‘you just connect the hose to the gnom and you stick it into the ground. Then the zapl will come out by itself and make the wheel go round. Very handy, an ever turning wheel. You can do a lot with it, like, pumping water from a well, and, I don’t know what all’



Marten Toonder (1963) The Top Bosses

› THANK YOU FOR YOUR ATTENTION

**TNO** innovation  
for life

# Floricultura Geothermal Project

Injectivity of gas containing medium in a closed loop geothermal system



## Floricultura

- Specialist in breeding, selection and propagation of orchids
- Global market leader in orchid propagation material
- Offices in Netherlands, India, USA and Brazil
- Around 1000 employees (550 in Heemskerk)



# Project location



# Objective

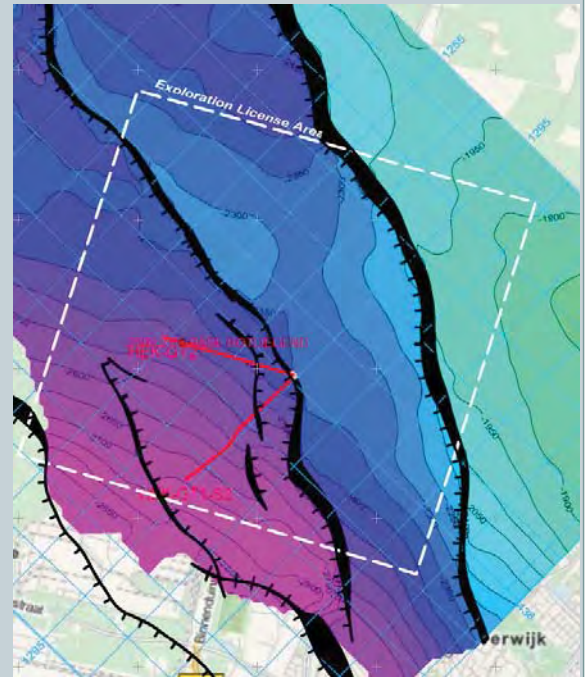
- Stable heating costs
- Annually avoiding the use of 5 million m<sup>3</sup> of gas
- Locally decreasing the CO<sub>2</sub>-emission with 9000 tons



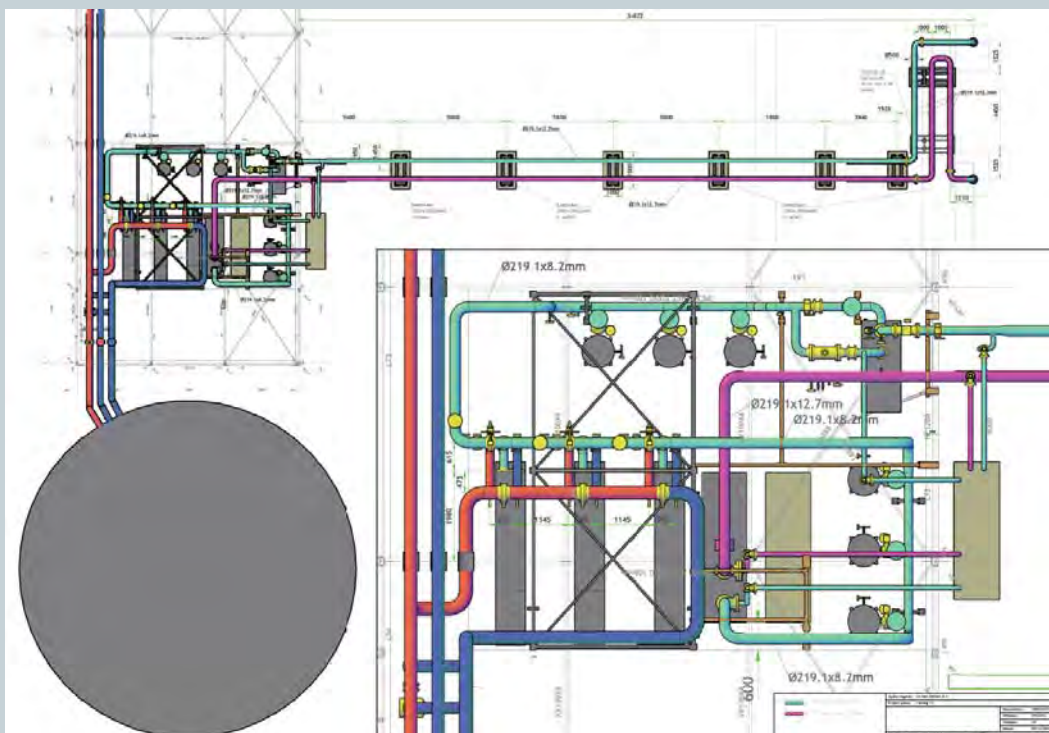
# Well



- Production well 2728 meters TVD
- Injection well 2599 meters TVD
- Reservoir thickness 200 meters
- Water and gas
- 7 inch no screens Injection well



# Lay-out system



# Geothermal heating system



## Capacity

- About 100 m<sup>3</sup>/h with 99 degrees Celsius
- Injection temperature about 40 degrees
- Heating capacity of the water
- Current demand 7,1 hectare from -10 to 28 degrees Celsius

## Injectivity



- No degassing
- Temperature effect on flow versus pressure
- Tubing injection well
- Bubble point versus injection pressure
- Back pressure gas injection well versus water flow

## In operation







# OpERA

Operational Issues  
of Geothermal Energy Installations in Europe

Expert Workshop  
1 + 2 October 2015  
Vaals (NL/D)

## Rock mechanical and formation damage aspects of reinjection into Upper-Pannonian sandstones

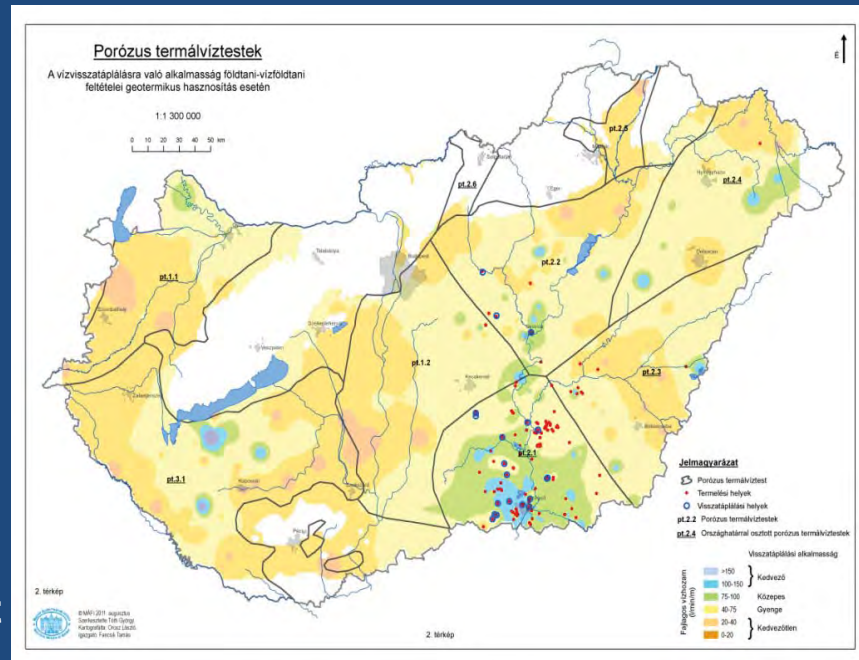
Miklós Hlatki

### Contents

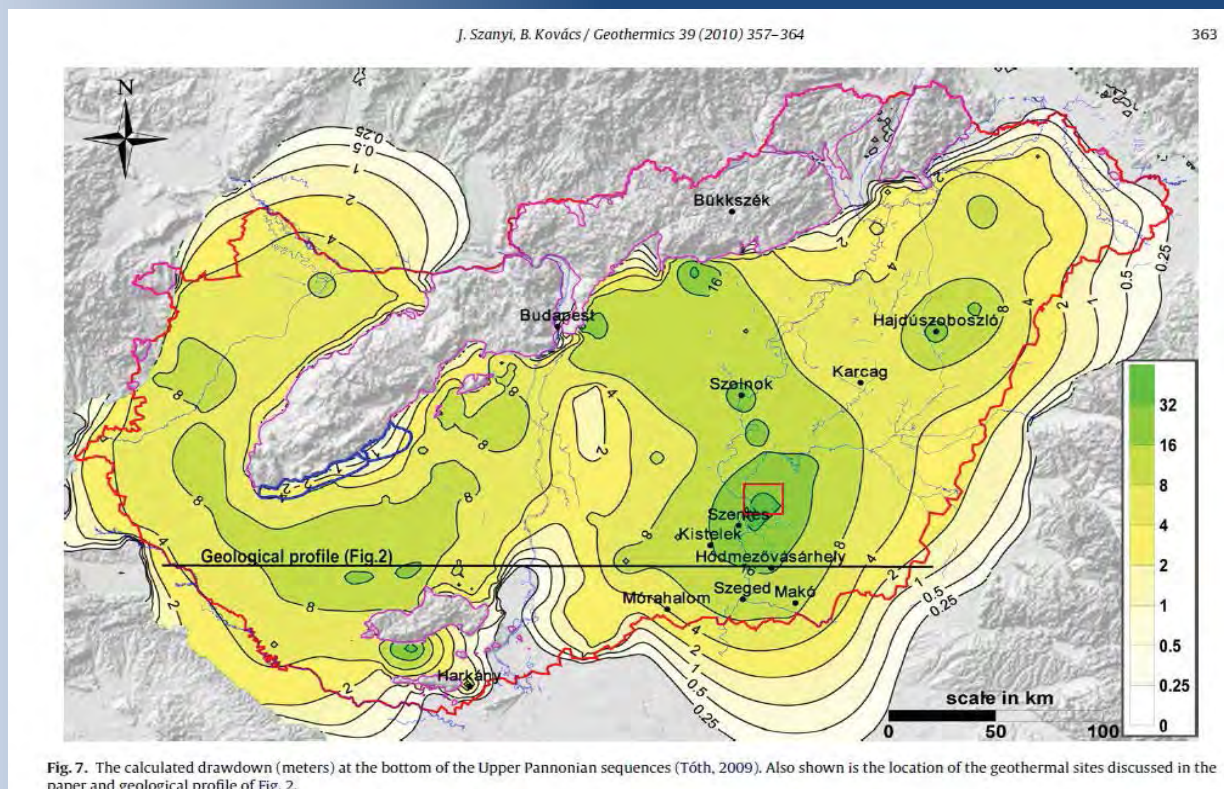
- **Characteristics of Upper-Pannonian thermal aquifers and sandstones**
- **Basic reinjection mechanisms**
- **Pore pressure influence on fracturing pressure in normal fault stress regime**
- **Effect of temperature on fracturing pressure**
- **Reasons of failure in the injection tests/projects in Upper-Pannonian sandstones**
- **WellTech projects**
- **Summary**

# Upper-Pannonian thermal aquifers

- Upper-Pannonian thermal aquifers are the main source of geothermal energy production in Hungary
- Max. formation temperature is 130-150 °C
- ~200 production and 20 injection wells are in operation for direct use



# Upper-Pannonian thermal aquifers



Significant formation pressure decrease is observed in several UP aquifers — Szanyi-Kovács. „Utilization of Geothermal Systems in South-East Hungary” *Geothermics*, 39 (2010) 357-364.

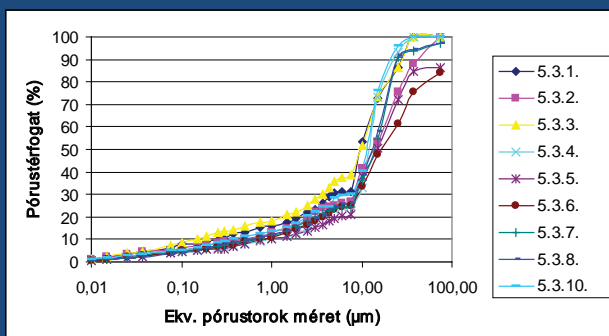
## Characteristics of Upper-Pannonian sandstones

- UP sandstones are heterogeneous, of low strength, often unconsolidated, poorly sorted, and have relatively high clay content. Due to these features, reinjection into UP sandstones can be difficult.
- Reinjection is a problem in soft, or unconsolidated sandstones all over the world. It is not a Hungarian problem, e.g. Gulf Coast, offshore Italy, etc. /E.g. SPE 60901, SPE 64297 /

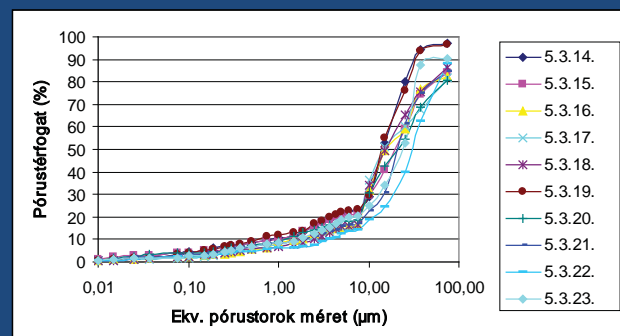


## Pore structure of Upper-Pannonian sandstones

### Poorly cemented samples



### Unconsolidated samples



## Complexity of reinjection into soft, unconsolidated sandstones

To study and to solve the reinjection difficulties the following disciplines/aspects are necessary to take into consideration:

- *Hydrogeology/Reservoir geology: reservoir characterization, hydraulic connectivity between production and injection wells.*
- *Rock mechanics: TIF, wellbore stability/sand production, sandstone/gravel pack/fluid flow interactions*
- *Petrophysics: formation damage characterization, prevention and removal*
- *Water chemistry: thermal water/brine analysis/content, precipitation/scale characterization and inhibition*
- *Well completion engineering: proper and high quality well completion, gravel packing or frac packing, stimulation of formation damage*
- *Process engineering and operation: proper surface technology design, diagnostics...*

## Basic reinjection mechanisms

- **Matrix injection: severe injectivity declines have been observed. /e.g. SPE 60901/ Matrix injection is possible, but it is proven by field and laboratory experiences that matrix reinjection is a formation damage sensitive process. Formation damage – permeability decrease - can be arisen due to external and internal filtering, fines migration, scaling, precipitations, clay swelling, clay deflocculation, microbial metabolites: polimers, etc. /Pet. Soc. of CIM, Paper No 94-60/**
- **Fracture injection. /Temperature Induced Fracturing, TIF/ /E.g. SPE 20898, SPE 108238/ Long term sustainable injection option. Heterogeneity has large impact on TIF, and on injectivity. /SPE 112944/**

# Pore pressure influence on fracturing pressure in normal fault stress regime



(Valkó-Economides, 1997; Zoback, 2007.)

$$S_{hmin} = \frac{\nu}{1-\nu} (S_v - \alpha P_p) + \alpha P_p$$

$$\Delta S_{hmin} = \left( \alpha - \frac{\alpha \nu}{1-\nu} \right) \Delta P$$

$$P_b = 3S_{hmin} - S_{Hmax} - P_p + T_0$$

## Effect of temperature on fracturing pressure

/TIF coefficient, thermal stress coefficient/

SPE 10080 (Perkins-Gonzalez, 1981)

SPE 112944 (Santarelli et al., 2008)

In case of a short injection period, the radius of the cooled zone is small with respect to its height:

$E \geq 10 \text{ GPa}$  - Perkins-Gonzalez

$$A_T = \alpha_T * E / 2 * (1-\nu)$$

$E \sim 5 \text{ GPa}$  -  $A_T = 3 \text{ bar}^\circ\text{C}$

In case of a long term injection, the radius of the cooled zone is very large

$E \leq 2 \text{ GPa}$  -  $A_T < 3 \text{ bar}^\circ\text{C}$

$$A_T = \alpha_T * E / (1-\nu)$$

# Reasons of failure in the injection tests/projects in Upper-Pannonian sandstones

Unsuccessful reinjection tests, projects: *Szarvas, Szeged-Felsőváros, Algyő, Orosháza*

- Sand production of the injection wells was the main problem /wellbore instability, collapse/
- Inadequate well completions and well completion technology /lack of gravel pack, completion fluid damages, etc./
- Unfavorable rock mechanical and petrophysical parameters of UP sandstones
- Incomplete and poor documentation

## WellTech-I project

Objectives of the project:

- Development and testing of a laboratory device suitable for long term formation damage and gravel pack selection measurements.
- Development and testing of a dynamic fracture conductivity measurement instrument for frac packing investigations.

Project leader: Mecsekérc  
[www.mecsekerc.hu](http://www.mecsekerc.hu)



## WellTech-2 project

### Objective of the project phase-II:

To develop low cost well completion technologies /gravel packing and frac packing/ for the long term sustainable geothermal energy utilization from Upper-Pannonian sandstone aquifers



## WellTech-2 project

- **Formation damage measurements:** investigations on damage mechanisms and the effects of different damages on matrix injection in UP sandstones, particularly of fines migration; to determine the effect of different water content/different water filtering, static and dynamic precipitation/scaling tests, etc.
- **Gravel packing measurements:** to determine the best gravel size design method for UP sandstones, testing cheaper well completion fluids additives/components, etc.
- **Dynamic fracture conductivity measurements:** long term testing of frac & pack completion technology, testing low cost frac fluid additives, etc.



## Summary

- **Reinjection into decreased pressure formations is a good injection strategy in Upper-Pannonian sandstones**
- **It is necessary to determine the temperature influence on fracturing pressure in Upper-Pannonian sandstones**
- **Low cost and long term reliable well completion technology is one of the key elements of sustainable reinjection into Upper-Pannonian sandstones**
- **It is essentially important to establish a reinjection database, which contains all relevant information and data in detail on reinjection projects and processes**





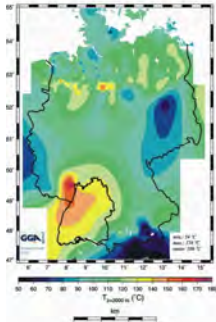
# Fluid Injection Induced Seismicity at Insheim Geothermal Site (Palatinate/Germany)

Dr. L. Küperkoch, **M. Schindler**

Geothermal ERA-NET - OpERA Workshop, Vaals, 1. & 2.10.2015

# Location and Background

"Südpfalz", Rhineland-Palatinate

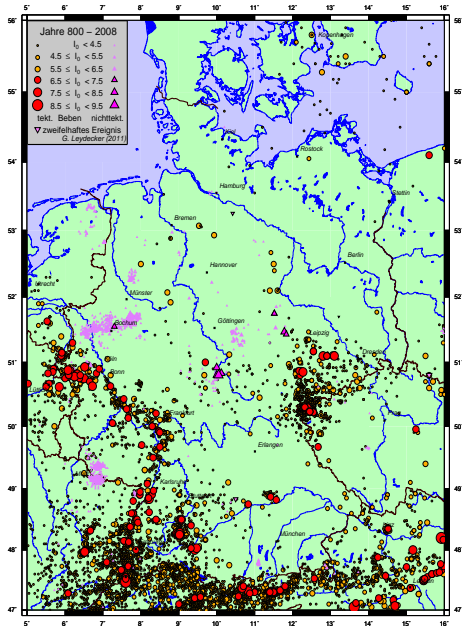


# Insheim Power Plant



- Startup: October 2012
- Geothermal water temperature:  $> 160^{\circ}\text{C}$
- Flow rate: 40 – 85 l/s
- Power:
  - electrical:  $\approx 4.8 \text{ MW}$
  - thermal:  $\approx 6 \text{ MW}$
- 2 wells: 1 production & 1 injection well with multilateral completion to reduce microseismicity

# Seismicity: Natural events

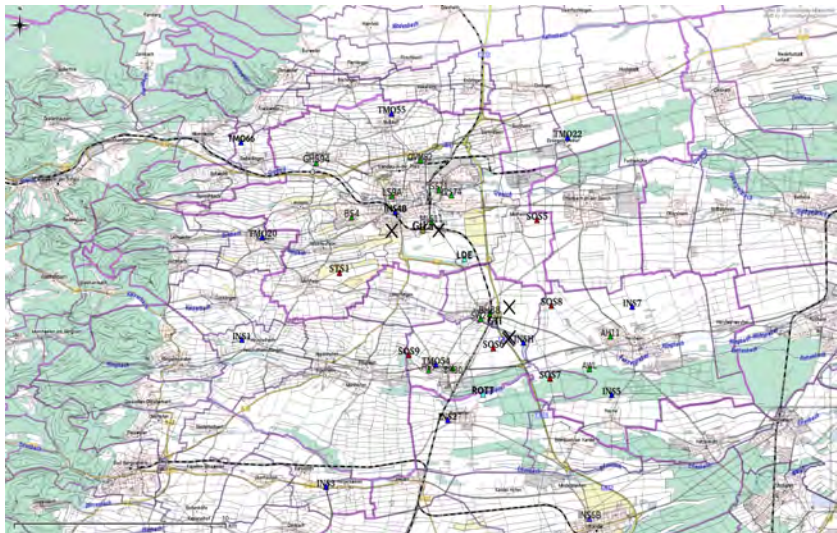


Map of earthquake epicenters in Germany and adjacent areas for the period from AD 800 to 2008 (Leydecker, 2011).

Upper Rhine Valley:  
EQ zone I (DIN4149).

# Seismic Monitoring

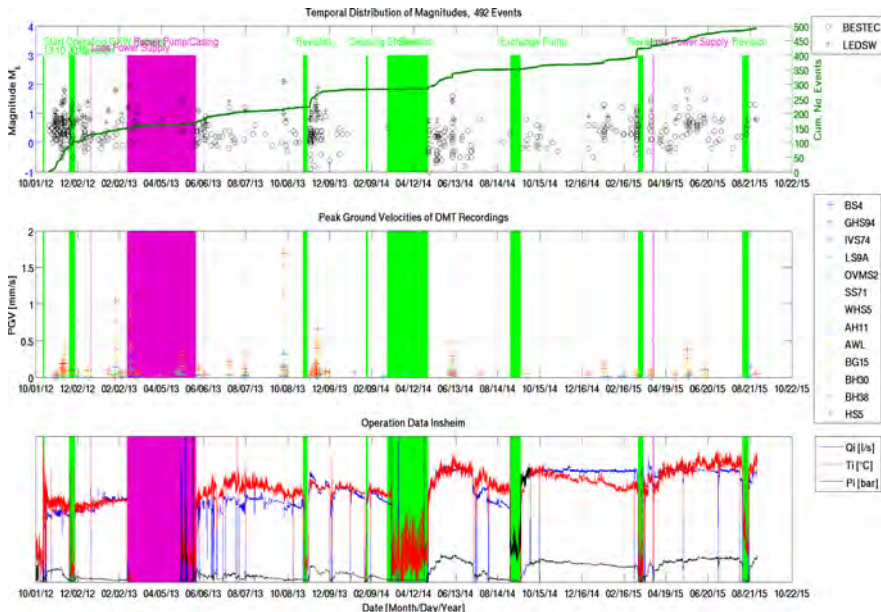
## Seismic Network: Emission and Immission Network



- △ permanent stations of operator, △ temporary stations of BGR,  
△ temporary stations of DMT, △ permanent stations of LGB RLP

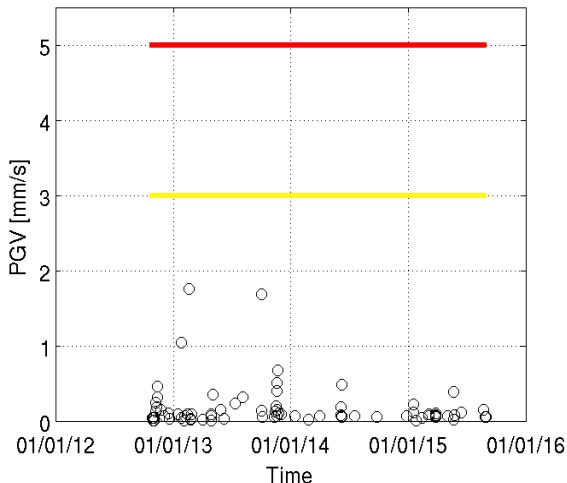


# Seismicity: Fluid Injection Induced Seismicity



# Seismic Monitoring

## Peak Ground Velocities of Immission Network



DIN (German Industrial Standard) 4150: Maximum allowed PGV up to where no damages are to be expected. Ordinary buildings (apartments, ...), special buildings (frame houses, ...).



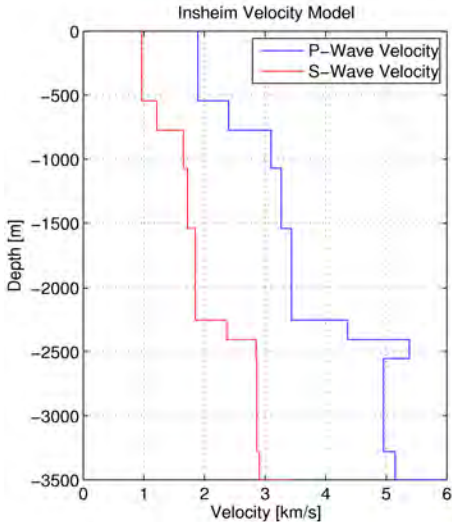
# Locating Microseismicity: Velocity Models

## VSP Measurements



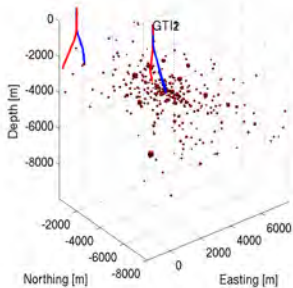
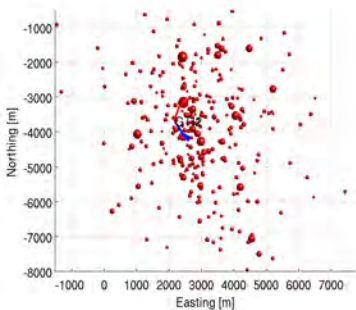
# Locating Microseismicity: Initial Velocity Model

10-layer 1-D Velocity Model



# Locating Microseismicity: Routine locations of seismic events

HYPOSAT, correction for elevation (P: 1.45 km/s, S: 0.49 km/s), no station corrections, velocity model derived from VSP measurements, RMS=0.12 s



Insufficient location accuracy due to complex velocity heterogeneities  
⇒ Advanced data processing!

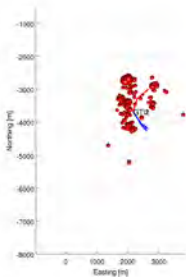
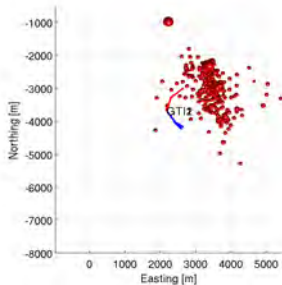
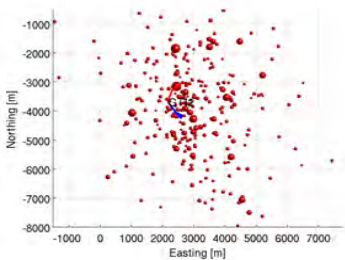
VELEST: Best approximation of a 1D-velocity model to the 3D-subsurface structures

- Solves iteratively the coupled, non-linear problem hypocenter determination - velocity model
- Good starting model needed  $\Rightarrow$  1D-model from VSP measurements

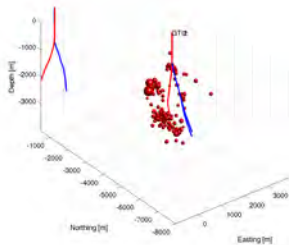
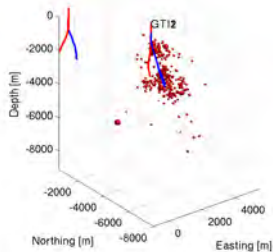
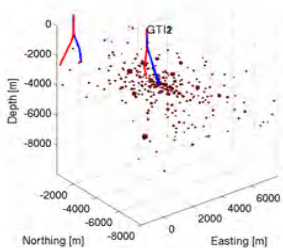
hypoDD: Improves the relative location accuracy

- a double-difference earthquake location algorithm
- RMS is reduced by a factor of 10, relative accuracy improved, but absolute accuracy stays

# Working towards highly accurate locations: HYPOSAT $\Rightarrow$ VELEST $\Rightarrow$ hypoDD



# Working towards highly accurate locations: HYPOSAT $\Rightarrow$ VELEST $\Rightarrow$ hypoDD



- Correlation between fluid injection and seismicity, but ...
  - No unique correlation with up- and down times
  - No unique correlation with pressure level or injected volume
- 3 years of experience in Insheim show that overall seismicity drops down in size and quantity
- Experience from Soultz and Insheim: avoid rough operations (instantaneous ups and downs)!
- Induced microseismicity in Insheim is below legal restrictions
- Although we do not consider microseismicity an operational error, the aim of the power plant in Insheim is clearly to avoid felt seismicity during operation.
- Sophisticated data processing is needed for accurate microearthquake location in areas with complex subsurface heterogeneities (e.g. Upper Rhine Valley)
- 1D-velocity model derived from 2D-seismics is not sufficient!

# Thank you very much for your attention!

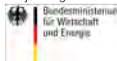


Das Verbundprojekt **MAGS2** - Mikroseismischen Aktivität geothermischer Systeme - **Vom Einzelsystem zur großräumigen Nutzung** wird durch das Bundesministerium für Wirtschaft und Energie (BMWi) aufgrund eines Beschlusses des Deutschen Bundestages gefördert und betreut vom Projektträger Jülich.

Förderkennzeichen: 0325662A-G



Projektträger für

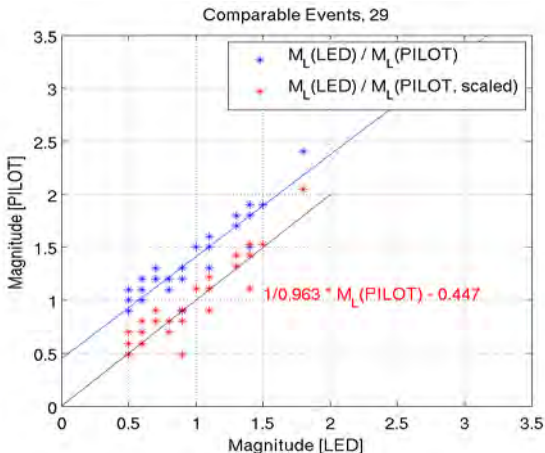




# Skalierung der Magnituden

Skalierung der Wood-Anderson-Magnitude nach Stange (2006)<sup>1</sup>:

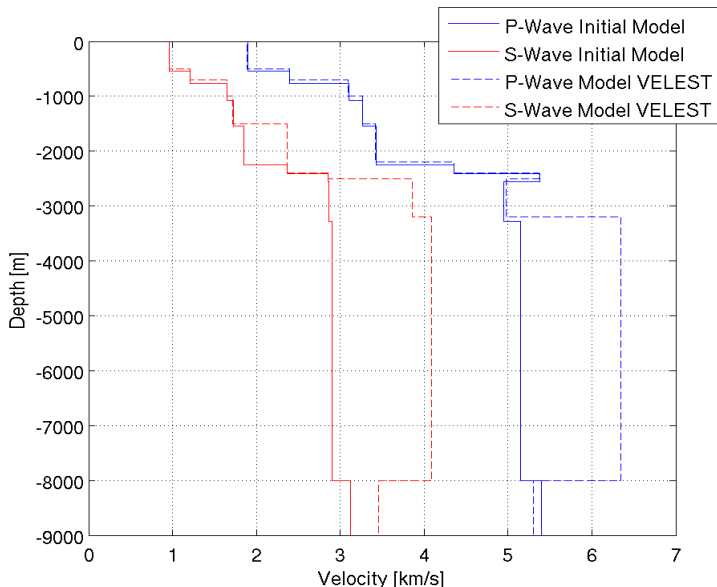
$$M_L^{PILOT} = \log(A) + 1.11 \cdot \log(r) + 0.00095 \cdot r - 2$$



<sup>1</sup>Stange, S., 2006.  $M_L$  determination for local and regional events using a sparse network in Southwestern Germany, J. Seismol., 10, 247-257

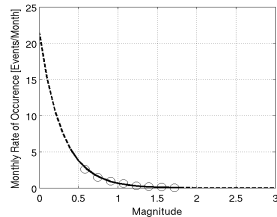
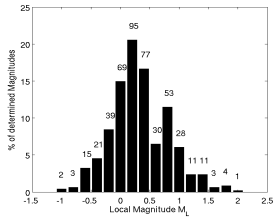
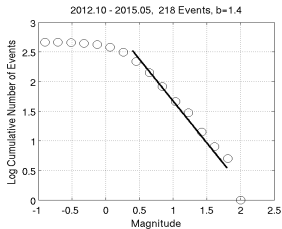
# Absolute re-locations: VELEST

Improvement of velocity model: Minimum-1D-velocity model



# Magnitude Statistics

## Gutenberg-Richter and Recurrence Intervals



# VELEST (Kissling et al., 1994 <sup>a</sup>)

A program to derive a "minimum-1D velocity model"

<sup>a</sup> Initial reference models in local earthquake tomography. *J. Geophys. Res.*, 99, pp 19635-19646.

Best approximation of a 1D-velocity model to the 3D-subsurface structures

- FORTRAN77-routine to derive 1D-velocity models and initial reference-velocity models for seismic tomography
- Solves iteratively the coupled, non-linear problem hypocenter determination - velocity model
- Iteration:
  - Solving the "forward problem" (determination of arrival times for direct, refracted, and reflected waves using a ray-tracer)
  - Solving the inverse problem (determination of a velocity model by full inversion of the least-squares (Jacobi) matrix)
- Solving iteratively the non-linear problem

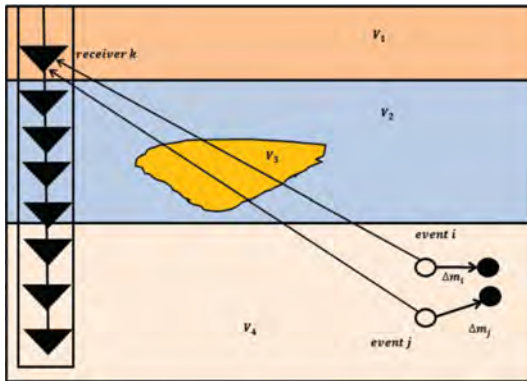
Good starting model needed  $\Rightarrow$  1D-model from VSP measurements

# hypoDD (Waldhauser, F., & Ellsworth, W.L., 2000. <sup>a</sup>)

A program to compute double-difference hypocenter locations

<sup>a</sup> A double-difference earthquake location algorithm: Method and application to the northern Hayward fault,

California, *Bull. Seism. Soc. Am.* **90**, pp 1353-1368.



- Hypocentral separation between two earthquakes is small compared to the event-station distance and to scale length of velocity heterogeneities
- $\Rightarrow$  Assumption of homogenous velocities within source region

# Seismic Monitoring

## Example of a Permanent Station



Guralp acquisition system:

- CMG6T 1Hz-seismometer
- CMG-D24 data logger
- CMG-EAM (embedded acquisition module)
- near-real time processing via GSM modem, CMG-NAM (network appliance module), and InSite software (ASC)
- 100-Hz data transmitted to data center (Landau), continuous recording of 400-Hz data



## PEAK LOAD COVERAGE

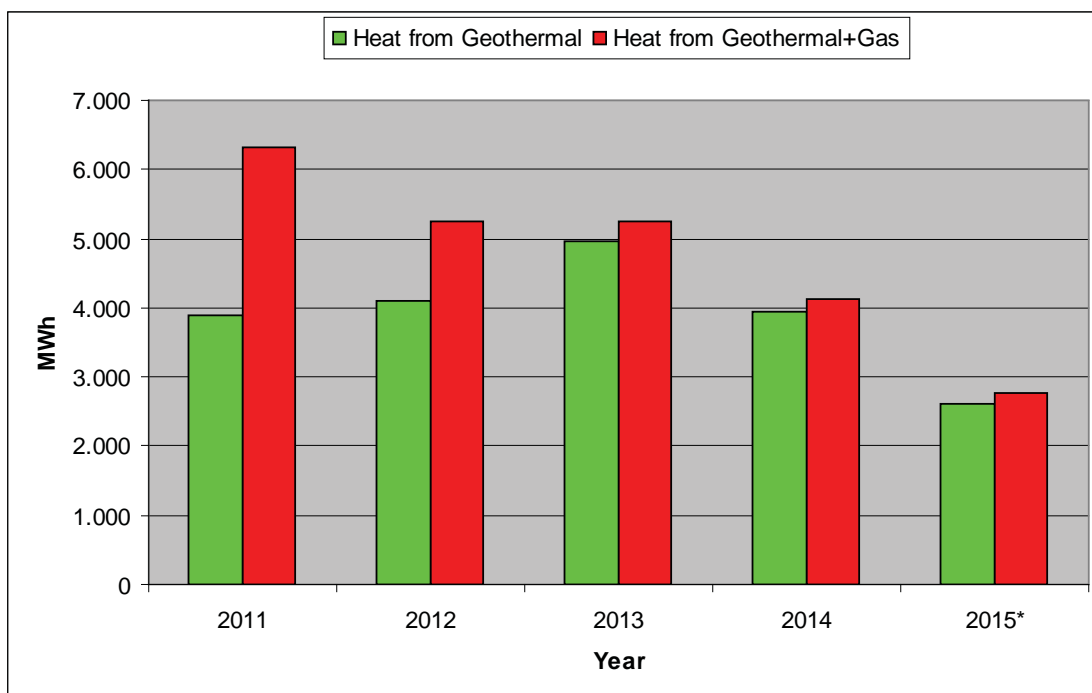
- High temperature heat pump (500 kW)
- Two gas boilers Buderus (2 x 1.320 kW)



**PETROL** 19/10/2015



## ANNUAL HEAT PRODUCTION



**PETROL** 19/10/2015





## PRODUCTION WELL LE-2g

**Depth: 1503 m**

**Wellhead  
temperature: 66°C**

**Max. productivity: 90  
m<sup>3</sup>/h or 25 l/s**

**Dynamic water level  
at max. productivity:  
-25 m**



**PETROL**

19/10/2015



## REINJECTION WELL LE-3g

**The well was  
intentionally  
constructed for  
reinjecting  
water into  
aquifer.**

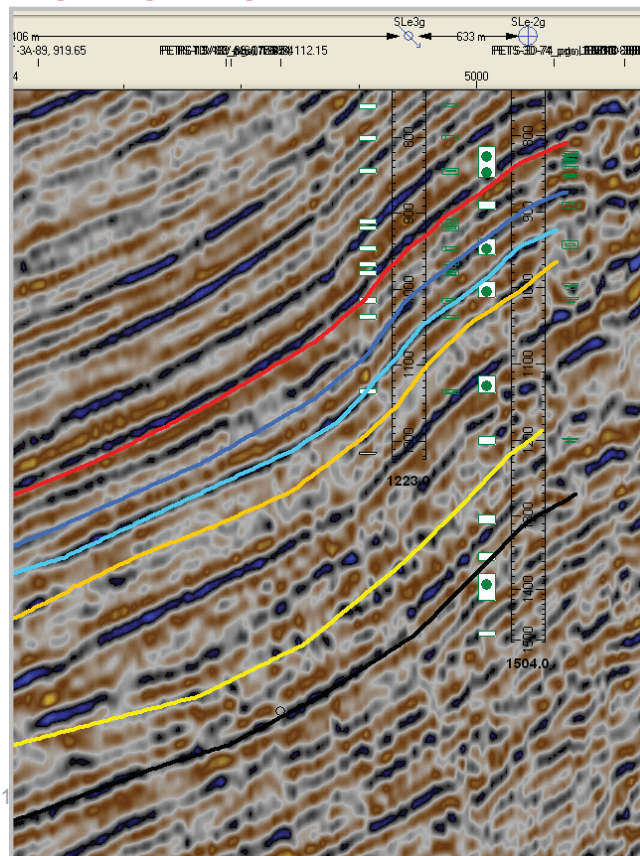


**PETROL**

19/10/2015



## PRODUCTION/REINJECTION WELL SEISMIC LINE



PETROL

19/10/2015



## REINJECTION WELL LE-3g

**Depth: 1223 m**

### Construction:

- Johnson screens
- gravel pack
- selective activation of all water layers
- other very significant details,...

### The greatest challenge

- how to reinject all water into fine to medium grain sands and sandstones?



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# REINJECTION SYSTEM



PETROL

## CONCLUSION / IMPROVING POSSIBILITIES

10

- CHEMICAL STIMULATION OF REINJECTION WELL
- PERIODICAL CLEANING OF WELL WITH COMPRESSOR
- VERY IMPORTANT IS THE CASCADE USE OF GEOTHERMAL WATER (water must be well cooled)

PETROL

19/10/2015

Thank you for your attention!



19/10/2015





## › **OpERA „Operational Issues across Europe“**

### Next Steps

WP4: Development of Joint activities

Dr. Stephan Schreiber

Project Management Jülich

Geothermal Energy and Cross-cutting Programs

## **Overview**

- › The Publication
- › The OpERA Expert Working Group
- › Follow-up Joint Activities

## The Publication

- › ...should summarize the results of the last two days
- › ...should give an overview of the existing solutions for operational issues in 2015
- › ...should give an overview of the most urgent operational issues which have to be solved

3

## The Publication

- › Est. 20-30 pages
- › Geothermal ERA-NET Publication
- › Available via the Geothermal ERA-NET website
- › Promoted by the country representatives of the ERA-NET Members
















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## The Publication - Structure

1. Introduction (Approach, concept etc.)
2. Status of operational issues in Europe
  - a) Country A
  - b) Country B
  - c) ...
3. Corrosion issues
  - a) General, solved and unsolved issues
  - b) Examples from different countries
4. Scaling issues
  - a) General, solved and unsolved issues
  - b) Examples from different countries
5. Gas issues
  - a) General, solved and unsolved issues
  - b) Examples from different countries
6. Re-injection issues
  - a) General, solved and unsolved issues
  - b) Examples from different countries
7. Conclusions
8. Recommendations for support of specific RD&D topics

5

## The Publication - Structure

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specific RD&D topics

6

## The Publication – Workload and Timeframe

- › Request for contributions (country- or topic-specific)
  - › Mid October 2015
- › Estimated only ca. 1-2 pages per expert
- › Submission of your contribution
  - › End of November 2015
- › Review
  - › December 2015
- › Publication
  - › January-February 2016

7

## The Expert Group



Paul & Stephan



Søren ?



Annamária



Martin ?



Andrej



Florian ?



Hjalti Páll



Christian ?



Adele



Bernd ?



Gregor ?

+ Experts for specific topics & Examples:

- ENEL, IT
- Low T°C expert, IC
  - You ?
  - You ?
  - You ?
  - You ?
  - ...

8



## Follow-up: Future JA

- › Discussion and decision on the next steps (JA2/JA3)
  - › Next week
- › Implementation of follow-up JA
  - › Until April 2016
- › Start
  - › April 2016
- › All activities related to a follow-up JA will be in parallel to the work of the expert group

9



**What do you think?**

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3D-montage: Projektträger Jülich, Forschungszentrum Jülich GmbH

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